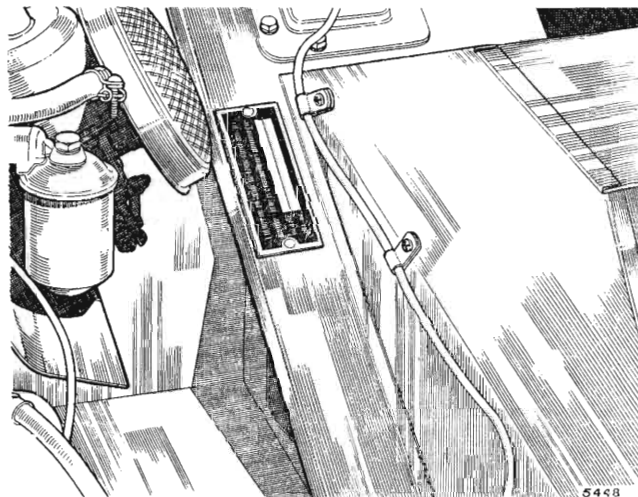


June, 1960

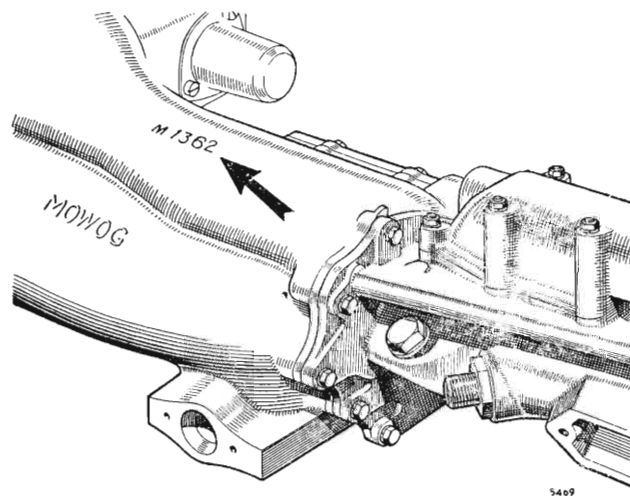


A.1503A

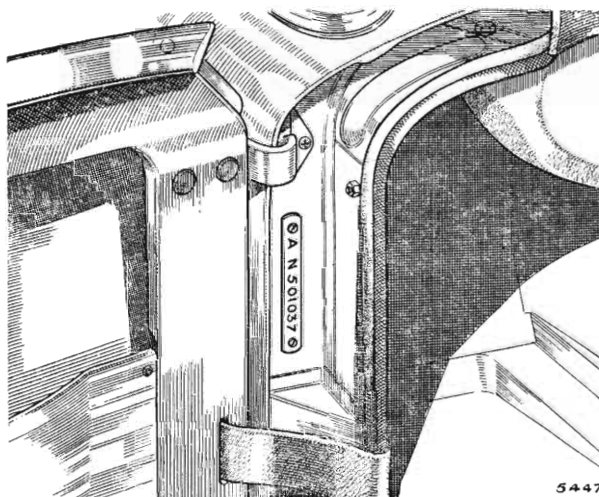
LOCATION OF SERIAL NUMBERS



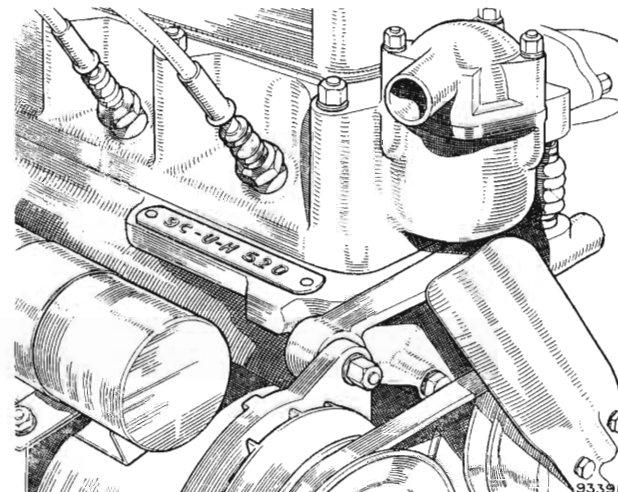
The **Car Number** is stamped on a plate secured to the left-hand inner wheel arch valance under the bonnet



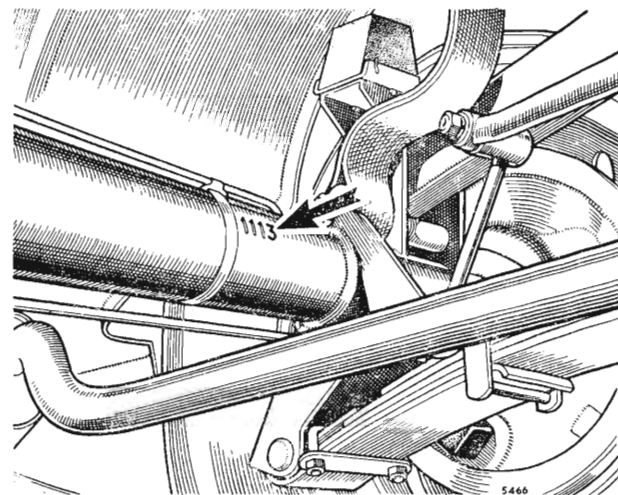
The **Gearbox Number** is stamped on the top of the gearbox casting



The **Body Number** is stamped on a plate secured to the left-hand front door pillar



The **Engine Number** is stamped on a plate secured to the right-hand side of the cylinder block above the dynamo



The **Rear Axle Number** is stamped on the front of the left-hand rear axle tube adjacent to the spring anchorage

Introduction

The range of parts in this List covers all serviceable components on all models to the standard specifications. Where the part is confined to one specification this is clearly defined in the 'Quantity' and/or 'Remarks' column, and where the part listed is not serviced, this is indicated by the letters N.S.P. in the 'Part Number' column.

The components in the plate illustrations are identified by numbers which correspond with the illustration references appearing on the facing page in the column immediately following the part number.

It is essential first to identify the part against the illustration in the appropriate section of the List and make use of the illustration reference number to locate the part number and official description on the adjacent page.

When using the List it must be noted that each assembly (or sub-assembly) is shown as the **first item** and followed immediately by the individual components of the assembly, which are 'offset' for easy identification. It must be clearly understood that such assemblies (or sub-assemblies) will only be supplied complete with all their components when ordered against the assembly (or sub-assembly) part number. It will be appreciated, however, that the individual components of the assembly (which are listed immediately below and offset) can themselves be supplied separately, provided they are ordered against their individual part numbers. Note that the quantities shown are the quantity per vehicle, and not the quantity per component.

Example:

CONNECTING RODS—BEARINGS			
Connecting rod and cap for Nos. 1 and 3 cylinders	2A656	2	
Connecting rod and cap for Nos. 2 and 4 cylinders	2A654	2	
Screw for cap	2A659	8	
Washer for screw (lock)	2A660	4	
Screw—clamping	51K1382	4	

We reserve the right to make changes or improvements in the construction or equipment of our products at any time. It is our general policy, however, to supply components to the latest specification.

Where a modification has taken place to a part, or a new part issued replacing the original part, this is indicated by the inclusion of the new part number under 'Modifications'.

Owner's Guide for Ordering Parts

Obtain your parts from the local B.M.C. Distributor or Dealer, who stocks only B.M.C. genuine and warranted parts.

- (1) In order to ensure prompt and correct execution of orders it is essential that the following instructions are adhered to:
 - (a) Always state the **car and engine numbers** complete with prefixes and suffixes (see page iii).
 - (b) Always **state the colour** of carpets, painted items, trim items, etc.
 - (c) Give **part number and description** (prefix letters to part numbers must always be quoted).
 - (d) **Quantity required**, bearing in mind that the quantities shown are the quantity per vehicle.
 - (e) **If ordering for dispatch give definite forwarding instructions**, i.e. sea, air freight, air parcel service, post, passenger/goods train, road service, or collection.
- (2) When cabling or telegraphing the local Distributor or Dealer use the part number and give the **car number**. **Confirm your cable or telegram by letter, or order**, at once. Give sufficient postal address for a parcel to find you. If you are away from home give **your home address in addition** to the dispatching instructions. Remember when sending a telegraphic order that **your name and address must be telegraphed as a message**. If this is not done the order will arrive without any indication of the sender's address, as your signature and address on the back of the telegram form is not telegraphed. Always write the quantity required of any particular part in words.
- (3) **Claims under Warranty**
Claims for the replacement of material or parts under Warranty must always be submitted to the supplying Distributor or Dealer, or when this is not possible to the nearest Distributor or Dealer, informing them of the vendor's name and address.
- (4) **Replacement Unit Schemes**
Where service replacement units are available this is clearly indicated by a bold letter (**R**) against the item at the end of the 'Description' line. Details of these and the terms and method of replacement are published in the local press and trade periodicals. You are advised to consult the local Distributor or Dealer for full details.

Instructions to Dealers

Modifications will be covered by the issue of Parts Amendment Sheets as required and also by the periodical re-issue of the Parts Numerical Index. Each issue of this Index is identifiable by its issue number and supersedes the previous issue, which should be destroyed. This Numerical Index should be kept with this List, for which purpose it is suitably punched.

In practice, first identify the items with the aid of the appropriate illustration. This provides a reference to the part number and official description appearing on the facing page. Now turn up the part number in the Numerical Index. Any modification will be indicated by the Parts Amendment Sheet number appearing in the adjacent column, and reference to this will provide the information necessary to ensure the issue of the correct part. If no Amendment Sheet number is indicated against the part number in the Numerical Index the part is clear for issue.

New parts introduced subsequent to the printing of this Parts List may be traced with the aid of the separate Index to Improvements and Alterations. They will be included in the Numerical Index as this is re-issued and appropriately cross-referenced.

Certain classes of items are stocked and issued in **cartons, packets, etc., only**, and these are indicated in the Parts List by a figure in the 'Unit of Issue' column showing the quantity per package.

It is most important that orders should quote quite clearly the number of **packets** required, the word 'packets' (or the abbreviation 'pkt.') being used in every case.

If the word 'packet' is not used confusion may arise concerning the quantity actually required, with consequent delay in order handling.

While the quantity of units per pack indicated in the 'Unit of Issue' column in this Parts List provides a ready guide, it is always advisable to check the latest information regarding items in this category by referring to the Master Price List.

In addition a number of prices in the Price List are shown for a **dozen** (i.e. the abbreviation 'doz.' appears between the part number and the price), in which case the item is sold in 'dozens' only, and units

of one dozen must be ordered, quoting the word 'dozen' or the abbreviation 'doz.'; thus, should 48 be required, the order should state clearly '4 doz.'. Again, confusion can result if this is not done and over- or under-issue may occur.

NOTE.—Oversize and undersize replacement parts are tabulated at the end of the engine section.

The following abbreviations are used:

- Not U.K. indicates 'Export only'.
- RHD indicates 'Right-hand drive'.
- LHD indicates 'Left-hand drive'.
- R/H indicates 'Right-handed'.
- L/H indicates 'Left-handed'.
- RHT indicates 'Right-hand thread'.
- LHT indicates 'Left-hand thread'.
- N.S.P. indicates 'Non-serviceable part'.

R at the end of the description to indicate that reconditioned units are available under the B.M.C. Exchange Parts Service.

Where commencing and finishing numbers are quoted they are preceded by the following symbols to indicate the unit to which they apply:

- (E) in the case of engine numbers.
- (C) in the case of car numbers.
- (G) in the case of gearbox numbers.
- (FA) in the case of front axle numbers.
- (RA) in the case of rear axle numbers.
- (B) in the case of body numbers.

Bundy pipes are supplied completely finished and to the correct length but not shaped. They may be delivered straight or coiled according to their length and mode of delivery.

S.U. carburetter needles are supplied under the one part number AJH5292 and the individual needles are identified by the letter symbols stamped on the shoulder. When ordering replacement needles it is essential to quote the identification symbol in addition to and immediately following the part number.

IMPORTANT

B.M.C. SERVICE PARTS

When purchasing replacement parts or having repairs done owners are requested to see that a label similar to the one illustrated here is attached to the invoice rendered. These labels are issued by the Company and constitute a guarantee that genuine parts are supplied.



No better vehicle maintenance service exists in the world than that provided by the manufacturers and no vehicle demands less attention but it is unfair to the manufacturers to expect the continuance of their support if the structure of the vehicle has been

disturbed by the use of replacements that are not genuine B.M.C. parts.

Replacement parts that are not of genuine B.M.C. manufacture cannot be relied upon to be of B.M.C. specification, material, and workmanship, and therefore the manufacturers cannot be expected to extend their Warranty to vehicles which have been fitted with parts not of their manufacture.

All Authorized B.M.C. Distributors and Dealers are under contract to supply only genuine B.M.C. parts.

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7H5527	N.1		7H9740	S.9		17H1173	A.9		17H5066	B.1	
7H5529	N.1		7H9779	S.8		17H1174	A.9		17H5069	B.1	
7H5563	N.5		7H9782	S.8		17H1292	S.6		17H5071	B.1	

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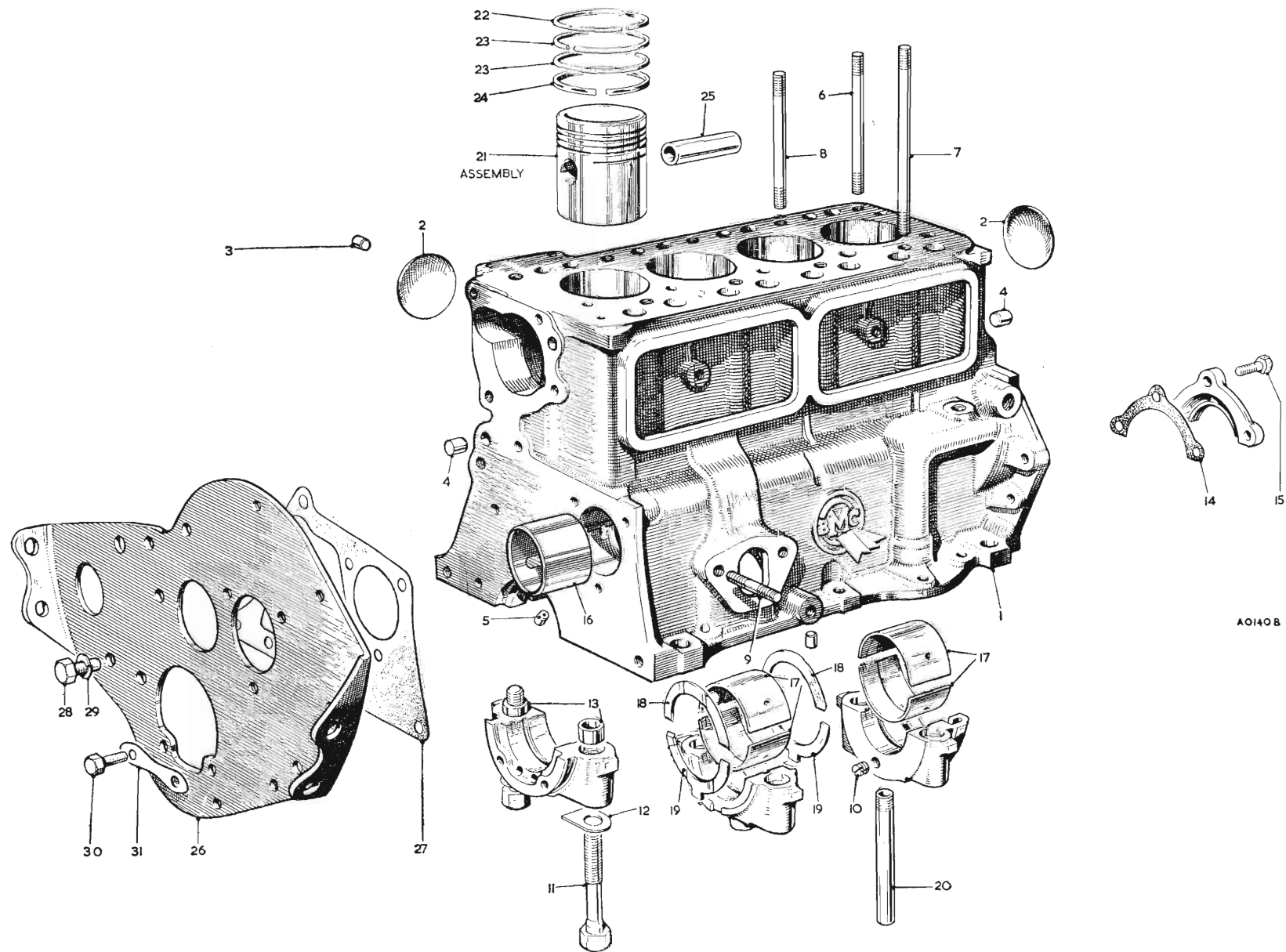
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17H5095	B.1		17H9675	S.4		27H9657	S.8		97H2075	A.15	
17H5106	B.1		17H9676	S.4		27H9662	S.8		97H2076	A.15	
17H5118	B.1		17H9677	S.4		27H9704	S.4				
17H5146	N.3					27H9705	S.4		HBN0414	A.8	
17H5147	N.3		27H168	S.6		27H9706	S.4				
17H5205	N.3		27H387	O.1		27H9707	S.4		HBZ0408	M.3	
17H5217	N.1		27H387	O.2		27H9708	S.4		HBZ0409	M.3	
17H5244	N.3		27H397	O.2		27H9709	S.4		HBZ0509	A.10	
17H5255	N.5		27H397	S.10		27H9710	S.4		HBZ0510	G.1	
17H5306	N.3		27H406	O.2		27H9711	S.4		HBZ0513	A.10	
17H5330	N.3		27H406	S.10		27H9712	S.4		HBZ0515	A.6	
17H5361	N.5		27H429	O.2		27H9713	S.4		HBZ0524	R.8	
17H5375	N.3		27H429	S.10		27H9714	S.4		HBZ0612	L.1	
17H5388	N.5		27H3101	E.1		27H9715	S.4		HBZ0613	N.1	
17H5396	N.5		27H3102	E.1		27H9716	S.4		HBZ0618	L.1	
17H5407	N.1		27H3103	E.2		27H9717	S.4		HBZ0624	M.2	
17H5421	B.1		27H3177	E.1		27H9718	S.4		HBZ0626	H.4	
17H5422	B.1		27H3183	E.1		27H9719	S.4		HBZ0630	L.1	
17H5423	B.1		27H5253	N.3		27H9720	S.4		HBZ0732	L.1	
17H5427	N.3		27H5354	N.3		27H9721	S.4				
17H5431	N.5		27H5420	N.1		27H9781	R.15		HCZ0512	J.2	
17H5433	N.1		27H5545	N.3		27H9782	R.15		HCZ0628	A.9	
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17H5442	N.5		27H5559	N.5		37H5181	O.3		HNS0404	A.8	
17H5443	N.5		27H5562	O.3		37H5207	N.1		HNS0405	A.11	
17H5444	N.1		27H5564	O.3		37H5271	N.3		HNS0406	A.2	
17H5469	B.1		27H5565	O.3		37H5288	N.5		HNS0408	R.9	
17H5512	N.5		27H5566	O.3		37H5409	B.1				
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17H5543	N.3		27H5569	N.5		37H5488	B.1		HPZ0626	A.11	
17H5546	N.3		27H5570	N.5		37H5439	B.1				
17H7046	H.3		27H5572	N.5		37H5440	B.1				
17H7050	K.2		27H5581	N.5		37H5519	N.3		HZS0403	A.6	
17H7054	M.1		27H5582	N.5		37H5520	N.4		HZS0404	A.15	
17H7109	M.1		27H5583	N.5		37H5527	N.3		HZS0405	A.8	
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17H7268	E.2		27H5597	O.3		37H5528	N.4		HZS0408	M.2	
17H7531	M.3		27H7395	H.3		37H5531	N.4		HZS0409	R.10	
17H7532	M.3		27H9607	S.9					HZS0410	E.1	
17H7533	M.2		27H9608	S.9		47H5023	N.5		HZS0504	N.6	
17H7534	M.2		27H9609	S.9		47H5251	N.3		HZS0505	A.1	
17H7535	M.2		27H9610	S.9					HZS0506	A.14	
17H7539	E.2		27H9611	S.9		97H222	L.1		HZS0507	A.10	
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17H7543	K.2		27H9622	S.8		97H1585	S.4		HZS0515	A.10	
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2K1210	A.8		6K499	H.1		51K1769	K.1		LWZ203	K.1	
2K1345	A.1		6K555	A.4		51K2036	E.1		LWZ205	A.6	
2K4608	A.1		6K556	A.4		51K2824	O.2		LWZ206	A.9	
2K4609	F.3		6K558	F.1		51K3169	F.4		LWZ212	H.2	
2K4909	F.3		6K558	F.2		51K3424	K.1		LWZ304	C.1	
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2K4956	A.8		6K559	F.2		53K152	E.2		LWZ306	A.10	
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2K4974	A.10		6K628	A.2		53K165	D.1		LWZ404	R.7	
2K4982	A.8		6K629	A.2		53K371	A.4		LWZ406	M.4	
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2K5813	F.3		6K643	F.1		53K525	A.1		PCR0309	S.8	
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2K5830	F.1		6K653	K.1		53K530	A.4		PCR0407	N.6	
2K5943	H.1		6K654	A.4		53K535	F.4		PCR0409	D.1	
2K6124	A.10		6K685	D.1		53K1013	J.2		PCR0607	N.6	
2K6167	N.6		6K689	M.4		53K1023	A.15		PCR0609	N.6	
2K6677	F.1		6K690	M.4		53K1045	A.1		PCR0709	O.3	
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2K7440	A.6		6K831	A.1		53K1370	K.1		PFS104	R.15	
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2K8169	A.1		6K9588	N.2		53K2017	A.3				
2K8568	A.5		6K9695	M.4		53K2599	J.2		PMZ0205	N.5	
2K8606	D.1		6K9789	R.7		53K3427	R.9		PMZ0206	O.1	
2K8607	A.2		6K9833	R.9		53K3428	R.9		PMZ0304	R.6	
2K8609	R.7					53K3464	R.14		PMZ0305	M.3	
2K8623	A.1		11K5564	R.6					PMZ0306	N.6	
2K8645	N.6		11K9101	N.2		LNZ104	J.2		PMZ0307	N.2	
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2K8738	F.2		51K254	A.1		LNZ108	H.4		PMZ0310	N.2	
2K8739	F.2		51K255	A.1		LNZ205	A.10		PMZ0312	N.3	
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			51K554	A.4		LWN205	A.4		PMZ0410	S.9	
			51K885	A.4		LWN206	A.9		PMZ0412	S.9	
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4K9671	R.6		51K907	A.8		LWN304	A.5		PPN0408	R.7	

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PTZ604	N.3		45223	B.1							
PTZ605	R.16		68640	K.2							
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PTZ804	R.6		68643	K.2							
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			68739	N.4							
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PWZ107	J.1		301020	H.3							
PWZ108	H.4		301549	M.1							
PWZ203	A.15		301550	M.1							
PWZ204	O.1		301551	M.1							
PWZ205	A.14		301622	H.3							
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			301634	H.3							
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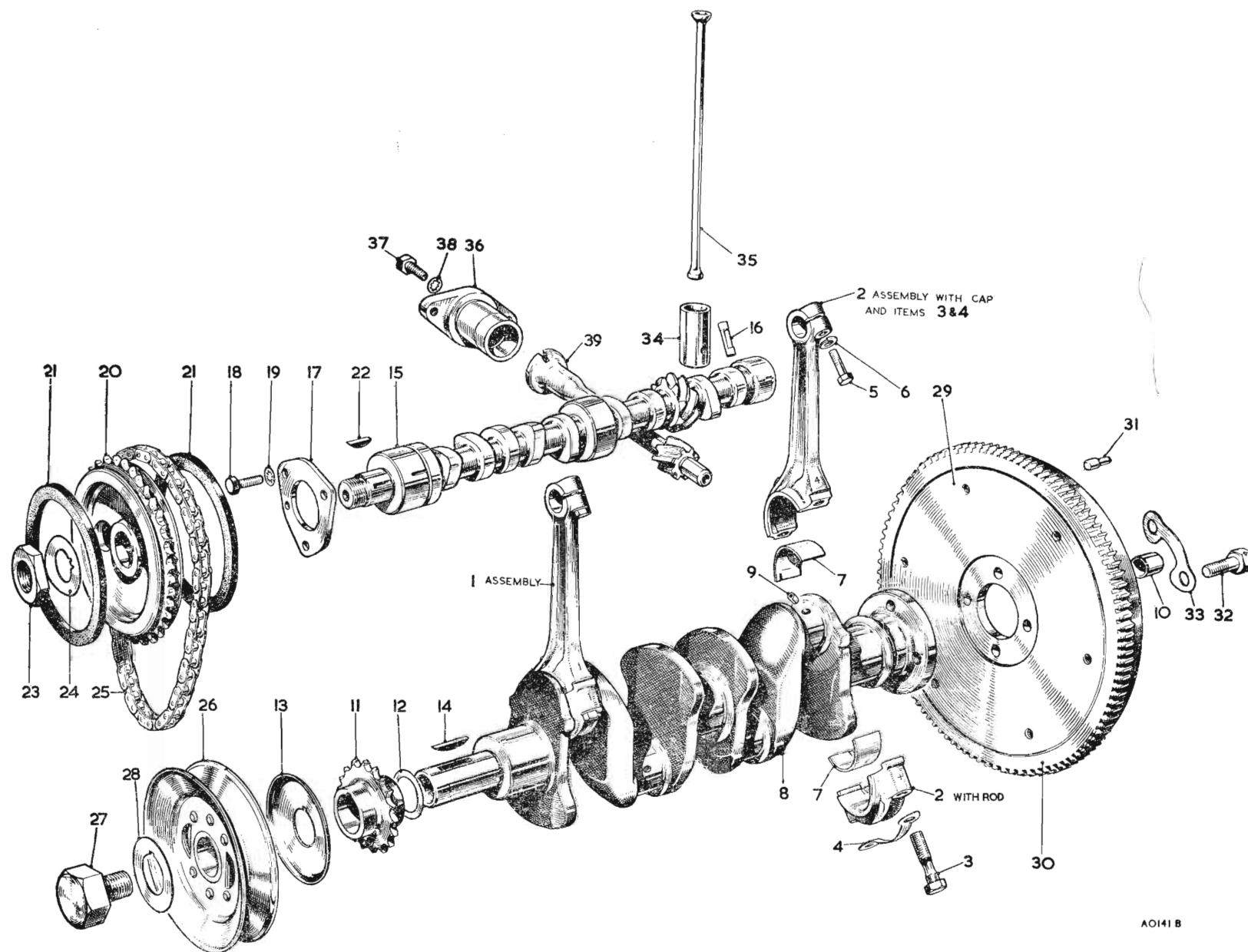
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	ENGINE										
	ENGINE UNIT										
1	Stripped engine unit (R)	8G10		1	1						
2	Half-engine	28G85		1	1						
3	Block assembly—cylinder and pistons	28G84	1	1	1						
4	Plug—welch	2K8169	2	4	4						
5	Plug for oil release valve passage	2K1345	3	2	2						
6	Plug for oil gallery	2K8623	4	2	2						
7	Restrictor for camshaft bearing oil feed	1A1964	5	1	1						
8	Stud for cylinder head	51K254	6	1	1						
9	Stud for cylinder head (long)	51K255	7	4	4						
10	Stud for cylinder head (short)	51K256	8	4	4						
11	Stud for petrol pump	53K525	9	2	2						
12	Cap for main bearing (front)	N.S.P.		1	1						
13	Cap for main bearing (centre)	N.S.P.		1	1						
14	Cap for main bearing (rear)	N.S.P.		1	1						
15	Plug for rear main bearing cap (screwed)	2K4608	10	1	1	12			Finished at (E) 1168		
16	Set screws for main bearing cap	2A53	11	6	6						
17	Washer for set screw (lock)	6K927	12	6	6						
18	Dowel for main bearing cap	2A54	13	6	6	12					
19	Cover for crankcase (rear)	N.S.P.		1	1						
20	Joint for rear cover	2A127	14	1	1						
21	Set screw for rear cover	53K1045	15	3	3						
22	Liner for camshaft (front)	2A52	16	1	1	6					
23	Bearing—main (standard)	8G2222	17	1 set	1 set	1		8g2222			
24	Washer—thrust (upper)	1A1716	18	2	2	12					
25	Washer—thrust (lower)	1A1717	19	2	2	12					
26	Drain pipe—rear main bearing cap	2A253	20	1	1				Finished at (E) 1168		
27	Piston assembly—standard	8G687	21	4	4						
28	Ring—compression (plain)	2A755	22	4	4						
29	Ring—compression (tapered)	2A686	23	8	8						
30	Ring—scraper	2A687	24	4	4						
31	Pin—gudgeon	2A837	25	4	4						
	FRONT MOUNTING PLATE										
32	Plate—engine mounting (front)	2A125	26	1	1						
33	Joint for engine front mounting plate	2A126	27	1	1	12					
34	Screw—mounting plate to crankcase	HZS0505	28	2	2						
35	Washer for set screw (spring)	LWZ305	29	2	2						
36	Screw—mounting plate to bearing cap	53K2016	30	2	2						
37	Plate for set screw (lock)	6K831	31	1	1						

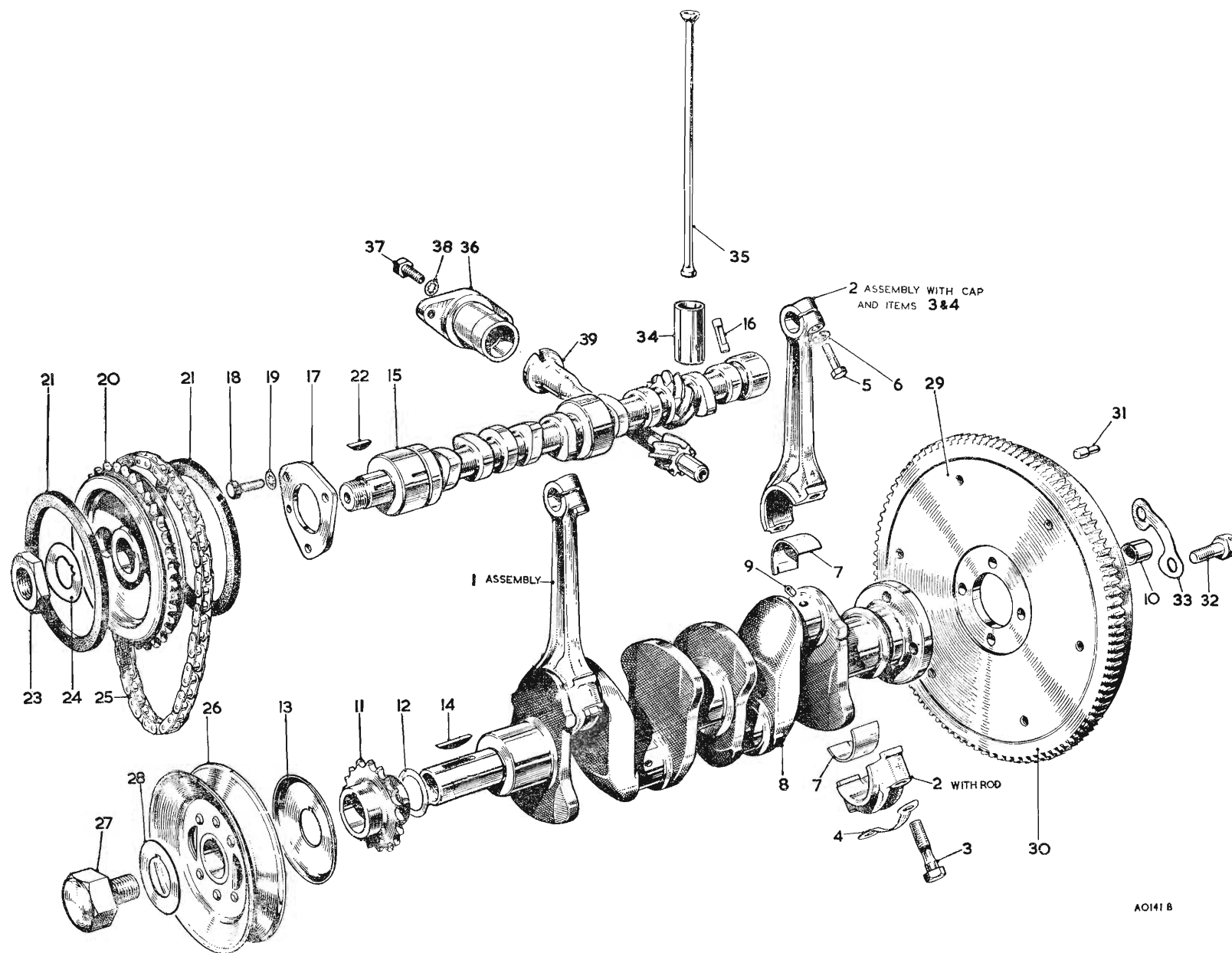
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	CONNECTING RODS—BEARINGS										
1	Connecting rod and cap for Nos. 1 and 3 cylinders	2A656	1	2	2						
2	Connecting rod and cap for Nos. 2 and 4 cylinders	2A654	2	2	2						
3	Screw for cap	2A659	3	8	8						
4	Washer for screw (lock)	2A660	4	4	4						
5	Screw—clamping	51K1382	5	4	4						
6	Washer for screw (spring)	LWN305	6	4	4						
7	Bearing for connecting rod—big-end (standard)	8G2198	7	1 set	1 set	1					
	CRANKSHAFT AND GEAR										
8	Crankshaft with oil restrictors and bush (R)	2A828	8	1	1						Alternative to 2A830
9	Restrictor—oil	1G1167	9	4	4	12					
10	Crankshaft (with bush) (R)	2A830		1	1						Alternative to 2A828
11	Bush for 1st motion shaft	1A1559	10	1	1	12					
12	Gear for crankshaft <i>USE AEA538</i>	2A76	11	1	1						
13	Washer—packing	6K628	12	1	1						
14	Thrower—oil (front)	2A77	13	1	1						
15	Key for gear and crankshaft	6K836	14	1	1						
	CAMSHAFT										
16	Camshaft with driving pin for oil pump	2A297	15	1	1						] Alternatives
17	Camshaft with driving pin for oil pump	2A571		1	1						
18	Pin for oil pump—driving	2A299	16	1	1						
19	Plate—locating	2A84	17	1	1						
20	Screw—plate to crankcase	HNS0406	18	3	3						
21	Washer for set screw (shakeproof)	LWN604	19	3	3						Correction, was 2K8607
22	Gear for camshaft (with tensioner rings)	2A85	20	1	1						
23	Ring—tensioner	8G549	21	2	2	12					
24	Key for gear	WKN505	22	1	1						
25	Nut for gear	6K629	23	1	1						
26	Washer for nut (lock)	2A759	24	1	1						
27	Chain for camshaft drive	3H2127	25	1	1						
	CRANKSHAFT PULLEY										
28	Pulley for crankshaft	2A550	26	1	1						
29	Bolt—crankshaft pulley retaining	AEA312	27	1	1						
30	Washer for retaining bolt (lock)	1G1319	28	1	1						



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SERVICE PARTS LIST

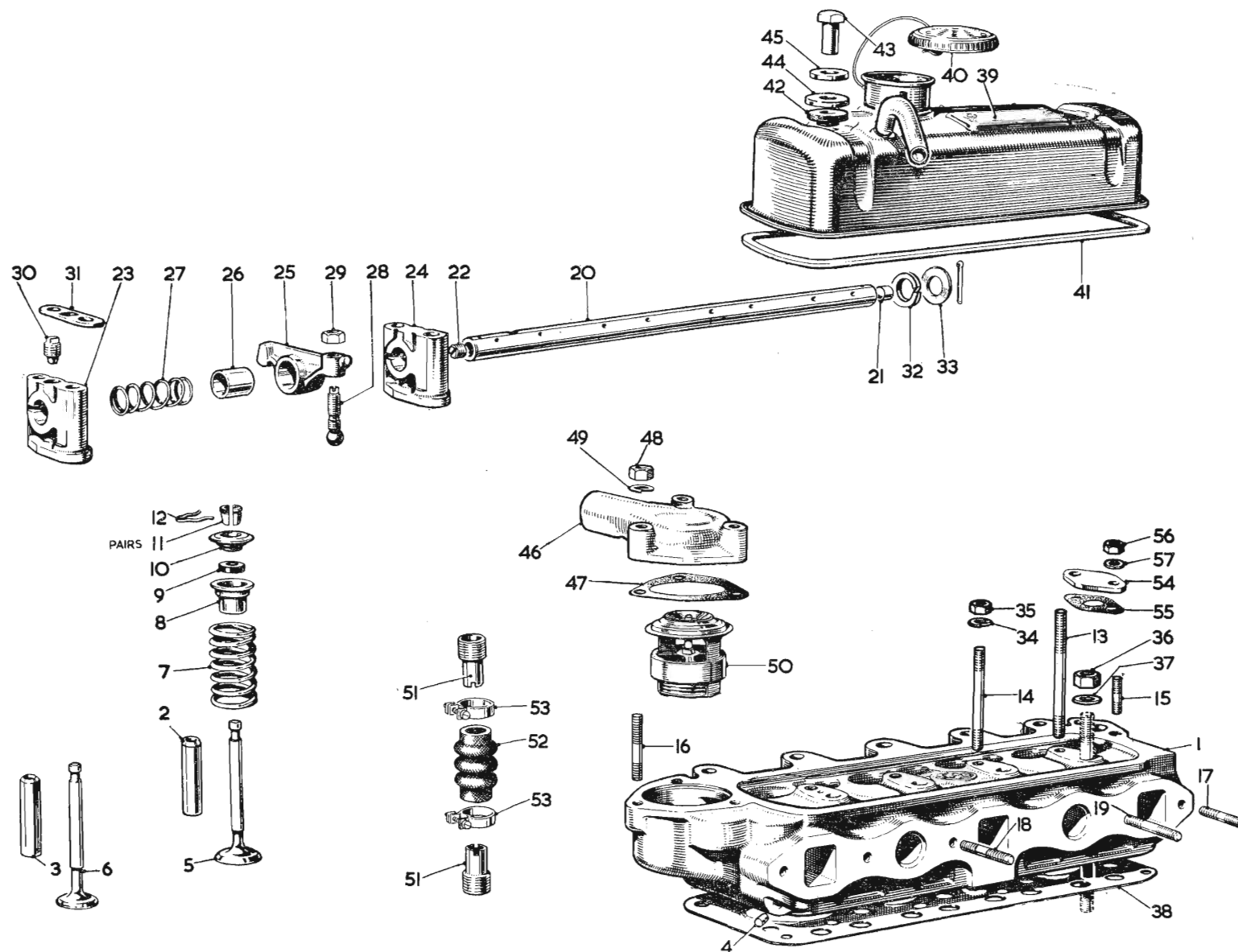
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	FLYWHEEL										
1	Flywheel with starter ring and dowels (R)	2A516	29	1	1						
2	Starter ring	2A378	30	1	1			AE & 596			
3	Dowel—clutch to flywheel	1G2984	31	2	2						
4	Screw—flywheel to crankshaft	6K630	32	4	4						
5	Washer for set screw (lock)	2K7816	33	2	2						
	TAPPETS AND PUSH-RODS										
6	Tappet	2A13	34	8	8						
7	Push-rod	2A14	35	8	8						
	DISTRIBUTOR HOUSING—SPINDLE										
8	Housing for distributor	2A612	36	1	1						
9	Screw—housing to crankcase	53K2017	37	1	1						
10	Washer for set screw (shakeproof)	LWN604	38	1	1						
11	Spindle for distributor—driving	2A139	39	1	1						
12	Spindle for distributor—driving	2A847		1	1						Correction, was 2K8607] Alternatives

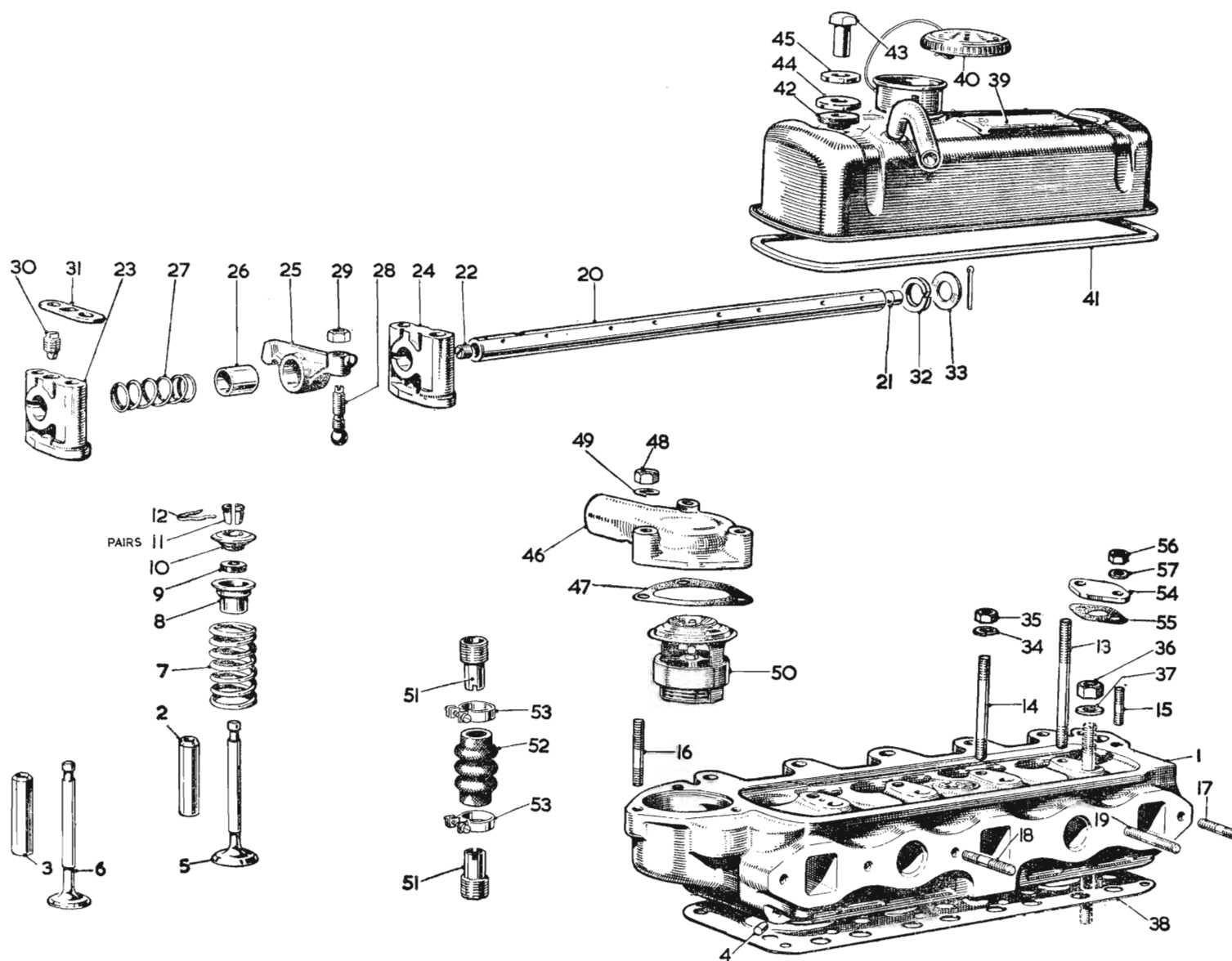
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AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	CYLINDER HEAD—VALVES—GUIDES— SPRINGS—ROCKERS										
1	Cylinder head with valve assembly	28G86		1	1						
2	Cylinder head with valve guides—assembly	2A613	1	1	1						
3	Guide—inlet valve	2A608	2	4	4	12					
4	Guide—exhaust valve	2A608	3	4	4	12					
5	Plug for oil hole	6K808	4	1	1						
6	Valve—inlet	2A6	5	4	4	4		2A877	] Com. (E) 1397		AEA434
7	Valve—exhaust	AEA327	6	4	4			AEA358			
8	Spring—valve	AEA311	7	8	8						
9	Shroud and oil seal retainer for valve guide	2A544	8	8	8				] Finished at (E) 1396		
10	Oil seal for valves	2A9	9	8	8	36					
11	Shroud for valve guide							2A545	] Com. (E) 1397		
12	Valve packing ring (rubber)							2A879			
13	Cup—valve spring	2A10	10	8	8			2A880			
14	Cotter—valve	2A11	11	16	16	36 prs.					
15	Circlip for valve cotter	2A12	12	8	8						
16	Stud for rocker bracket (long)	51K885	13	2	2						
17	Stud for rocker bracket (short)	51K554	14	2	2						
18	Stud for cover-plate	53K402	15	2	2						
19	Stud for water outlet elbow	53K530	16	3	3						
20	Stud for exhaust manifold (short)	53K486	17	2	2	12					
21	Stud for exhaust and inlet manifold (medium)	53K487	18	2	2						
22	Stud for exhaust and inlet manifold (long)	53K488	19	2	2	12					
23	Shaft assembly—valve rocker	2A15		1	1						
24	Shaft—valve rocker (plugged)	2A16	20	1	1						
25	Plug for rocker shaft (plain)	6K878	21	1	1						
26	Plug for rocker shaft (screwed)	2K4608	22	1	1	12					
27	Bracket for rocker shaft (tapped)	2A22	23	1	1						
28	Bracket for rocker shaft (plain)	2A23	24	3	3						
29	Rocker for valve—bushed	2A533	25	8	8						] Alternatives—inter- changeable in sets only
30	Rocker for valve—bushed	2A964		8	8						
31	Bush for valve rocker	2A21	26	8	8	8					
32	Spring—rocker spacing	6K556	27	3	3						
33	Screw—tappet adjusting	2A535	28	8	8	6					
34	Locknut for adjusting screw	6K654	29	8	8						
35	Screw for rocker-shaft—locating	2A258	30	1	1						
36	Plate for rocker shaft bracket	2A515	31	4	4	12					
37	Washer for rocker shaft (spring)	2A18	32	2	2						
38	Washer for rocker shaft	6K555	33	2	2						
39	Washer for stud (spring)	LWN205	34	4	4						
40	Nut for stud	FNN105	35	4	4						
41	Nut for cylinder head stud	53K371	36	9	9						
42	Washer for cylinder head stud	2K1204	37	5	5	72					
43	Joint for cylinder head	2A689	38	1	1			2A935	Com. (E) 1169		
44				1	1			2A971	Com. (E) 6733		



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SERVICE PARTS LIST

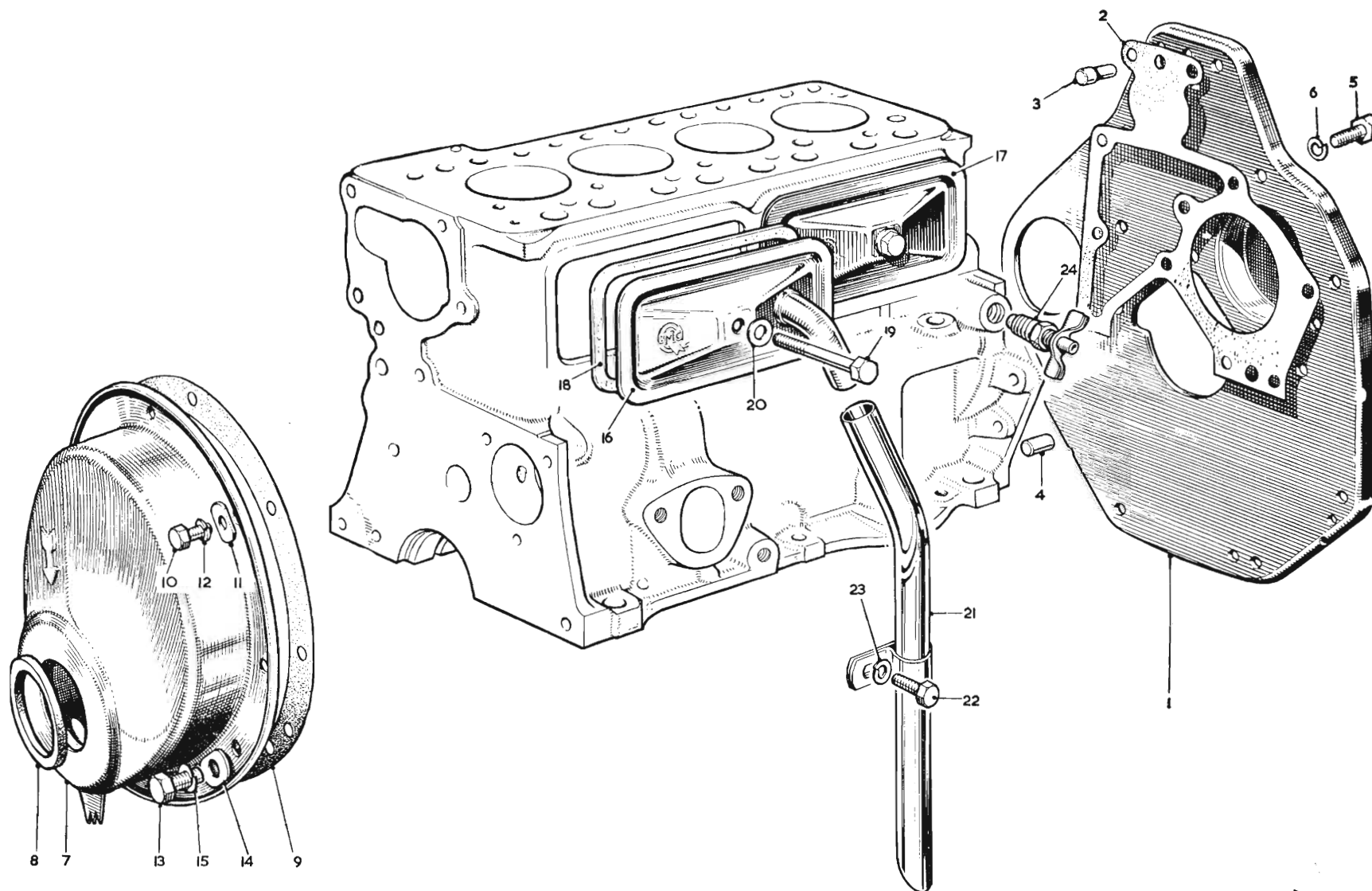
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	VALVE ROCKER COVER—OIL FILLER										
1	Cover—valve rocker (with filler cap and cable)	AEA330	39	1	1						
2	Cap and cable for oil filler	8G612	40	1	1						
3	Joint for cover	2A805	41	1	1	12					Not available use 12A14 Alternative to 2A805. For use in tropical climate not available use 12A14
4	Joint for cover	2A956		1	1						
5	Joint for cover	12A14		1	1						
6	Bush for cover (rubber)	2K8568	42	2	2	36					
7	Nut for cover	2A150	43	2	2						
8	Distance piece for nut	1B2925	44	2	2						
9	Washer for nut (cup)	1A2156	45	2	2						
	WATER OUTLET ELBOW—THERMOSTAT—COVER-PLATE										
10	Elbow—water outlet	AEA306	46	1	1						
11	Joint washer—elbow to cylinder head	1A2149	47	1	1	12					
12	Nut for stud—elbow to cylinder head	FNZ105	48	3	3						
13	Washer for nut (spring)	LWN205	49	3	3						
14	Thermostat	11G291	50	1	1						
15	Adaptor—by-pass	2A243	51	2	2						
16	Connection—by-pass (rubber)	2A242	52	1	1						
17	Clip for connection	3H2963	53	2	2						
18	Plate—cover (for heater tap hole in cylinder head)	2A180	54	1	1						
19	Joint washer—plate to cylinder head	2A179	55	1	1	12					
20	Nut for cover stud	FNN104	56	2	2						
21	Washer for nut (spring)	LWN304	57	2	2						

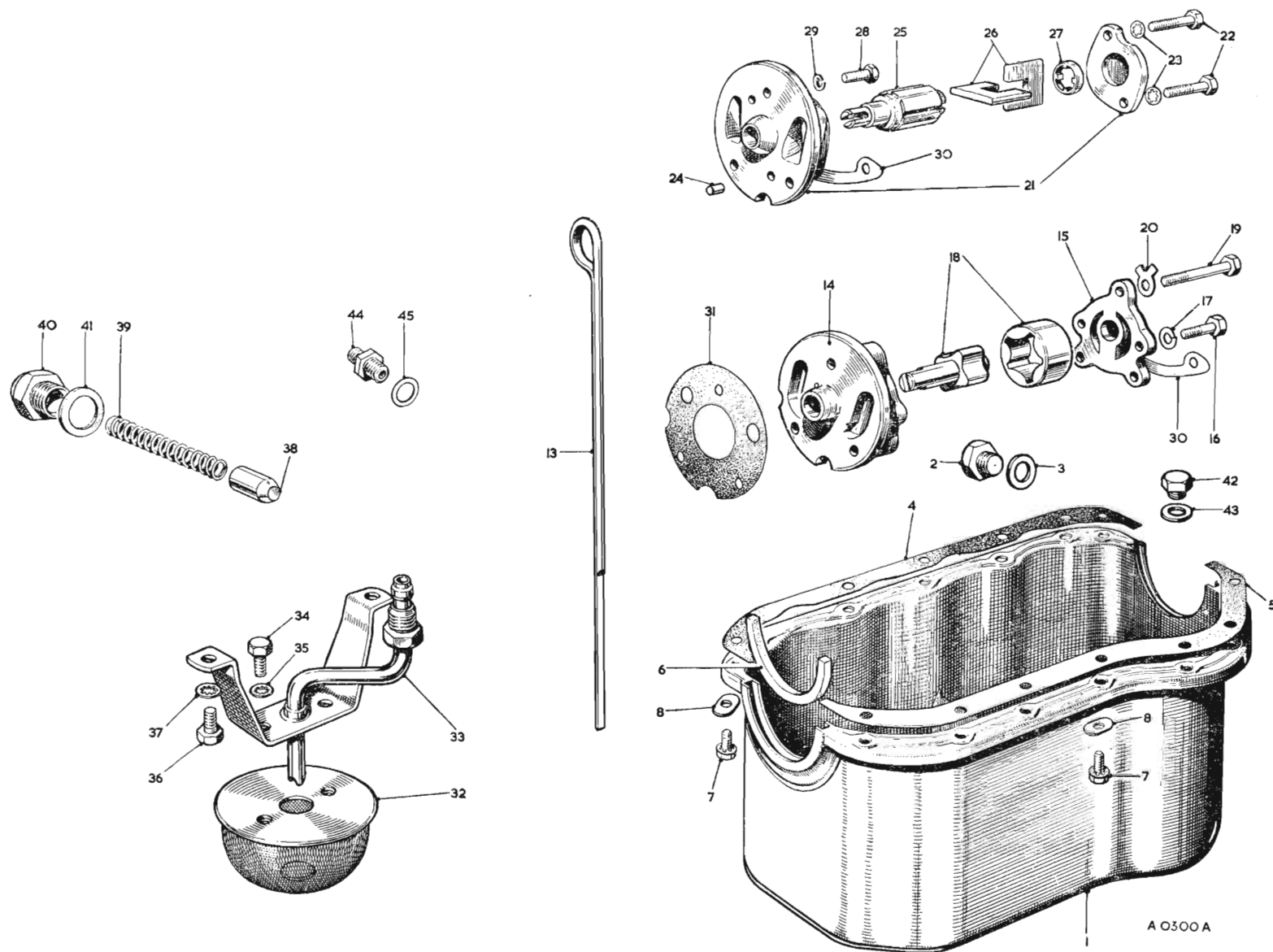
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	REAR MOUNTING PLATE										
1	Plate—engine mounting (rear)	2A300	1	1	1						] Alternatives
2	Plate—engine mounting (rear)	2A569		1	1						
3	Joint for mounting plate	2A123	2	1	1	12					
4	Dowel for mounting plate (top)	1K52	3	1	1						
5	Dowel for mounting plate (bottom)	1G752	4	1	1						
6	Screw—mounting plate to crankcase	HZS0505	5	7	7						
7	Washer for set screw (spring)	LWZ305	6	7	7						
	CYLINDER FRONT AND SIDE COVERS										
8	Cover—front (with oil catcher and felt)	2A552	7	1	1			2A438	3767		
9	Ring (felt)	2K7140	8	1	1			2A439	hul	2A1015	oil thrower
10	Joint for front cover	1A2093	9	1	1	12					
11	Screw—front cover to mounting plate	HZS0403	10	6	6	36					
12	Washer for set screw (plain)	2K5197	11	6	6	24					
13	Washer for set screw (spring)	LWN204	12	6	6						
14	Screw—cover to mounting plate and crankcase	HZS0505	13	4	4						
15	Washer for screw (plain)	2K7440	14	4	4						
16	Washer for screw (spring)	LWZ305	15	4	4						
17	Cover for cylinder side—front (with elbow)	1A2199	16	1	1						
18	Cover for cylinder side (rear)	2A770	17	1	1						
19	Joint for covers	1A2203	18	2	2	12					Use 12A24
20	Joint for covers	12A24		2	2						
21	Screw for covers	HBZ0515	19	2	2						
22	Washer for set screw	2K4958	20	2	2	36					
23	Pipe—crankcase vent (with clip)	2A118	21	1	1						
24	Screw for vent pipe clip	HZS0505	22	1	1						
25	Washer for set screw (spring)	LWZ205	23	1	1	24					
	CYLINDER DRAIN TAP										
26	Tap—drain	2A816	24	1	1						] Alternatives] Not avail- able. Use
27	Tap—drain	2A817		1	1						
28	Tap—drain			1	1						
29	Washer for tap (fibre)			1	1			3H576			] Alternatives] Prior to (E)6359 supply also 1 off 2K4954 or 1 off 2K4975
30	Washer for tap (fibre)			1	1			2K4954			
								2K4975			



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SERVICE PARTS LIST

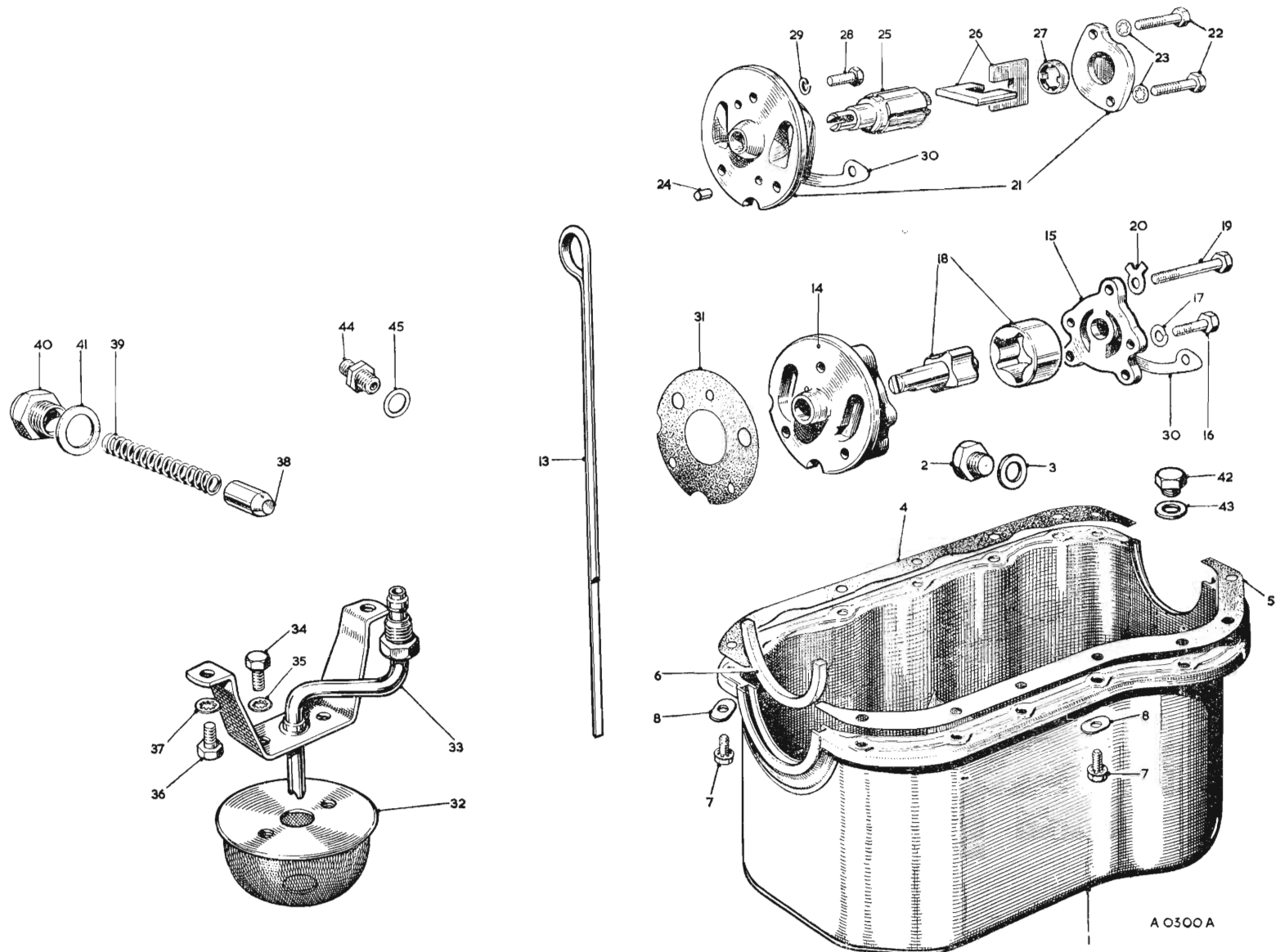
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	SUMP—DIPPER ROD										
1	Sump—oil	2A704	1	1	1						
2	Plug for sump—drain	2F4249	2	1	1						
3	Washer for plug (copper)	6K638	3	1	1	12					
4	Joint—sump to crankcase (R/H)	2A711	4	1	1	12					Not available. Use 12A20
5	Joint—sump to crankcase (R/H)	12A20		1	1						
6	Joint—sump to crankcase (L/H)	2A98	5	1	1	12					Not available. Use 12A19
7	Joint—sump to crankcase (L/H)	12A19		1	1						
8	Seal—oil—main bearing cap	2A280	6	2	2	12					
9	Screw (with captive washer)	6K639	7	14	14	12					
10	Washer for set screw	2K5197	8	14	14	24					
11	Dipper rod	2A294	13	1	1						

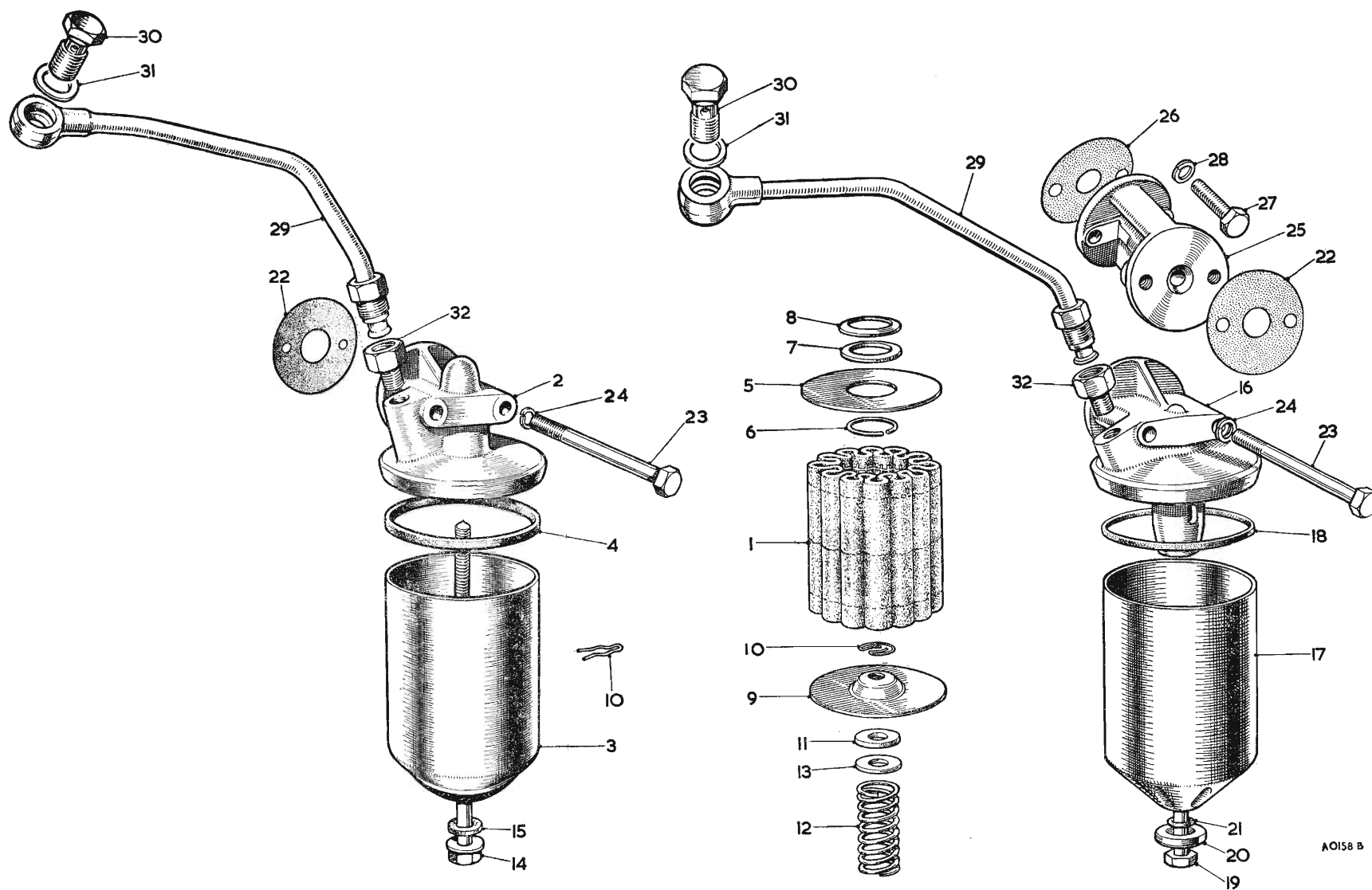
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	OIL PUMP—PIPE—STRAINER—RELEASE VALVE—PRESSURE UNION										
1	Oil pump (Hobourn) (R)	2A341		1	1						Not available use 2A962
2	Body	7H1649	14	1	1						
3	Cover	7H1650	15	1	1						
4	Screw—cover to body	51K907	16	2	2						
5	Washer for screw (spring)	LWN204	17	2	2						
6	Shaft—driving (with inner and outer rotors)	17H1965	18	1	1						Correction—was C4—96
7	Oil pump (Hobourn) (R)	2A962		1	1						Alternative
8	Body	17H1962		1	1						
9	Cover	17H1963		1	1			17H6421		MOD	
10	Shaft—driving—with inner and outer rotors	17H1965		1	1						
11	Screw—cover to body	AJD4205/Z		1	1			ASD 3702	Use Head Screw		
12	Dowel	1741964		2	2						
13	Screw—pump to crankcase	HBN0414	19	3	3	12					
14	Washer for set screw (lock)	2A339	20	1	1						
15	Oil pump (Burman) (R)	2A819		1	1						Alternative
16	Body and cover assembly	8G8181	21	1	1						
17	Screw—cover to body	7H6795	22	2	2						
18	Washer for set screw (shakeproof)	7H6796	23	2	2						
19	Dowel	7H6813	24	2	2						
20	Rotor	7H6810	25	1	1						
21	Vane for rotor	7H6807	26	2	2						
22	Sleeve for rotor	7H6808	27	1	1						
23	Screw—pump to crankcase	HZS0405	28	3	3						
24	Washer for set screw (spring)	LWN304	29	1	1						
25	Oil pump (concentric) (R)	2A813		1	1						Not available. Use 12A107
26	Oil pump (concentric) (R)	12A107		1	1						Alternative
27	Screw—pump to crankcase	4BN0414		3	3	12					
28	Washer for screw (lock)	2A339		1	1						
29	Plate for set screws for all pumps (lock)	2A522	30	1	1	12					
30	Joint washer for oil pump (all types)	2A494	31	1	1	12					
31	Strainer—oil	2A668	32	1	1						
32	Pipe with oil strainer bracket—suction	2A672	33	1	1			2A957	Com. (E) 2731		
33	Screw—bracket to oil strainer	HNS0404	34	2	2						
34	Washer for set screw (shakeproof)	LWN604	35	2	2						Correction. Was 2K8607
35	Screw—bracket to bearing cap	HNS0404	36	2	2						
36	Washer for set screw (shakeproof)	LWN604	37	2	2						Correction. Was 2K8607
37	Valve—oil release	1G1452	38	1	1	36					
38	Spring for oil release valve	6K853	39	1	1						
39	Nut for oil release valve (cap)	1A2206	40	1	1						
40	Washer for cap nut	2K4982	41	2	2						
41	Plug—oil priming	2K4994	42	1	1						
42	Washer for plug (copper)	6K464	43	1	1	12					
43	Union—oil pressure	2A269	44	1	1						
44	Washer for union (fibre)	2K4956	45	1	1	36					



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SERVICE PARTS LIST

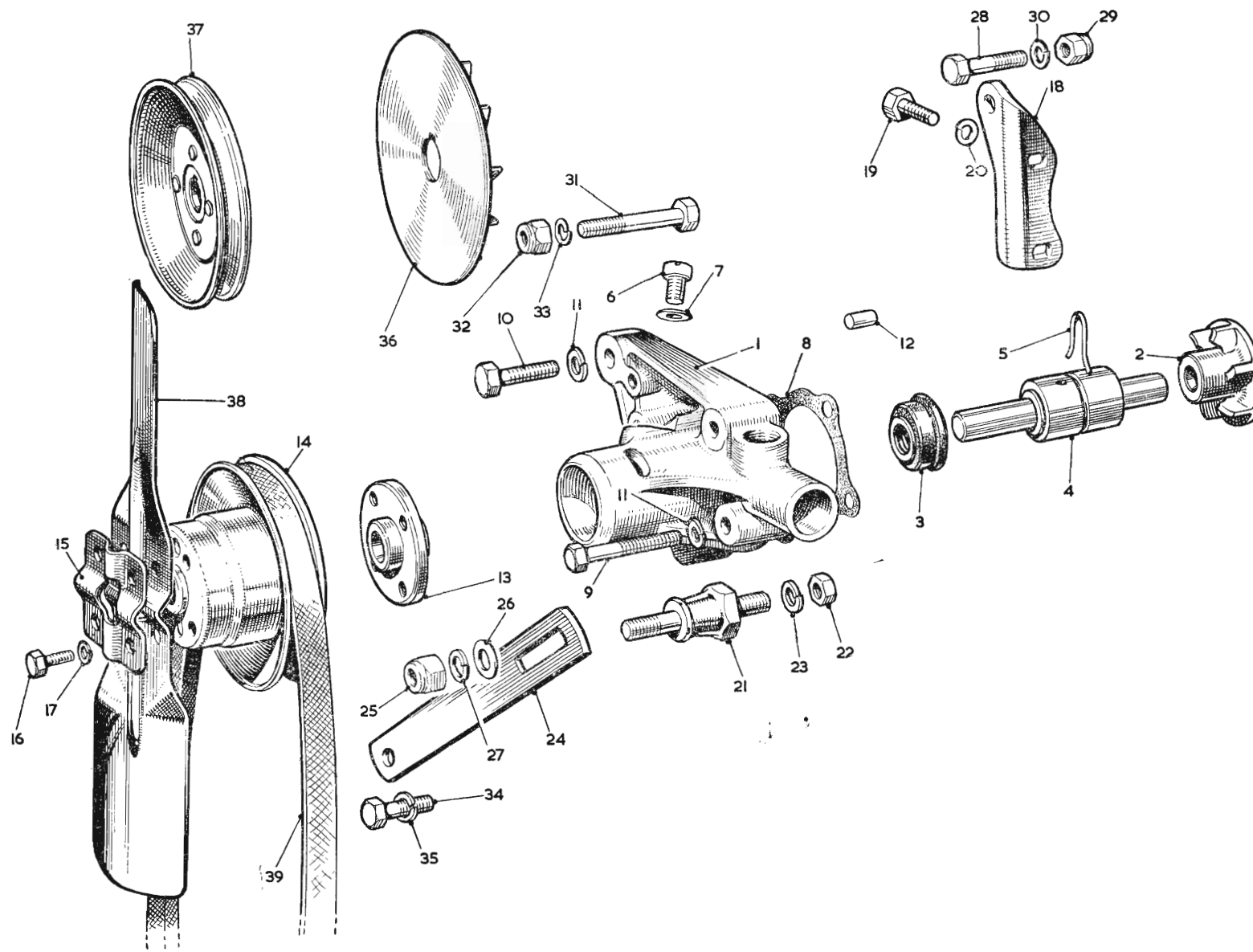
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	EXTERNAL OIL FILTER—ADAPTOR—PIPE										
1	Filter—oil (Tecalemit)	2A769		1	1						Alternative to 2A788
2	Element	8G684	1	1	1						
3	Head assembly	17H945	2	1	1						
4	Sump	17H944	3	1	1						
5	Seal—sump to head	2A780	4	1	1						
6	Plate—element clamp	7H147	5	1	1						
7	Circlip—plate to head	2A700	6	1	1						
8	Washer for clamp plate (felt)	7H1756	7	1	1						Correction, was 7H157
9	Washer for clamp plate (dished)	7H1761	8	1	1						
10	Plate—pressure	17H942	9	1	1						
11	Circlip—plate to centre bolt	7H1840	10	1	1						
12	Washer for pressure plate (felt)	7H1758	11	1	1						
13	Spring for pressure plate	7H1764	12	1	1						
14	Washer for spring	7H1765	13	1	1						
15	Bolt—centre	17H943	14	1	1						
16	Seal—bolt to sump	7H1759	15	1	1						
17	Filter—oil (Purolator)	2A788		1	1						Alternative to 2A769
18	Element	8G684	1	1	1						
19	Head assembly	17H1170	16	1	1						
20	Sump	17H1169	17	1	1						
21	Seal—sump to head	17H1168	18	1	1						
22	Plate—clamping	17H1150	5	1	1						
23	Circlip—clamp plate to head	17H1167	6	1	1						
24	Gasket—clamp plate to head	17H1152	7	1	1						
25	Plate—pressure	17H1148	9	1	1						
26	Circlip—plate to centre bolt	17H1476	10	1	1						
27	Seal for pressure plate	7H28	11	1	1						
28	Spring for pressure plate	7H25	12	1	1						
29	Washer for spring	7H7553	13	1	1						
30	Bolt—centre	17H1174	19	1	1						
31	Collar for centre bolt	17H1172	20	1	1						
32	Seal—'O' section collar to sump	17H1173	21	1	1						
33	Ball	27H7466		1	1						
34	Joint washer—oil filter to adaptor	2A703	22	1	1						
35	Bolt—oil filter to adaptor	HCZ0628	23	2	2						
36	Washer for bolt (spring)	LWZ206	24	2	2						
37	Adaptor for oil filter	AEA305	25	1	1						
38	Joint washer—adaptor to crankcase	2A703	26	1	1						
39	Screw—adaptor to crankcase	NCS0608	27	2	2						
40	Washer for set screw (spring)	LWN206	28	2	2						
41	Pipe—oil (filter to crankcase)	AEA313	29	1	1						
42	Screw for banjo union	2A715	30	1	1						
43	Washer for screw (copper)	2A787	31	2	2			AED172	Com. (E) 10903		
44	Connection	TCN206	32	1	1						

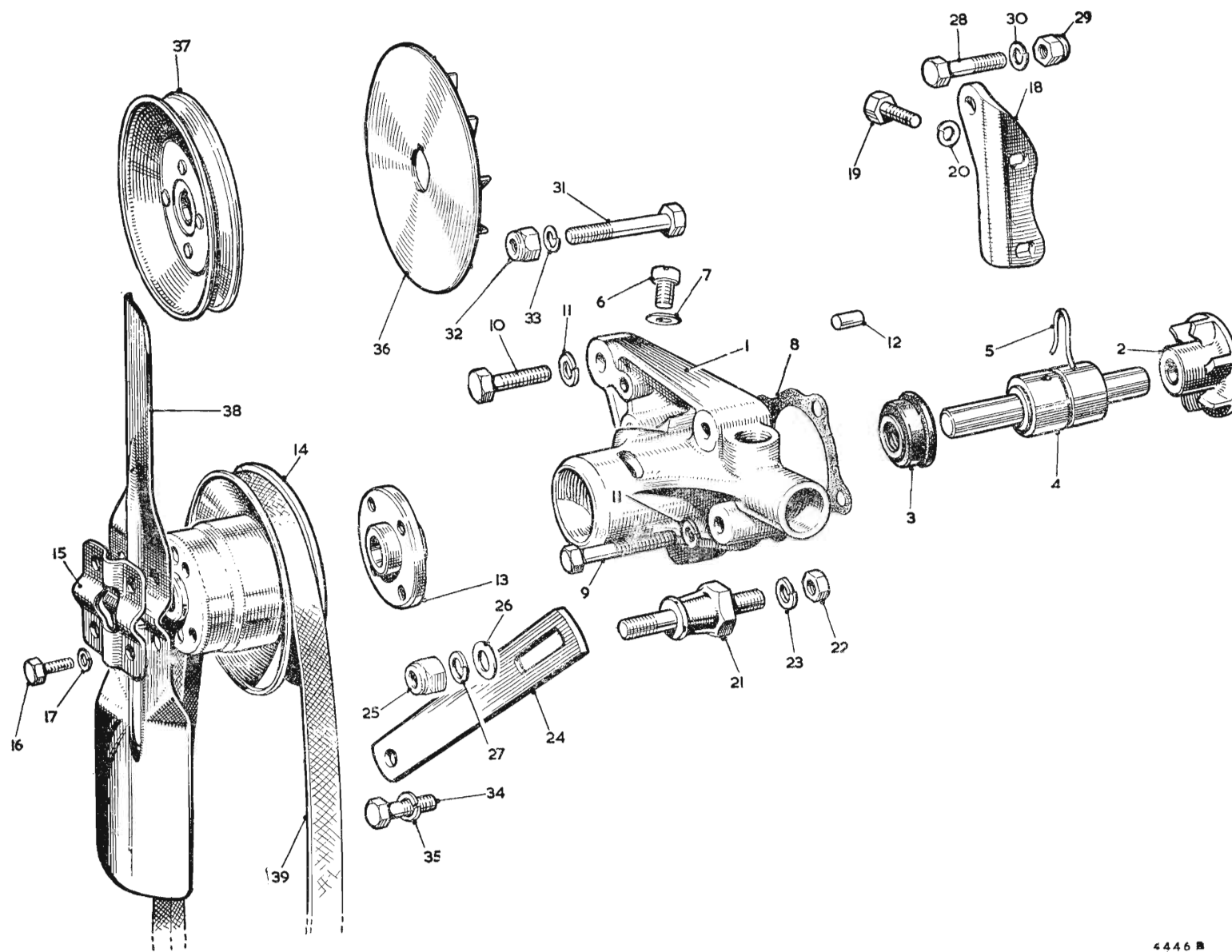
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	WATER PUMP—FAN PULLEY										
1	Pump assembly—water (R)	2A775		1	1						Not available. Use 2A774
2	Pump assembly—water (R)	2A774		1	1						
3	Body	2A776	1	1	1						
4	Vane	2A664	2	1	1						
5	Seal	8G698	3	1	1	12					
6	Seal	8G697		1	1	12					Alternatives
7	Bearing (with spindle)	2A777	4	1	1						
8	Wire—bearing locating	2A778	5	1	1						
9	Screw for lubricating point	53K1433	6	1	1						
10	Washer for screw (fibre)	2K4974	7	1	1	12					
11	Hub for pulley	2A667	13	1	1						
12	Joint washer—pump body to crankcase	HZS0515	8	1	1						
13	Screw—pump to crankcase (long)	HZS0510	9	2	2						
14	Screw—pump body to crankcase (short)	LWN305	10	2	2						
15	Washer for set screw (spring)	2K6124	11	4	4						
16	Dowel for water pump	2A665	12	2	2						
17	Pulley for fan and water pump	2A601	14	1	1						
18	Stiffener for fan blade	2A803	15	1	1						
19	Screw—fan to pulley	HZS0405	16	4	4			HZS0406	Com. (E) 359		
20	Washer for set screw (spring)	LWN204	17	4	4						



4446 B



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SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	DYNAMO MOUNTING										
1	Bracket for dynamo (rear)	2A758	18	1	1						
2	Screw—bracket to crankcase	HZS0507	19	2	2						
3	Washer for set screw (spring)	LWZ305	20	2	2						
4	Pillar—dynamo adjusting link	2A128	21	1	1						
5	Nut for pillar	FNZ106	22	1	1						
6	Washer for pillar nut (spring)	LWZ306	23	1	1						
7	Link—dynamo adjusting	AEA325	24	1	1						
8	Nut—adjusting link	LNZ206	25	1	1						
9	Washer for adjusting link nut (plain)	2K9932	26	1	1						
10	Washer for adjusting link nut (spring)	LWZ306	27	1	1						
11	Bolt—dynamo to bracket	HZS0509	28	1	1						
12	Nut for bolt	LNZ205	29	1	1						Correction, was HBZ0509
13	Washer for bolt (spring)	2K5319	30	1	1						
14	Bolt—dynamo to water pump	HBZ0513	31	1	1						
15	Nut for bolt	LNZ205	32	1	1						
16	Washer for bolt (spring)	LWZ305	33	1	1						
17	Screw—adjusting link to dynamo	3H2098	34	1	1						
18	Washer for screw (spring)	LWZ305	35	1	1						
19	Fan for dynamo	1G1783	36	1	1						
20	Pulley for dynamo	1H998	37	1	1						
	FAN AND FAN BELT										
21	Blade—fan	AEA301	38	1/2	1/2						Quantity increased at (E) 359
22	Belt for fan (wedge type)	1G2716	39	1	1						
	CYLINDER LINER										
23	Liner for cylinder block	2A784		4	4						For repair purposes only

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	OVERSIZE AND UNDERSIZE COMPONENTS										
1	Piston assembly (standard)	8G687		4	4						
2	Piston assembly (.010" O/S)	8G068710		4	4						
3	Piston assembly (.020" O/S)	8G068720		4	4						
4	Piston assembly (.030" O/S)	8G068730		4	4						
5	Piston assembly (.040" O/S)	8G068740		4	4						
6	Ring—compression—plain (standard)	2A755		4	4						
7	Ring—compression—plain (.010" O/S)	2A075510		4	4						
8	Ring—compression—plain (.020" O/S)	2A075520		4	4						
9	Ring—compression—plain (.030" O/S)	2A075530		4	4						
10	Ring—compression—plain (.040" O/S)	2A075540		4	4						
11	Ring—compression—tapered (standard)	2A686		8	8						
12	Ring—compression—tapered (.010" O/S)	2A068610		8	8						
13	Ring—compression—tapered (.020" O/S)	2A068620		8	8						
14	Ring—compression—tapered (.030" O/S)	2A068630		8	8						
15	Ring—compression—tapered (.040" O/S)	2A068640		8	8						
16	Ring—scraper (standard)	2A687		4	4						
17	Ring—scraper (.010" O/S)	2A068710		4	4						
18	Ring—scraper (.020" O/S)	2A068720		4	4						
19	Ring—scraper (.030" O/S)	2A068730		4	4						
20	Ring—scraper (.040" O/S)	2A068740		4	4						
21	Pin—gudgeon (standard)	2A837		4	4						
22	Pin—gudgeon (.002" O/S)	2A083702		4	4						
23	Pin—gudgeon (.004" O/S)	2A083704		4	4						
24	Pin—gudgeon (.006" O/S)	2A083706		4	4						
25	Bearing—main (standard)	8G2222		1 set	1 set	1					
26	Bearing—main (.010" U/S)	8G222210		1 set	1 set	1					
27	Bearing—main (.020" U/S)	8G222220		1 set	1 set	1					
28	Bearing—main (.030" U/S)	8G222230		1 set	1 set	1					
29	Bearing—main (.040" U/S)	8G222240		1 set	1 set	1					
30	Bearing—connecting rod—big-end (standard)	8G2198		1 set	1 set	1					
31	Bearing—connecting rod—big-end (.010" U/S)	8G219810		1 set	1 set	1					
32	Bearing—connecting rod—big-end (.020" U/S)	8G219820		1 set	1 set	1					
33	Bearing—connecting rod—big-end (.030" U/S)	8G219830		1 set	1 set	1					
34	Bearing—connecting rod—big-end (.040" U/S)	8G219840		1 set	1 set	1					
35	Guide—inlet and exhaust valve—(.010" O/S)	2A060810		8	8						
36	Tappet—(.010" O/S)	2A001310		8	8						
37	Tappet—(.020" O/S)	2A001320		8	8						

SERVICE PARTS LIST

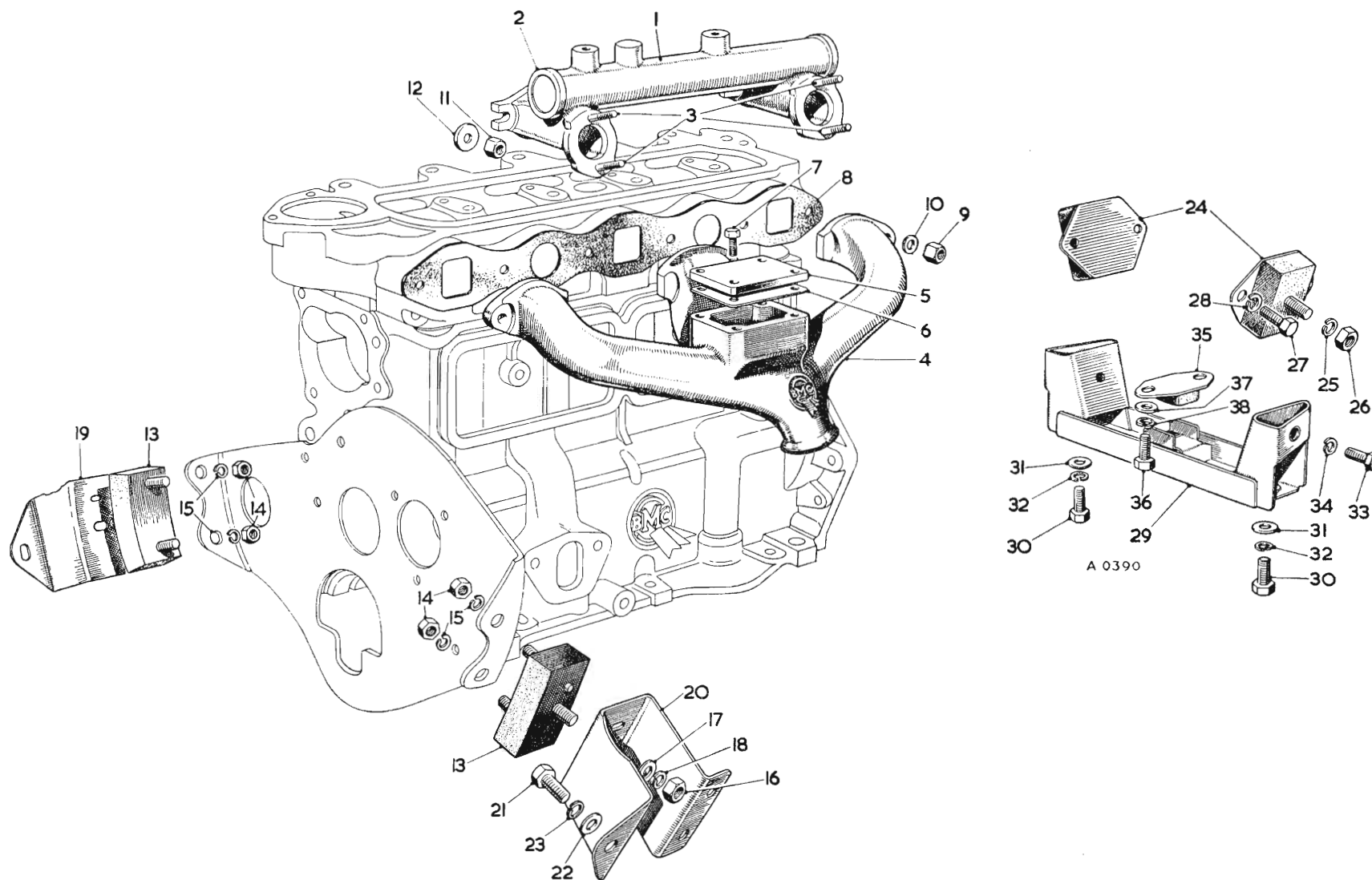
AUSTIN-HEALEY SPRITE

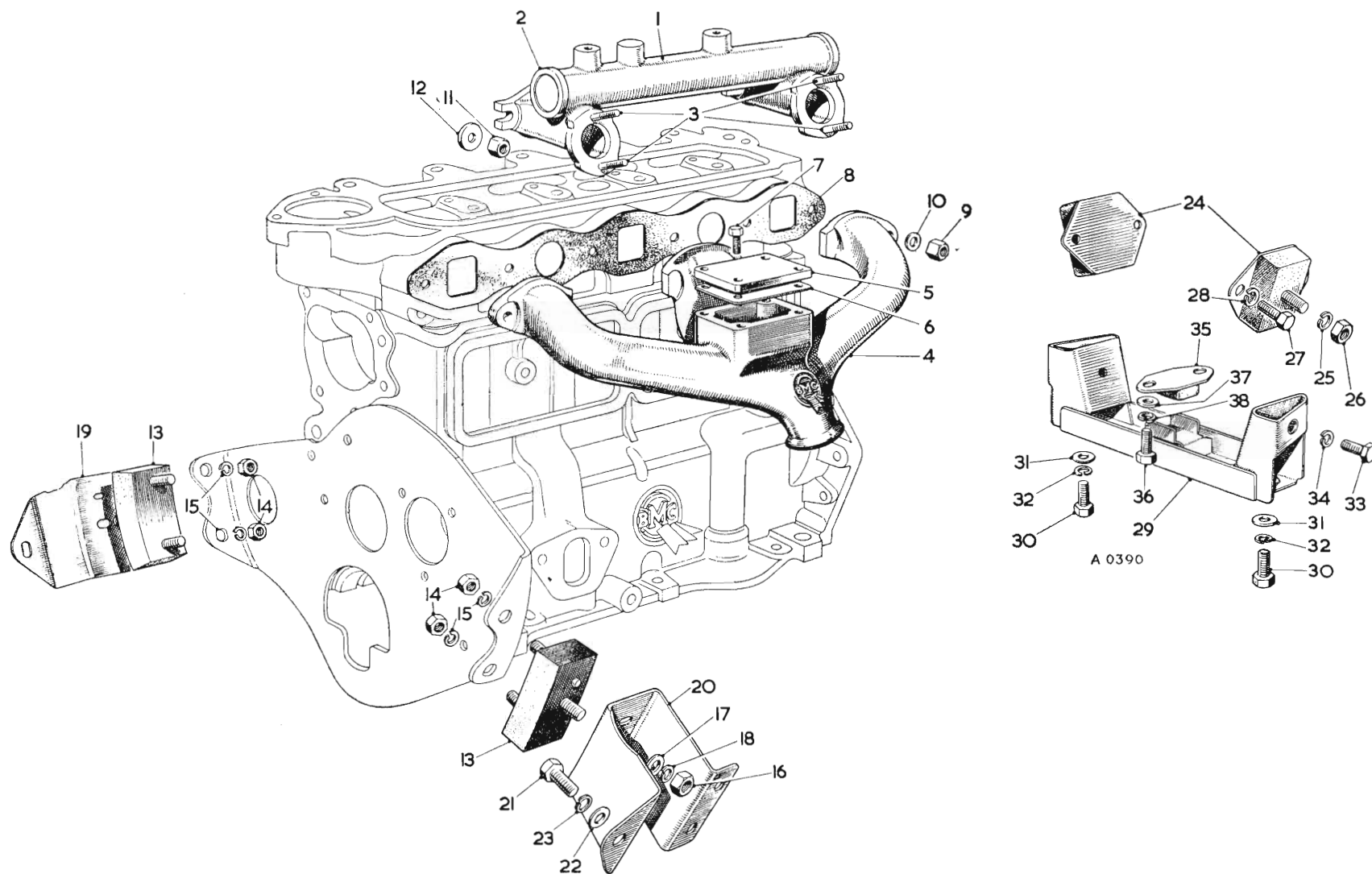
Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	ENGINE SERVICE KITS										
1	Decarbonizing gasket set	8G2200		1	1			8G2268	Com. (E) 1397		
2	Cylinder head gasket			1	1						
3	Manifold gasket			1	1						
4	Water outlet elbow joint washer			1	1						
5	Valve rocker cover joint washer			1	1						
6	Valve oil seals			8	8						
7	Carburetter joint washers			2	2						
8	Exhaust manifold blanking plate joint washer			1	1						
9	Cover-plate for heater tap hole joint washer			1	1						
10	Supplementary gasket set	8G2232		1	1						Use with relevant gasket set for complete engine overhaul
11	Main bearing cap strips			2	2						
12	Front plate joint washer			1	1						
13	Front cover joint washer			1	1						
14	Side cover joint washer			2	2						
15	Oil pump joint washer			1	1						
16	Sump joint washer (R/H)			1	1						
17	Sump joint washer (L/H)			1	1						
18	Water pump joint washer			1	1						
19	Petrol pump joint washer			1	1						
20	Gearbox mounting plate to crankcase joint washer			1	1						
21	Oil priming plug gasket			1	1						
22	Sump drain plug gasket			1	1						
23	Crankcase rear cover joint washer			1	1						
24	Oil filter to adaptor and adaptor to crankcase joint washers			2	2						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	INLET AND EXHAUST MANIFOLDS										
1	Manifold—inlet (with plug and studs)	AEA19	1	1	1						
2	Plug for inlet manifold	2K8159	2	2	2						
3	Stud—carburettor to manifold	51K448	3	4	4						Use CHS0414 when heater-element is fitted
4	Manifold—exhaust	2A102	4	1	1						
5	Plate for exhaust manifold (blanking)	AEA303	5	1	1						
6	Joint washer for blanking plate	2A106	6	1	1						
7	Screw for blanking plate	HNS0405	7	4	4						
8	Joint—inlet and exhaust manifolds to cylinder head	2A719	8	1	1						
9	Nut for stud—exhaust manifold to cylinder head	BNN105	9	2	2	12					
10	Washer for exhaust manifold stud	2K1203	10	2	2	36					
11	Nut for stud—inlet and exhaust manifolds to cylinder head	BNN105	11	4	4	12					
12	Washer for inlet and exhaust manifold stud	2A110	12	4	4	12					





SERVICE PARTS LIST

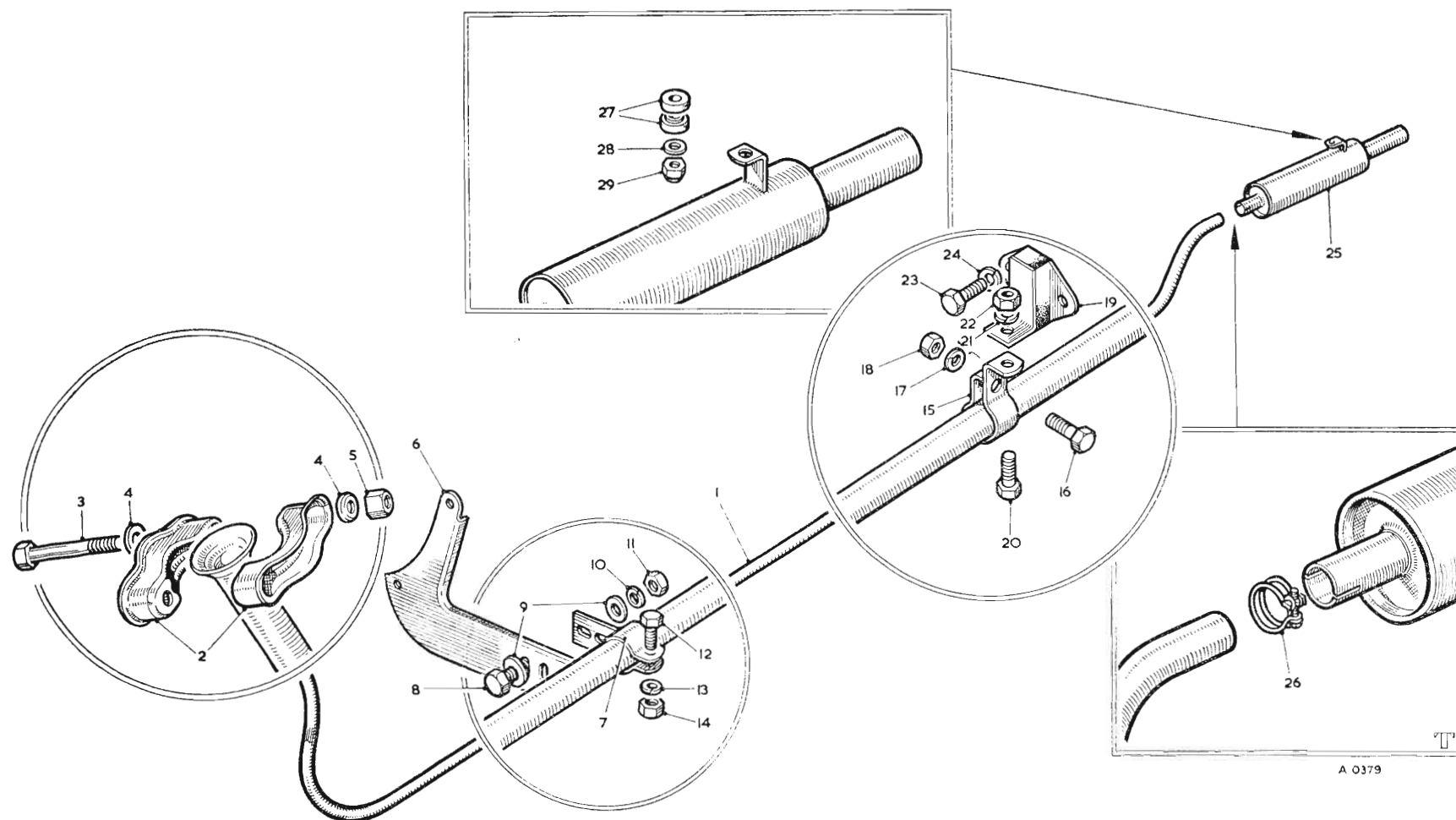
AUSTIN-HEALEY SPRITE

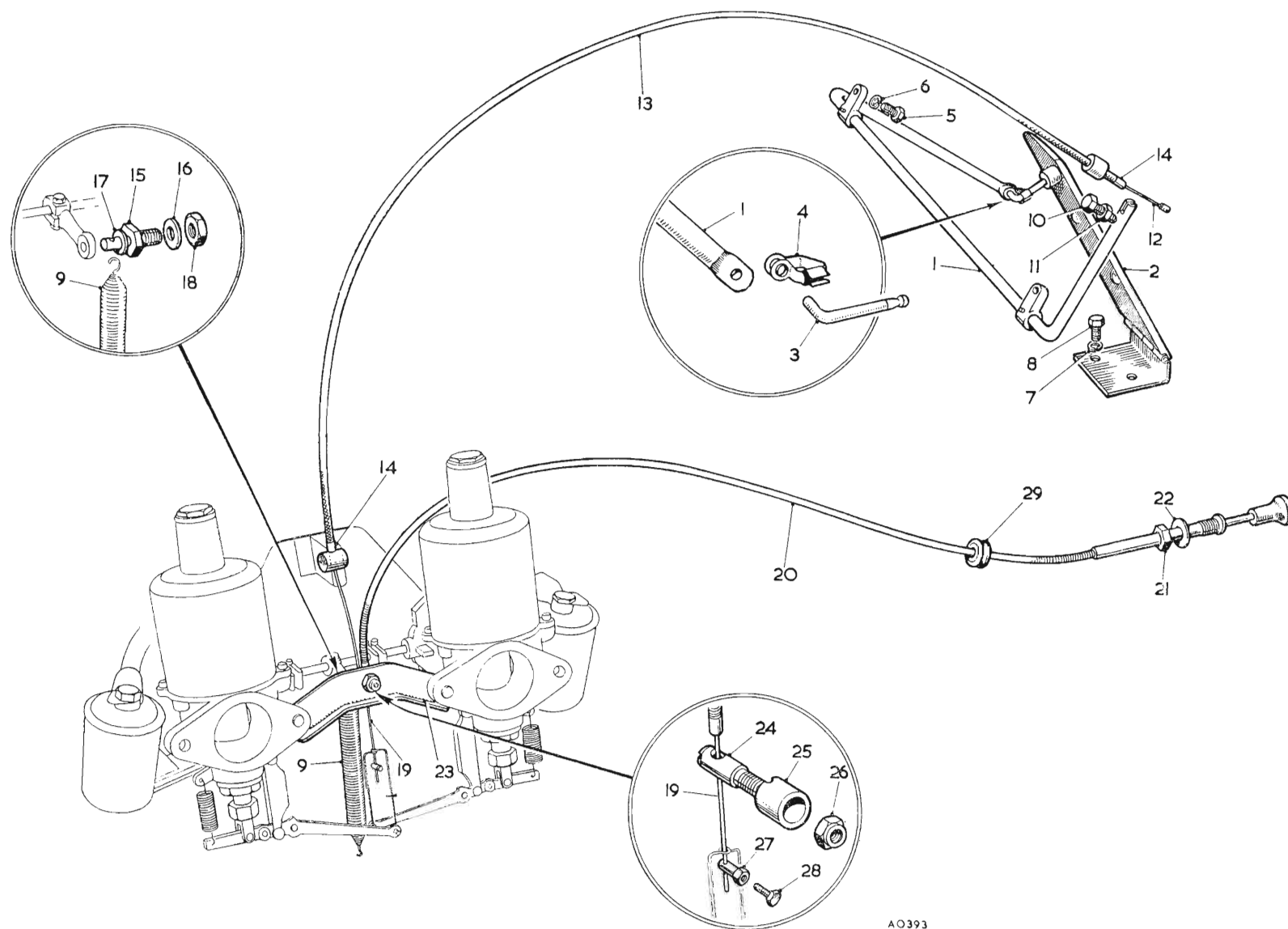
Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	ENGINE MOUNTINGS										
1	Mounting assembly (front)	2A305	13	2	2			AHA5484	Com. (E) 15305		For all replacements AHA5484 must be used
2	Nut—mounting to engine	FNZ105	14	4	4						
3	Washer for mounting nut (spring)	LWZ305	15	4	4						
4	Nut—mounting to bracket	FNZ106	16	2	2						
5	Washer for mounting nut (plain)	2K1204	17	2	2	72					
6	Washer for mounting nut (spring)	LWZ306	18	2	2						
7	Bracket—engine mounting (front R/H)	2A5570	19	1	1						
8	Bracket—engine mounting (front L/H)	2A5571	20	1	1						
9	Bolt—bracket to frame	HZS0505	21	6	6						
10	Washer for bracket bolt (plain)	PWZ105	22	6	6						
11	Washer for bracket bolt (spring)	2K5319	23	6	6						
12	Mounting assembly (rear)	2A5422	24	2	2						
13	Washer for rear mounting (spring)	LWZ206	25	2	2						
14	Nut for rear mounting	FNZ106	26	2	2						
15	Screw—rear mounting to gearbox	53K154	27	4	4						
16	Washer for rear mounting screw (spring)	LWZ205	28	4	4	24					
17	Plate assembly—rear mounting support	2A5552	29	1	1						
18	Screw—support plate to cross-member	HBZ0626	30	2	2						
19	Washer for support plate screw (plain)	PWZ106	31	2	2						
20	Washer for support plate screw (spring)	LWZ206	32	2	2						
21	Screw—support plate bracket to gearbox cover	HPZ0305	33	2	2						
22	Washer for bracket screw (spring)	LWZ205	34	2	2	24					
23	Rubber—rear mounting tie	2A5420	35	1	1						
24	Screw—tie rubber to gearbox	53K154	36	2	2						
25	Washer for tie rubber screw (plain)	PWZ105	37	2	2						
26	Washer for tie rubber screw (spring)	LWZ205	38	2	2	24					

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	EXHAUST SYSTEM										
1	Exhaust pipe	2A2089	1	1	1			AHA5360	Com. (C) 5477 also 5137, 5287, 5288		
2	Clamp—pipe to manifold	2A237	2	2	2						
3	Bolt—clamp	HZS0518	3	2	2						
4	Washer for clamp bolt	2K5806	4	4	4	12					
5	Nut for clamp bolt	AHH5171	5	2	2						
6	Bracket—exhaust mounting (to clutch housing)	AHA5238	6	1	1			AHA5361	Com. (C) 5477 also 5137, 5287, 5288		
7	Clip—support—exhaust pipe	AHA5239	7	1	1						
8	Screw—clip to bracket	HZS0506	8	2	2						
9	Washer for screw (plain)	PWZ105	9	4	4						
10	Washer for screw (spring)	LWZ205	10	2	2	24					
11	Nut for screw	FNZ105	11	2	2						
12	Screw—clip to pipe	HZS0508	12	1	1						
13	Washer for screw (spring)	LWZ205	13	1	1	24					
14	Nut for screw	FNZ205	14	1	1						
15	Bolt—clip to pipe	HZS0407	15	1	1						
16	Clip—support—exhaust pipe	2A2091	16	1	1						
17	Washer for clip bolt (spring)	LWZ204	17	1	1						
18	Nut for clip bolt	FNZ104	18	1	1						
19	Mounting—exhaust pipe (rubber)	3H3076	19	1	1						
20	Bolt—pipe clip to mounting	HZS0505	20	1	1						
21	Washer for clip bolt (spring)	LWZ205	21	1	1	24					
22	Nut for clip bolt	FNZ105	22	1	1						
23	Screw—rubber mounting to cross-member	HZS0505	23	2	2						
24	Washer for mounting screw (spring)	LWZ205	24	2	2	24					
25	Silencer assembly	2A2090	25	1	1						] Alternatives
26	Silencer assembly	ARA79		1	1						
27	Clip—silencer to exhaust pipe	AHA5354	26	1	1						
28	Screw fixing clip	HZS0507		1	1						
29	Nut for screw	FNZ105		1	1						
30	Washer for nut (spring)	LWZ205		1	1						
31	Bush—silencer support (rubber)	2A2092	27	2	2						
32	Washer for rubber bushes	PWZ205	28	1	1						
33	Locknut for rubber bushes	LNZ205	29	1	1						





SERVICE PARTS LIST

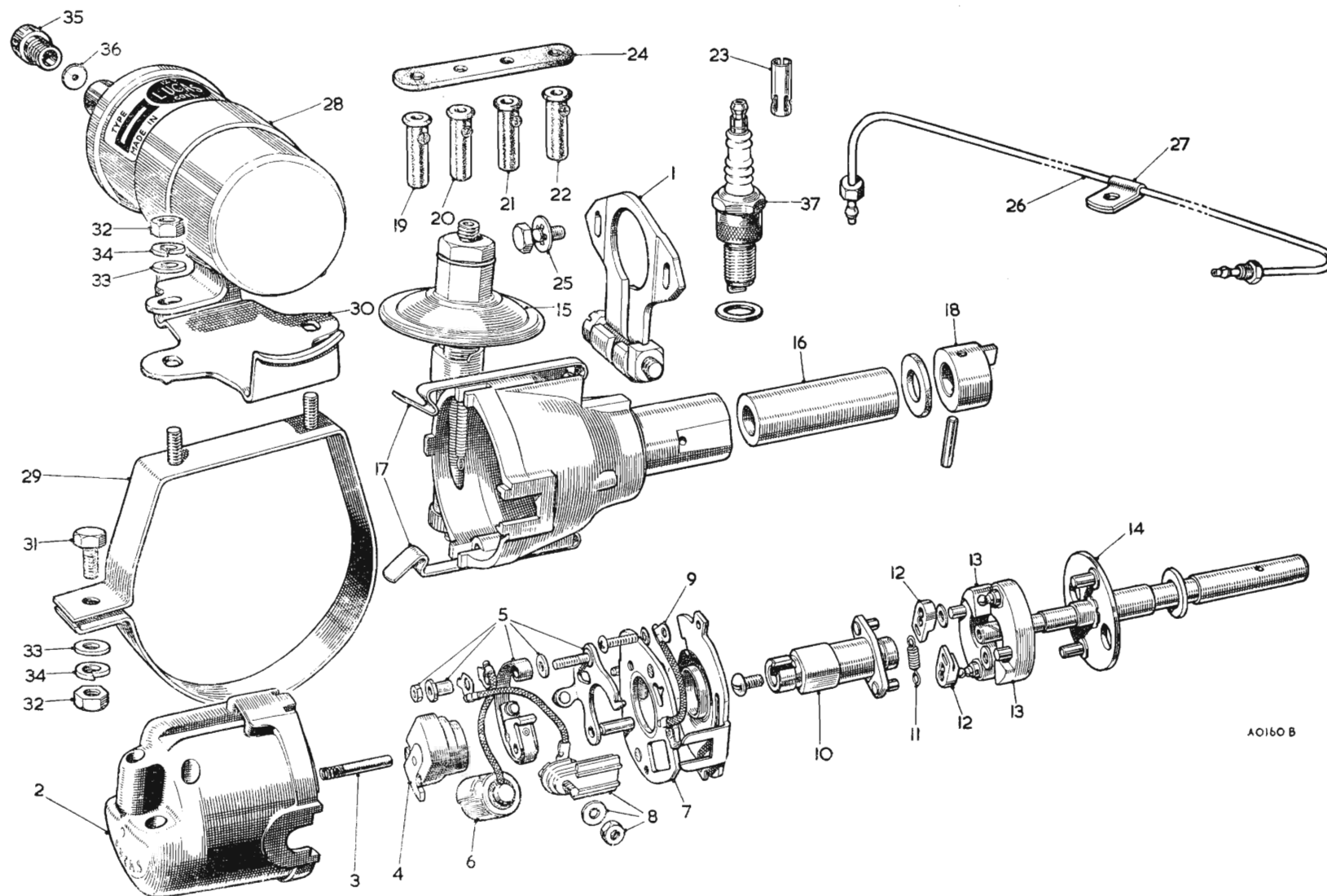
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	ENGINE CONTROLS										
1	Lever—pedal	2A2077	1	1	1						
2	Pedal—accelerator	11G2034	2	1	1						
3	Link—pedal	2A2079	3	1	1						
4	Clip—link to lever	13H72	4	1	1						
5	Screw—lever bracket to foot-well	HZS0407	5	2	2						
6	Washer for bracket screw (spring)	LWZ204	6	2	2						
7	Screw—pedal to floor	HZS0404	7	2	2						
8	Washer for pedal to floor screw (spring)	LWZ204	8	2	2						
9	Spring—return	ACH8393	9	1	1			AHA5454 84180	Com. (C) 11031		
10	Bracket—return spring			1	1						
11	Screw—pedal lever stop	HZS0407	10	1	1						
12	Locknut for lever stop screw	FNZ204	11	1	1						
13	Cable assembly—accelerator control	21G5077		1	1						
14	Cable (inner)	21G5078	12	1	1						
15	Cable (outer)	ACA5322	13	1	1						
16	Ferrule for cable	ACA5416	14	2	2						
17	Pin—cable to carburettor lever	ACC5062	15	1	1						
18	Washer for cable to lever pin—large (plain)	PWZ203	16	1	1				Fin. (C) 11030		
19	Washer for cable to lever pin—small (plain)	PWZ104	17	1	1	12					
20	Nut—cable to lever pin	FNZ104	18	1	1						
21	Cable assembly—mixture control	2A2086		1	1						
22	Cable—inner (complete with knob)	97H2074	19	1	1						
23	Cable (outer)	97H2075	20	1	1						
24	Nut	97H2076	21	1	1						
25	Washer—control to dash (plain)	PWZ106	22	1	1						
26	Bracket—control to carburettor	2A850	23	1	1						
27	Pin—control to bracket	11B542	24	1	1						
28	Distance piece for pin	11B543	25	1	1						
29	Locknut for pin	53K1392	26	1	1						
30	Trunnion—cable to carburettor lever	1B2697	27	1	1						
31	Bolt—cable trunnion	53K1023	28	1	1						
32	Grommet—control through dash	RFN303	29	1	1						

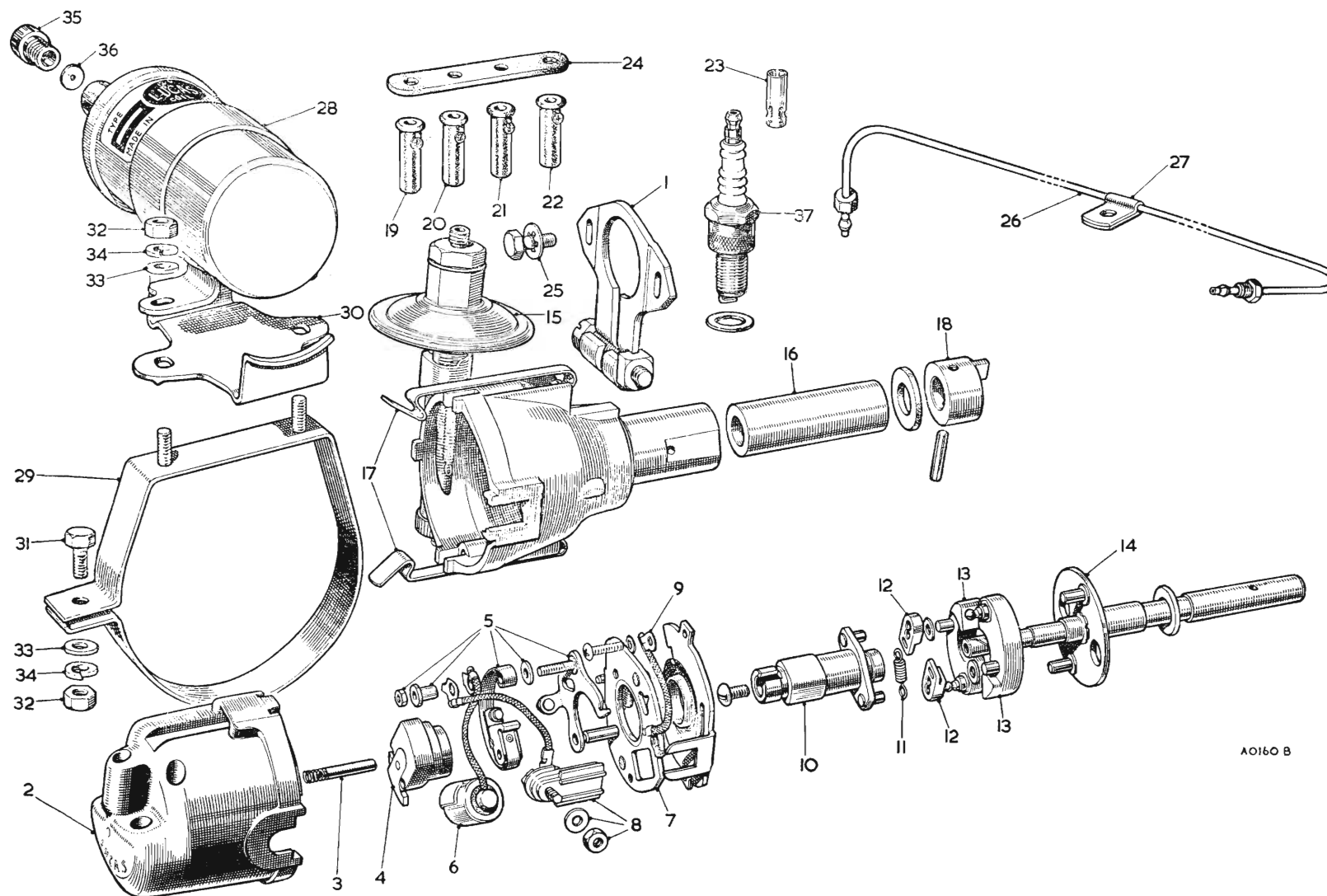
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	IGNITION EQUIPMENT										
	DISTRIBUTOR										
1	Distributor	2A721		1	1						
2	Plate assembly—clamping	3H2138	1	1	1						
3	Cap (less cables)	17H5422	2	1	1						
4	Brush and spring	17H5065	3	1	1						
5	Rotor arm	7H5086	4	1	1						
6	Contacts	17H5423	5	1 set	1 set	1					
7	Condenser	17H5421	6	1	1						
8	Plate—contact breaker base	17H5469	7	1	1						
9	Terminal with bush and lead—low-tension	37H5409	8	1	1						
10	Lead—earth	17H5531	9	1	1						
11	Cam	17H5066	10	1	1						
12	Springs—automatic advance	37H5440	11	1 set	1 set	1					
13	Toggles	17H5069	12	2	2						
14	Weight assembly	17H5095	13	2	2						
15	Shaft and action plate	37H5439	14	1	1						
16	Vacuum unit with actuating arm	37H5438	15	1	1						
17	Vacuum unit with actuating arm	47H5520		1	1						Not available, use 47H5520
18	Bushing	17H5071	16	1	1						
19	Clip—cap retaining	17H5064	17	2	2						
20	Dog—driving	17H5118	18	1	1						
21	Sundry parts	17H5106		1 set	1 set	1					
22	Cable—high-tension—Nos. 1, 2, 3, and 4	45223		1	1	100					
23	Cable—coil to distributor	45223		1	1						
24	Ferrule for cable No. 1	3H1655	19	1	1						
25	Ferrule for cable No. 2	3H1656	20	1	1				Fin. (E) 4795		
26	Ferrule for cable No. 3	3H1657	21	1	1						
27	Ferrule for cable No. 4	3H1658	22	1	1						
28	Sleeve—cable identity (No. 1)			1	1			2H4243			
29	Sleeve—cable identity (No. 2)			1	1			2H4244			
30	Sleeve—cable identity (No. 3)			1	1			2H4245	Com. (E) 4796		
31	Sleeve—cable identity (No. 4)			1	1			2H4246			
32	Connector for sparking plug	8G616	23	4	4			13H184			
33	Suppressor—spark plug			4	4			3H1422	Com. (C) 25484 Fin. (E) 4795		
34	Spacer for high-tension cables—4-way	1G2673	24	1	1						
35	Screw—clamping plate to distributor housing	6K639	25	2	2	12					
36	Pipe with clip—vacuum ignition control	AEA346	26	1	1			AEA447	Com. (E) 32663		
37	Clip for vacuum pipe	1B2121	27	1	1			ACH9009	Com. (E) 245		



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SERVICE PARTS LIST

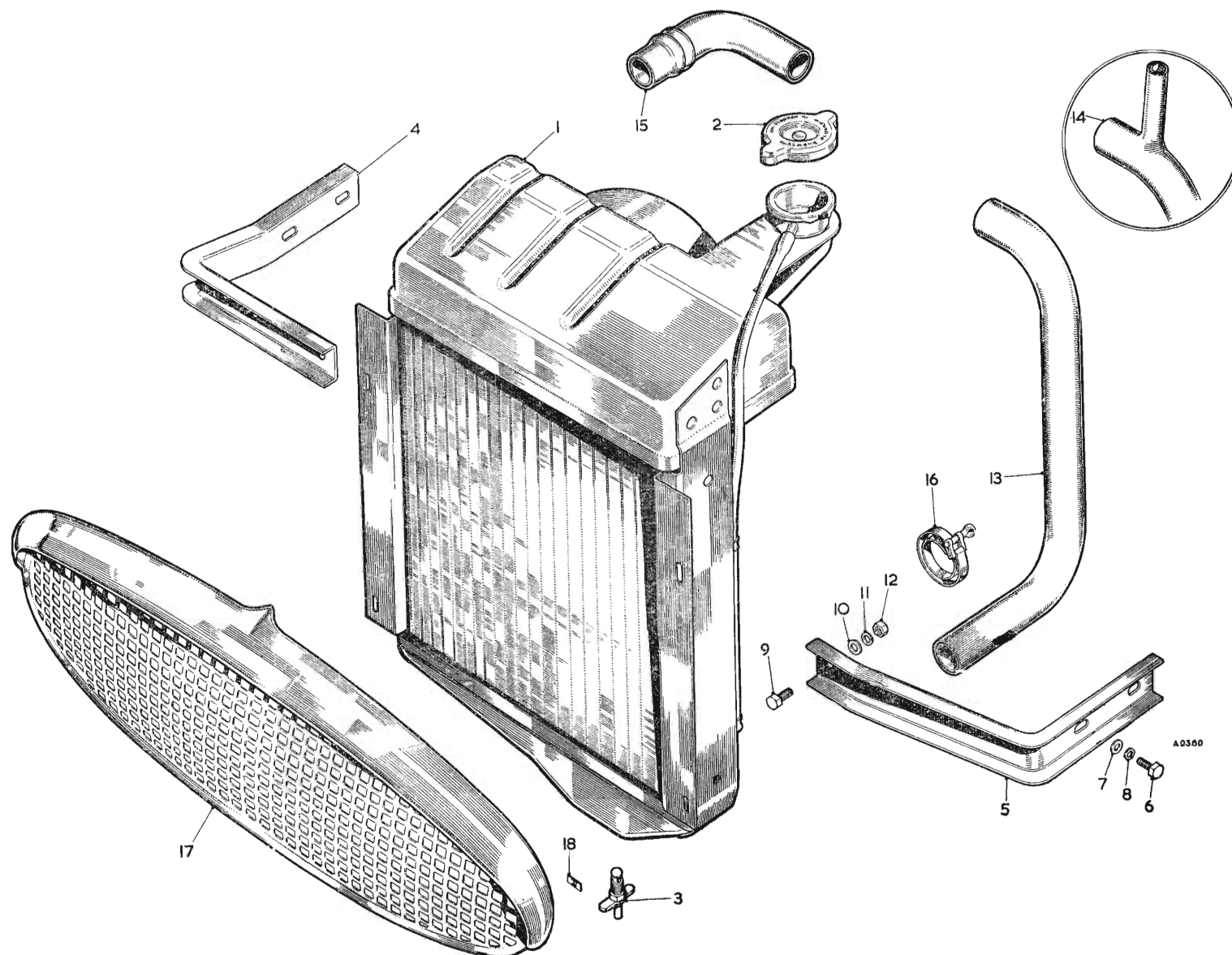
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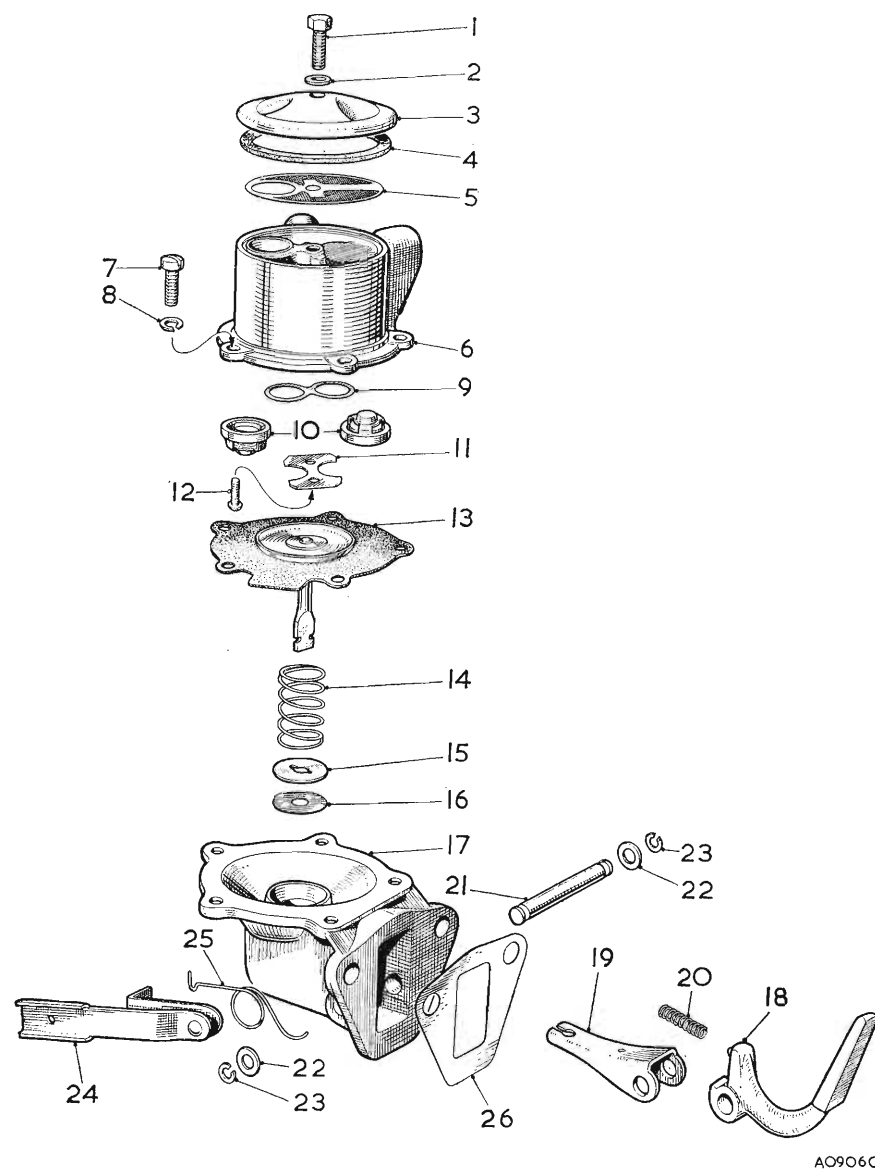
Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	IGNITION COIL										
1	Coil—ignition	2A536	28	1	1						Not available, use AMK561] Alternatives
2	Bracket—coil to dynamo	1H1070	29	1	1						
3	Bracket—coil to dynamo	1H1302		1	1						
4	Plate for coil—steady	11G221	30	1	1						
5	Bolt for bracket—clamp	HZS0406	31	1	1				Fin. (C)11888		
6	Nut for bolt	FNZ104	32	3	3						
7	Washer for bolt (plain)	PWN204	33	3	3						
8	Washer for bolt (spring)	LWN304	34	3	3						
9	Screw—coil to coil bracket and gusset plate assembly			2	2						
10	Nut for screw			2	2						
11	Washer for screw (plain)			2	2						
12	Washer for screw (spring)			2	2				Com. (C) 11889		
13	Terminal—high-tension	3H2695	35	1	1						
14	Washer for terminal	3H2696	36	1	1						
	SPARKING PLUGS										
15	Spark plug	3H2006	37	4	4						When short-wave radio is fitted
16	Spark plug	2A375		4	4						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	COOLING SYSTEM										
	RADIATOR										
1	Radiator assembly (with filler cap)	ARA73	1	1	1						Not available, use ARA92
2	Radiator assembly (less filler cap)			1	1			ARA92	Fin. (C) 6888 Com. (C) 6889		
3	Cap—filler	ARH1039	2	1	1			ARH1542	Com. (C) 35055		
4	Tap—drain—radiator	3H2724	3	1	1						
5	Tap—drain—radiator	13H82		1	1						Alternatives
6	Bracket—radiator to wheel arch (R/H)	2A5591	4	1	1						
7	Bracket—radiator to wheel arch (L/H)	2A5592	5	1	1						
8	Screw—bracket to wheel arch	HZS0405	6	4/3	4/3						
9	Washer for bracket screw (plain)	PWZ204	7	4/3	4/3						Quantity reduced when screen washer is fitted
10	Washer for bracket screw (spring)	LWZ204	8	4/3	4/3						
11	Screw—radiator to bracket	HZS0404	9	4	4						
12	Washer for radiator screw (plain)	PWZ104	10	4	4	12					
13	Washer for radiator screw (spring)	LWZ304	11	4	4						
14	Nut for screw	FNZ104	12	4	4						
15	Hose—radiator to pump	2A2083	13	1	1						
16	Hose—radiator to pump	2A2084	14	1	1						
17	Hose—outlet elbow to radiator	2A2082	15	1	1						When heater is fitted
18	Clip—hose	8G550	16	4	4						
19	Grille assembly—radiator	14A4715	17	1	1						
20	Push-on fixes—grille to bonnet	BHA4082	18	13	13						





SERVICE PARTS LIST

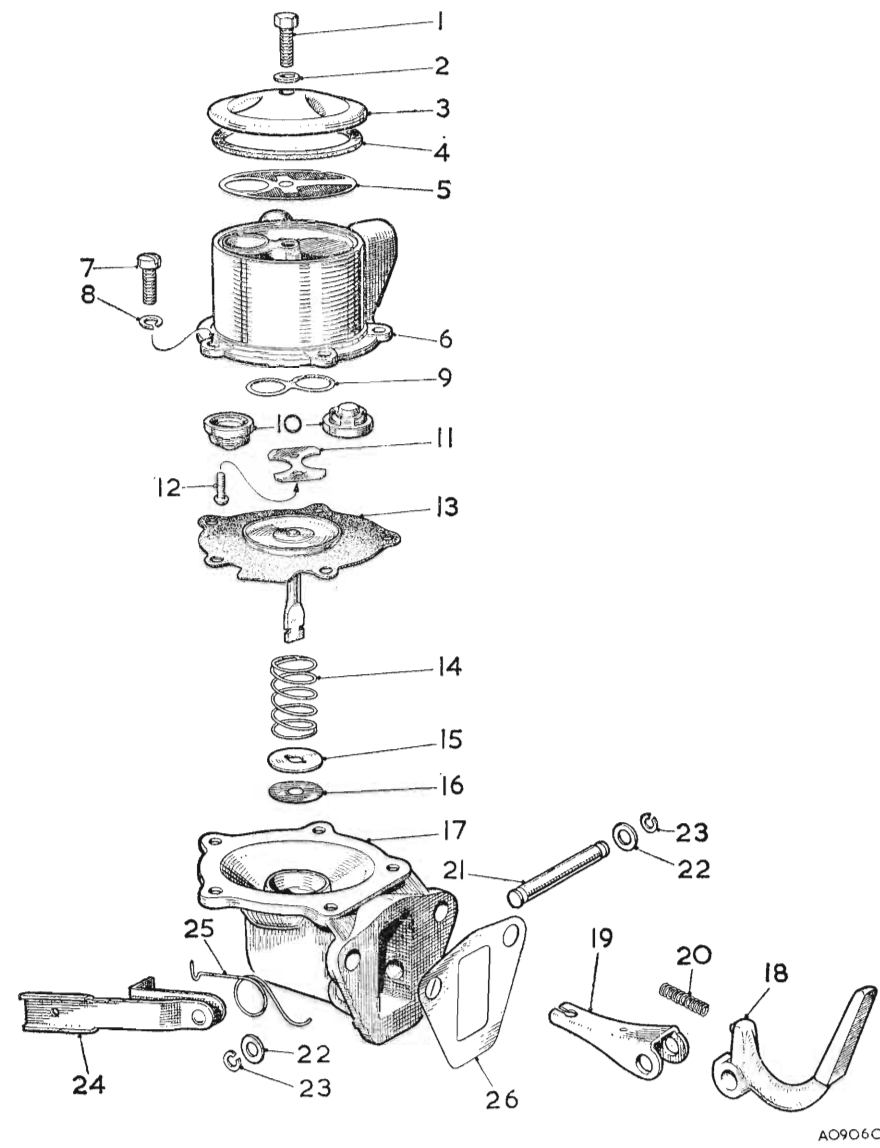
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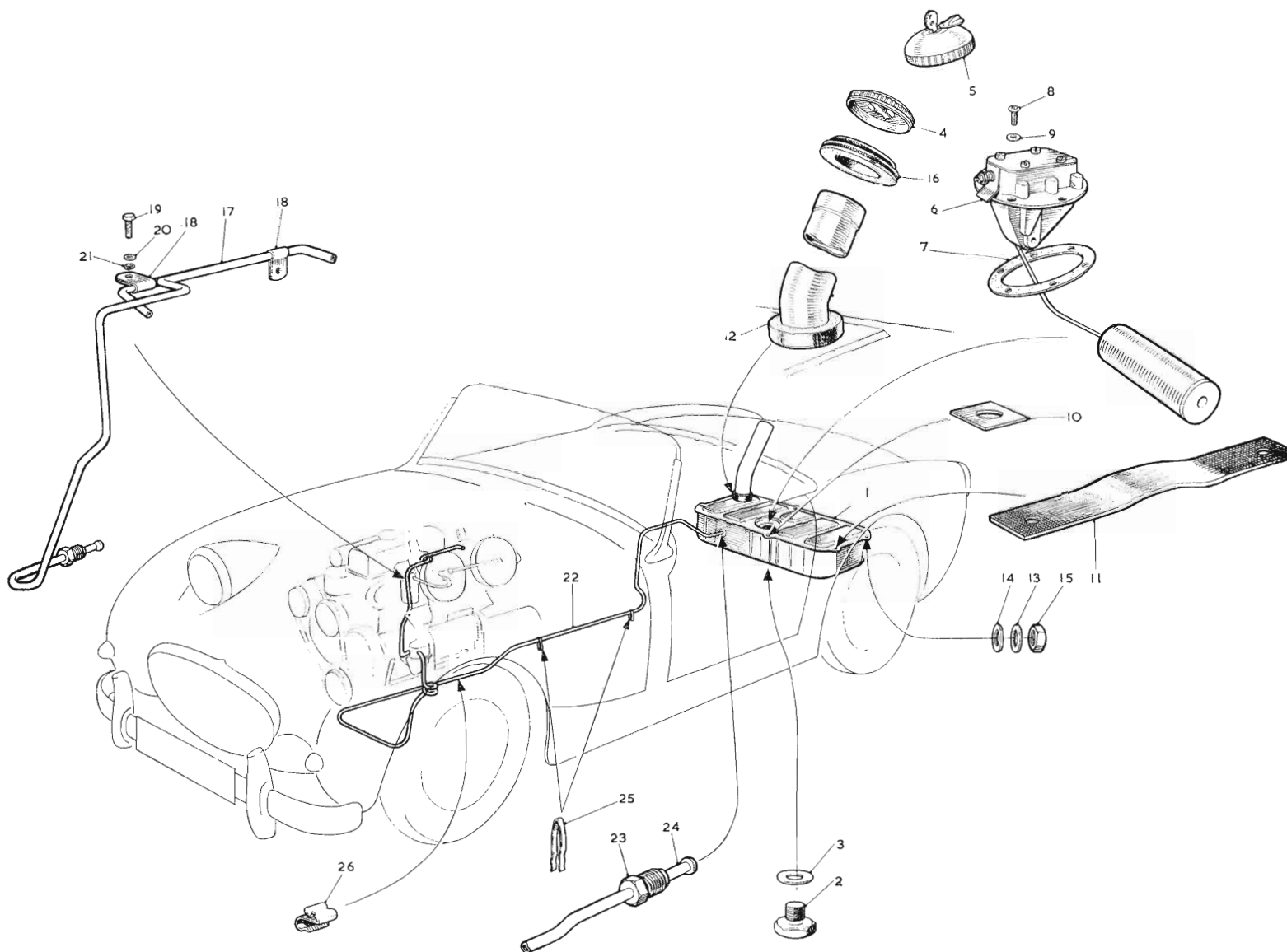
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	FUEL SYSTEM										
	FUEL PUMP										
1	Pump—fuel (R)	17H98		1	1						
2	Screw—fixing cover	7H1390	1	1	1						
3	Gasket for screw	7H1384	2	1	1						
4	Cover—filter	7H1381	3	1	1						
5	Gasket—filter cover	17H856	4	1	1						
6	Gauze—filter	7H1382	5	1	1						
7	Casting—upper	27H1170	6	1	1						
8	Screw—upper casting to body	7H1391	7	5	5						
9	Washer for screw (lock)	7H920	8	5	5						
10	Gasket—valve	7H816	9	1	1						
11	Valve assembly	7H1561	10	2	2						
12	Retainer—valve	7H1670	11	1	1						
13	Screw fixing retainer	7H1483	12	2	2						
14	Diaphragm assembly	7H1379	13	1	1						
15	Spring—diaphragm	7H1392	14	1	1						
16	Washer—oil seal (metal)	17H860	15	1	1						
17	Washer—oil seal (fabric)	17H861	16	1	1						
18	Body—pump	7H1679	17	1	1						
19	Arm—rocker	7H1387	18	1	1						
20	Link—rocker arm	7H1386	19	1	1						
21	Spring—rocker arm	7H1393	20	1	1						
22	Pin—rocker arm	7H813	21	1	1						
23	Washer for pin	7H1389	22	2	2						
24	Clip for pin	7H1388	23	2	2						
25	Lever assembly—priming	7H1667	24	1	1						
26	Spring—priming lever	7H1666	25	1	1						
27	Gasket—engine pad	2A113	26	1	1						
28	Nut for fuel pump stud	FNZ105		2	2			12A1	Com. (E) 10030		For all replacements 12A1 must be used
29	Washer for stud (spring)	LWN205		2	2						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	FUEL PUMP REPAIR KITS										
1	Kit—Fuel pump repair—primary	8G2205		1	1						
2	Gasket—for cover screw		2	1	1						
3	Gasket—filter cover		4	1	1						
4	Gasket—valve		9	1	1						
5	Valve assembly		10	2	2						
6	Diaphragm assembly		13	1	1						
7	Gasket—engine pad		26	1	1						
8	Kit—fuel pump repair—major	8G2206		1	1						
9	Gasket for cover screw		2	1	1						
10	Gasket—filter cover		4	1	1						
11	Gauze—filter		5	1	1						
12	Gasket—valve		9	1	1						
13	Valve assembly		10	2	2						
14	Retainer—valve		11	1	1						
15	Screw fixing retainer		12	2	2						
16	Diaphragm assembly		13	1	1						
17	Washer—oil seal (metal)		15	1	1						
18	Washer—oil seal (fabric)		16	1	1						
19	Arm—rocker		18	1	1						
20	Link—rocker arm		19	1	1						
21	Spring—rocker arm		20	1	1						
22	Pin—rocker arm		21	1	1						
23	Washer for pin		22	2	2						
24	Clip for pin		23	2	2						
25	Gasket—engine pad		26	1	1						





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SERVICE PARTS LIST

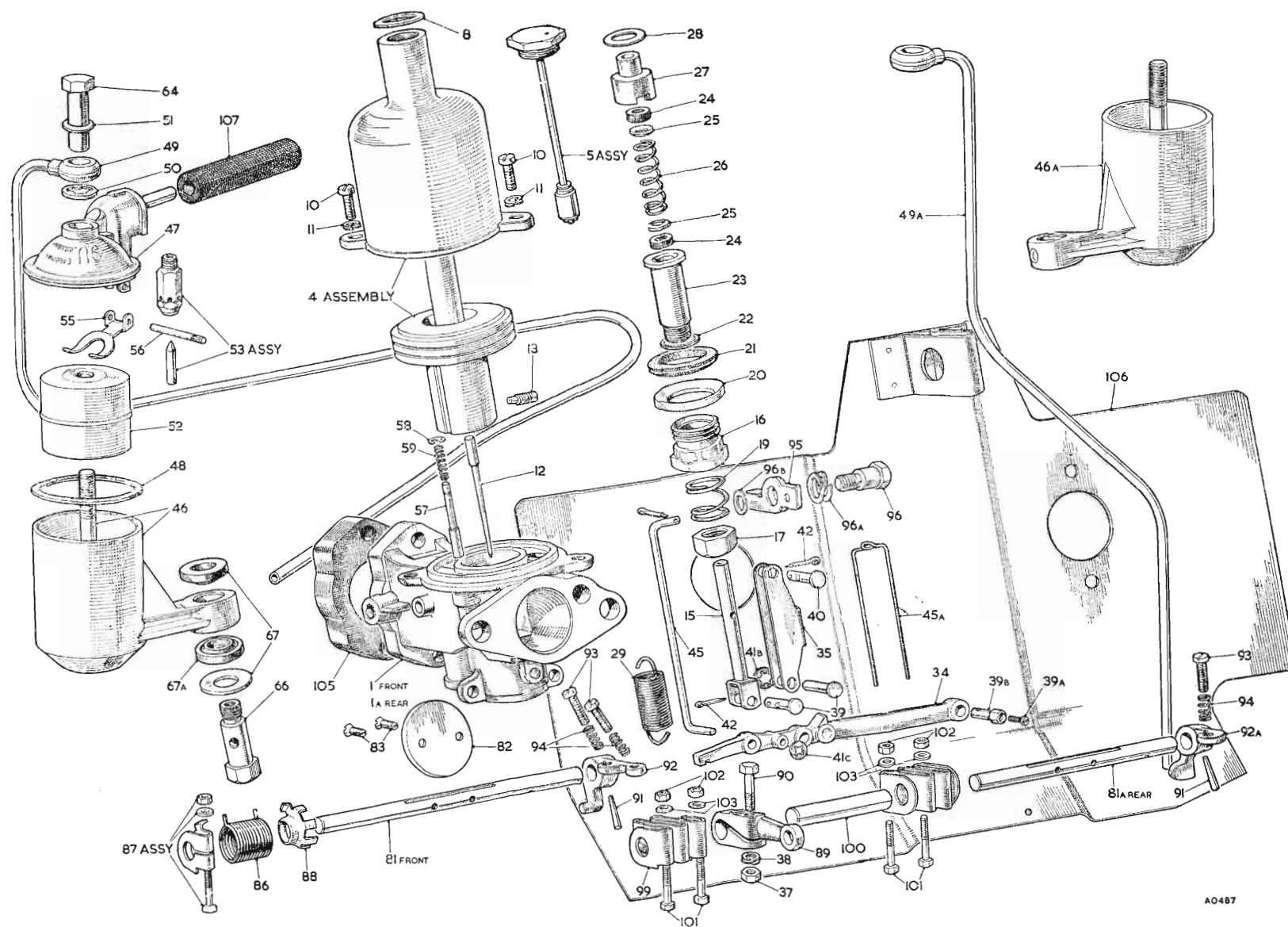
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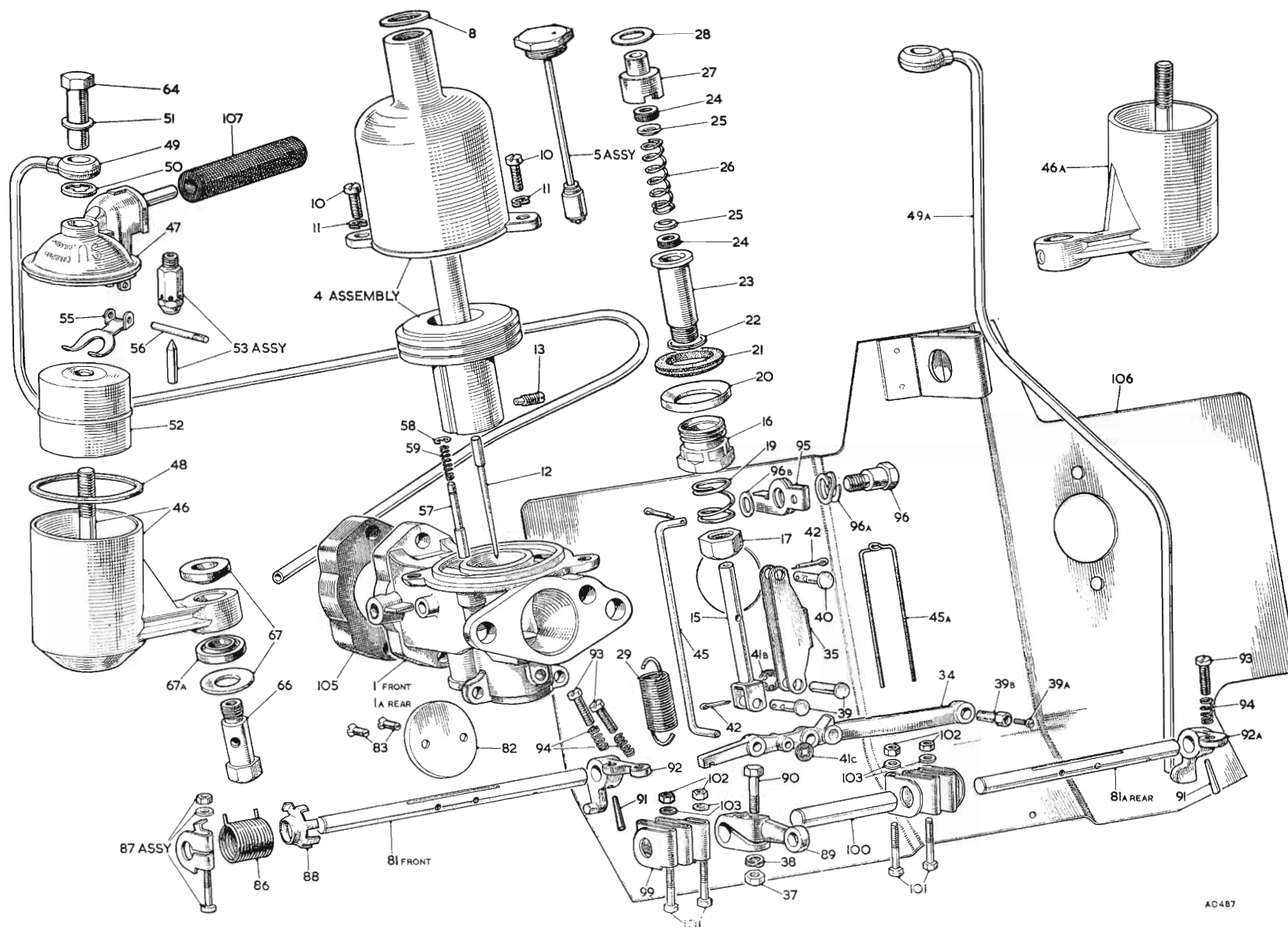
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	FUEL TANK										
1	Fuel tank complete with filler tube	ARA77	1	1	1						
2	Plug—drain	ARH672	2	1	1						
3	Washer for drain plug	ARA949	3	1	1	12					
4	Cap—filler	8G654	4	1	1	12					
5	Cap—filler (complete with lock)	2A504	5	1	1						Optional extra
6	Unit—tank—fuel gauge	2A404	6	1	1						
7	Washer for tank unit (joint)	2H1082	7	1	1						
8	Screw—tank unit to tank	53K165	8	6	6						
9	Washer for tank unit screw	2A2088	9	6	6						
10	Washer for tank mounting (small)	2A2070	10	2	2						
11	Washer for tank mounting (large)	2A2071	11	2	2						
12	Ring—sealing—tank to floor	2A2069	12	1	1						
13	Washer—tank to floor (shakeproof)	LWN605	13	6	6						Correction, was 2K8606
14	Washer—tank to floor (plain)	PWZ105	14	6	6						
15	Nut—tank to floor	FNZ105	15	6	6						
16	Collar for tank filler (rubber)	ALH2459	16	1	1						
17	Grommet for tank filler			1	1			AHA5445	Fin. (C) 11759 Com. (C) 11760		For all replacements AHA5445 must be used
	FUEL PIPES										
18	Pipe assembly—fuel—pump to carburettor feed pipe	AEA342	17	1	1			AEA393	Com. (E) 18480		Quantity reduced
19	Clip for pipe	PCR0409	18	2/1	2/1						
20	Screw for clip	ZCS0404	19	2	2						
21	Washer for screw (plain)	PWZ104	20	2	2				Fin. (E) 18479		
22	Washer for screw (spring)	LWZ204	21	2	2						
23	Setscrew for clip			1	1			HZS0404			
24	Washer for setscrew (plain)			1	1	12		PWZ104	Com. (E) 18480		
25	Washer for setscrew (spring)			1	1			LWZ204			
26	Nut for setscrew			1	1			FNZ104			
27	Pipe—tank to pump	2A5638	22	1	1			AHA5469	AHA 5536	1031	# 41016m
28	Nut for pipe	6K648	23	2/1	2/1						
29	Olive for pipe	6K685	24	2/1	2/1				Com. (C) 15401		Quantity reduced
30	Nipple (tank end)			1	1			ACA5129			
31	Nut (tank end)			1	1			ACA5128			
32	Clip for pipe	6K35	25	2	2						
33	Clip for pipe	17H9525	26	3	3						
	Pipe—Flex to Pump nut Olive	6K648 6K685							21A-206 AHA 5535		
	Clip Pipe to Mount Bolt Flex to Pipe	PCR0411 ACH 5854									

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	CARBURETTERS										
1	Carburettor assembly (front)	AUC9050		1	1						
2	Carburettor assembly (rear)	AUC9051		1	1						
3	Body for carburettor (front)	AUC6012	1	1	1						
4	Body for carburettor (rear)	AUC6017	1A	1	1						
5	Pin—piston lifting	AUC1249	57	2	2						
6	Spring for lifting pin	AUC1151	59	2	2						
7	Circlip for lifting pin	AUC1250	58	2	2						
8	Chamber and piston assembly	AUC8000	4	2	2						
9	Cap and damper assembly	AUC8103	5	2	2						
10	Cap and damper assembly	AUC8114		2	2						Use AUC8114
11	Washer for cap (fibre)	AUC4900	8	2	2						
12	Screw—chamber to body	AUC5156	10	4	4						
13	Washer for screw (double-coil)	AUA1086	11	4	4						
14	Jet assembly	AUC8182	15	2	2						
15	Nut—adjusting	AUC2121	17	2	2						
16	Spring for adjusting nut	AUC2114	19	2	2						
17	Nut—gland sealing	AUC3232	16	2	2						
18	Ring—sealing (brass)	AUC2117	20	2	2						
19	Ring—sealing (cork)	AUC2118	21	2	2						
20	Washer for jet bearing (bottom)	AUC3233	22	2	2						
21	Bearing (bottom)	AUC3231	23	2	2						
22	Washer for jet bearing (top)	AUC2122	28	2	2						
23	Bearing (top)	AUC3230	27	2	2						
24	Washer—gland (brass)	AUC2119	25	4	4						
25	Washer—gland (cork)	AUC2120	24	4	4						
26	Spring—gland	AUC1158	26	2	2						
27	Needle	AJH5292	12	2	2						For sizes see Workshop Manual
28	Screw for needle	AUC2383	13	2	2						
29	Lever—jet	AUC4045	34	2	2						
30	Spring—lever return	AUC4667	29	2	2						
31	Link—lever to body	AUC4719	35	2	2						
32	Screw—cable clamp	AUC5047	39A	2	2						
33	Pin—pivot	AUC5058	39B	2	2						
34	Stirrup	AUC1025	45A	1	1						
35	Pin—pivot (short)	AUC2381	39	4	4						
36	Pin—pivot	AUC5009	40	2	2						
37	Washer (starlock)	AUC5004	41B	2	2						
38	Pin (split)	AUC2109	42	6	6						
39	Rod—link	AUC3501	45	1	1						
40	Washer (starlock)	AUC5002	41C	2	2						





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SERVICE PARTS LIST

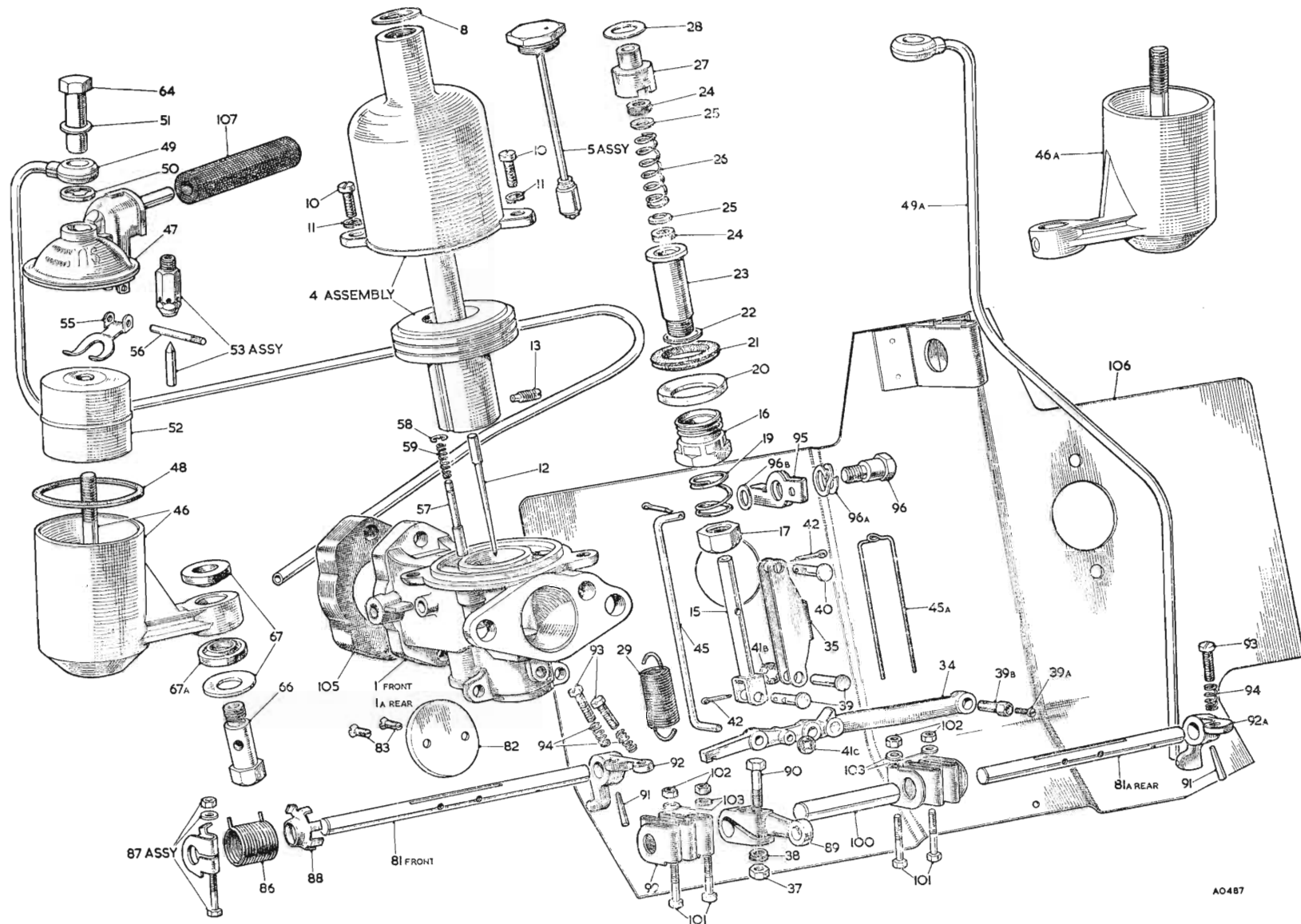
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Carburettors—continued										
1	Spindle—throttle (front)	AUC1045	81	1	1						
2	Spindle—throttle (rear)	AUC8404	81A	1	1						
3	Disc—throttle	AUC2103	82	2	2						
4	Screw for disc	AUC1358	83	4	4						
5	Spring—throttle spindle return (front)	AUC4781	86	1	1						
6	Plate—throttle spring anchor	AUC4880	88	1	1						
7	Clip—end	AUC4881	87	1	1						
8	Lever—throttle	AUC1501	89	1	1						
9	Throttle stop (front)	AUC3446	92	1	1						
10	Lever—rocker (front)	AUC3503	95	1	1						
11	Bolt—pivot (front)	AUC3471	96	1	1						
12	Washer (spring)	AUC3472	96A	1	1						
13	Washer (plain)	AUC4848	96B	1	1						
14	Throttle stop (rear)	AUC2197	92A	1	1						
15	Pin—taper	AUC2106	91	2	2						
16	Screw—adjusting	AUC3464	93	3	3						
17	Spring for adjusting screw	AUC3465	94	3	3						
18	Coupling	AUC5134	99	2	2						
19	Rod—throttle spindle connecting	AUC2411	100	1	1						
20	Bolt	AUC2669	101	6	6						
21	Nut for bolt	AUC2673	102	6	6						
22	Washer for bolt	AUC4612	103	6	6						
23	Bolt	AUC2694	90	1	1						
24	Nut for bolt	AUC2156	37	1	1						
25	Washer for bolt (spring)	AUC2246	38	1	1						
26	Float-chamber with fixing stud (front)	AUC8402	46	1	1						
27	Float-chamber with fixing stud (rear)	AUC8403	46A	1	1						
28	Lid for float-chamber	AUC5117	47	2	2						
29	Nut for lid (cap)	AUC1163	64	2	2			AUC1867	Com. (E) 1551		
30	Pipe—front overflow		49	1	1			AUC8484	Com. (E) 1551		
31	Pipe—rear overflow		49A	1	1			AUC8485	Fin. (E) 28913		
32	Pipe—overflow			2	2			AEC3200	Com. (E) 28914		
33	Pipe—overflow (nylon)			2	2			AEC985			
34	Washer for pipe (fibre)		50	2	2			AUC1928	Com (E) 1551		
35	Cover cap	AUC1606		2	2				Fin. (E) 1550		
36	Float	AUC1223	52	2	2						
37	Needle and seat assembly	AUC8170	53	2	2			AUC8091	Com. (E) 15305		For all replacements AUC8091 must be used

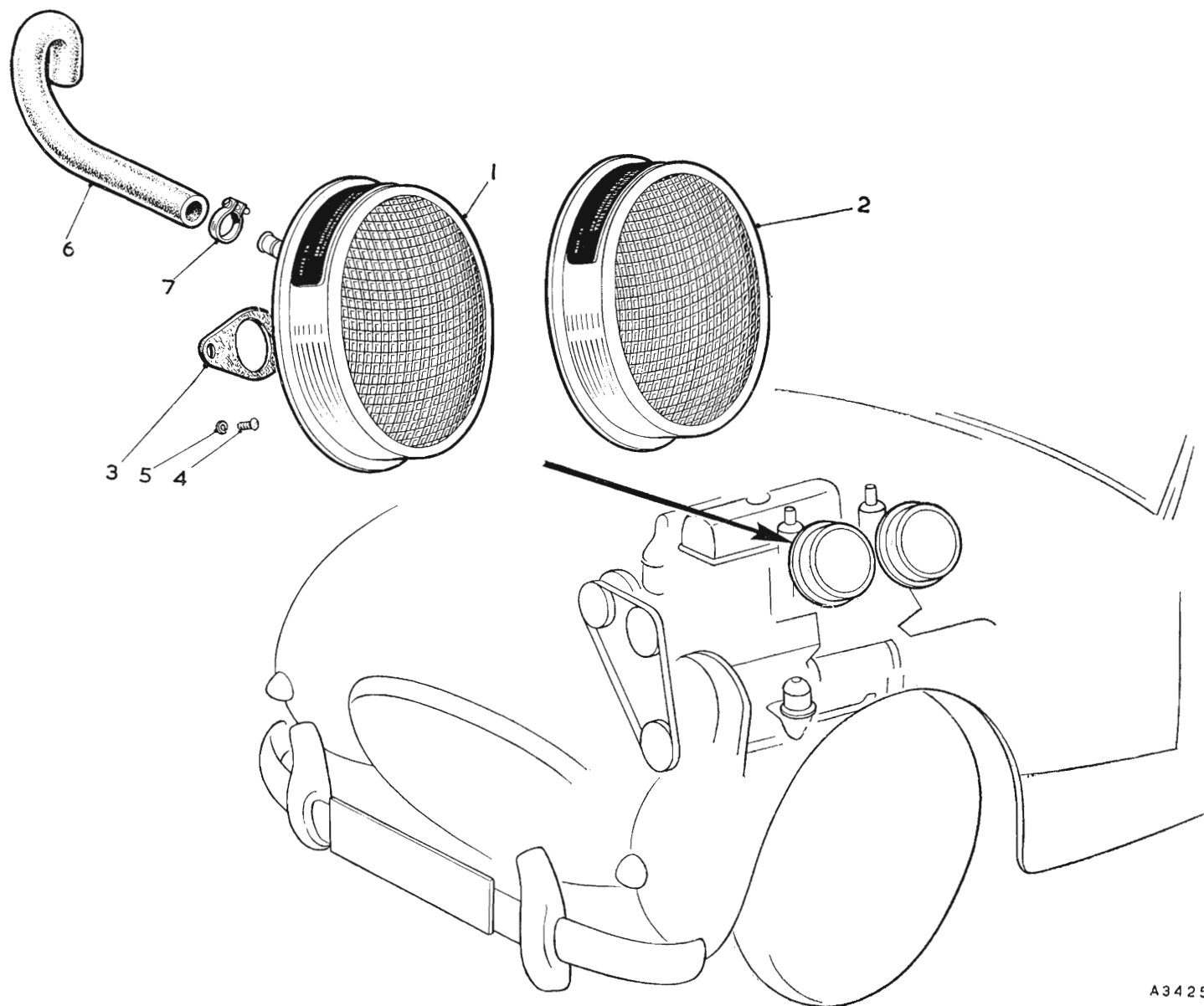
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

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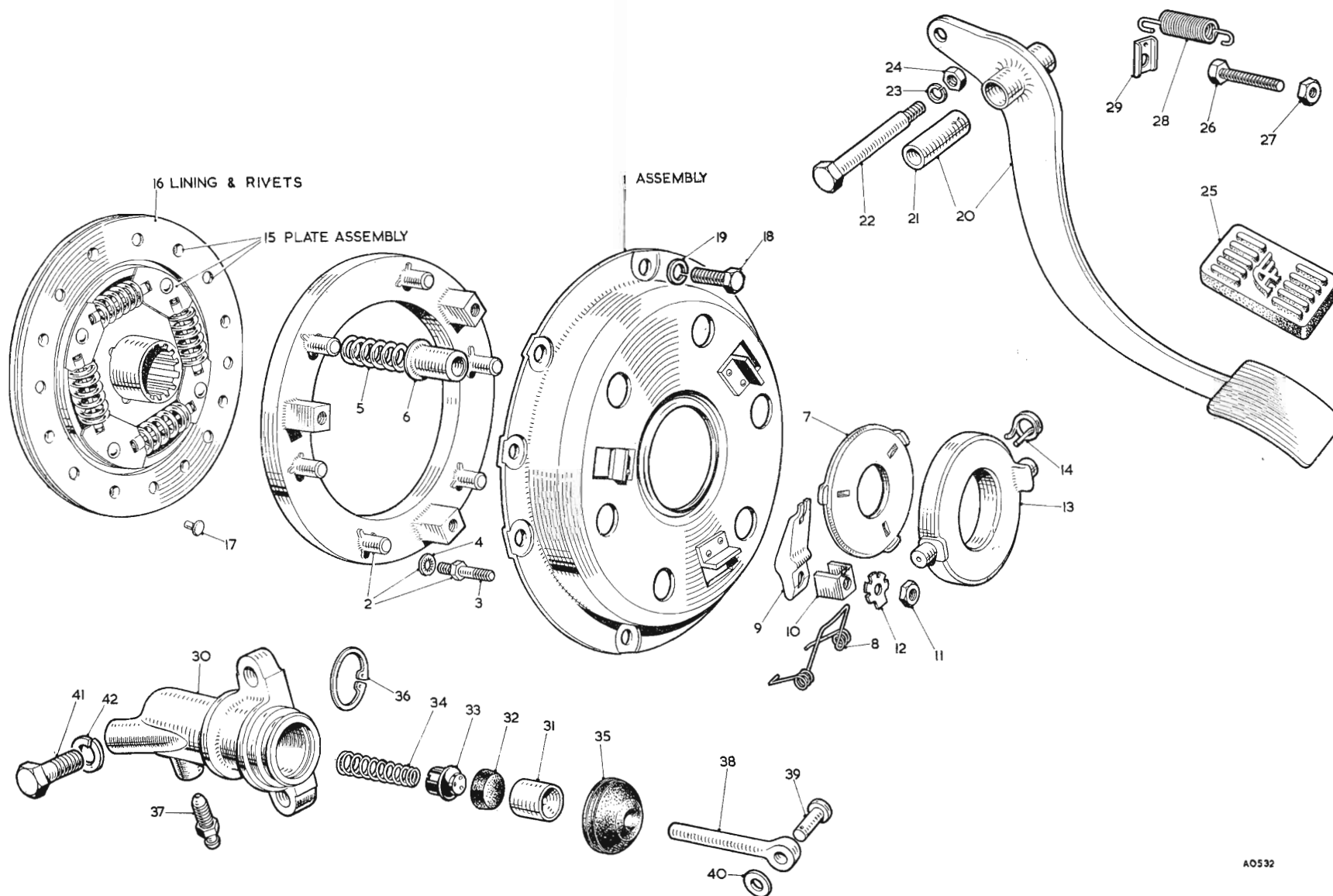
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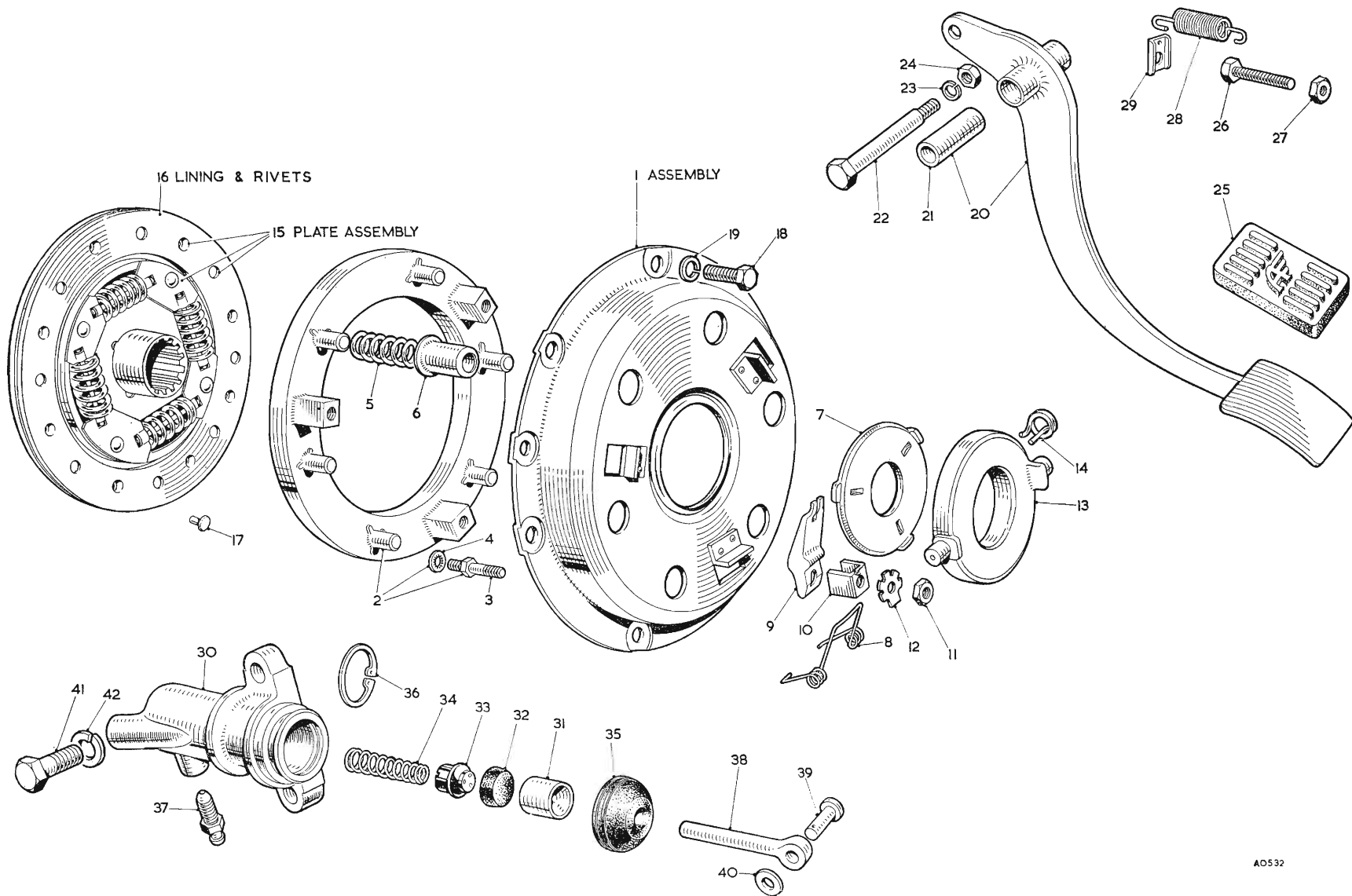
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	CLUTCH										
	CLUTCH COMPONENTS										
1	Cover assembly	27H3183	1	1	1						
2	Plate with studs—pressure	7H3036	2	1	1						
3	Studs for pressure plate	7H3028	3	3	3						
4	Washer for stud (shakeproof)	7H7462	4	3	3						
5	Springs—thrust (yellow)	27H3101	5	6	6						
6	Cups for thrust springs	7H3221	6	6	6						
7	Plate—thrust	27H3177	7	1	1						
8	Retainers for thrust plate	7H3025	8	3	3						
9	Levers—release	7H3029	9	3	3						
10	Plate—bearing (for release levers)	7H3181	10	3	3	12					
11	Nuts for pressure plate studs	7H3031	11	3	3	12					
12	Washer for nut (tab)	7H3222	12	3	3	12					
13	Bearing and cup assembly—release	7H3166	13	1	1						
14	Ring (Carbon)	X31404		1	1						
15	Springs for release bearing—retaining	7H3185	14	2	2						
16	Plate with linings—friction (R)	27H3231	15	1	1						Correction, was 27H3102
17	Linings and rivets—friction plate	8G8345	16	1 set	1 set	1					Correction, was 27H3103
18	Rivet	7H3005	17	18	18						
19	Screw—clutch to flywheel	51K2036	18	6	6						
20	Washer for screw (spring)	2K5319	19	6	6						
	PEDAL										
21	Pedal (with bush)	2A5566	20	1	1			AHA5431	Com. (C) 4996		
22	Bush	2A5564	21	1	1						
23	Bolt—pedal	2A5568	22	1	1						
24	Washer for pedal bolt (spring)	LVZ205	23	1	1	24					
25	Nut—bolt	FNZ105	24	1	1						
26	Pad for pedal (rubber)	AHA5326	25	1	1						
27	Screw—pedal adjustment	HZS0408	26	1	1						
28	Locknut for screw	FNZ204	27	2	2						
29	Spring—pedal return	2A5574	28	1	1						
30	Retainer—return spring	2A5573	29	1	1						



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SERVICE PARTS LIST

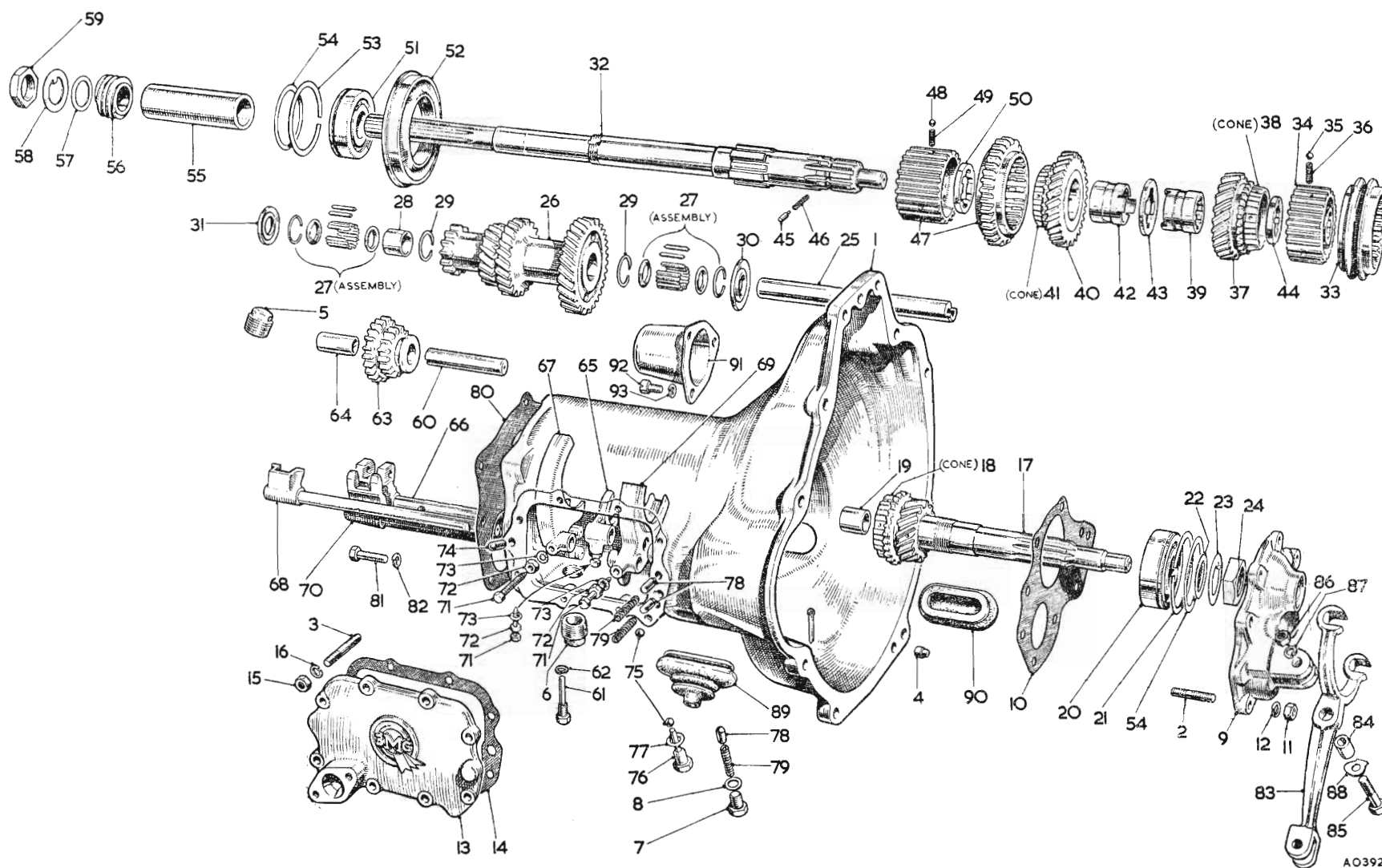
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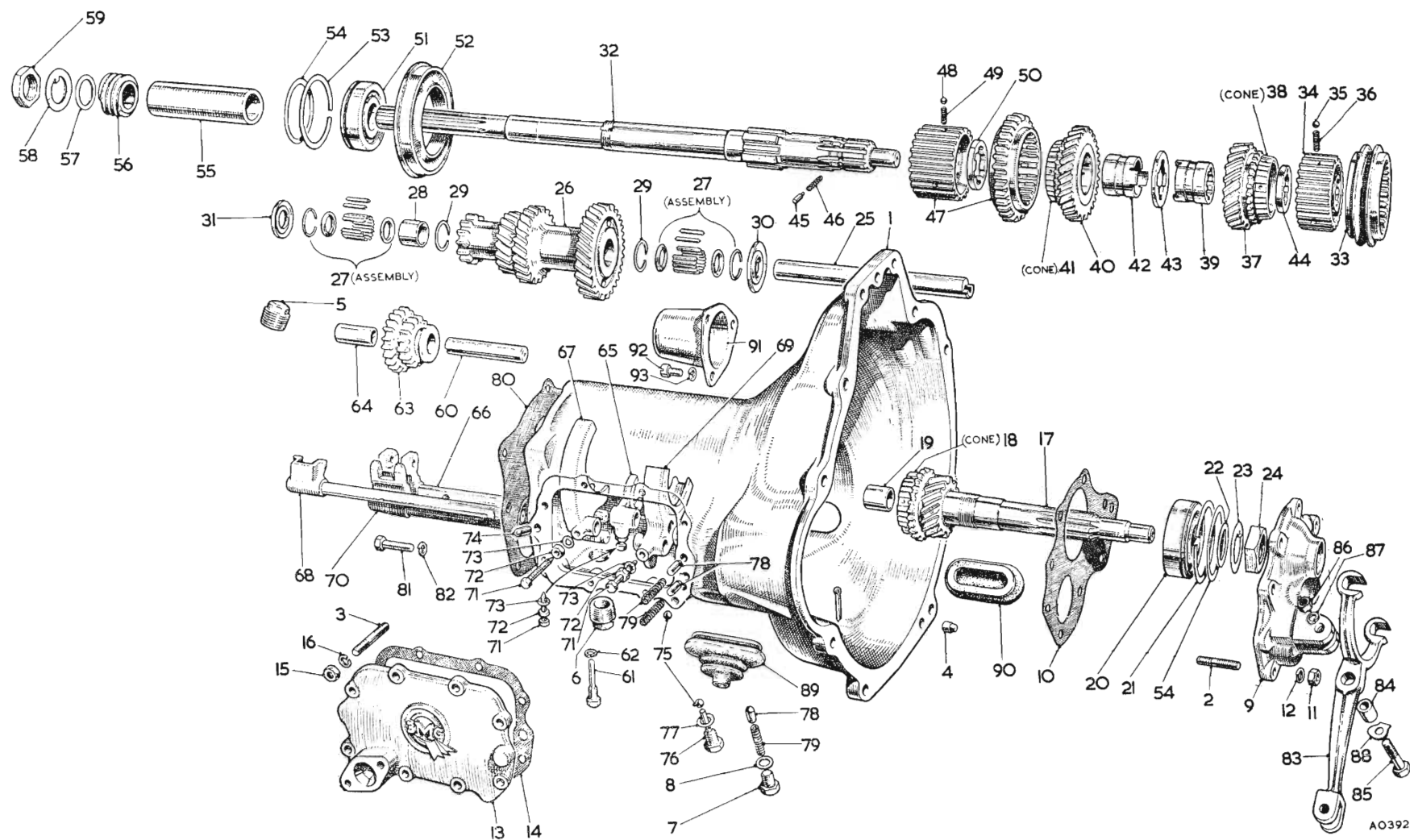
Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	CLUTCH CYLINDER										
1	Cylinder—hydraulic (R)	13H80		1	1			13H135	Com. (C) 6696		13H135
2	Body	N.S.P.	30	1	1						
3	Piston	17H7539	31	1	1						17H7539
4	Cup—piston	7H7923	32	1	1	12					
5	Filler—piston cup	17H7540	33	1	1						
6	Spring—cup filler	17H7541	34	1	1						
7	Boot	17H7268	35	1	1						
8	Circlip	17H7266	36	1	1			37831	Com. (C) 6696		
9	Screw—bleeder	3H2428	37	1	1						
10	Repair kit—cylinder	8G8146		1	1						
11	Cup—piston			1	1						
12	Boot			1	1						
13	Push-rod	13H21	38	1	1						
14	Pin—clevis (push-rod to clutch withdrawal lever)	CLZ0517	39	1	1						
15	Washer for clevis pin (plain)	PWZ105	40	1	1						
16	Bolt—cylinder to gearbox	53K152	41	2	2						
17	Washer for bolt (spring)	LWZ305	42	2	2						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	GEAR BOX										
	*Cones are machine-finished after being shrunk on gears. Supplied loose where facilities for these operations exist. (Assemblies must always be supplied for Export).										
	GEARBOX—REMOTE CONTROL										
1	Gearbox assembly (R)	2A3413		1	1						
2	Case assembly	28G87	1	1	1						
3	Stud for gearbox front cover	53K463	2	7	7						
4	Stud for side cover	53K463	3	8	8						
5	Dowel	1G752	4	1	1						
6	Plug—filler	2K5830	5	1	1						
7	Plug—drain	2K5830	6	1	1						
8	Plug for reverse plunger spring	6K643	7	1	1						
9	Washer for plug	2K4956	8	1	1	36					
10	Cover (front)	2A3087	9	1	1						
11	Joint washer for front cover	2A3007	10	1	1						
12	Nut for front cover stud	FNZ104	11	7	7						
13	Washer for stud (spring)	LWN304	12	7	7						
14	Cover (side)	2A3285	13	1	1						
15	Joint washer for side cover	2A3286	14	1	1	12					
16	Nut for side cover stud	FNZ104	15	8	8						
17	Washer for stud (spring)	LWN204	16	8	8						
18	1st motion shaft with cone and bush	2A3359	17	1	1						
19	Cone—synchronizing	*2A3147	18	1	1	6					
20	Bush for 3rd motion shaft	2A3034	19	1	1						
21	Bearing—ball journal (for 1st motion shaft)	2A3245	20	1	1						
22	Ring for ball journal bearing (spring)	6K558	21	1	1						
23	Washer for shaft	6K559	22	1	1						
24	Washer for shaft (lock)	2A3035	23	1	1						
25	Nut for shaft	2K6677	24	1	1						
26	Layshaft	8G664	25	1	1						
27	Laygear	2A3358	26	1	1						
28	Bearing—needle-roller (with spring ring)	3H2113	27	2	2						
29	Distance piece for rear bearing	2A3168	28	1	1						
30	Ring for needle-roller bearing (spring)	2A3366	29	2	2						
31	Washer—thrust (front)	2A3023	30	1	1						
32	Washer (·123 to ·124")—thrust (rear)	2A3024	31	1	1						
33	Washer (·125 to ·126")—thrust (rear)	2A3025		1	1						
34	Washer (·127 to ·128")—thrust (rear)	2A3026		1	1						
35	Washer (·130 to ·131")—thrust (rear)	2A3027		1	1						





SERVICE PARTS LIST

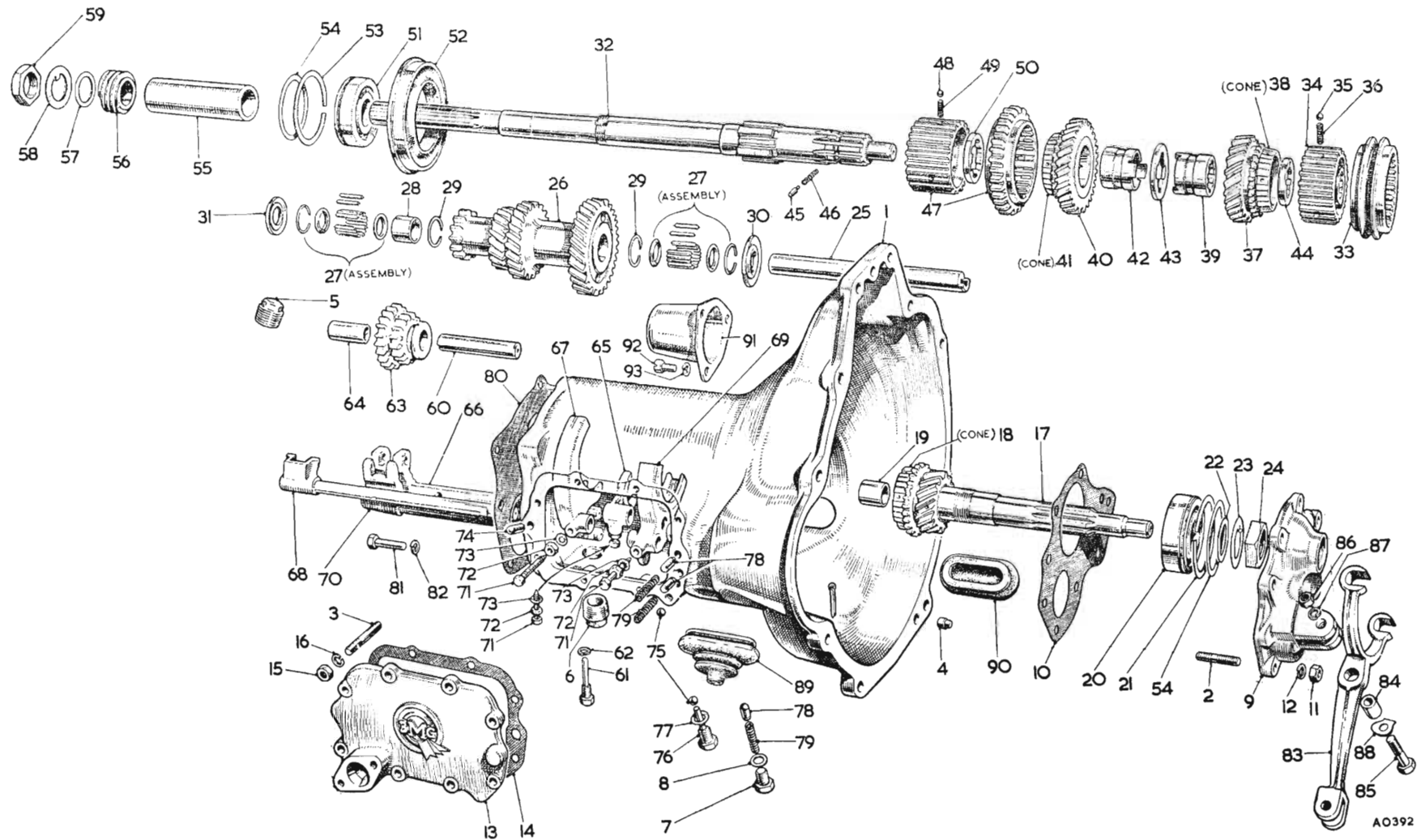
AUSTIN-HEALEY SPRITE

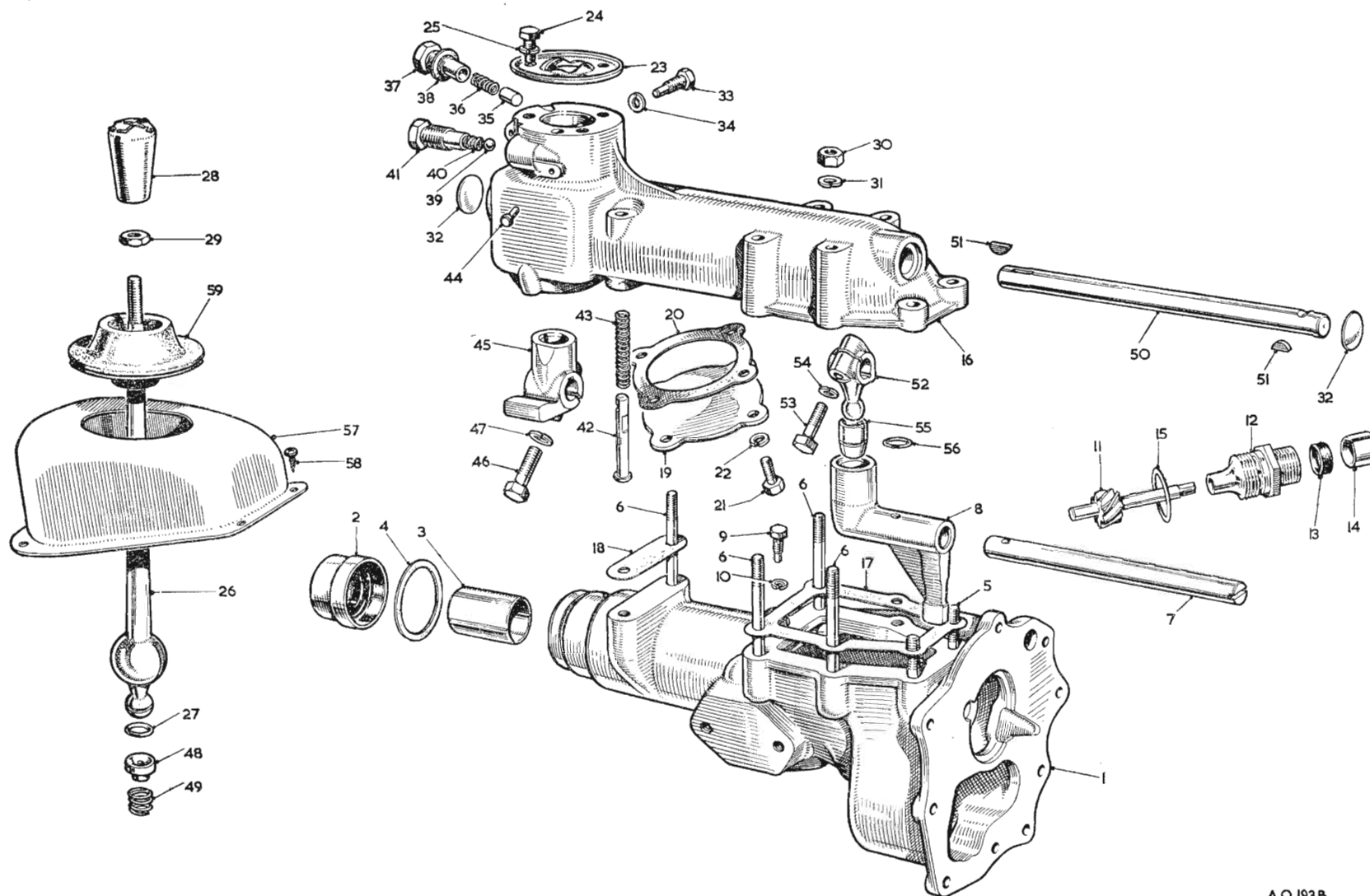
Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Gearbox—Remote Control—continued										
	*Cones are machine-finished after being shrunk on gears. Supplied loose where facilities for these operations exist. (Assemblies must always be supplied for Export).										
1	3rd motion shaft	2A3224	32	1	1						
2	Sleeve—3rd and 4th speed coupling	2A3145	33	1	1						
3	Synchronizer—3rd and 4th speed	2A3220	34	1	1				Fin. (G) 945		
4	Ball for synchronizer	BLS107	35	3	3						
5	Spring for synchronizer ball	2A3142	36	3	3						
6	Synchronizer assembly—3rd and 4th speed		1	1				2A3226			
7	Ball for synchronizer		3	3				BLS107	Com. (G) 946		
8	Spring for synchronizer ball		3	3				2A3142			
9	3rd speed gear with cone	2A3361	37	1	1						
10	Cone—synchronizing	*2A3147	38	1	1	6					
11	Bush for 3rd speed gear	2A3290	39	1	1						
12	2nd speed gear (with cone)	2A3330	40	1	1						
13	Cone—synchronizing	*2A3147	41	1	1	6					
14	Bush for 2nd speed gear	2A3298	42	1	1						
15	Ring—interlocking (for 2nd and 3rd speed gear bushes)	2A3045	43	1	1			2A3147			
16	Washer (.214 to .215")—thrust (front)	2A3217	44	1	1						
17	Washer (.216 to .217")—thrust (front)	2A3218		1	1						
18	Washer (.218 to .219")—thrust (front)	2A3219		1	1						Alternatives
19	Peg for thrust washer	2A3160	45	1	1						
20	Spring for thrust washer peg	2A3161	46	1	1	12					
21	1st speed wheel with synchronizer and balls	2A3333	47	1	1						
22	1st speed wheel	N.S.P.		1	1						
23	Synchronizer—2nd speed	N.S.P.		1	1						
24	Ball for synchronizer	BLS107	48	2	2						
25	Spring for synchronizer ball	2A3142	49	3	3						
26	Washer—thrust (rear)	2A3042	50	1	1						
27	Bearing—ball journal (for 3rd motion shaft)	2A3245	51	1	1						
28	Housing for bearing	2A3085	52	1	1						
29	Ring for bearing (spring)	6K558	53	1	1						
30	Washer—packing (.004"—for bearing)	2K8737	54	A/R	A/R						
31	Washer—packing (.006"—for bearing)	2K8738		A/R	A/R						Alternatives
32	Washer—packing (.010"—for bearing)	2K8739		A/R	A/R						
33	Distance piece for 3rd motion shaft	2A3057	55	1	1						
34	Wheel—speedometer	2A3371	56	1	1						
35	Washer	6K559	57	1	1						
36	Washer (lock)	2A3035	58	1	1						
37	Nut for 3rd motion shaft	2K6677	59	1	1						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Gearbox—Remote Control—continued										
1	Reverse shaft	2A3283	60	1	1						] Alternatives
2	Reverse shaft	2A131		1	1						
3	Screw for reverse shaft (locking)	2A3028	61	1	1						
4	Washer for locking screw (spring)	LWN204	62	1	1						
5	Reverse wheel (with bush)	2A3363	63	1	1						
6	Bush for reverse wheel	2A3282	64	1	1						
7	Fork—reverse	2A3284	65	1	1						
8	Rod—reverse fork	2A3357	66	1	1						
9	Fork—1st and 2nd speed	2A3019	67	1	1						
10	Rod—1st and 2nd speed fork	2A3305	68	1	1						
11	Fork—3rd and 4th speed	2A3021	69	1	1						
12	Rod—3rd and 4th speed fork	2A3347	70	1	1						
13	Screw—fork locating	2A3141	71	3	3						
14	Nut for fork locating screw	51K1671	72	3	3						
15	Washer for screw (shakeproof)	LWN664	73	3	3						Correction, was 2K8607
16	Plunger—interlock	2A3110	74	1	1						
17	Ball—interlock	BLS110	75	2	2	12					
18	Plug for interlock ball hole	2A3253	76	1	1						
19	Washer for plug	2K4956	77	1	1	36					
20	Plunger for fork rods	2A3108	78	3	3						
21	Spring for plunger	2K4909	79	3	3	36					
22	Joint washer—gearbox extension to gearbox	2A3295	80	1	1	12					
23	Screw—rear extension to gearbox	HZS0407	81	9	9						
24	Washer for set screw (spring)	LWN204	82	9	9						
25	Lever—clutch withdrawal (with bush)	2A3406	83	1	1						
26	Bush for lever	2A3006	84	1	1						
27	Bolt for clutch withdrawal lever	2A3289	85	1	1						
28	Nut for bolt	FNZ105	86	1	1						
29	Washer for bolt (spring)	2K5319	87	1	1						
30	Washer for bolt (lock)	2K5813	88	1	1						
31	Cover—dust (for clutch withdrawal lever)	2A3084	89	1	1			1G3667	Com. (E) 320		
32	Cover—dust (for bell housing)	2A3076	90	1	1						
33	Cover for starter pinion	1B3346	91	1	1						
34	Screw—pinion cover to bell housing	53K1435	92	3	3						
35	Washer for set screw (spring)	LWN204	93	3	3						





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SERVICE PARTS LIST

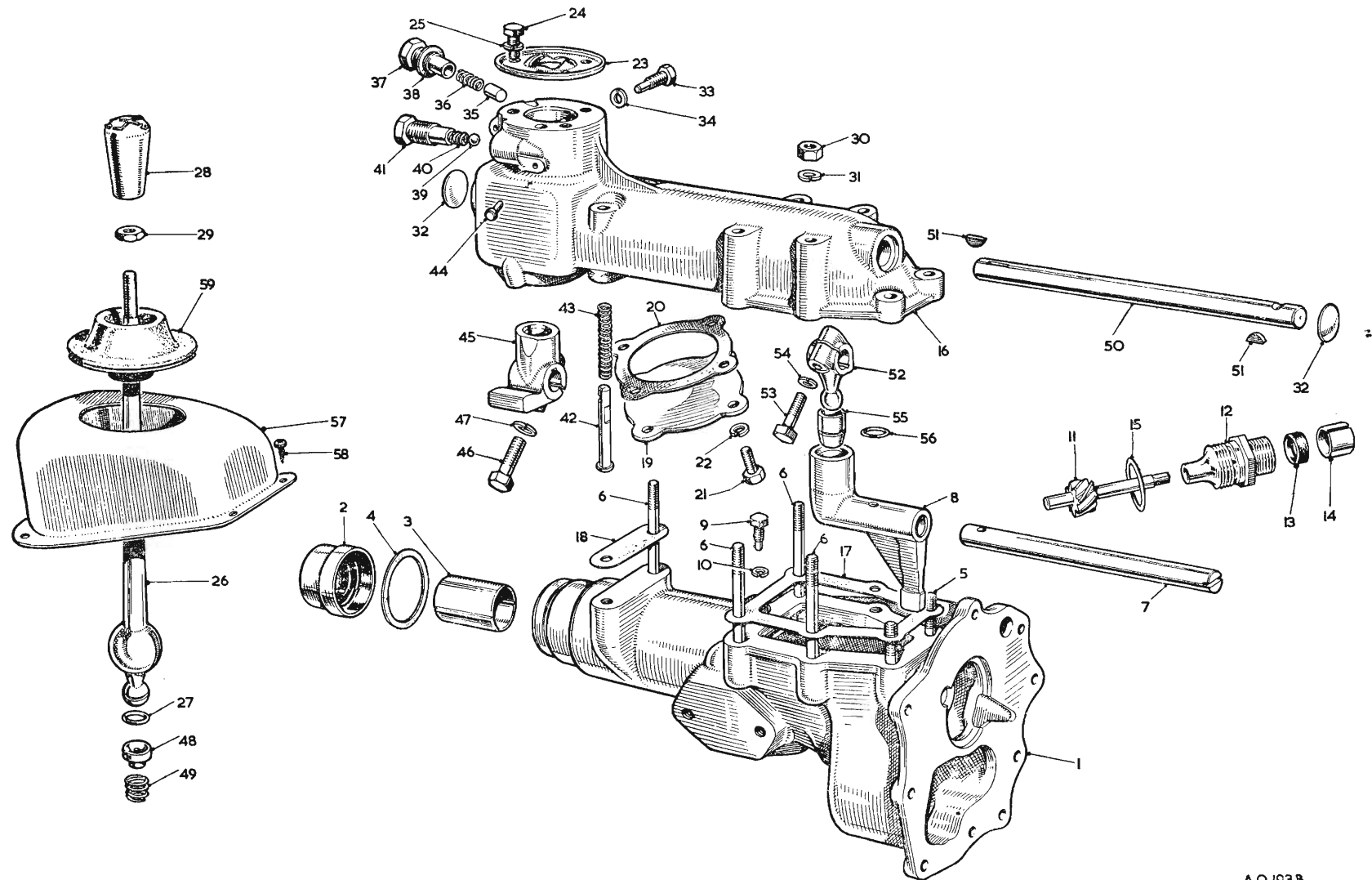
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Gearbox remote control—continued										
1	Extension for gearbox with bush, oil seal, and felt ring (rear)	2A3367	1	1	1						
2	Seal—oil	2A3061	2	1	1	12					
3	Bush for propeller shaft sliding joint	2A3325	3	1	1						
4	Joint for seal	2A3278	4	1	1						
5	Stud for remote control housing (short)	53K528	5	2	2						
6	Stud for remote control housing (long)	53K535	6	6	6						
7	Shaft—control	2A3350	7	1	1						
8	Lever—control	2A3384	8	1	1						
9	Peg for lever—locating	1H3101	9	1	1						
10	Washer for peg (spring)	LWZ204	10	1	1						
11	Pinion—speedometer	2A3372	11	1	1			2A3420	Com. (E) 5679		
12	Bush for speedometer pinion	2A3256	12	1	1				Fin. (G) 21266		
13	Bush for speedometer pinion (nylon)			1	1			2A3664	Com. (G) 21267		
14	Seal—oil (for speedometer pinion)	2A3254	13	1	1						
15	Ring—oil seal retaining	2A3255	14	1	1						
16	Joint washer—speedometer pinion bush (copper)	51K3169	15	1	1				Fin. (G) 21266		
17	Joint washer—speedometer pinion bush (copper)	11G3084		1	1						Alternatives
18	Casing—remote control	2A3411	16	1	1						Alternatives
19	Casing—remote control	2A3380		1	1						
20	Joint washer—casing to gearbox extension (front)	2A3344	17	1	1						
21	Joint washer—casing to gearbox extension (rear)	2A3345	18	1	1						
22	Cover for change speed lever tower (bottom)	2A3340	19	1	1						
23	Joint washer for bottom cover	2A3341	20	1	1						
24	Screw for bottom cover	HZS0404	21	4	4						
25	Washer for setscrew (spring)	LWZ204	22	4	4						
26	Cover for change speed lever seat	2A3339	23	1	1						
27	Screw for cover	HZS0405	24	3	3						
28	Washer for setscrew (spring)	LWZ304	25	3	3						

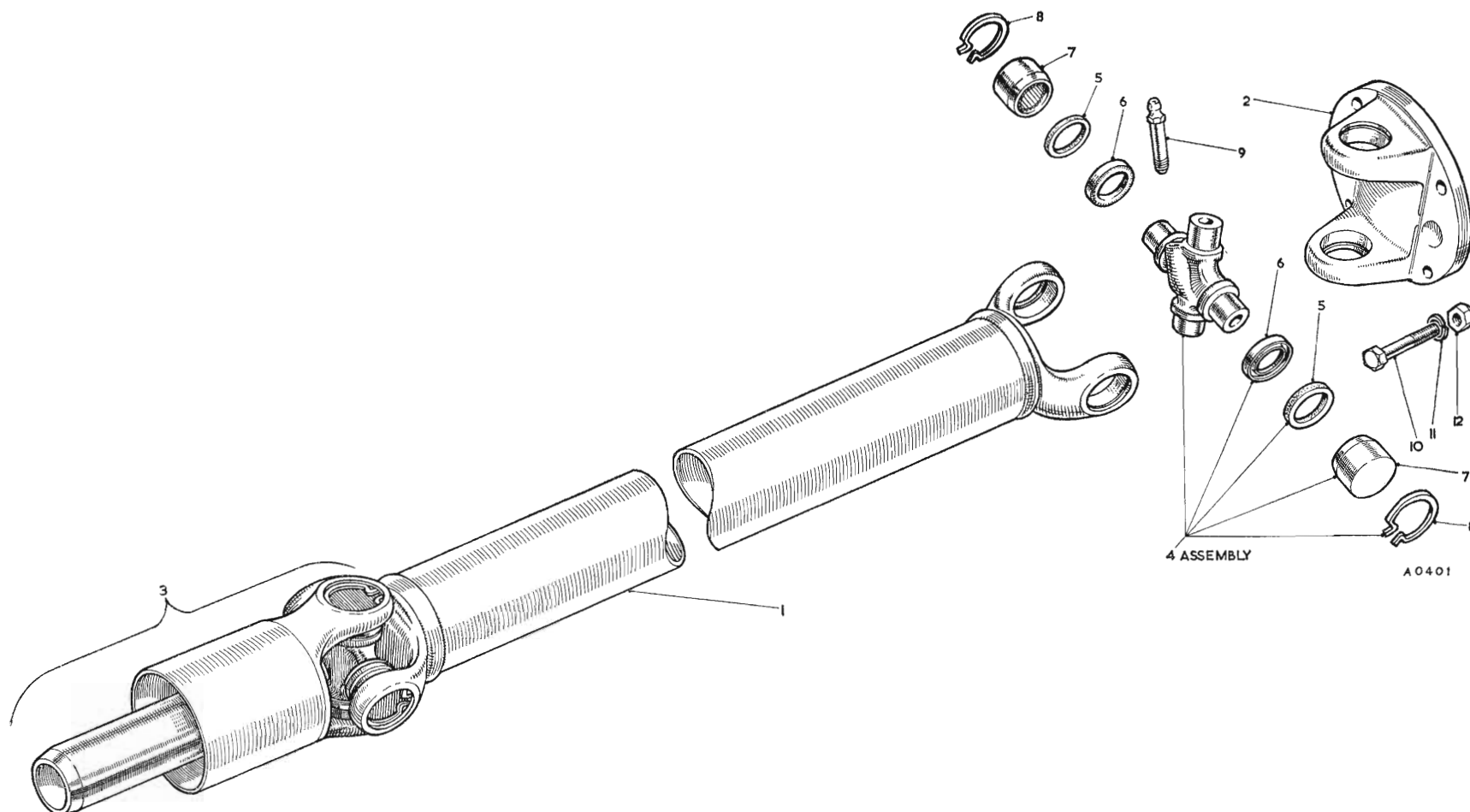
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (E) 101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Gearbox—remote control—continued										
1	Lever—change speed	2A3416	26	1	1			CRS-110			
2	Ring for change speed lever (rubber)	2A3394	27	1	1						
3	Knob for lever	2A3383	28	1	1			AEA3188	Com. (G) 11521 Fin. (G) 11520		] For all replacements AEA3188 must be used
4	Nut for knob (lock)	53K1722	29	1	1						
5	Nut for stud—remote control to gearbox extension	FNZ105	30	8	8						
6	Washer for nut (spring)	LWZ305	31	8	8						
7	Plug for remote control casing (welch)	2K8158	32	2	2						
8	Peg—change speed lever locating	1H3101	33	1	1						
9	Washer for locating peg (spring)	LWZ304	34	1	1						
10	Plunger—anti-rattle	AEG3124	35	2	2			22A84	Com. (E) 25509		
11	Spring for plunger	AEG3123	36	2	2						
12	Cap—spring retaining	2A3354	37	2	2			22A85	Com. (E) 25509		
13	Washer for spring retaining cap	AEG3122	38	2	2						
14	Ball—reverse selector plunger	BLS110	39	1	1	12					
15	Spring—reverse selector plunger detent	2K4909	40	1	1	36					
16	Plug—reverse plunger	2A3379	41	1	1						
17	Plunger—reverse selector	1G3707	42	1	1						
18	Spring for plunger	1G3863	43	1	1						
19	Pin—locating (for reverse selector plunger)	2A3378	44	1	1						
20	Lever—rear selector	2A3388	45	1	1						
21	Screw for rear selector lever	2A3335	46	1	1						
22	Washer for screw (spring)	LWZ205	47	1	1	24					
23	Thrust button for rear selector lever	2A3389	48	1	1			2A3467	Com. (G) 18337		
24	Spring for thrust button	2A3390	49	1	1						
25	Shaft—remote control	2A3375	50	1	1						
26	Key—selector levers to control shaft	WKN404	51	2	2						
27	Lever—front selector	2A3385	52	1	1						
28	Screw for selector lever (front)	2A3352	53	1	1						
29	Washer for screw (spring)	LWZ204	54	1	1						
30	Bush for selector lever—front (in halves)	2A3377	55	1	1				Fin. (G) 14494		
31	Circlip for bush	1G3709	56	1	1						
32	Bush for selector lever (front)			1	1			2A3468	Com. (G) 14495		
33	Bolt—gearbox to mounting plate	HBZ0509		3	3						
34	Nut for bolt	FNZ105		3	3						
35	Washer for bolt (spring)	2K5319		3	3						
36	Screw—gearbox to mounting plate	HBZ0509		5	5						
37	Washer for set screw (spring)	2K5319		5	5						
38	Cover—remote control—gearbox	BLA768	57	1	1						
39	Screw for remote control cover	PTZ803	58	4	4						
40	Grommet for gear lever	ACA5208	59	1	1						



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4 ASSEMBLY

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SERVICE PARTS LIST

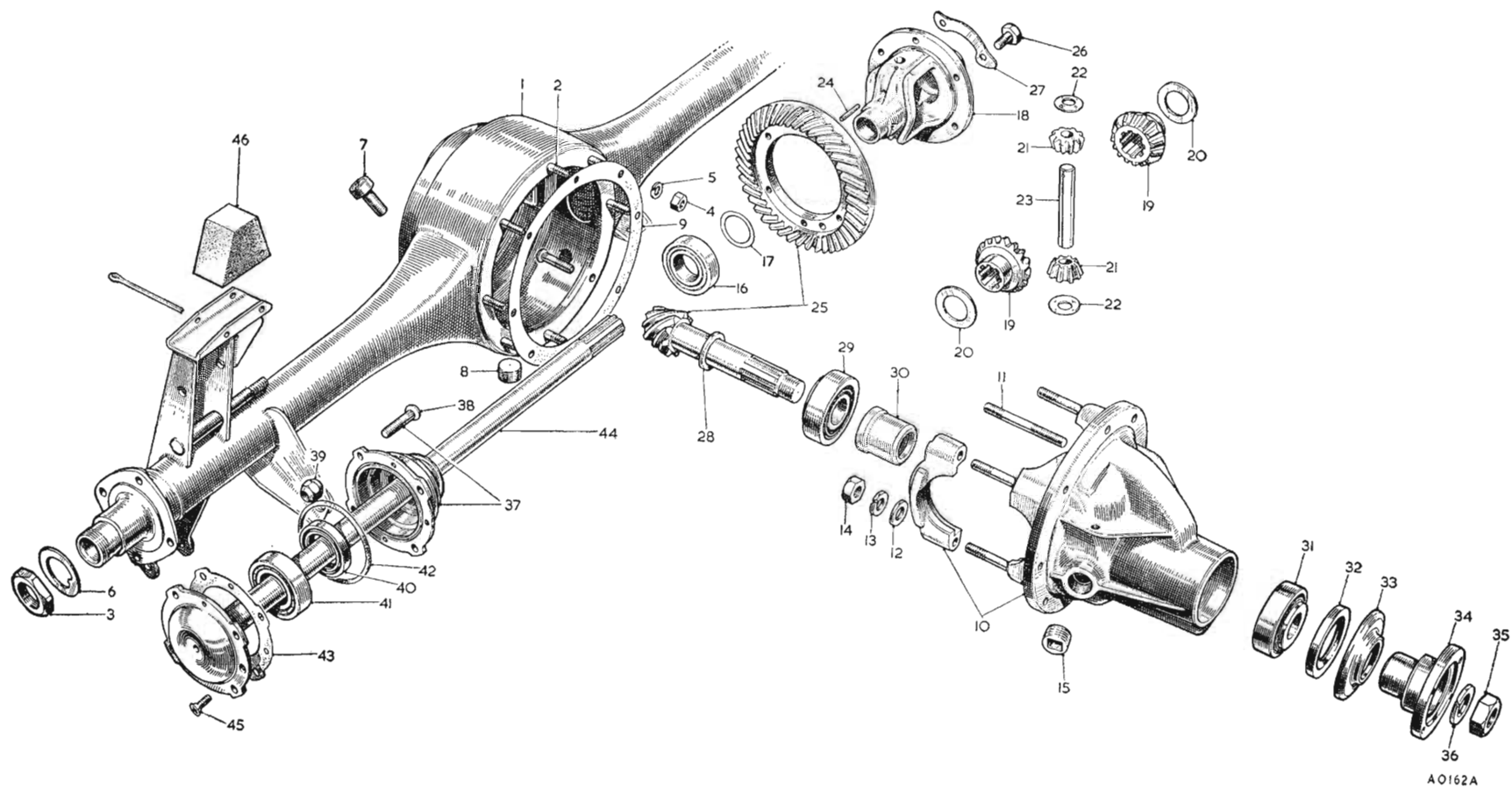
AUSTIN-HEALEY SPRITE

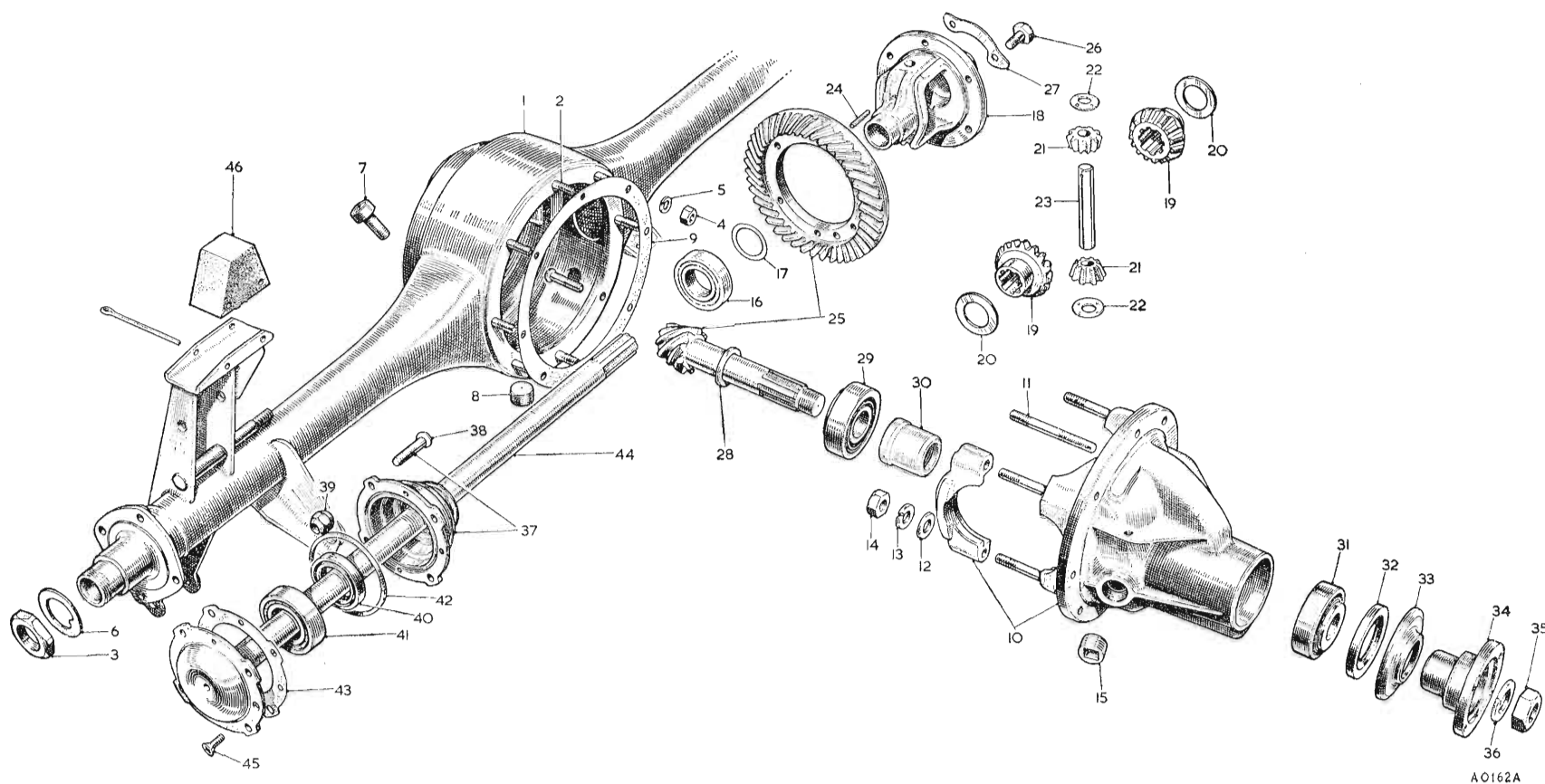
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	TRANSMISSION										
	PROPELLER SHAFT										
1	Shaft assembly (R)	2A7272		1	1						
2	Tubular shaft assembly	17H3919	1	1	1						
3	Flange—yoke	17H3828	2	1	1						
4	Sleeve—yoke	17H3894	3	1	1						
5	Journal and needle kit set	8G3000	4	2	2						
6	Gasket for journal	17H3818	5	8	8						
7	Retainer—gasket	17H3819	6	8	8						
8	Bearing assembly—needle	7H3874	7	8	8						
9	Snap ring	7H3877	8	8	8						
10	Lubricator—journal	7H3858	9	2	2	36					
11	Bolt—shaft to pinion flange	HBZ0510	10	4	4						
12	Washer for flange bolt (spring)	LWZ305	11	4	4						
13	Nut for bolt	LNZ205	12	4	4						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	REAR AXLE AND SUSPENSION										
	REAR AXLE										
1	Rear axle assembly	N.S.P.		1	1						
2	Case assembly	ATA7329	1	1	1			ATA7618	Com. (C) 4333 except 4471, 4622, 4680, 4684		
3	Stud for differential carrier	2A7226	2	8	8						
4	Nut—bearing retaining (RHT)	2A7103	3	1	1						
5	Nut—bearing retaining (LHT)	1G3584		1	1						
6	Nut for differential carrier stud	FNZ105	4	8	8	24					
7	Washer for nut (spring)	LWZ205	5	8	8	12					
8	Washer for bearing retaining nut (lock)	2A7250	6	2	2						
9	Breather assembly	1G3668	7	1	1						
10	Plug—oil drain	6K499	8	1	1						
11	Plug—oil filler	6K499		1	1						
12	Joint—differential carrier to axle case	2A7027	9	1	1	12					
13	Differential assembly (R)	ATA7326		1	1						
14	Carrier assembly	ATA7032	10	1	1						
15	Stud—cap	51K886	11	4	4						
16	Washer for nut (plain)	PWN107	12	4	4						
17	Washer for nut (spring)	LWN207	13	4	4						
18	Nut	FNN107	14	4	4						
19	Plug—filler	6K499	15	1	1						
20	Bearing—differential	2K5943	16	2	2						
21	Washer—bearing packing (.002")	2K7779	17	A/R	A/R						
22	Washer—bearing packing (.003")	ATA7269		A/R	A/R						
23	Washer—bearing packing (.004")	2K7778		A/R	A/R						
24	Washer—bearing packing (.010")	2A7271		A/R	A/R						
25	Cage—differential	ATA7036	18	1	1						
26	Gear	ATA7037	19	2	2						
27	Washer for gear (thrust)	ATA7296	20	2	2						
28	Pinion	2A7015	21	2	2						
29	Washer for pinion (thrust)	ATA7297	22	2	2						
30	Pin for pinion	2A7016	23	1	1						
31	Peg for pinion pin	6K631	24	1	1	12					
32	Crown wheel and pinion	ATA7266	25	1	1						
33	Bolt—crown wheel to cage	ATA7043	26	6	6						
34	Washer for bolt (lock)	ATA7044	27	3	3	36					
35	Washer—pinion thrust (.130")	ATA7123	28	1	1						One used of selected size
36	Washer—pinion thrust (.128")	ATA7124		1	1						
37	Washer—pinion thrust (.126")	ATA7125		1	1						
38	Washer—pinion thrust (.124")	ATA7126		1	1						
39	Washer—pinion thrust (.122")	ATA7127		1	1						
40	Washer—pinion thrust (.120")	ATA7128		1	1						
41	Washer—pinion thrust (.118")	ATA7129		1	1						
42	Washer—pinion thrust (.116")	ATA7130		1	1						





SERVICE PARTS LIST

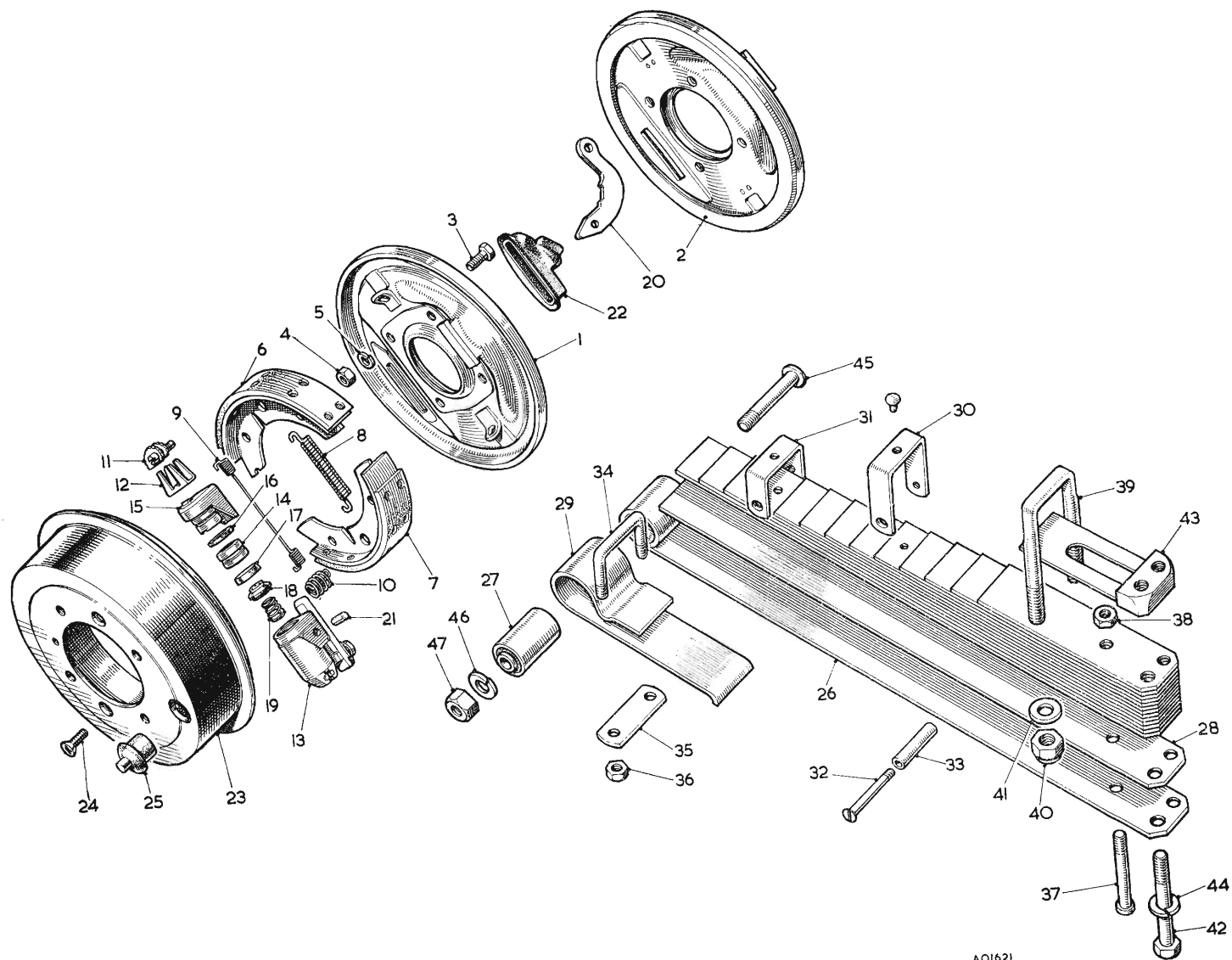
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Rear Axle and suspension—continued										
1	Bearing—pinion inner	ATA7328	29	1	1						
2	Distance piece for bearing	ATA7219	30	1	1						
3	Bearing—pinion outer	2A7213	31	1	1						
4	Seal—oil	ATA7047	32	1	1	6					
5	Cover—dust	1G7439	33	1	1						
6	Flange—universal joint	ATA7056	34	1	1						
7	Nut—flange to pinion	FNZ612	35	1	1						
8	Washer for nut (spring)	LWZ212	36	1	1						
9	Hub assembly	2A7087	37	2	2						
10	Stud—wheel	2A7089	38	8	8	12					
11	Nut for wheel stud	2A8012	39	8	8	12					
12	Seal—oil	3H2118	40	2	2	12					
13	Seal—oil	BTA108		2	2						Use BTA108
14	Bearing—hub	6K584	41	2	2						
15	Ring—oil seal	ATA7225	42	2	2	12					
16	Joint—shaft to hub	2A7091	43	2	2	12					
17	Shaft—axle	2A7085	44	2	2			2A7142			
18	Screw—shaft to hub	CMZ0410	45	2	2						
19	Bumper (rubber)	2A7142	46	2	2						

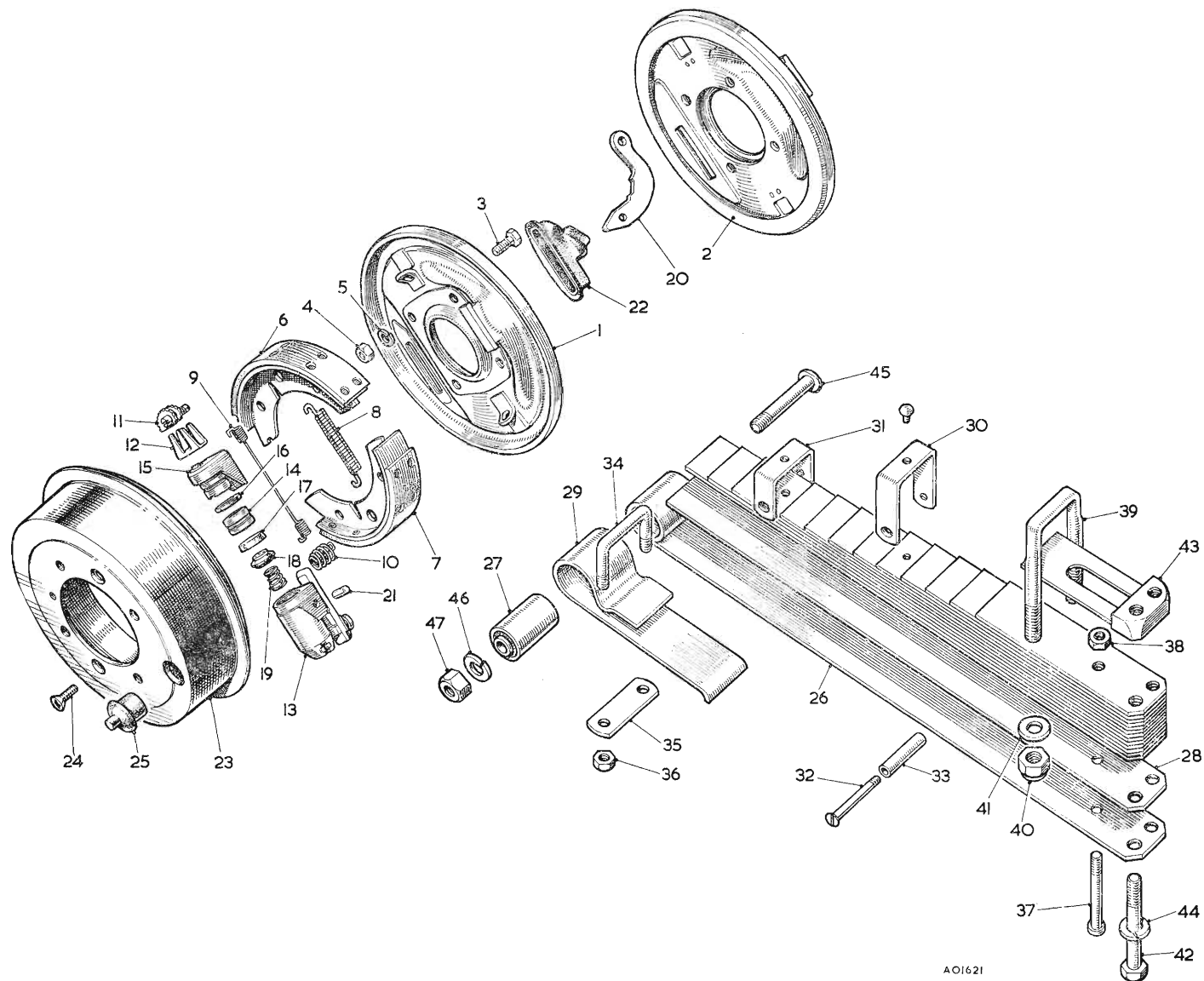
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	BRAKES										
1	Plate—brake (R/H).....	ATA7076	1	1	1						
2	Plate—brake (L/H).....	ATA7077	2	1	1						
3	Bolt—brake-plate to axle case	HZS0506	3	8	8						
4	Nut for bolt	FNZ105	4	8	8						
5	Washer for nut (spring)	LWZ205	5	8	8	24					
6	Shoe assembly—brake	AJA5086	6	2 sets	2 sets	1					
7	Liner (with rivets)	300826	7	1 set	1 set	1					
8	Rivets	7H7398		28	28						
9	Spring—brake-shoe pull-off (lower)	301633	8	2	2						
10	Spring—brake-shoe pull-off (upper)	301634	9	2	2						
11	Spring—steady	301020	10	4	4						
12	Adjuster	68648	11	2	2						
13	Mask—adjuster	68643	12	2	2						
14	Cylinder assembly—wheel	301622		2	2						
15	Body (with abutment strip)	7H7942	13	2	2						
16	Piston—hydraulic	7H7928	14	2	2						
17	Piston (with dust cover)	AJA5008	15	2	2						
18	Seal	7H7707	16	2	2						Correction, was 7H7957
19	Cup	7H7923	17	2	2						
20	Filler—cup	7H7940	18	2	2						
21	Spring—cup filler	7H7939	19	2	2						
22	Lever—hand brake	27H7395	20	2	2						Not available, use 17H7203
23	Pin—lever pivot	7H7929	21	2	2						
24	Boot for wheel cylinder	7H7943	22	2	2						
25	Drum—brake	2A7168	23	2	2						
26	Screw—drum to hub	CMZ0410	24	4	4						
27	Plug for drum (rubber)	2A7228	25	2	2	12					
28	Kit—wheel cylinder repair	8G8243		2 sets	2 sets	1					Correction, was 17H7046
29	Seal			2	2						
30	Cup			2	2						
31	Boot			2	2						



AO1621



SERVICE PARTS LIST

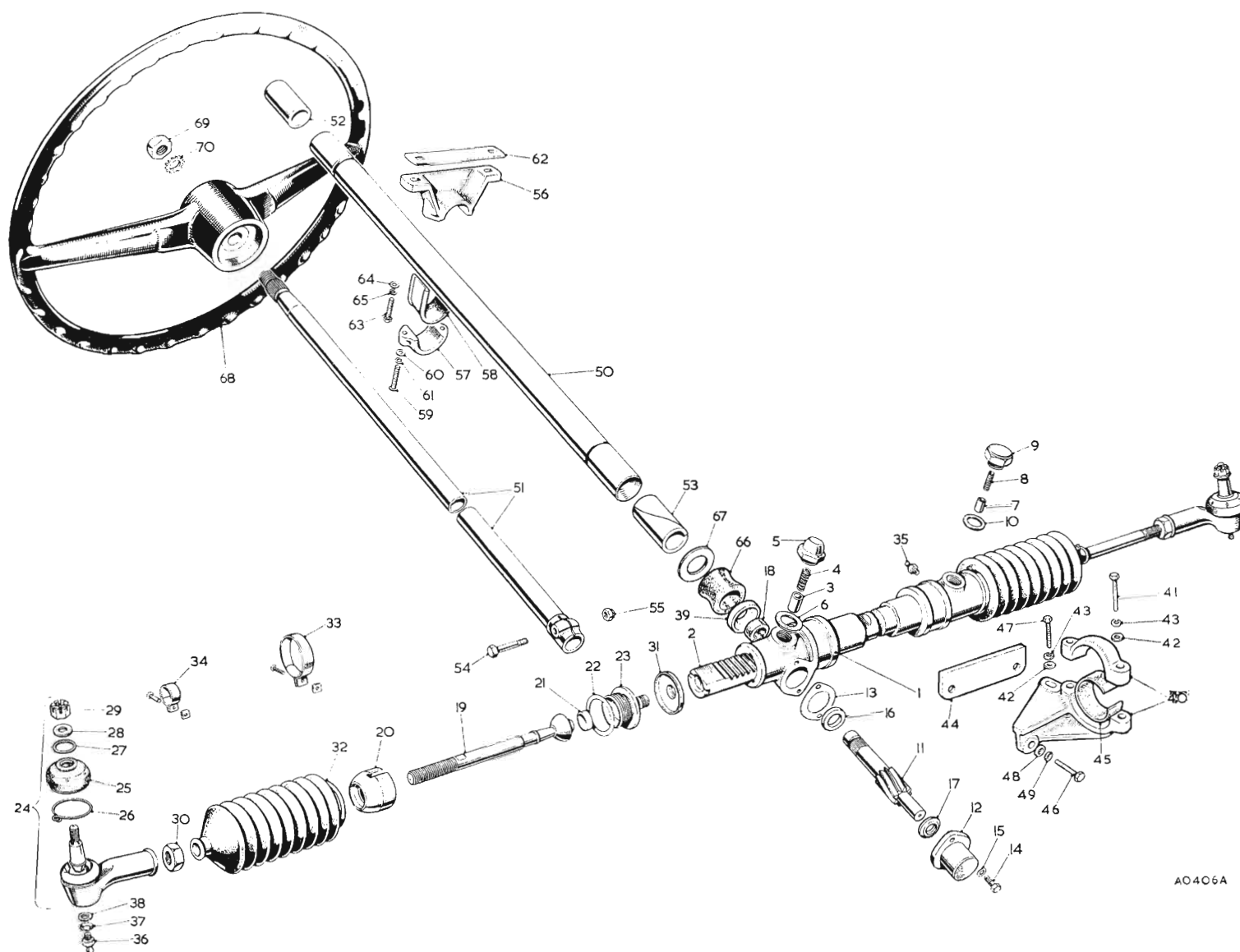
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	REAR SPRING										
1	Spring assembly	2A7309		2	2						
2	Leaf—main	AHA5331	26	2	2						
3	Bush	2H4605	27	2	2						
4	Leaf—second	AHA5332	28	2	2						
5	Leaf—third	N.S.P.		2	2						
6	Leaf—fourth	N.S.P.		2	2						
7	Leaf—fifth	N.S.P.		2	2						
8	Leaf—sixth	N.S.P.		2	2						
9	Leaf—seventh	N.S.P.		2	2						
10	Leaf—eighth	N.S.P.		2	2						
11	Leaf—ninth	N.S.P.		2	2						
12	Leaf—tenth	N.S.P.		2	2						
13	Leaf—eleventh	N.S.P.		2	2						
14	Leaf—twelfth	N.S.P.		2	2						
15	Leaf—thirteenth	N.S.P.		2	2						
16	Leaf—fourteenth	N.S.P.		2	2						
17	Leaf—fifteenth	N.S.P.		2	2						
18	Clip—safety	AHA5350	29	2	2						
19	Clip—spring (long)	AHA5346	30	2	2						
20	Clip—spring (short)	AHA5347	31	2	2						
21	Screw—spring clip	AHA5348	32	4	4						
22	Tube—distance—clip	AHA5349	33	4	4						
23	Clip—safety clip to spring	AHA5351	34	2	2						
24	Plate for clip	AHA5352	35	2	2						
25	Nut for clip	FNZ105	36	4	4						
26	Bolt—locating	AHA5353	37	2	2						
27	Nut for bolt	FNZ205	38	2	2						
28	Clip—spring to frame	AHA5221	39	2	2						
29	Nut for clip	LNZ108	40	4	4						
30	Washer for nut (plain)	PWZ108	41	4	4						
31	Bolt—spring to frame	HBZ0626	42	4	4						
32	Washer for bolt (spring)	LWZ306	44	4	4						
33	Plate—spring attachment	AHA5222	43	2	2						
34	Pin—spring	2A7279	45	2	2						
35	Nut for pin	FNZ107	47	2	2						
36	Washer for nut (spring)	LWZ307	46	2	2						
37	Spring assembly—extra heavy	AHA5468		2	2						
38	Bolt—spring to frame	HBZ0624		4	4						Optional extra

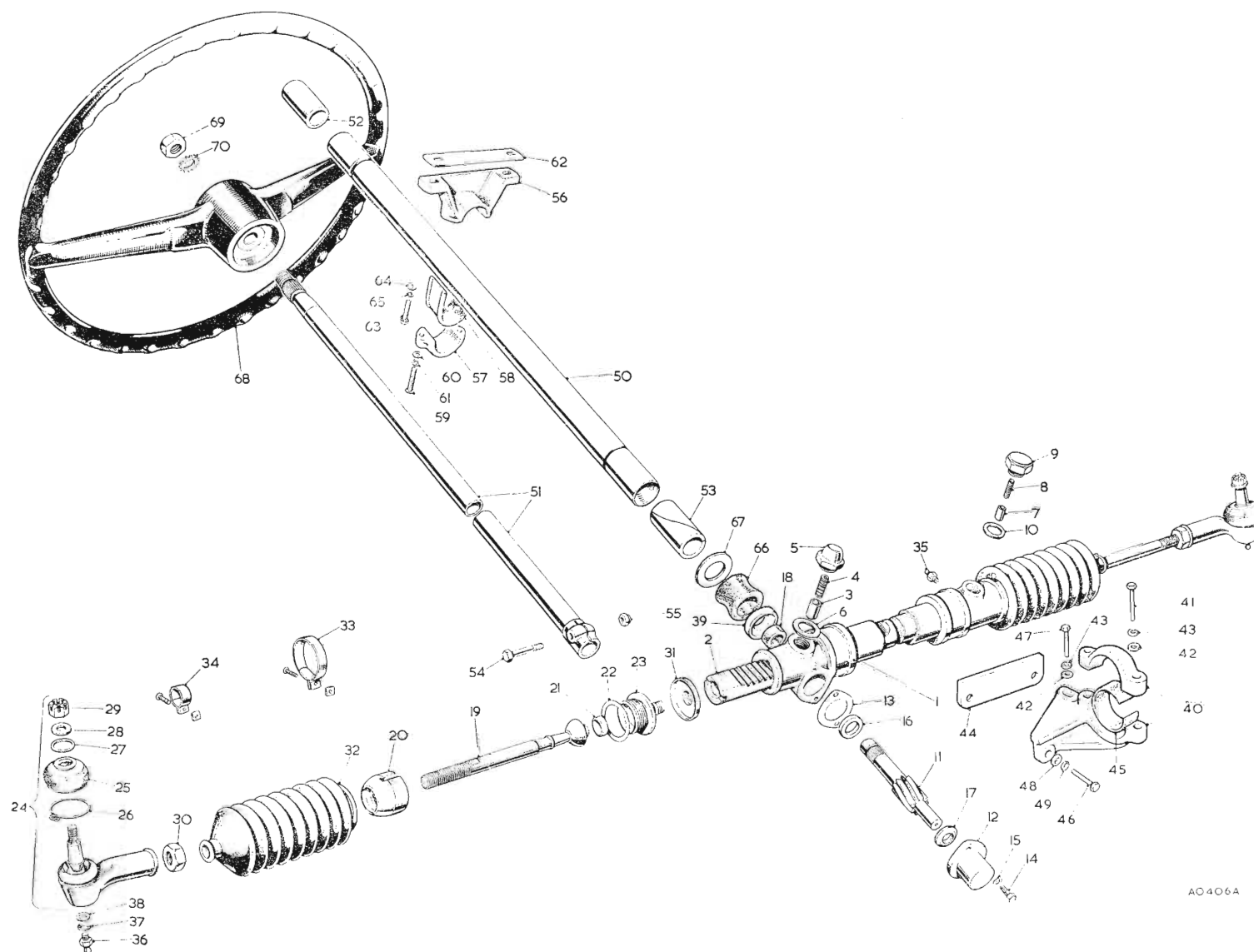
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	STEERING										
1	Rack assembly	ACG6010		1							
2	Rack assembly	ACG6009		1	1						
3	Housing	ACA6020	1	1							
4	Housing	ACA6019		1							
5	Rack	ACA6026	2	1	1						
6	Pad—damper	ACA5244	3	1	1	12					
7	Spring—pad	ACA5248	4	1	1						
8	Housing—pad	ACA5245	5	1	1						
9	Shim for housing (.003")	ACA5249	6	A/R	A/R						
10	Shim for housing (.010")	ACA5275		A/R	A/R						
11	Pad—secondary damper	ACA5284	7	1	1						
12	Spring—secondary damper	ACA5286	8	1	1						
13	Housing—secondary damper	ACA5285	9	1	1						
14	Washer for housing	ACA5283	10	1	1						
15	Pinion	ACA6028	11	1							
16	Pinion	ACA6027		1							
17	Bearing—pinion tail	ACA5307	12	1	1						
18	Shim for tail bearing (.003")	ACA5259	13	A/R	A/R						
19	Shim for tail bearing (.005")	ACA5260		A/R	A/R						
20	Shim for tail bearing (.010")	ACA5320		A/R	A/R						
21	Screw—bearing to rack housing	AJD6155Z	14	2	2						
22	Washer for screw (spring)	LWZ204	15	2	2						
23	Washer—pinion—top (thrust)	ACA5257	16	1	1						
24	Washer—pinion—bottom (thrust)	ACA5258	17	1	1						
25	Seal—pinion	ACA5261	18	1	1						
26	Tie-rod assembly	ACA6018		2	2						
27	Tie-rod	ACA6015	19	2	2						
28	Ball housing—female	ACA5304	20	2	2						
29	Seal—ball	ACA5246	21	2	2						
30	Shim (.002")	ACA6017	22	A/R	A/R						
31	Shim (.003")	ACA5301		A/R	A/R						
32	Shim (.005")	ACA5302		A/R	A/R						
33	Shim (.010")	ACA5303		A/R	A/R						
34	Ball housing—male	ACA6031	23	2	2						



AO406A



AO 406A

SERVICE PARTS LIST

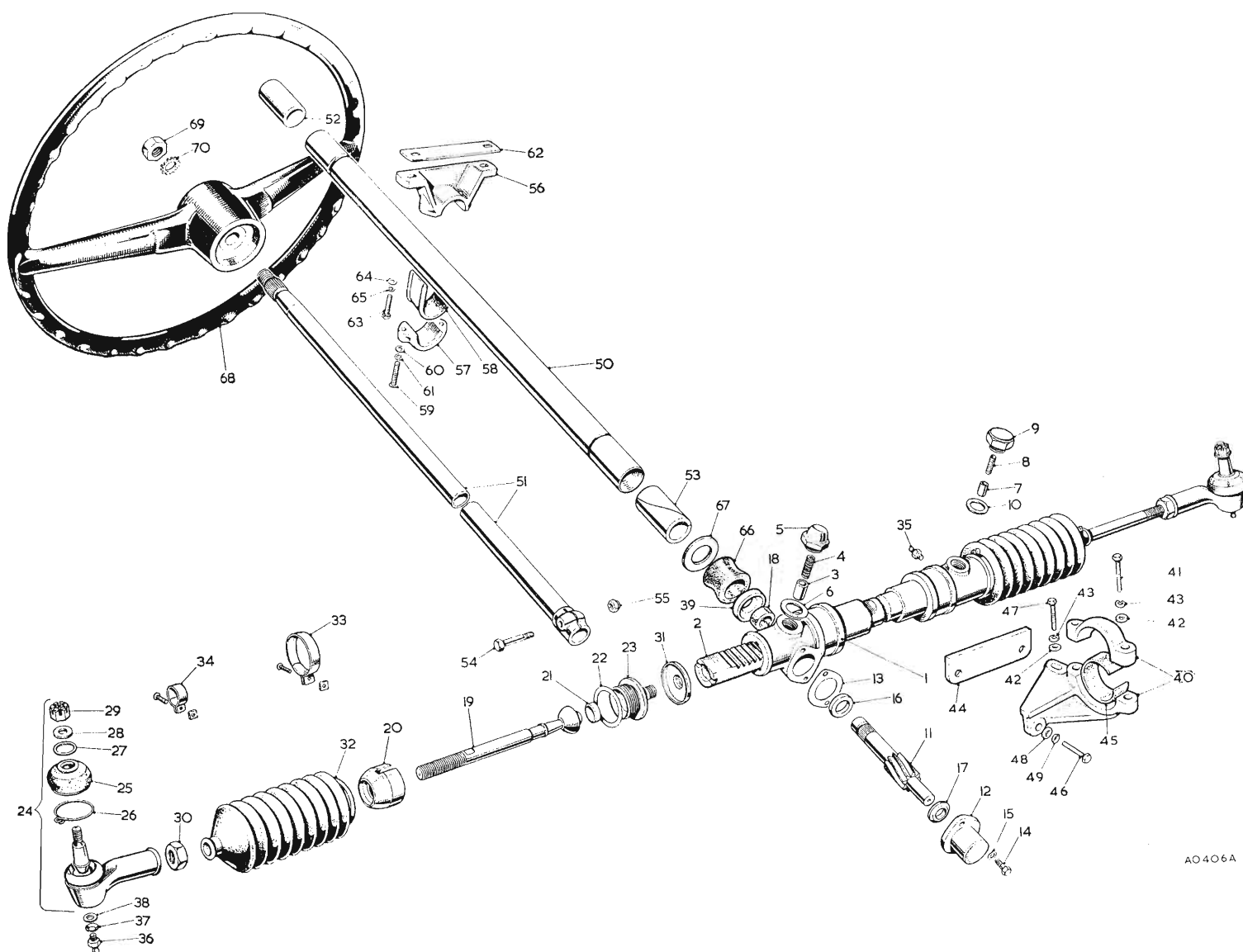
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
1	Steering—continued Socket assembly—ball (outer)	ACH6168	24	2	2			898452	Superseding	198	When supplying ACH6168 for vehicles prior to (C) 1308 supply in addition 1 off each ACH6170 washer (dished) and ACH6173 washer (fibre) Correction, was 7H3564
2	Boot	7H3571	25	2	2						
3	Clip—boot to body	7H3565	26	2	2						
4	Ring—boot to ball pin	ACA6004	27	2	2						
5	Washer for ball pin (plain)	PWZ107	28	2	2						
6	Nut for ball pin	FNZ407	29	2	2						
7	Locknut for ball socket	FNZ210	30	2	2						
8	Washer for ball housing (lock)	ACA5247	31	2	2						
9	Seal—rack housing	ACA6029	32	2	2						
10	Clip for seal (inner)	ACA6030	33	2	2						
11	Clip for seal (outer)	ACA5118	34	2	2						
12	Lubricator for rack	UHN305	35	1	1						
13	Lubricator for ball socket	UHN305	36	2	2						
14	Washer for ball socket (dished)		37	2	2						
15	Washer for ball socket (fibre)		38	2	2			ACH6170 ACH6173	] Com. (C) 1308		
16	Retainer-pinion oil seal		39	1	1			AHA5496		Com. (C) 22583	
17	Bracket and cap assembly—rack mounting (R/H)	2A6145		1	1			AHA5391	] Com. (C) 4968		
18	Bracket and cap assembly—rack mounting (L/H)	2A6146	40	1	1			AHA5392			
19	Screw—cap to bracket	HCZ0512	41	4	4						
20	Washer for cap screw (plain)	PWZ105	42	4	4						
21	Washer for screw (spring)	LWZ205	43	4	4	24			Fin. (C) 4967		
22	Seating—mounting bracket—rack	2A6128	44	2	2						
23	Packing—mounting bracket—rack	2A6129	45	A/R	A/R						
24	Packing—mounting bracket—rack	2A6130		A/R	A/R						
25	Packing—mounting bracket—rack	2A6131		A/R	A/R					] Alternatives	
26	Screw—mounting bracket to suspension housing support	HZS0506	46	4	4						
27	Screw—mounting bracket to suspension housing support	HZS0508	47	2	2						
28	Washer for mounting bracket screw (plain)	PWZ105	48	6	6						
29	Washer for mounting bracket screw (spring)	LWZ205	49	6	6	24					

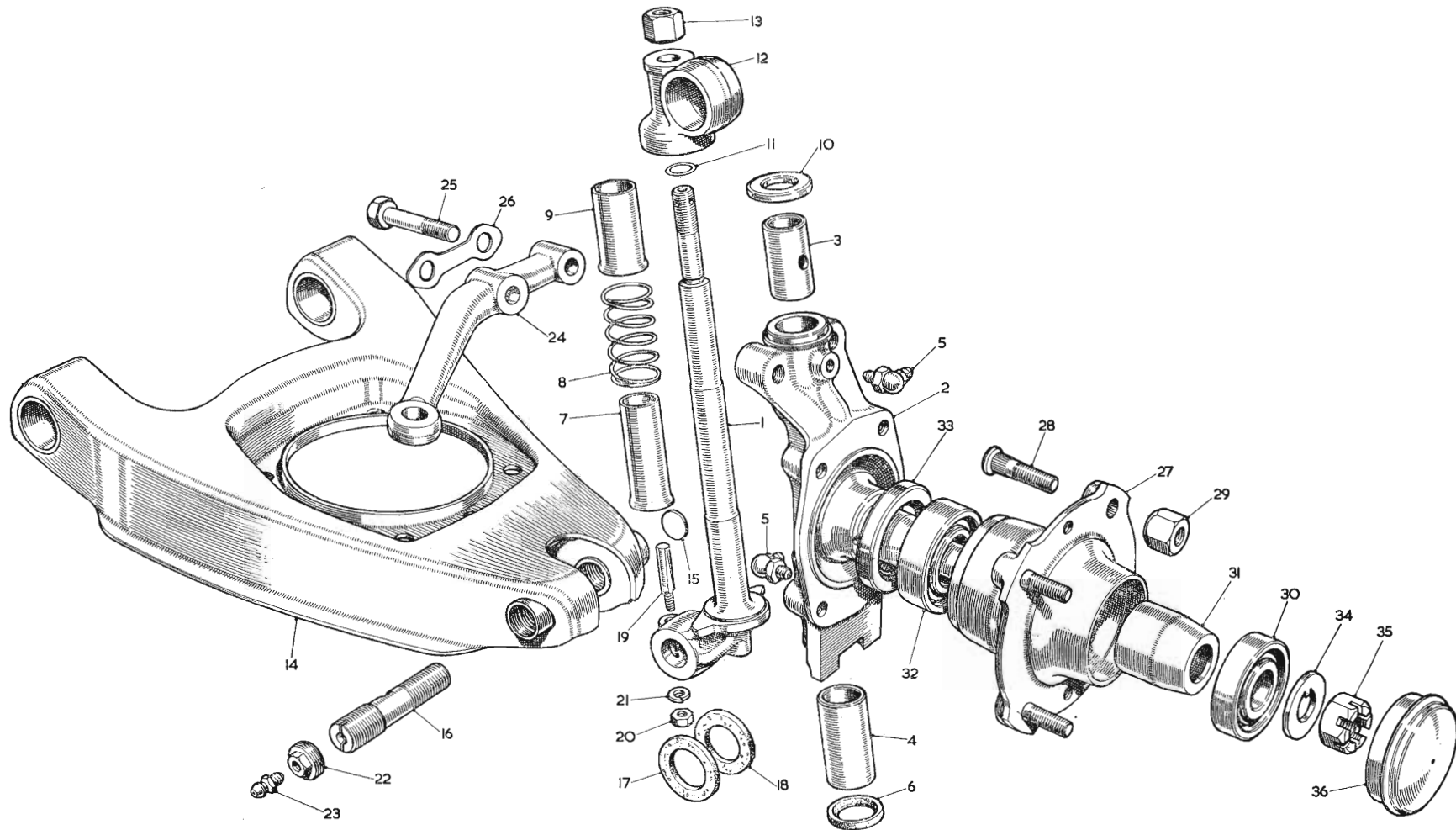
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Steering—continued										
1	Column—steering (outer)	2A6140	50	1	1			AHA5961	48621	124	
2	Tube—steering column (inner)	2A6136	51	1	1						
3	Bearing—felt (top)	ACA5297	52	1	1			AHA5843			
4	Bearing—felt (bottom)	ACA5398	53	1	1			AHA6100			
5	Bolt—column tube to pinion clamping	58K1013	54	1	1						
6	Nut for bolt	LNZ104	55	1	1						
7	Bracket—steering column mounting	2A6132	56	1	1						
8	Cap—bracket column mounting	2A6133	57	1	1						
9	Shim—mounting bracket	2A6144	58	A/R	A/R						
10	Screw—cap to bracket	58K2599	59	2	2						
11	Washer for cap screw (plain)	PWZ104	60	2	2	12					
12	Washer for cap screw (spring)	LWZ204	61	2	2						
13	Seating—column mounting bracket	4B2502	62	1	1						
14	Screw—mounting bracket to foot-well	HBZ0408	63	2	2						
15	Washer for bracket screw (plain)	PWZ104	64	2	2	12					
16	Washer for bracket screw (spring)	LWZ204	65	2	2						
17	Seal—dust (outer tube to foot-well)	2A6141	66	1	1						
18	Washer—retaining—dust seal	AHA5272	67	1	1						
19	Excluder—draught—outer tube to footwell			1	1			AHA5435	Fin. (C) 7432 Com. (C) 7433		
20	Wheel—steering	2A6156	68	1	1						
21	Nut for wheel	2A6142	69	1	1						
22	Washer for wheel nut (shakeproof)	LWN709	70	1	1						Correction, was 6K694



AO406A



AO383

SERVICE PARTS LIST

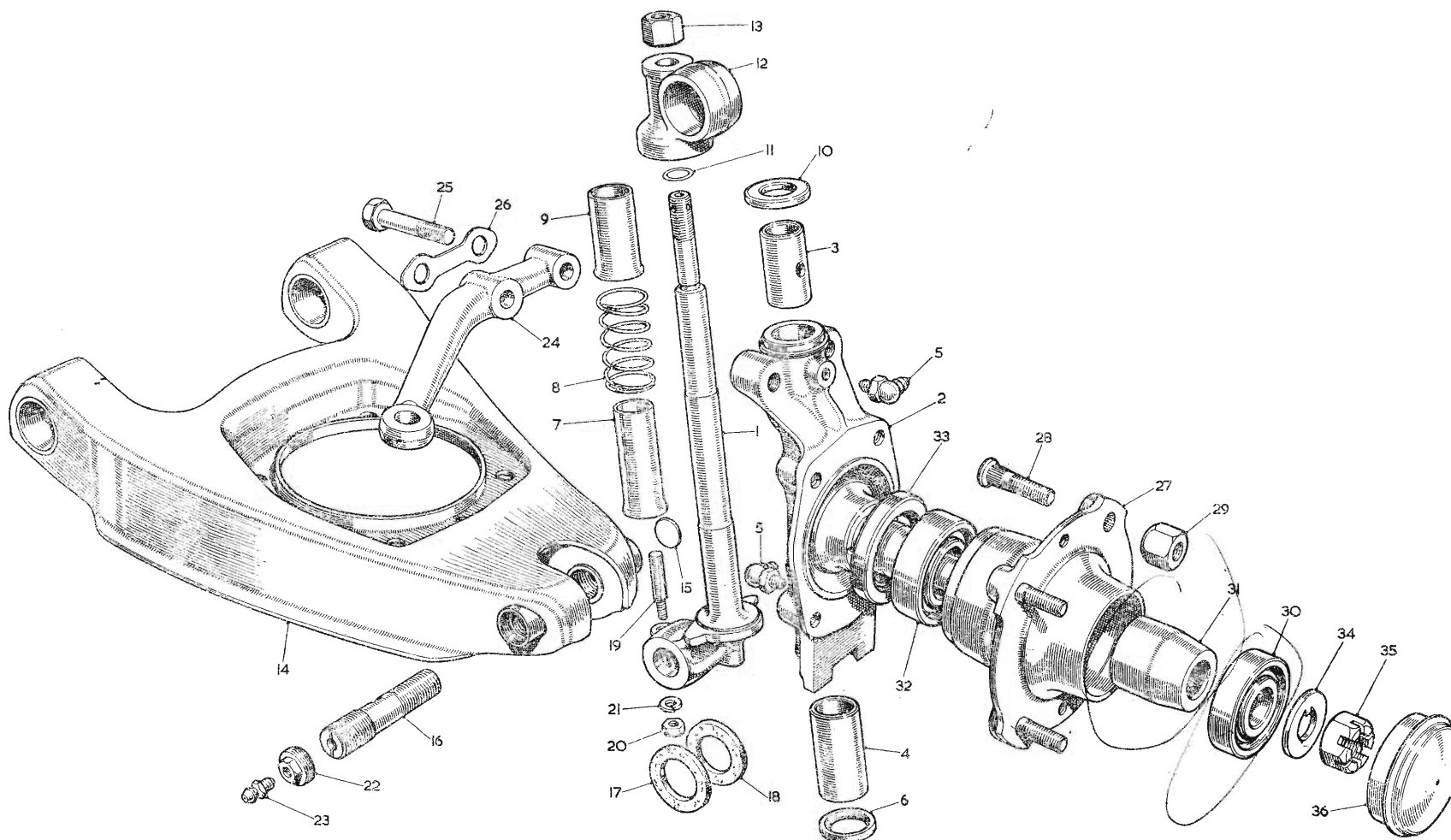
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	FRONT AXLE AND SUSPENSION										
1	Front suspension assembly (R/H)	N.S.P.		1	1						
2	Front suspension assembly (L/H)	N.S.P.		1	1						
3	Pin—swivel	2A4004	1	2	2						
4	Axle assembly—swivel	2A4129	2	2	2			2A4304	Com. (C) 6433 Except 6118, 6121, 6232, 6234, 6235, 6312, 6326, 6329, 6366, 6374, 6395, 6406, 6408		
5	Bush (top)	2A4176	3	2	2	6					
6	Bush (bottom)	1A4744	4	2	2	12					
7	Lubricator for swivel axle bushes	3H2192	5	4	4						
8	Ring—sealing	2A4009	6	2	2	12					
9	Tube—dust excluder (bottom)	2A4011	7	2	2						
10	Spring for dust excluder	6K653	8	2	2						
11	Tube—dust excluder (top)	2A4010	9	2	2						
12	Washer (thrust)	2A4006	10	2	2						
13	Washer—adjustment (.012")	2A4008	11	A/R	A/R						
14	Washer—adjustment (.008")	2A4007		A/R	A/R						
15	Washer—adjustment (.003")	2A4168		A/R	A/R						
16	Trunnion—suspension link	2A4005	12	2	2						
17	Nut—trunnion to swivel pin	FNZ307	13	2	2						
18	Link—lower	2A4169	14	2	2			21A153	Com. (C) 27912		
19	Plug for fulcrum pin small bush (blanking)	51K3424	15	2	2						
20	Pin—fulcrum	2A4020	16	2	2						
21	Ring for fulcrum pin (large)	2A4206	17	2	2						
22	Ring for fulcrum pin (small)	2A4205	18	2	2						
23	Pin—cotter (fulcrum pin to swivel pin)	51K1769	19	2	2						
24	Nut for cotter pin	FNZ103	20	2	2						
25	Washer for nut (spring)	LWZ203	21	2	2						
26	Plug for fulcrum pin large bush (screwed)	8C589	22	2	2						
27	Lubricator	UHN400	23	2	2						
28	Lever—steering (R/H)	2A4212		1	1			ATA4130	] Com. (C) 4300		Correction, was 3H1709
29	Lever—steering (L/H)	2A4213	24	1	1			ATA4131			
30	Screw—steering lever to swivel axle	53K1370	25	4/2	4/2						Quantity reduced at (C) 4799
31	Screw—steering lever to swivel axle			2	2			ATA4132	Com. (C) 4800		
32	Washer for screw (lock)	2K5377	26	2	2						

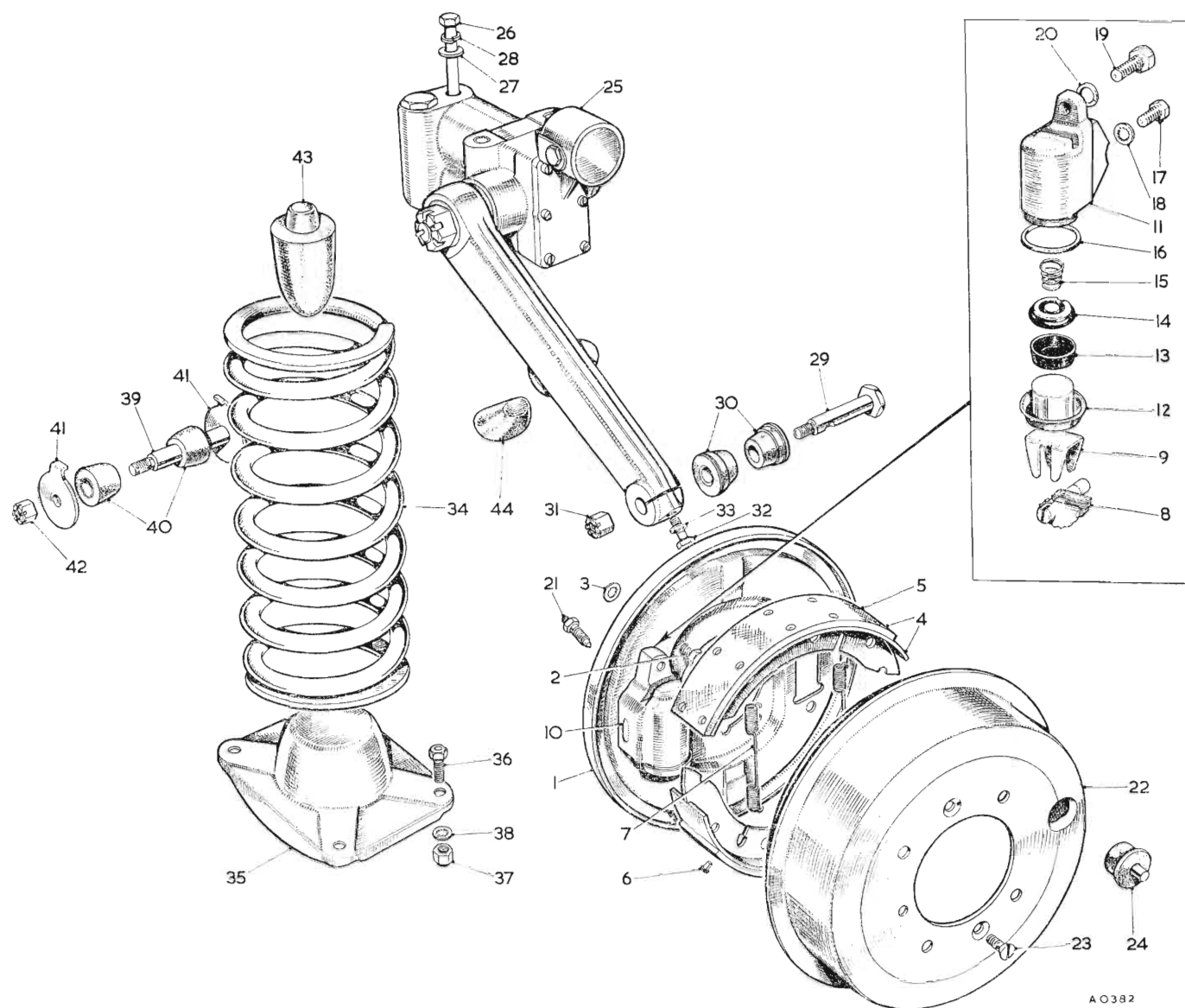
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

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SERVICE PARTS LIST

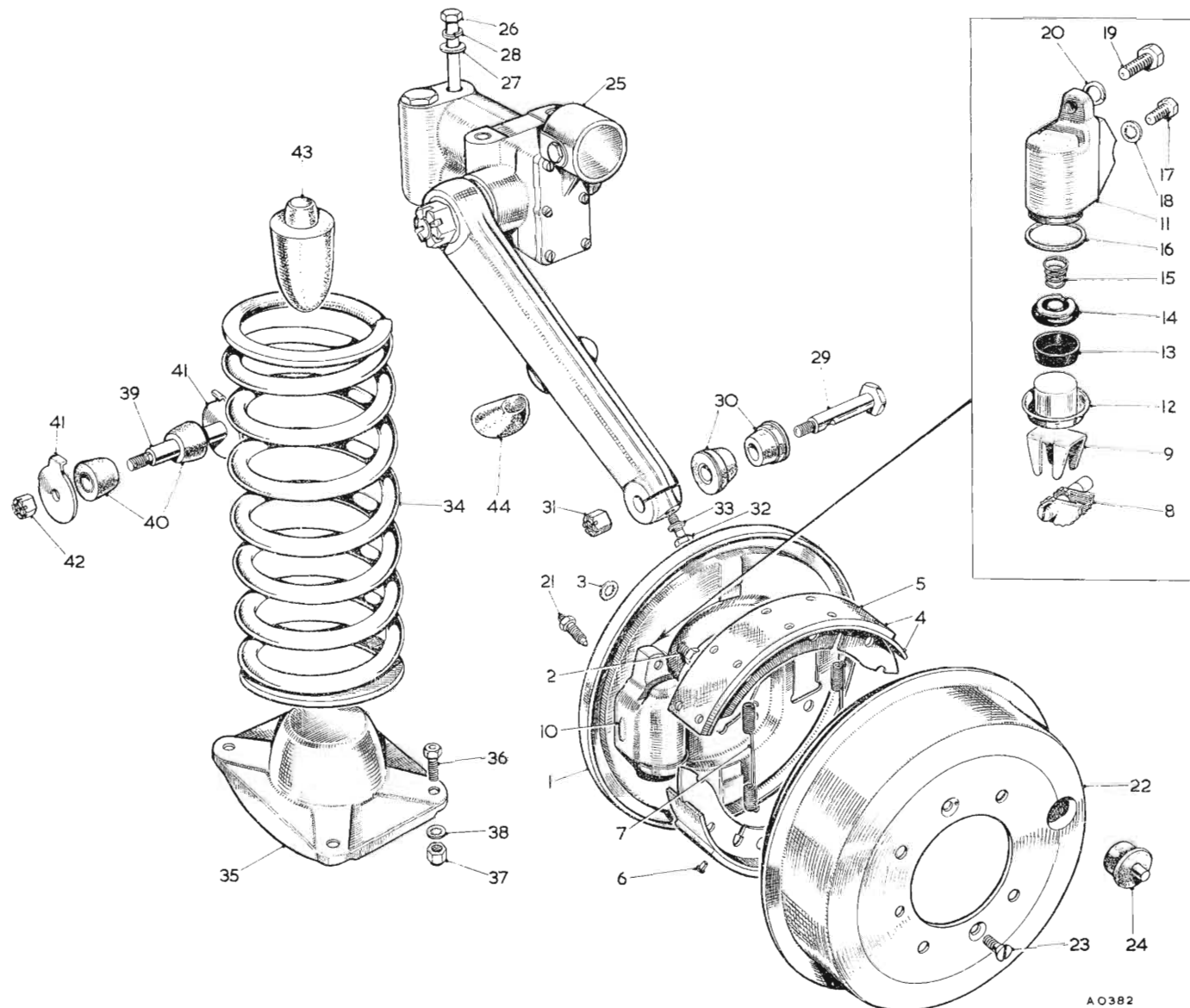
AUSTIN-HEALEY SPRITE

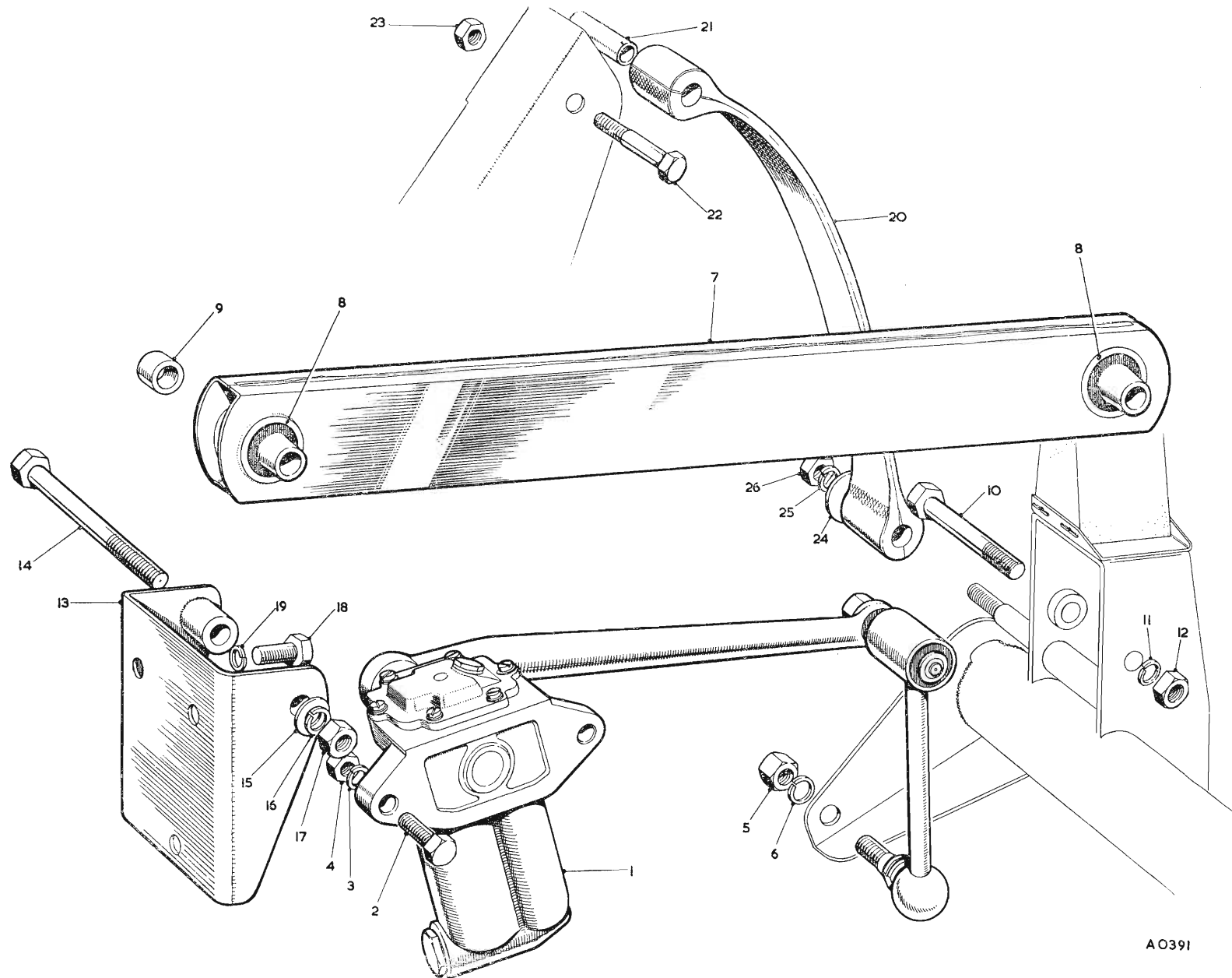
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Front Axle and Suspension—continued										
1	Plate—brake (R/H)	17H7543		1	1						
2	Plate—brake (L/H)	17H7544	1	1	1						
3	Screw—brake plate to swivel axle	51K1368	2	8	8						
4	Washer for screw (shakeproof)	LWZ405	3	8	8						
5	Shoe assembly—brake	AJA5085	4	2 sets	2 sets	1					
6	Liner (with rivets)	300826	5	1 set	1 set	1					
7	Rivets	7H7398	6	28	28						
8	Spring—brake-shoe pull-off	301627	7	4	4						
9	Adjuster—Micram	68640	8	2	2						
10	Mask	68643	9	2	2						Not available, use 17H7576
11	Cylinder assembly—wheel (R/H)	7H7949		2	2						
12	Cylinder assembly—wheel (L/H)	7H7950	10	2	2						
13	Body (R/H)	N.S.P.		2	2						
14	Body (L/H)	N.S.P.	11	2	2						
15	Piston (with dust cover)	7H7941	12	4	4						
16	Cup	7H7924	13	4	4						
17	Filler—cup	7H7938	14	4	4						
18	Spring for cup filler	7H7939	15	4	4						
19	Ring—sealing	7H7753	16	4	4						
20	Screw—wheel cylinder fixing (small)	7H7520	17	4	4						
21	Washer for screw (shakeproof)	7H7367	18	4	4						
22	Screw—wheel cylinder fixing (large)	7H7636	19	4	4						
23	Washer for screw (spring)	7H7368	20	4	4						
24	Screw—bleeder	3H2428	21	2	2						
25	Drum—brake	2A7168	22	2	2						
26	Screw—drum to hub	CMZ0407	23	4	4						
27	Plug for brake-drum	2A7228	24	2	2	12					
28	Kit—wheel cylinder (repair)	8G8245		4 sets	4 sets	1					
29	Cup			4	4						
30	Ring—sealing			4	4						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Front Axle and Suspension—continued										
1	Absorber—shock (R/H)	2A4172		1	1						
2	Absorber—shock (L/H)	2A4174	25	1	1						
3	Screw—shock absorber to frame	53K1364	26	6	6						
4	Washer for screw (plain)	PWZ106	27	6	6						
5	Washer for screw (spring)	LWZ306	28	6	6						
6	Pin—fulcrum (shock absorber to trunnion)	2A4028	29	2	2						
7	Bearing	2A4027	30	4	4						] Alternatives
8	Bearing	2A4163		4	4						
9	Nut for fulcrum pin	FNZ306	31	2	2						
10	Bolt—clamping fulcrum pin to shock absorber arm	53K1389	32	2	2						
11	Washer for bolt (shakeproof)	LWN605	33	2	2						Correction, was 2K8606
12	Spring—road (coil)	2A4214	34	2	2						
13	Seat—spring	2A4031	35	2	2						
14	Bolt—spring seat to lower link	53K1368	36	8	8						
15	Nut for bolt	LNZ205	37	8	8						
16	Washer for nut (shakeproof)	LWN605	38	8	8						Correction, was 2K8606
17	Pin—fulcrum (lower link to frame)	2A4021	39	4	4			2A4272	Com. (C) 11126		
18	Bearing for lower link	8G621	40	8	8	12					
19	Washer for fulcrum pin (special)	2A4024	41	4	4						
20	Nut for fulcrum pin	FNZ306	42	4	4			LNZ206	Com. (C) 11126		
21	Buffer—suspension	2A4029	43	2	2						
22	Buffer—rebound	2A4082	44	2	2						
23	Kit—swivel pin and bush repair	8G4177		1 set	1 set	1					
24	Pin—swivel			2	2						
25	Bush—top			2	2						
26	Bush—bottom			2	2						
27	Ring—sealing			2	2						
28	Nut for swivel pin			2	2						
29	Washer—thrust			2	2						
30	Washer—adjustment (.012")			2	2						
31	Washer—adjustment (.008")			2	2						
32	Washer—adjustment (.003")			2	2						
33	Ring for fulcrum pin (large)			2	2						
34	Ring for fulcrum pin (small)			2	2						
35	Pin—cotter			2	2						
36	Nut for cotter pin			2	2						
37	Washer for nut (spring)			2	2						





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SERVICE PARTS LIST

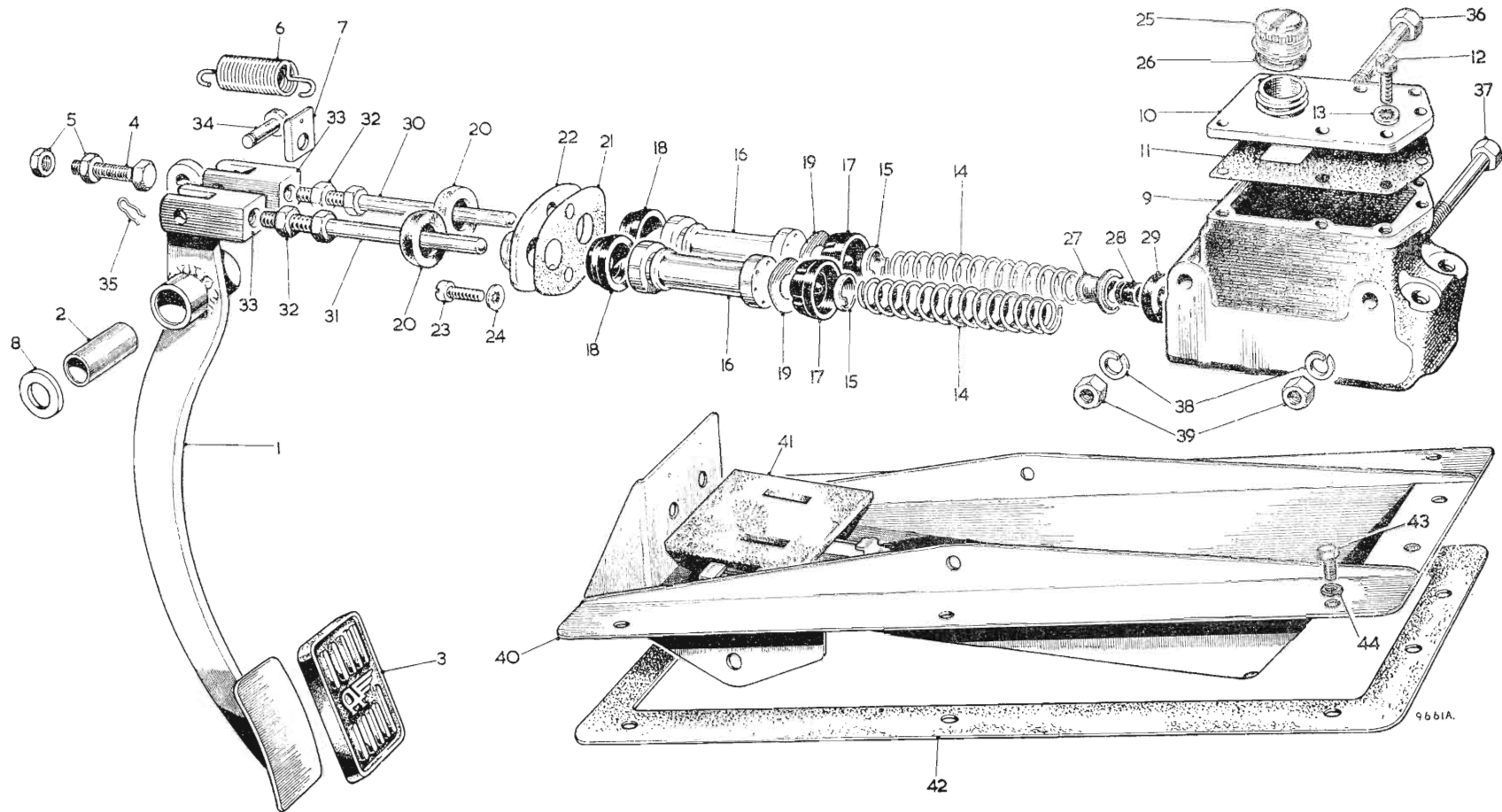
AUSTIN-HEALEY SPRITE

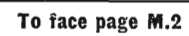
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	REAR SHOCK ABSORBERS										
1	Absorber assembly (R/H—rear)	2A7298		1	1			AHA5312	] Com. (C) 4333 except 4471, 4622, 4680, 4684		
2	Absorber assembly (L/H—rear)	2A7299	1	1	1			AHA5311			
3	Link—shock absorber	2A7303		2	2			AHA5313			
4	Rubber for shock absorber link (top)	97H222		2	2						
5	Screw—absorber body to frame	HZS0609	2	4	4				] Fin. (C) 4332 Except 4471, 4622, 4680, 4684		
6	Washer for screw (spring)	LWZ306	3	4	4						
7	Nut for screw	FNZ106	4	4	4						
8	Bolt—absorber to bracket (3/4")			2	2			HBZ0630	] Com. (C) 4333 except 4471, 4622, 4680, 4684		
9	Bolt—absorber to bracket (1 1/2")			2	2			HBZ0612			
10	Nut for bolt			4	4			LNZ106			
11	Washer for nut (plain)			4	4			PWZ106			
12	Washer for nut (spring)			4	4			LWZ306			
13	Nut—absorber link to axle bracket	FNZ107	5	2	2						
14	Washer for nut (spring)	LWZ307	6	2	2						
15	Link—top	2A7310	7	2	2						
16	Bush (rubber)	2A7278	8	4	4						
17	Distance piece—bush—top link	AHA5224	9	4	4						
18	Pin—top link to axle bracket	2A7279	10	2	2						
19	Washer for pin (spring)	LWZ307	11	2	2						
20	Nut for pin	FNZ107	12	2	2						
21	Bracket—mounting—link (R/H)	2A7314		1	1				] Fin. (C) 4332 except 4471, 4622, 4680, 4684		
22	Bracket—mounting—link (L/H)	2A7315	13	1	1						
23	Bracket—mounting—link and absorber (R/H)			1	1			AHA5305			
24	Bracket—mounting—link and absorber (L/H)			1	1			AHA5306	] Com. (C) 4333 except 4471, 4622, 4680, 4684		
25	Bolt—top link to mounting bracket	HBZ0732	14	2	2						
26	Washer for bracket bolt (plain)	PWZ107	15	2	2						
27	Washer for bracket bolt (spring)	LWZ307	16	2	2						
28	Nut for bolt	FNZ107	17	2	2						
29	Screw—mounting bracket to rear cross-member	HZS0610	18	6	6						
30	Washer for bracket screw (spring)	LWZ206	19	6	6						
31	Check strap—axle	AHH5081	20	2	2						
32	Distance tube—strap	2A7306	21	2	2						
33	Bolt—strap to floor bracket	HBZ0618	22	2	2						
34	Nut for bolt	LNZ206	23	2	2						
35	Washer—strap to axle spindle (plain)	PWZ206	24	2	2						
36	Washer—strap to axle spindle (spring)	LWZ206	25	2	2						
37	Nut—strap to axle spindle	FNZ106	26	2	2						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	BRAKE CONTROLS										
1	Pedal (with bush)	2A5559	1	1	1						
2	Bush	2A5564	2	1	1						
3	Pad for pedal (rubber)	AHA5326	3	1	1						
4	Screw—pedal adjustment	HZS0408	4	1	1						
5	Locknut for screw	FNZ204	5	2	2						
6	Spring—pedal return	2A5574	6	1	1						
7	Retainer—return spring	2A5573	7	1	1						
8	Washer for brake and clutch pedal (distance)	2A5565	8	1	1						
9	Master cylinder and supply tank assembly (R)	AJH5128		1	1			405564		1157	
10	Body	N.S.P.	9	1	1						
11	Cover—body	AJH5085	10	1	1						
12	Gasket for cover	AJH5086	11	1	1						
13	Screw—cover to body	301551	12	5	5						
14	Washer for cover screw (shakeproof)	LWZ404	13	5	5						
15	Spring—piston return	AJH5083	14	2	2						
16	Retainer—spring	7H7487	15	2	2						
17	Piston	7H7925	16	2	2						
18	Cup—primary—piston	7H7485	17	2	2	12					
19	Cup—secondary—piston	17H7109	18	2	2						
20	Washer—primary cup to piston	7H7484	19	2	2						
21	Boot—push-rod	AJH5084	20	2	2						
22	Gasket—boot fixing plate	301550	21	1	1						
23	Plate—boot fixing	301549	22	1	1						
24	Screw for plate	301551	23	2	2						
25	Washer for plate screw (shakeproof)	LWZ404	24	2	2						
26	Cap—filler	AJG5006	25	1	1			17H7480			
27	Seal	AJG5016	26	1	1						
28	Valve assembly	39731		1	1						
29	Body	7H7488	27	1	1						
30	Cup	7H7022	28	1	1						
31	Washer	7H7489	29	1	1						
32	Repair kit—master cylinder	8G8224		1	1						Correction, was 17H7054
33	Cup—primary			2	2						
34	Cup—secondary			2	2						
35	Cup—valve			1	1						
36	Washer for valve			1	1						
37	Boot—push-rod			2	2						
38	Washer for piston			2	2						





SERVICE PARTS LIST

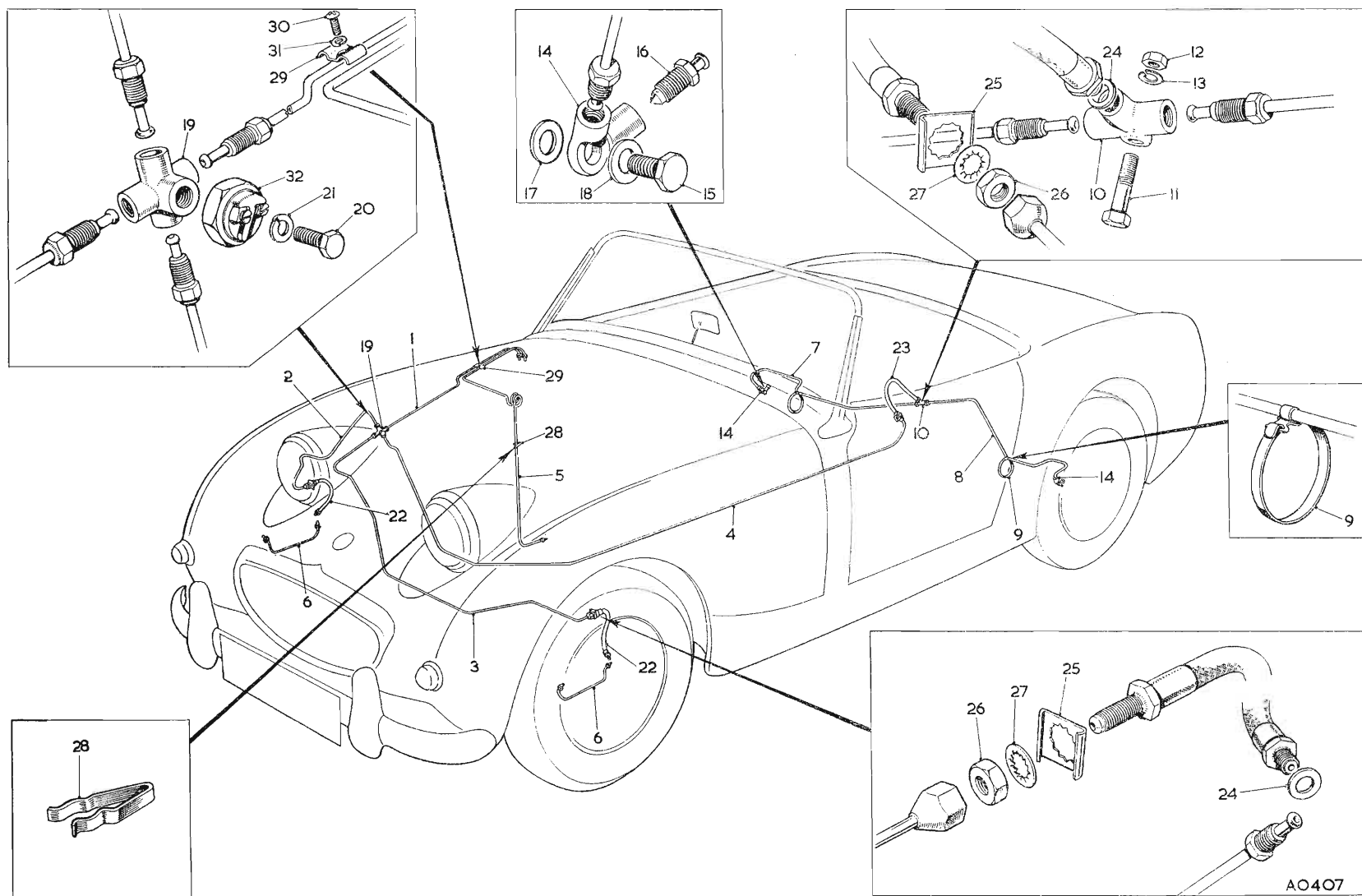
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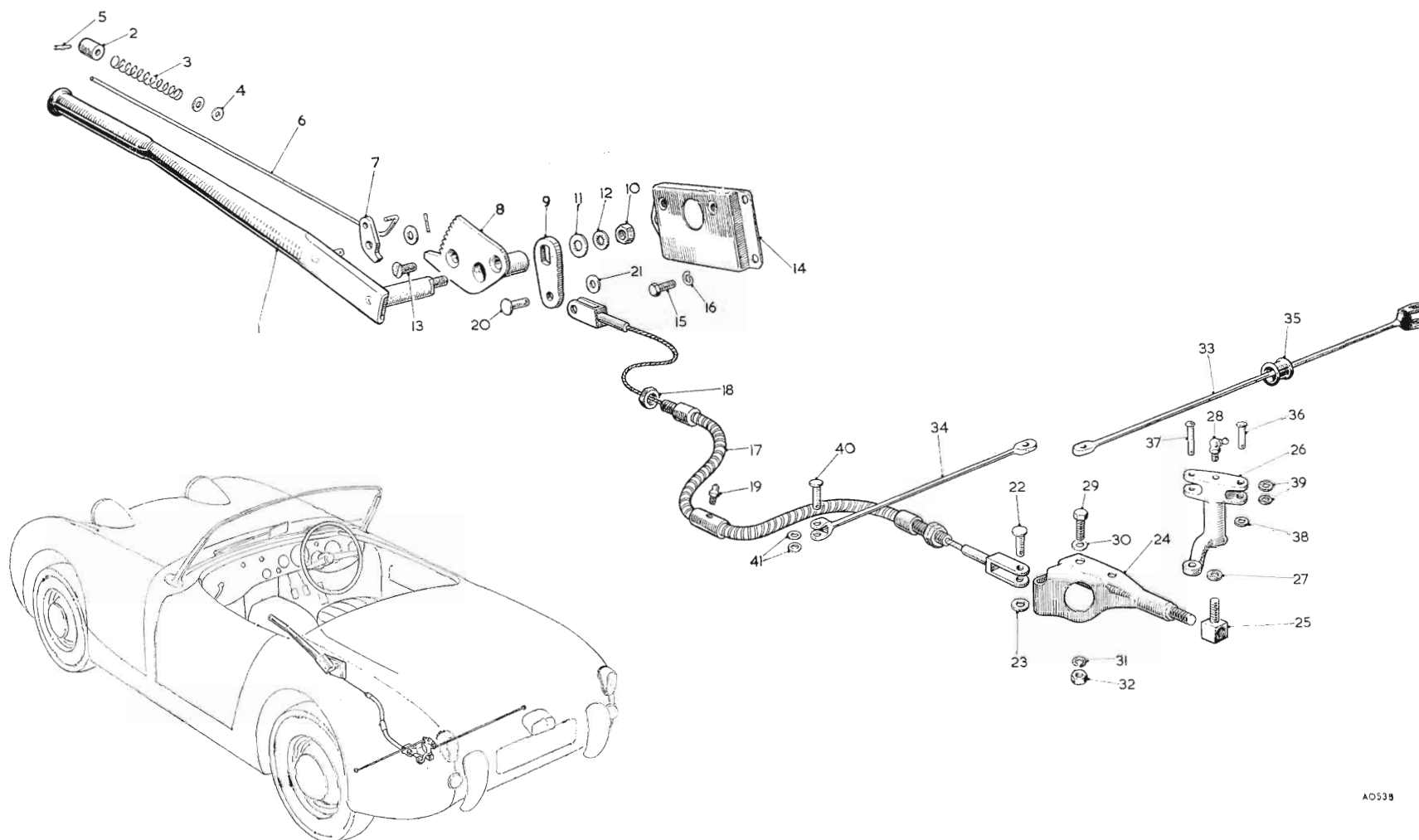
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Brake Controls—continued										
1	Push-rod—cylinder—brake	2A5587	30	1	1						
2	Push-rod—cylinder—clutch	2A5588	31	1	1			2A5587	Com. (C) 4996		
3	Locknut for push-rod	FNZ205	32	2	2						
4	Fork end—push-rod	2A5576	33	2	2						
5	Pin—clevis (fork end to pedal)	2A5575	34	2	2						
6	Circlip—fork end to pedal	1B3498	35	2	2						
7	Bolt—master cylinder to pedal box	HBZ0624	36	1	1						
8	Bolt—master cylinder to pedal box	HBZ0626	37	1	1						
9	Washer for bolt (spring)	LWZ206	38	2	2						
10	Nut for bolt	FNZ106	39	2	2						
11	Fluid (8 fl. oz.)	17H7533		1	1						
12	Fluid (pint)	17H7534		1	1						
13	Fluid (32 fl. oz.)	17H7535		1	1						
	BRAKE AND CLUTCH PEDAL BOX										
14	Box assembly—pedal	2A5538	40	1	1						
15	Draught excluder—pedal box	2A5572	41	1	1						
16	Washer—joint (pedal box to foot-well)	2A5549	42	1	1						
17	Screw—pedal box to foot-well	HZS0405	43	9	9						
18	Screw—pedal box to foot-well	HZS0408		1	1						
19	Washer for pedal box screw (spring)	LWZ304	44	10	10						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	 										
	BRAKE AND CLUTCH PIPES										
1	Pipe—master cylinder to 4-way connection	2A5605	1	1							
2	Pipe—master cylinder to 4-way connection	2A5619			1						
3	Pipe—4-way connection to R/H front brake hose	2A5607	2	1	1						
4	Pipe—4-way connection to L/H front brake hose	2A5609	3	1	1						
5	Pipe—4-way connection to rear brake hose	2A5611	4	1	1						
6	Pipe—master cylinder to clutch cylinder	2A5615	5	1							
7	Pipe—master cylinder to clutch cylinder	2A5617			1						
8	Pipe—bridge—front cylinder	AHA5198	6	2	2						
9	Pipe—3-way to R/H brake (rear)	17H7531	7	1	1						
10	Pipe—3-way to L/H brake (rear)	2A2181	8	1	1						
11	Strap for pipe	ACA5375	9	2	2						Correction, was 17H7532
12	Connection—3-way	3H2424	10	1	1						
13	Bolt—3-way connection to gear carrier	HBZ0409	11	1	1						
14	Nut for bolt	FNZ104	12	1	1						
15	Washer for nut (spring)	LWZ204	13	1	1						
16	Connection—banjo	AHH5634	14	2	2						
17	Bolt for banjo connection	7H7847	15	2	2						
18	Screw—bleeder	3H2428	16	2	2						
19	Gasket for bolt (small)	3H2287	17	2	2						
20	Gasket for bolt (large)	3H550	18	2	2						
21	Connection—4-way	AHH5283	19	1	1						
22	Screw—connection to wheel arch	HBZ0408	20	1	1						
23	Washer for connection screw (spring)	LWZ204	21	1	1						
24	Hose—front brake	13H83	22	2	2						
25	Hose—rear brake	BCA4031	23	1	1						
26	Gasket for brake hoses	3H2287	24	3	3						
27	Locking plate for brake hoses	1G9198	25	3	3						
28	Locknut—hose to frame bracket	FNZ106	26	3	3						
29	Washer for hose locknut (shakeproof)	LWN606	27	3	3						
30	Clip—pipe to frame	6K35	28	5	5						Correction, was 2K7131
31	Clip—pipes to foot-well panel	2H400	29	1							
32	Clip—pipes to dash	CHR0307			4						
33	Screw for clip	PMZ0305			4						
34	Nut for screw	FNZ103			4						
35	Washer for nut (spring)	LWZ203			4						
36	Clip—pipes to cover-plate	PCR0311			3						
37	Screw—pipes to foot-well clip	PMZ0305	30	1	1						
38	Washer for clip screw (spring)	LWZ203	31	1	1						
39	Switch—stop light	3H1894	32	1	1						





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SERVICE PARTS LIST

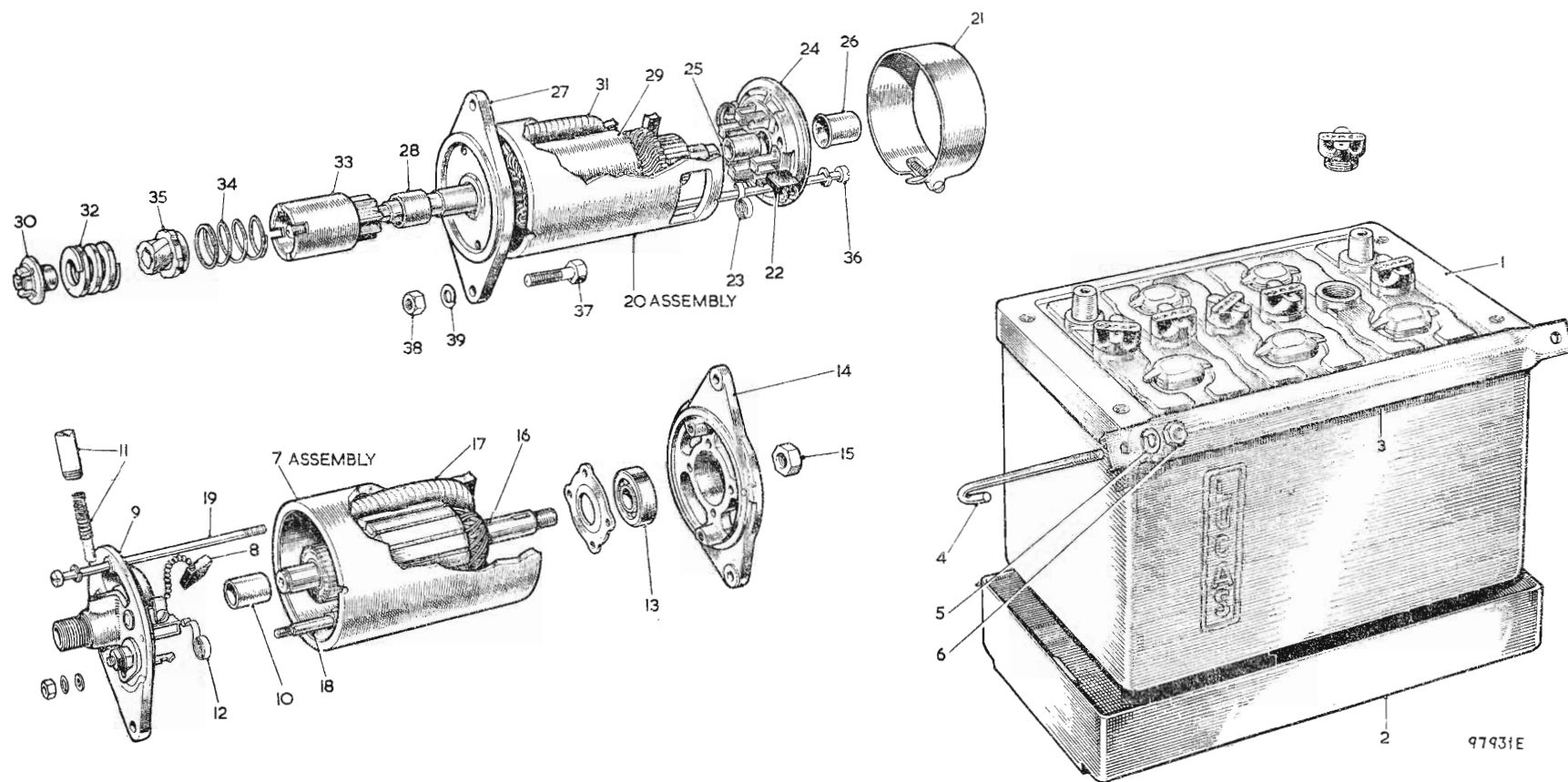
AUSTIN-HEALEY SPRITE

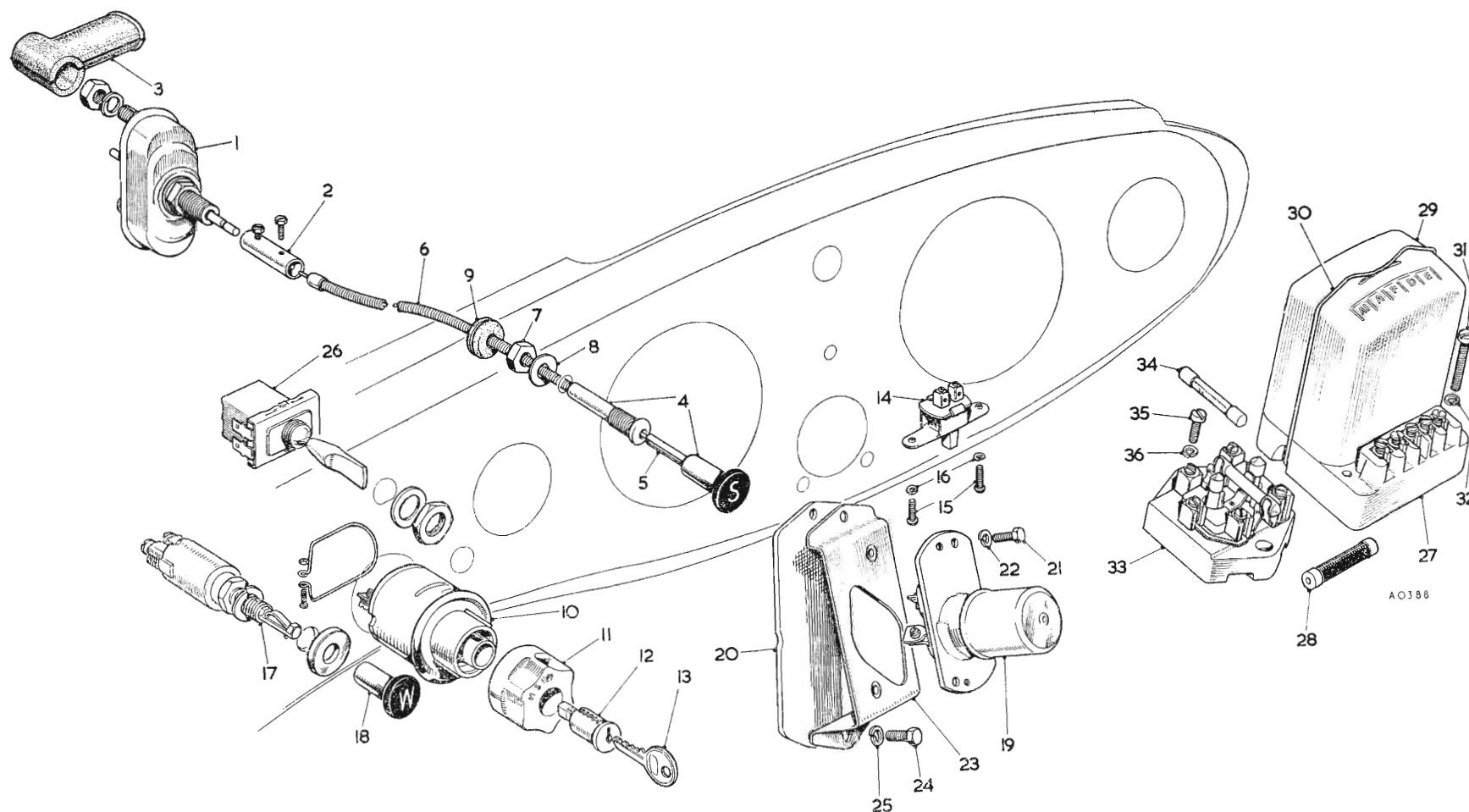
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	HAND BRAKE MECHANISM										
1	Hand brake assembly	2A7290		1	1						
2	Handle assembly	7H5944	1	1	1						
3	Plunger—thumb	7H5948	2	1	1						
4	Spring for plunger	7H5950	3	1	1						
5	Washer for plunger (rubber)	7H5951	4	1	1						
6	Pin for plunger	7H5952	5	1	1						
7	Rod—pawl	7H5945	6	1	1						
8	Pawl	7H5946	7	1	1						
9	Ratchet and tube	7H5947	8	1	1						
10	Link for main spindle	7H5949	9	1	1						
11	Nut for main spindle	FNZ106	10	1	1						
12	Washer for nut (plain)	PWZ106	11	1	1						
13	Washer for nut (shakeproof)	LWZ406	12	1	1						
14	Screw—hand brake to bracket	1B8859	13	2	2						
15	Bracket—hand brake	2A7291	14	1	1						
16	Screw—hand brake and bracket to tunnel	HZS0505	15	3	3						
17	Washer for screw (spring)	LWZ205	16	3	3	24					
18	Cable assembly—hand brake	2A7308	17	1	1						
19	Locknut for cable	1B7364	18	3	3						
20	Lubricator—cable	UHN105	19	1	1						
21	Pin—clevis (cable to hand brake lever)	CLZ0515	20	1	1						
22	Washer for clevis pin	PWZ105	21	1	1						
23	Pin—clevis (cable to balance lever)	CLZ0414	22	1	1						
24	Washer for clevis pin	PWZ104	23	1	1	12					
25	Support—balance lever	ATA7820	24	1	1						
26	Carrier—lever	2A7058	25	1	1						
27	Lever—balance	2A7057	26	1	1						
28	Washer (felt)	2K5820	27	1	1						
29	Lubricator	3H2192	28	1	1						
30	Bolt—balance lever support to axle	HZS0506	29	2	2						
31	Washer for bolt (plain)	PWZ105	30	2	2						
32	Washer for bolt (spring)	LWZ205	31	2	2	24					
33	Nut for bolt	FNZ105	32	2	2						
34	Rod—cross—R/H (long)	ATA7458	33	1	1						
35	Rod—cross—L/H (short)	ATA7459	34	1	1						
36	Ferrule—rod steady	1B5329	35	1	1						
37	Pin—rod to lever (short)	6K689	36	1	1						
38	Pin—rod to lever (long)	6K870	37	1	1						
39	Washer for pin (plain)	6K9695	38	1	1						
40	Washer (felt)	6K690	39	4	4						
41	Pin—rod to brake	CLZ0514	40	2	2						
42	Washer (felt)	ATA7187	41	4	4						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	ELECTRICAL EQUIPMENT										
1	Battery—wet	N.S.P.	1	1	1						
2	Battery—dry-charged	N.S.P.		1	1						
3	Tray—battery	4G6680	2	1	1						
4	Clamp for battery	14G5508	3	1	1						
5	Rod—battery fixing	14A4667	4	2	2						
6	Washer for battery fixing rod (spring)	LWZ204	5	2	2						
7	Nut for battery fixing rod	FNZ104	6	2	2						
8	Dynamo assembly (less pulley and fan)	AEA309	7	1	1						
9	Brushes	7H5028	8	1 set	1 set	1					
10	Bracket assembly (commutator end)	27H5420	9	1	1						
11	Bearing—bushing	7H5390	10	1	1						Correction, was 17H5407
12	Oilier assembly	7H5527	11	1	1						
13	Spring—brush tension	7H5031	12	1 set	1 set	1					
14	Bearing (drive end)	97H626	13	1	1						
15	Bracket assembly (drive end)	7H5388	14	1	1						
16	Nut for shaft	7H5034	15	1	1						
17	Armature assembly	37H5207	16	1	1						
18	Coils—field	7H5071	17	1 set	1 set	1					
19	Terminal assembly	17H5433	18	1	1						
20	Bolt—through fixing	17H5217	19	2	2						
21	Sundry parts	7H5376		1 set	1 set	1					
22	Starter	3H952	20	1	1						
23	Band—cover	7H5038	21	1	1						
24	Brushes	7H5040	22	1 set	1 set	1					
25	Bracket (commutator end)	7H5041	24	1	1						
26	Bush for bracket	7H5042	25	1	1						
27	Spring—brush tension	7H5043	23	1 set	1 set	1					
28	Cap for shaft	7H5039	26	1	1						
29	Bracket (driving end)	7H5048	27	1	1						
30	Bush for bracket	7H5049	28	1	1						
31	Armature	7H5050	29	1	1						
32	Nut for armature shaft	7H5044	30	1	1						Not available, use 47H5342
33	Nut for armature shaft	47H5342		1	1						Correction, was 47H5370
34	Coil—field	7H5051	31	1 set	1 set	1					
35	Spring—main	7H5045	32	1	1						
36	Pinion and barrel assembly	7H5046	33	1	1						
37	Spring—pinion retaining	7H5047	34	1	1						
38	Sleeve with control nut (screwed)	7H5529	35	1	1						
39	Bolt—through fixing	17H5444	36	2	2						
40	Sundry parts	7H5156		1 set	1 set	1					
41	Bolt—starter to rear plate	HBZ0613	37	2	2						
42	Nut for bolt	FNZ106	38	2	2						
43	Washer for bolt (spring)	LWZ306	39	2	2						





SERVICE PARTS LIST

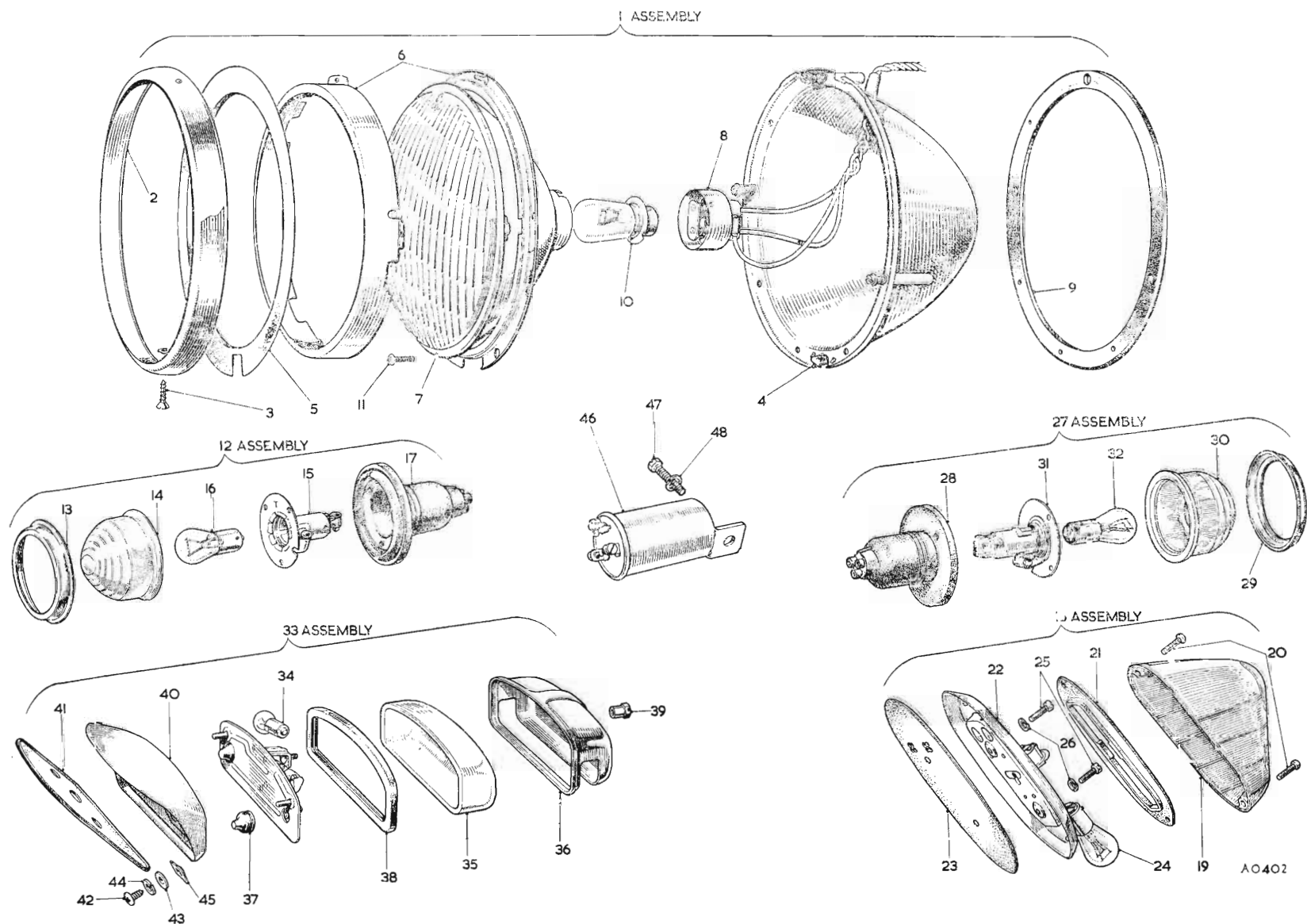
AUSTIN-HEALEY SPRITE

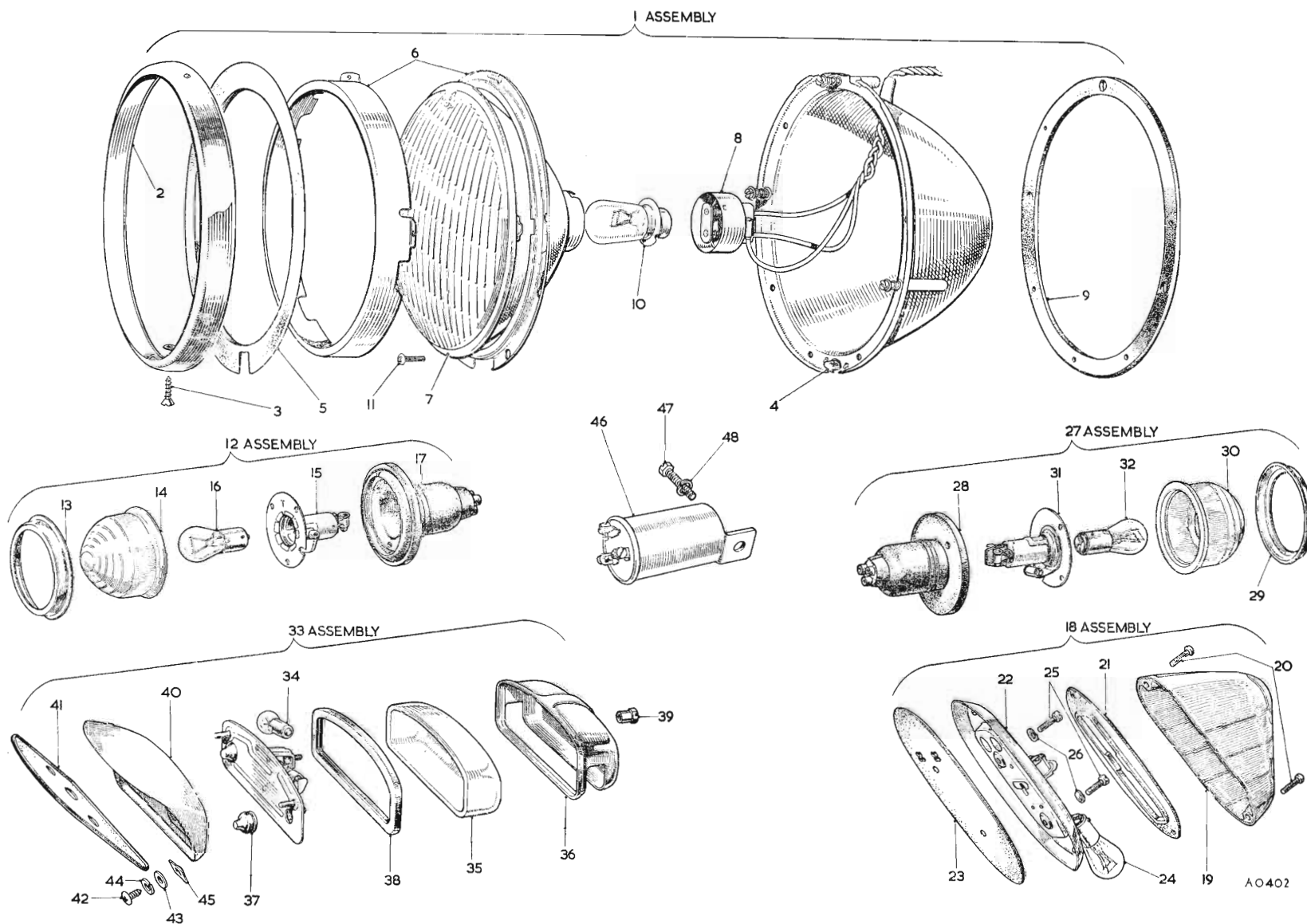
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	SWITCHES										
1	Switch—starter	3H949	1	1	1						
2	Coupling—starter switch to control	3H950	2	1	1						
3	Bootee—starter switch terminal	8G548	3	1	1						
4	Control assembly—starter switch	2A2085	4	1	1						
5	Cable—inner (complete with knob)	97H2071	5	1	1						
6	Cable (outer)	97H2072	6	1	1						
7	Nut	97H2073	7	1	1						
8	Washer—control to dash (plain)	PWZ106	8	1	1						
9	Grommet—starter control through dash	RFN303	9	1	1						
10	Switch—lighting and ignition	3H1557	10	1	1						
11	Knob—lighting and ignition switch	3H1558	11	1	1						
12	Lock—barrel—lighting and ignition switch	7H9830	12	1	1						
13	Key for barrel lock	ANK4646	13	2	2						
14	Switch—panel light	3H3100	14	1	1						
15	Screw—panel light switch to fascia	6K9588	15	2	2						
16	Washer for screw (spring)	LWZ202	16	2	2						
17	Switch—windscreen wiper	3H3095	17	1	1						
18	Knob—windscreen wiper switch	11K9101	18	1	1						
19	Switch—headlamp dipper	11G2007	19	1	1						
20	Pad—insulating	AHA5235	20	1	1						
21	Screw—dipper switch to bracket	PMZ0307	21	2	2						
22	Washer for screw (spring)	LWZ203	22	2	2						
23	Bracket—headlamp dipper switch	2A9102	23	1	1						
24	Screw—dipper switch bracket to foot-well	PMZ0408	24	2	2						
25	Washer for screw (spring)	LWZ204	25	2	2						
26	Switch—direction indicator	2A9074	26	1	1						
27	Control box	3H1835	27	1	1						
28	Resistance (63-ohm)	7H5066	28	1	1						
29	Cover—control box	7H5522	29	1	1						
30	Clip—control box cover	7H5128	30	1	1						
31	Screw—control box to panel	PMZ0320	31	2	2						
32	Washer for screw (spring)	LWZ203	32	2	2						
33	Fusebox	1G2613	33	1	1						
34	Fuse (35-amp.)	7H5067	34	4	4						
35	Screw—fusebox to panel	PMZ0310	35	2	2						
36	Washer for screw (spring)	LWZ203	36	2	2						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	LAMPS (ROAD)										
1	Headlamp (U.K.)	3H2518	1	2							Not available use 47H5365
2	Headlamp (U.K.)	47H5365		2							
3	Rim assembly	17H5147	2	2							
4	Screw—rim fixing	AJA5081	3	2							
5	Nut for screw	27H5354	4	2							
6	Excluder—dust	3H2962	5	2							
7	Plate—light unit retaining	17H5205	6	2							
8	Light unit	7H5483	7	2							
9	Bulbholder	17H5306	8	2							
10	Sleeve—terminal	7H5582		6							
11	Bulb—left dip	13H140	10	2							
12	Gasket (rubber)	3H1031	9	2							
13	Headlamp (SWEDEN)			2				13H323			
14	Rim assembly			2				17H5147			
15	Screw—rim fixing			2				37H5379			
16	Nut for screw			2				27H5354			
17	Excluder—dust			2				3H2962			
18	Plate—light unit retaining			2				17H5205	Com. (C) 21118		
19	Light unit			2				47H5528			
20	Spring—bulb retaining			2				47H5125			
21	Adaptor			2				47H5126			
22	Sleeve—terminal			2				37H5271			
23	Bulb—vertical dip			2				13H138			
24	Gasket (rubber)			2				3H1031			
25	Headlamp (EUROPE)	3H2520			2				Fin. (C) 10488		] Except France
26	Headlamp—European lens				2			BHA4092	Com. (C) 10489		
27	Rim assembly	17H5147			2						
28	Screw—rim fixing	AJA5081			2						
29	Nut for screw	27H5354			2						
30	Excluder—dust	3H2962			2						
31	Plate—light unit retaining	17H5205			2						
32	Light unit	7H5485			2			47H5124	Com. (C) 10489		
33	Spring—bulb retaining				2			47H5125			
34	Bulbholder	17H5306			2				Fin. (C) 10488		
35	Sleeve—terminal	7H5582			6						
36	Adaptor				2			47H5126			
37	Sleeve—terminal				6			7H5582	Com. (C) 10489		
38	Bulb—vertical dip	3H921			2			13H138			
39	Gasket (rubber)	3H1031			2						
40	Sleeve—sealing	27H5253			6				Fin. (C) 10488		

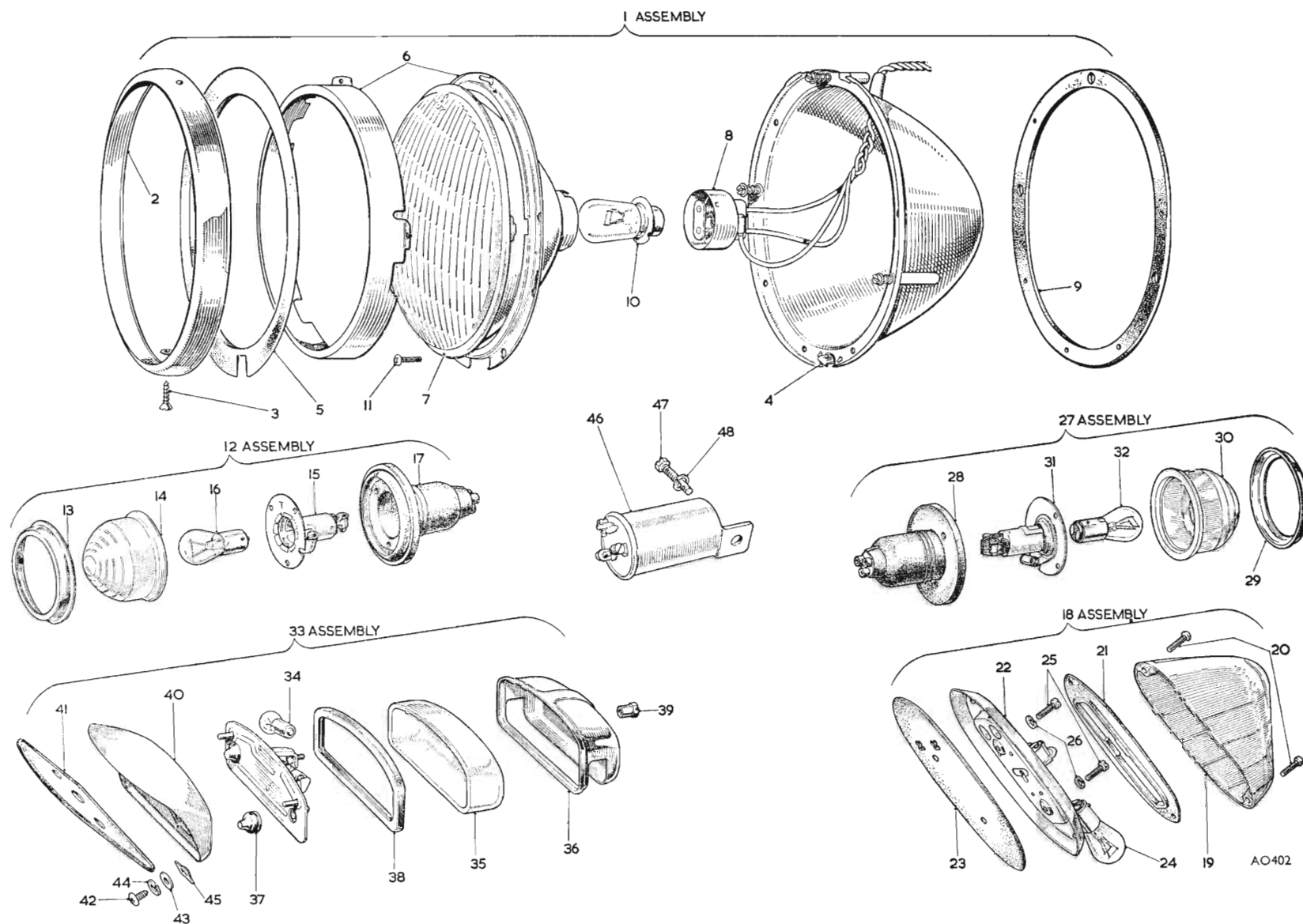




SERVICE PARTS LIST

AUSTIN HEALEY SPRITE

DESCRIPTION		Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Changing Point	PAU No.	
1	Lamps (Road)—continued										
2	Headlamp (less bulb) (FRANCE)	17H5330			2				Fin. (C) 7781		
3	Headlamp (FRANCE)				2			BHA4093	Com. (C) 7782		
4	Rim assembly	17H5147			2						
5	Screw—rim fixing	AJA5081			2						
6	Nut for screw	27H5354			2						
7	Excluder—dust	3H2962			2						
8	Plate—light unit retaining	17H5205			2						
9	Light unit	7H5486			2			47H5124	Com. (C) 7782		
10	Spring—bulb retaining				2			47H5125			
11	Backshell assembly	17H5146			2						
12	Bulbholder	7H5062			2				Fin. (C) 7781		
13	Sleeve—terminal	7H5582			6						
14	Adaptor				2			47H5126	Com. (C) 7782		
15	Sleeve—terminal				6			7H5582			
16	Bulb—yellow				2			13H139			
17	Gasket (rubber)	3H1031			2						
18	Sleeve—sealing	27H5253			6				Fin. (C) 7781		
19	Headlamp (Not U.K.)	17H5543			2						Except Europe
20	Rim assembly	17H5147			2						
21	Screw—rim fixing	AJA5081			2						
22	Nut for screw	27H5354			2						
23	Excluder—dust	3H2962			2						
24	Plate—light unit retaining	17H5205			2						
25	Light unit	17H5375			2						
26	Adaptor	17H5244			2						
27	Adaptor—conversion	17H5546			2						
28	Bulb—right dip	3H1893			2						
29	Gasket (rubber)	3H1031			2						
30	Sleeve—sealing	27H5253			6						
31	Headlamp (U.S.A.)				2			57H5004	Com. (C.) 19015		Correction, was BHA4142
32	Rim assembly				2			47H5564			
33	Screw—rim fixing				2			AJA5081			
34	Nut for screw				2			27H5354			
35	Adaptor				2			47H5126			
36	Sleeve—terminal				6			37H5271			
37	Gasket (rubber)				2			13H346			
38	Screw—headlamp to body	PMZ0312	11	8	8						
39	Nut for screw			4	4			FNZ103	Com. (C) 24400		
	Washer for nut (plain)			4	4			PWZ203			



SERVICE PARTS LIST

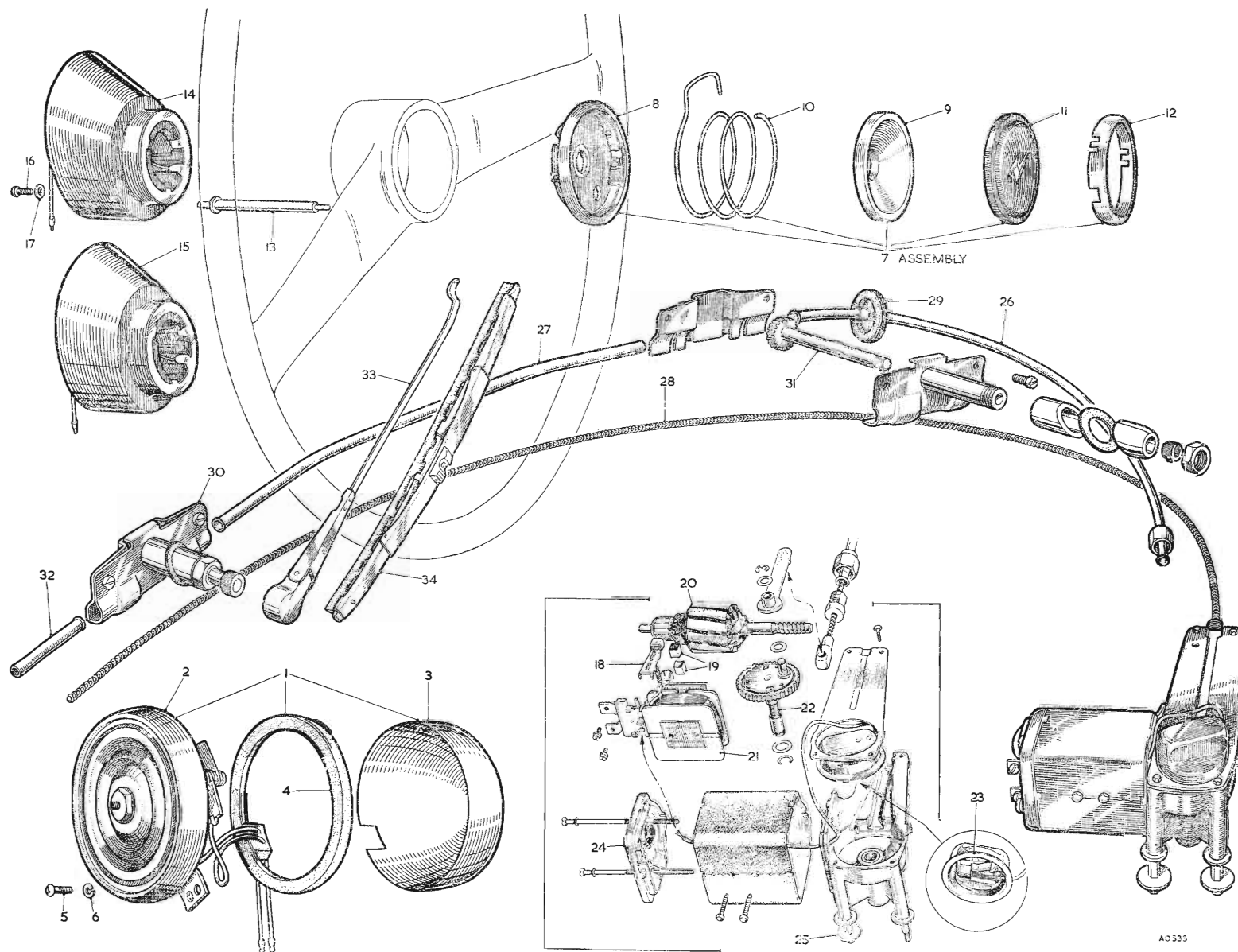
AUSTIN-HEALEY SPRITE

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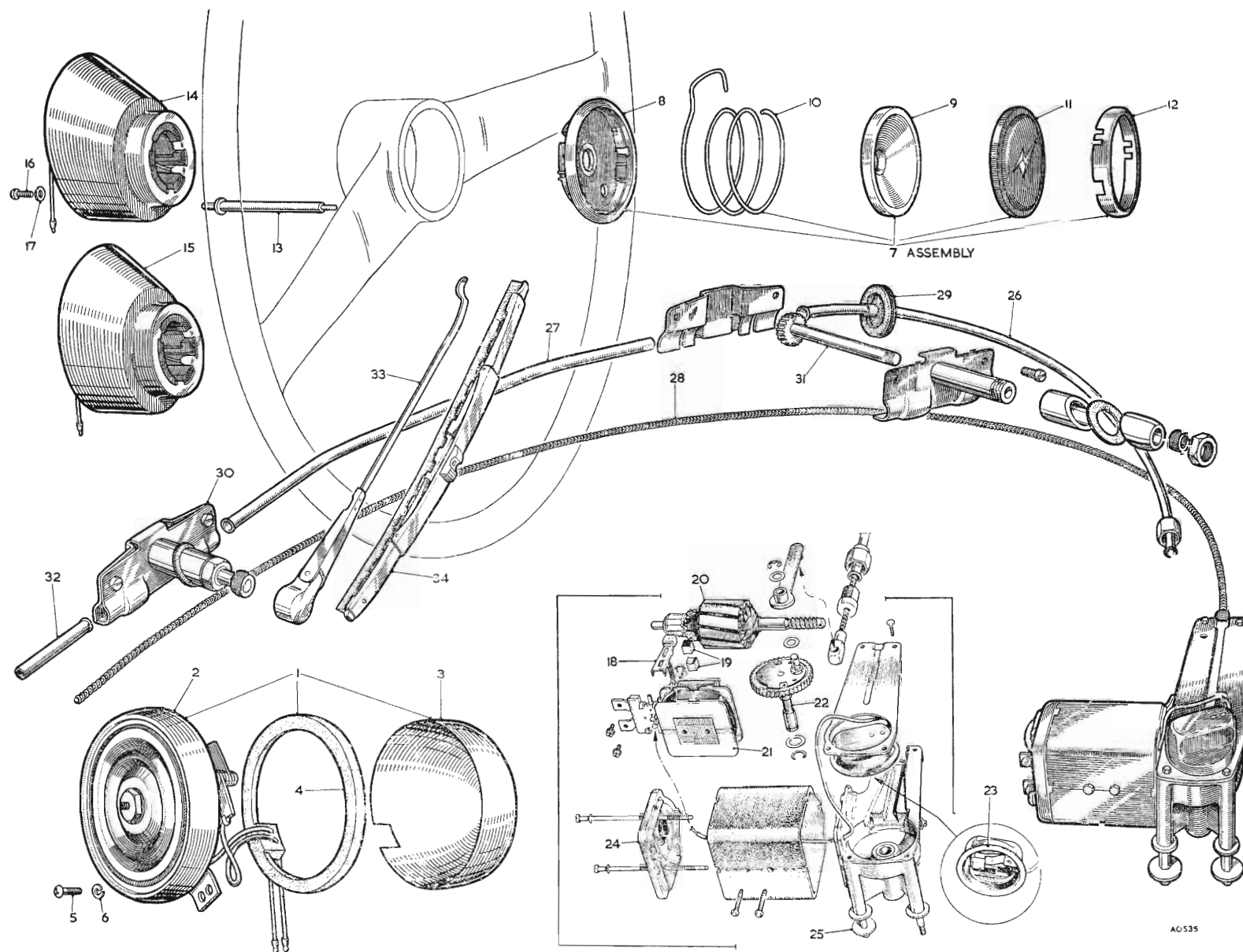
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	HORN										
1	Horn	13H69	1	1	1						
2	Disc—tone	27H5581	2	1	1						
3	Cover	27H5582	3	1	1						
4	Ring—cover sealing	27H5583	4	1	1						
5	Screw—horn to R/H radiator mounting bracket	PMZ0308	5	2	2				Fin. (C) 6891		
6	Washer for screw (spring)	LWZ203	6	2	2						
7	Bracket—horn			1	1			AHA5447			
8	Screw—horn to bracket			2	2			PMZ0308			
9	Nut for screw			2	2			FNZ103			
10	Washer for nut (spring)			2	2			LWZ203	Com. (C) 6892		
11	Screw—Horn bracket to R/H radiator mounting bracket			2	2			PMZ0308			
12	Washer for screw (spring)			2	2			LWZ203			
13	Horn-push assembly	2A6157	7	1	1						
14	Contact (bottom)	27H5572	8	1	1						
15	Contact (top)	27H5569	9	1	1						
16	Spring for push knob	27H5570	10	1	1						
17	Knob—horn-push	27H5559	11	1	1						
18	Bezel—horn-push	27H5568	12	1	1						
19	Brush assembly	2A6162	13	1	1						
20	Slip-ring and moulding assembly	2A6158	14	1							
21	Slip-ring and moulding assembly	2A6161	15		1						
22	Screw—slip-ring and moulding to fascia	PMZ0205	16	3	3			PPZ0205	Com. (C) 17966		
23	Washer for screw	6K9388	17	3	3						
	WINDTONE HORNS (Optional Extra)										
24	Horn—windtone (high note)			1	1			1B9008			
25	Horn—windtone (low note)			1	1			1B9007			
26	Bracket—horn mounting (high note)			1	1			AHA5458			
27	Bracket—horn mounting (low note)			1	1			AHA5457			
28	Screw fixing bracket			6	6			HZS0505			
29	Nut for screw			6	6			FNZ105			
30	Washer for nut—large (plain)			2	2			PWZ205			
31	Washer for nut (spring)			6	6	21		LWZ205			
32	Screw—horn to bracket			4	4			HZS0405			
33	Nut for screw			4	4			FNZ104			
34	Washer for nut (spring)			4	4			LWZ204			
35	Relay horn			1	1			13H153			
36	Screw—relay horn to L/H wheelarch			2	2			PMZ0306			
37	Nut for screw			2	2			FNZ103			
38	Washer for nut (spring)			2	2			LWZ203			
39	Grommet—horn			2	2			ADG1517			



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SERVICE PARTS LIST

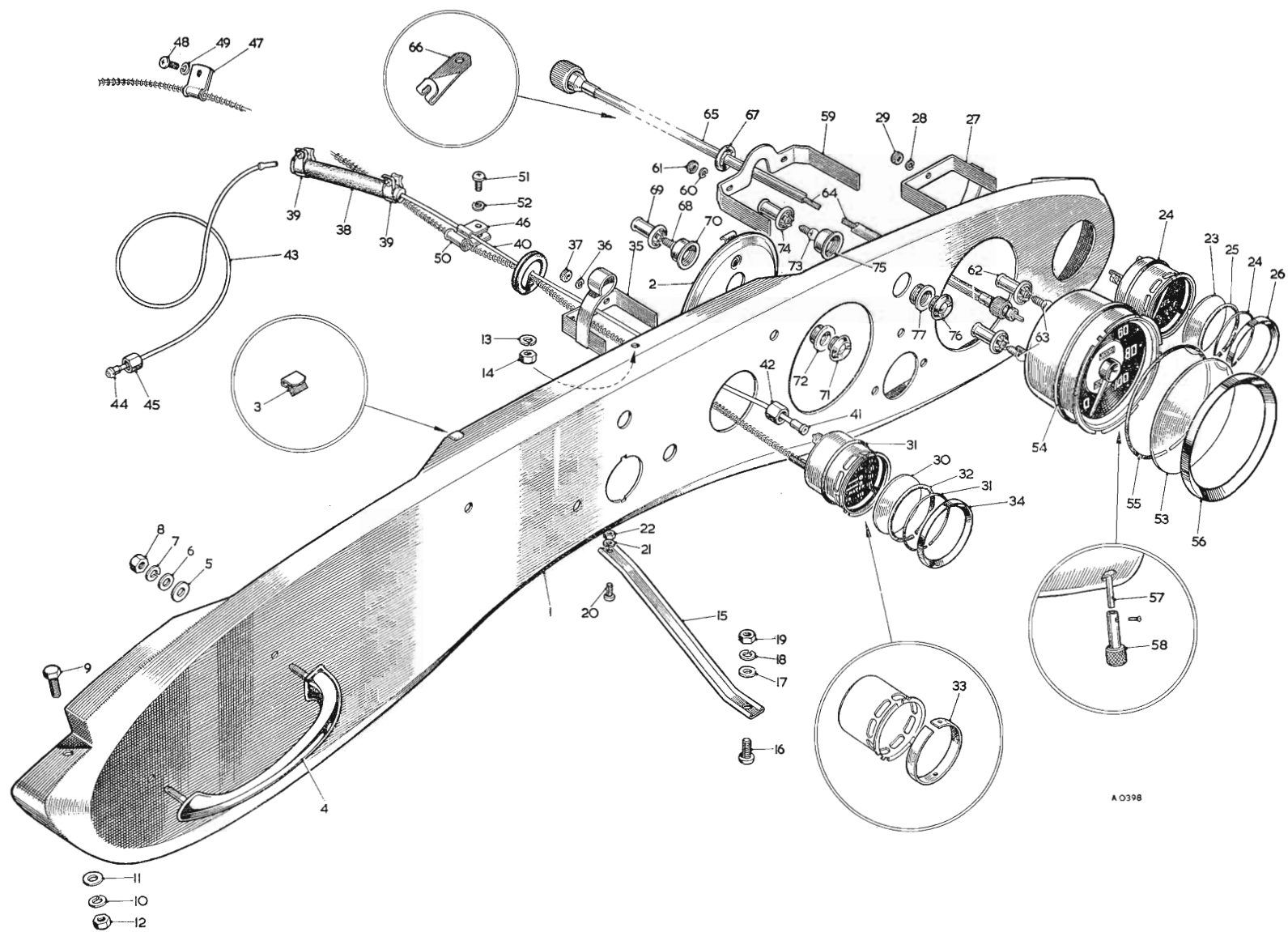
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	WINDSCREEN WIPER										
1	Motor—windscreen wiper	17H5361		1	1			37H5428	Com. (C) 5477 Also 5137, 5287, 5288		Correction, was BHA4114
2	Brush gear—wiper motor	17H5396	18	1	1						
3	Brush	7H5130	19	1 set	1 set	1					
4	Armature—motor	17H5255	20	1	1						
5	Coil—motor	37H5288	21	1	1						
6	Fixing parts	17H5431		1 set	1 set	1					
7	Shaft and gear—motor	17H5443	22	1	1			47H5315	Com. (C) 5477 Also 5137, 5287, 5288		
8	Switch—adjusting	17H5442	23	1	1			47H5316			
9	End cover	27H5554	24	1	1						
10	Sundry parts	17H5441		1 set	1 set	1					
11	Washer for fixing bolt	7H5563	25	2	2						
12	Cable—wiper motor to wheelbox (outer)	14A4801	26	1	1						
13	Cable—wheelbox to wheelbox (outer)	14A4802	27	1	1						
14	Cable (inner)	47H5023	28	1	1						
15	Grommet for cable through dash	8D5768	29	1	1						
16	Wheelbox—windscreen wiper	14B5588	30	2	2			BHA4151	Com. (C) 26825		Correction, was ADG1869
17	Spindle and gear—wheelbox	17H5388	31	2	2						
18	End tube—wheelbox	14G3722	32	1	1						
19	Arm—windscreen wiper	13H66	33	2	2						
20	Arm—windscreen wiper	13H68			2						
21	Blade—windscreen wiper	17H5512	34	2	2						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	CABLES AND CONNECTIONS										
1	Harness—main	2A9071		1	1			AHA5497			
2	Connector—Lucar—male (35 amp.)			1	1			47H5522	] Com. (C) 22801		
3	Connector—lucar—male (14 amp.)			1	1			BMK403			
4	Connector—lucar—female (35 amp.)			1	1			47H5419			
5	Sleeve for female connector (rubber)			1	1			2A9137			Correction, was 47H5418
6	Connector—lucar—female (14 amp.)			1	1			47H5496			
7	Sleeve for female connector (rubber)			1	1			2A9103			Correction, was 47H5417
8	Harness—body	2A9072		1	1						
9	Harness—forward lighting	2A9073		1	1						
10	Clip—lighting harness to bonnet hinge	PCR0607		1	1						
11	Screw for lighting harness clip	PMZ0306		1	1						
12	Washer for screw (spring)	LWZ203		1	1						
13	Nut for screw	FNZ103		1	1						
14	Clip—main harness to front valance	PCR1007		1	1						
15	Screw—clip to valance	PMZ0310		1	1						
16	Washer for screw (spring)	LWZ203		1	1						
17	Nut for screw	FNZ103		1	1						
18	Cable—positive (battery to earth)	1B2802		1	1						
19	Bolt—earth cable to dash	HZS0504		1	1						
20	Washer for bolt (spring)	LWZ305		1	1						
21	Cable—battery—negative (to starter switch)	2A9076		1	1						
22	Clip—negative cable to foot-well	PCR0607		1	1						
23	Screw for negative cable clip	PMZ0307		1	1						
24	Washer for screw (spring)	LWZ203		1	1						
25	Screw—cables to battery	2K8645		2	2						
26	Cable—engine to earth	2K6167		1	1						
27	Bolt—engine earth cable to frame	HZS0605		1	1						
28	Washer for bolt (spring)	LWZ306		1	1						
29	Cable—starter to switch	2A9075		1	1						
30	Clip—main harness to wheel arch	PCR0407		2	2						
31	Clip—main harness to radiator	PCR0409		2	2						
32	Clip—body harness to sill (R/H)	CHR0405		2	2						
33	Screw for harness clip	PTZ603		2	2						
34	Clip—forward lighting harness to foot-well	PCR0609		1	1						
35	Clip—headlamp cables to bonnet flange	6K490		2	2						
36	Grommet—tank unit cable through rear floor	RFN303		1	1						
37	Grommet—main harness through dash	RFN303		1	1						
38	Grommet—number-plate lamp cable through rear panel	RFN303		1	1						
39	Grommet—dipper switch cable through foot-well	RFN305		1	1						
40	Grommet—wiper motor cable through dash	RFN305		1	1						
41	Harness—horn			1	1			AHA5470	] Com. (C) 6901		] For use with windtone horns
42	Clip fixing harness			3	3			BHA4130			
43	Clip fixing harness			1	1			17H9528			
44	Lead—earth			2	2			ADH2610			



SERVICE PARTS LIST

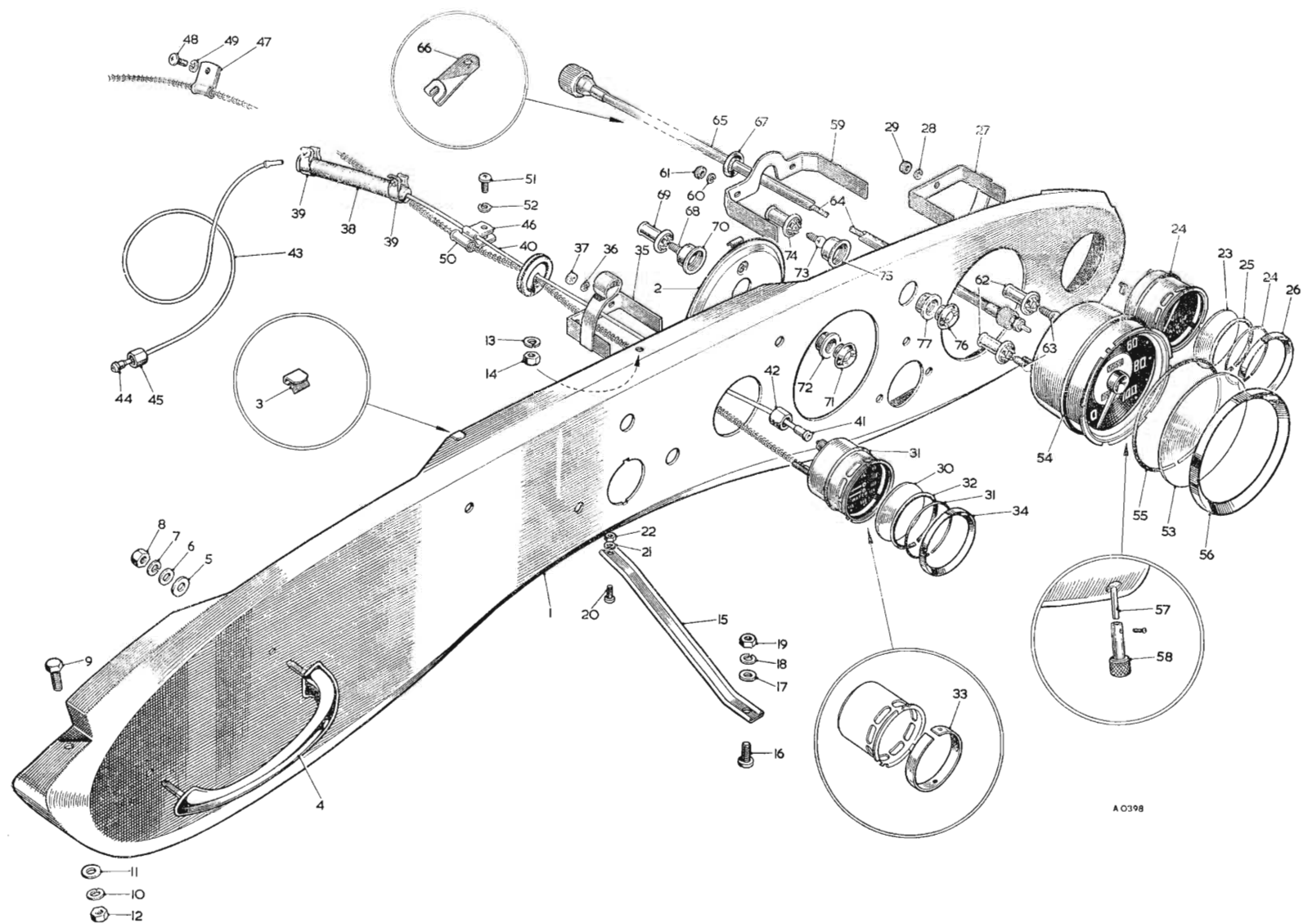
AUSTIN-HEALEY SPRITE

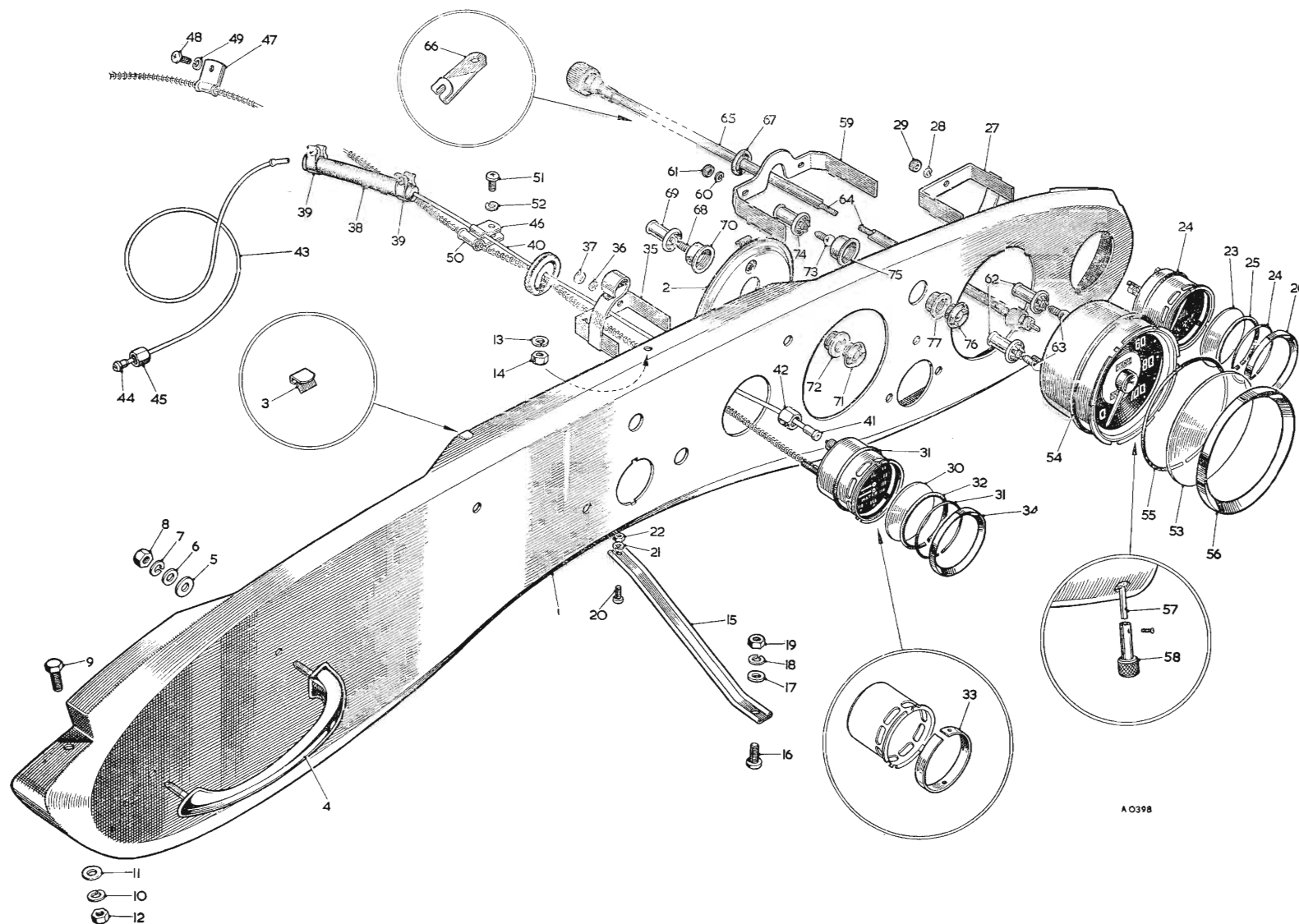
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	FASCIA AND INSTRUMENTS										
1	Panel—fascia	14A4656	1	1							
2	Panel—fascia	14A4657			1						
3	Plate assembly—blanking	14A4744	2	1	1						Not required when Tachometer is fitted
4	Clip—trim	14A4497	3	24	24						
5	Grab handle	14B1729	4	1	1						
6	Washer for handle—large (plain)	PWZ204	5	2	2						
7	Washer for handle—small (plain)	PWZ104	6	2	2	12					
8	Washer for handle (spring)	LWZ204	7	2	2						
9	Nut—handle to fascia	FNZ104	8	2	2						
10	Screw—fascia to 'A' post	HZS0405	9	2	2						
11	Washer for fascia screw (spring)	LWZ204	10	2	2						
12	Washer for fascia screw (plain)	PWZ104	11	2	2	12					
13	Nut for screw	FNZ104	12	2	2						
14	Washer—fascia screw to dash (spring)	LWZ204	13	1	1						
15	Nut—fascia to dash	FNZ104	14	1	1						
16	Stay—fascia (bottom)	14A4706	15	2	2						
17	Screw—stay to fascia	PMP0410	16	2	2						
18	Washer for stay screw (plain)	PWZ104	17	2	2	12					
19	Washer for stay screw (spring)	LWZ204	18	2	2						
20	Nut for screw	FNZ104	19	2	2						
21	Screw—stay to dash	PMZ0206	20	2	2						
22	Washer for stay screw (spring)	LWZ202	21	2	2						
23	Nut for screw	CNZ102	22	2	2						
24	Gauge—fuel	2A9069		1	1						
25	Glass	17H1068	23	1	1						
26	Ring (rubber)	17H1642	24	2	2						
27	Tube (rubber)	17H1821	25	1	1						
28	Bezel	AJH5182	26	1	1						
29	Strap—instrument fixing	17H1822	27	1	1						
30	Washer for thumb nut (spring)	27H387	28	1	1						
31	Nut—thumb	17H932	29	1	1						
32	Bulbholder	3H914		1	1						
33	Bulb	2H4732		1	1						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Fascia and Instruments—continued										
1	Gauge—combined oil pressure and radiator thermometer	2A9070		1	1						
2	Glass	17H1068	30	1	1						
3	Ring (rubber)	17H1642	31	2	2						
4	Grommet	17H1479	32	1	1						
5	Strip—window	17H1481	33	1	1						
6	Bezel	AJH5182	34	1	1						
7	Strap—instrument fixing	17H1480	35	1	1						
8	Washer for thumb nut (spring)	27H387	36	2	2						
9	Nut—thumb	17H932	37	2	2						
10	Bulbholder	3H914		1	1						
11	Bulb	2H4732		1	1						
12	Pipe—flexible	ACA5420	38	1	1						
13	Clip—flexible pipe	3H688	39	2	2						
14	Pipe—gauge to flexible pipe	2A5635	40	1							
15	Pipe—gauge to flexible pipe	2A5640			1						
16	Union	51K2824	41	1	1						
17	Nut	11B2037	42	1	1						
18	Pipe—engine to flexible pipe	2A5637	43	1	1						
19	Nipple	ACA5422	44	1	1						
20	Nut	ACA5421	45	1	1						
21	Clip—oil gauge pipe to R/H foot-well	1C166	46	1	1						
22	Clip—radiator thermometer capillary to R/H front wheel arch inner	PCR0307	47	2	2						
23	Screw—capillary clip to wheel arch inner	PMZ0306	48	2	2						
24	Washer for capillary clip screw (spring)	LWZ203	49	2	2						
25	Clip—radiator thermometer capillary to R/H foot-well	PCR0307	50	2	2						
26	Screw—capillary clip to foot-well	PMZ0306	51	1	1						
27	Washer for capillary clip screw (spring)	LWZ203	52	2	2						
28	Speedometer (miles)	2A9067		1	1						
29	Speedometer (kilometres) (Not U.K.)	2A9077		1	1						
30	Glass	AJH5177	53	1	1						
31	Ring (rubber)	AJH5178	54	1	1						
32	Ring—slip	27H406	55	1	1						
33	Bezel	27H397	56	1	1						
34	Spindle—trip setting	17H1478	57	1	1						
35	Knob—trip spindle	AJH5179	58	1	1						
36	Strap—speedometer fixing	27H429	59	1	1						
37	Washer for thumb nut (spring)	27H387	60	2	2						
38	Nut—thumb	17H1304	61	2	2						
39	Bulbholder	37H5181	62	1	1						Correction, was 3H914
40	Bulb	2H4732	63	1	1						
41	Bulbholder—ignition warning lamp	47H5166		1	1						
42	Bulb	2H4732	63	1	1						





SERVICE PARTS LIST

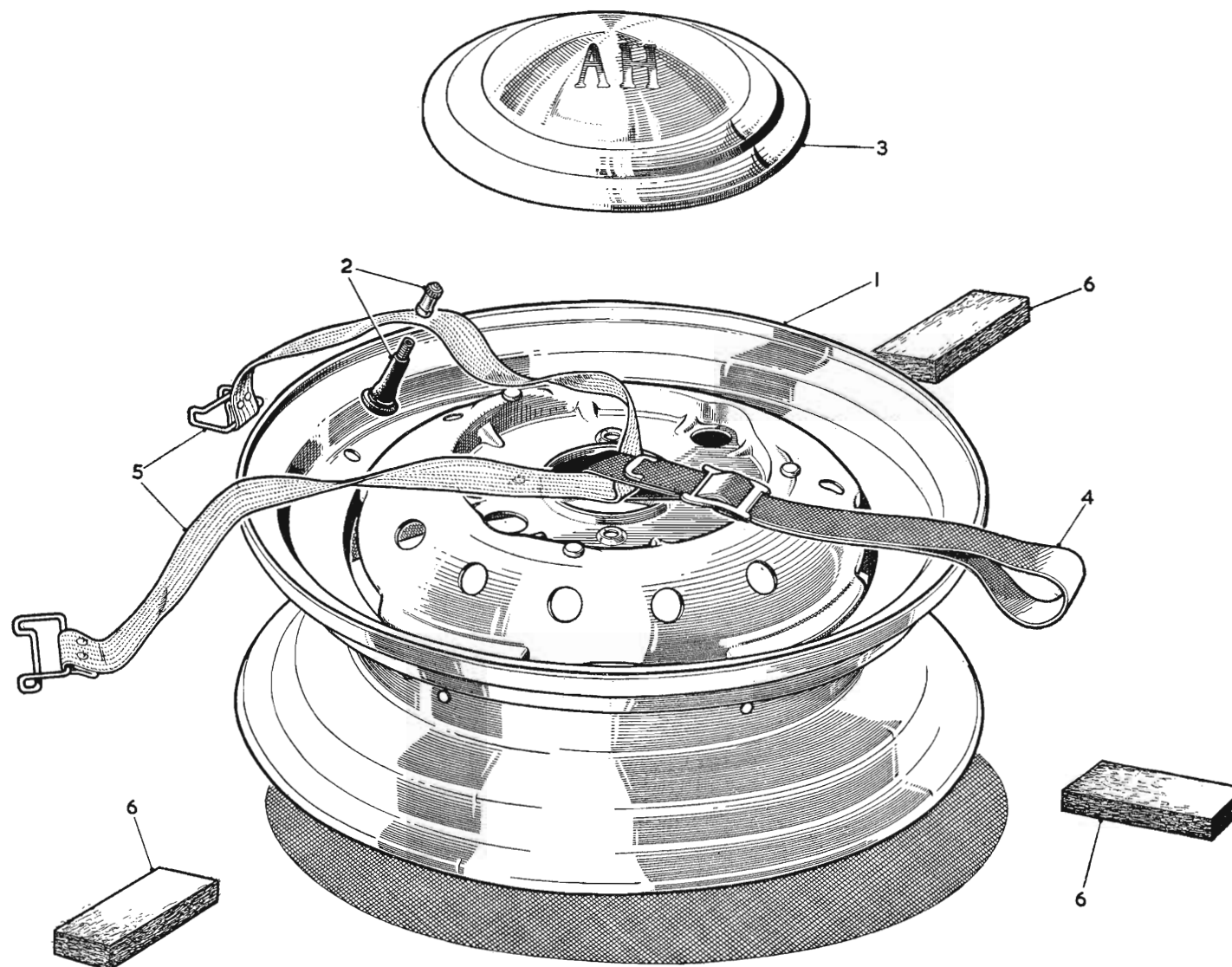
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Fascia and Instruments—continued										
1	Cable assembly—speedometer	1H9049		1							
2	Cable (inner)	17H844	64	1							
3	Cable (outer)	17H1496	65	1							
4	Cable assembly—speedometer	2A9039			1			1H9047	] Com. (C) 3689		
5	Cable (inner)	17H689			1			17H843			
6	Cable (outer)	17H690			1			17H1669			
7	Clip—speedometer cable to bulkhead	PCR0709		1							
8	Sleeve for clip (rubber)	ACH8529		1							
9	Screw—clip to bulkhead	HZS0408		1							
10	Washer for screw (spring)	LWZ204		1							
11	Nut for screw	FNZ104		1							
12	Clip for speedometer cable	1B9132	66	1							
13	Grommet—speedometer cable through foot-well	RFN305	67	1	1						
14	Lamp—headlamp beam warning	27H5562		1	1						Not required when tachometer is fitted
15	Bulb	2H4732	68	1	1						
16	Bulb holder	37H5181	69	1	1						
17	Body—lamp	27H5565	70	1	1						
18	Cover and window (red)	27H5566	71	1	1						
19	Nut for body	27H5564	72	1	1						
20	Lamp—flasher warning	27H5596		1	1						
21	Bulb	2H4732	73	1	1						
22	Bulb holder	37H5181	74	1	1						
23	Body—lamp	27H5565	75	1	1						
24	Cover and window (green)	27H5597	76	1	1						
25	Nut for body	27H5564	77	1	1						

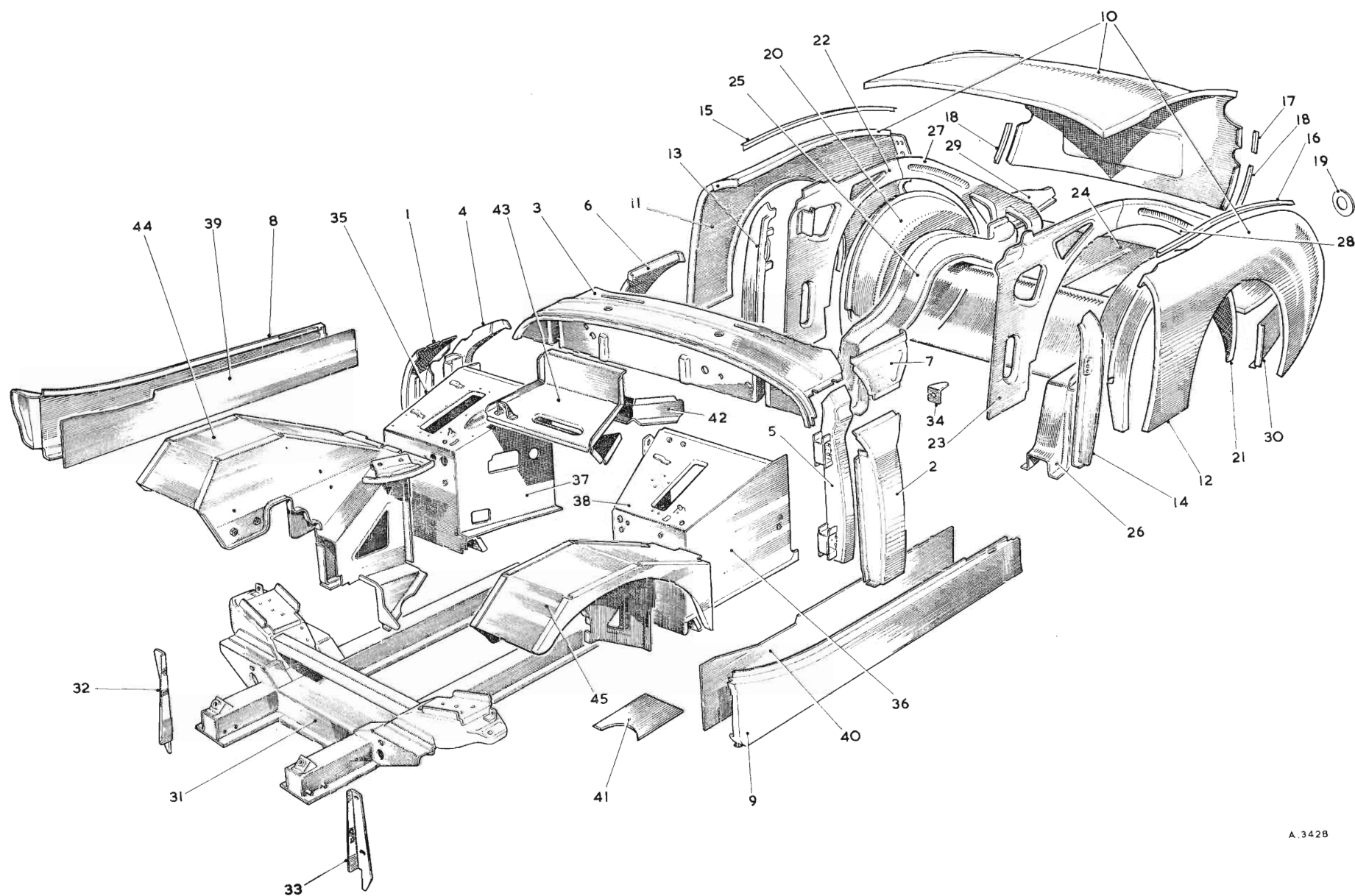
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AUSTIN-HEALEY SPRITE

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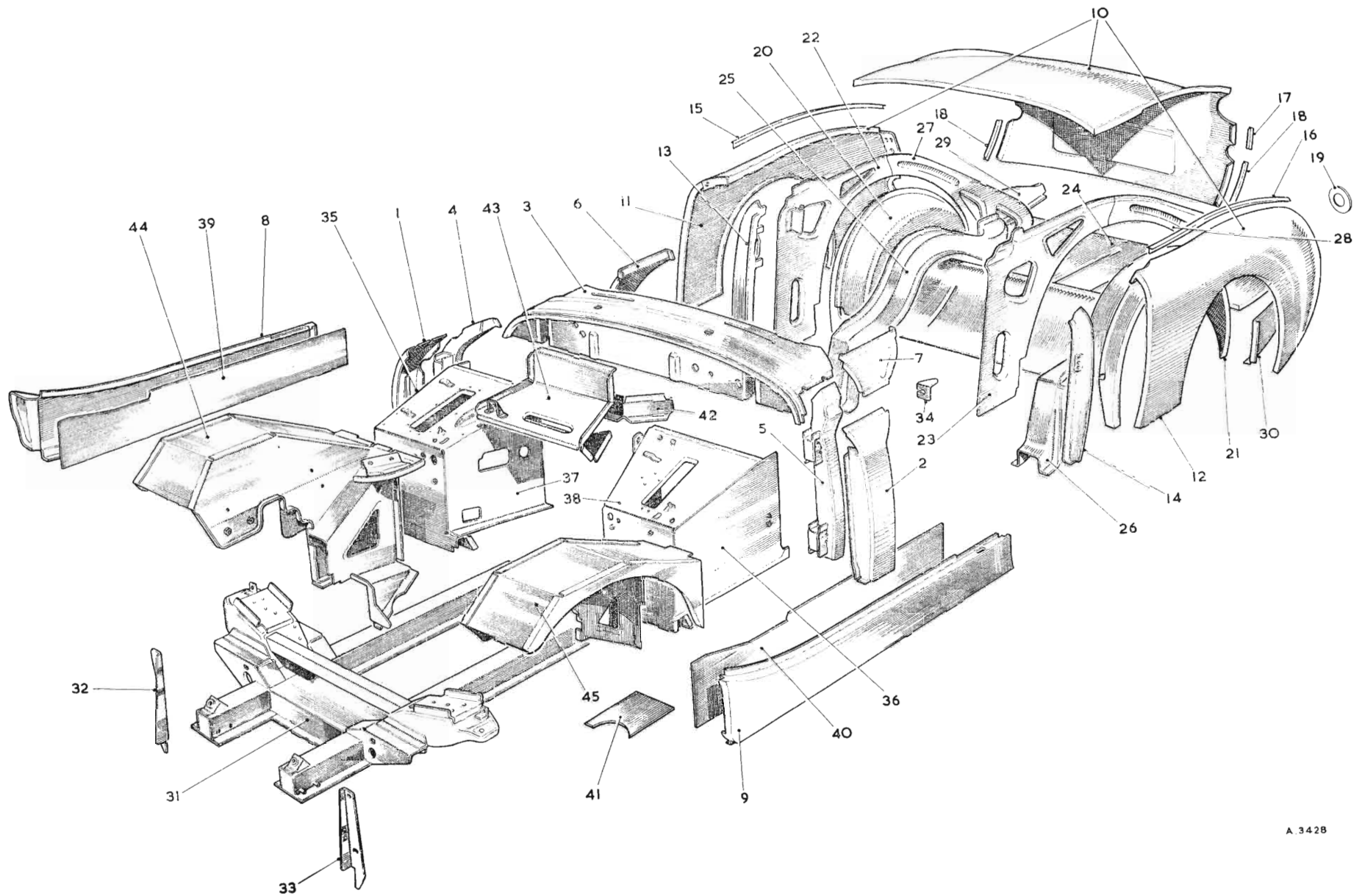
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	BODY SHELL										
1	Body shell and underframe assembly	AHA5145		1	1						
2	Panel assembly—shroud side (R/H)	AHA5174	1	1	1						
3	Panel assembly—shroud side (L/H)	AHA5175	2	1	1						
4	Panel assembly—shroud and dash top	AHA5173	3	1	1						
5	"A" post assembly (R/H)	AHA5176	4	1	1						
6	"A" post assembly (L/H)	AHA5177	5	1	1						
7	Extension—"A" post to scuttle (R/H)	14A4635	6	1	1						
8	Extension—"A" post to scuttle (L/H)	14A4636	7	1	1						
9	Panel—sill outer (R/H)	14A4593	8	1	1						
10	Panel—sill outer (L/H)	14A4594	9	1	1						
11	Panel assembly—body rear	AHA5179	10	1	1						
12	Wing assembly—rear (R/H)	AHA5182	11	1	1						
13	Wing assembly—rear (L/H)	AHA5183	12	1	1						
14	"B" post assembly (R/H)	AHA5184	13	1	1						
15	"B" post assembly (L/H)	AHA5185	14	1	1						
16	Moulding—rear wing to panel—top (R/H)	14A4769	15	1	1						
17	Moulding—rear wing to panel—top (L/H)	14A4770	16	1	1						
18	Moulding—rear wing to panel (intermediate)	14A4771	17	2	2						
19	Moulding—lower (rear)	14A4772	18	2	2						
20	Filler—lamp	14A4606	19	2	2						
21	Panel assembly—rear wheel arch (R/H)	AHA5148	20	1	1						
22	Panel assembly—rear wheel arch (L/H)	AHA5149	21	1	1						
23	Reinforcement assembly—"B" post to wheel arch (R/H)	14A89	22	1	1						
24	Reinforcement assembly—"B" post to wheel arch (L/H)	14A90	23	1	1						
25	Panel assembly—luggage floor	AHA5147	24	1	1						
26	Reinforcement member—wheel arch to luggage floor (R/H)	AHA5283	25	1	1						
27	Reinforcement member—wheel arch to luggage floor (L/H)	AHA5284	26	1	1						
28	Gusset—wheel arch to luggage floor—rear (R/H)	AHA5291	27	1	1						
29	Gusset—wheel arch to luggage floor—rear (L/H)	AHA5292	28	1	1						
30	Panel assembly—luggage floor to wing (R/H)	14A4611	29	1	1						
31	Panel assembly—luggage floor to wing (L/H)	14A4612	30	1	1						

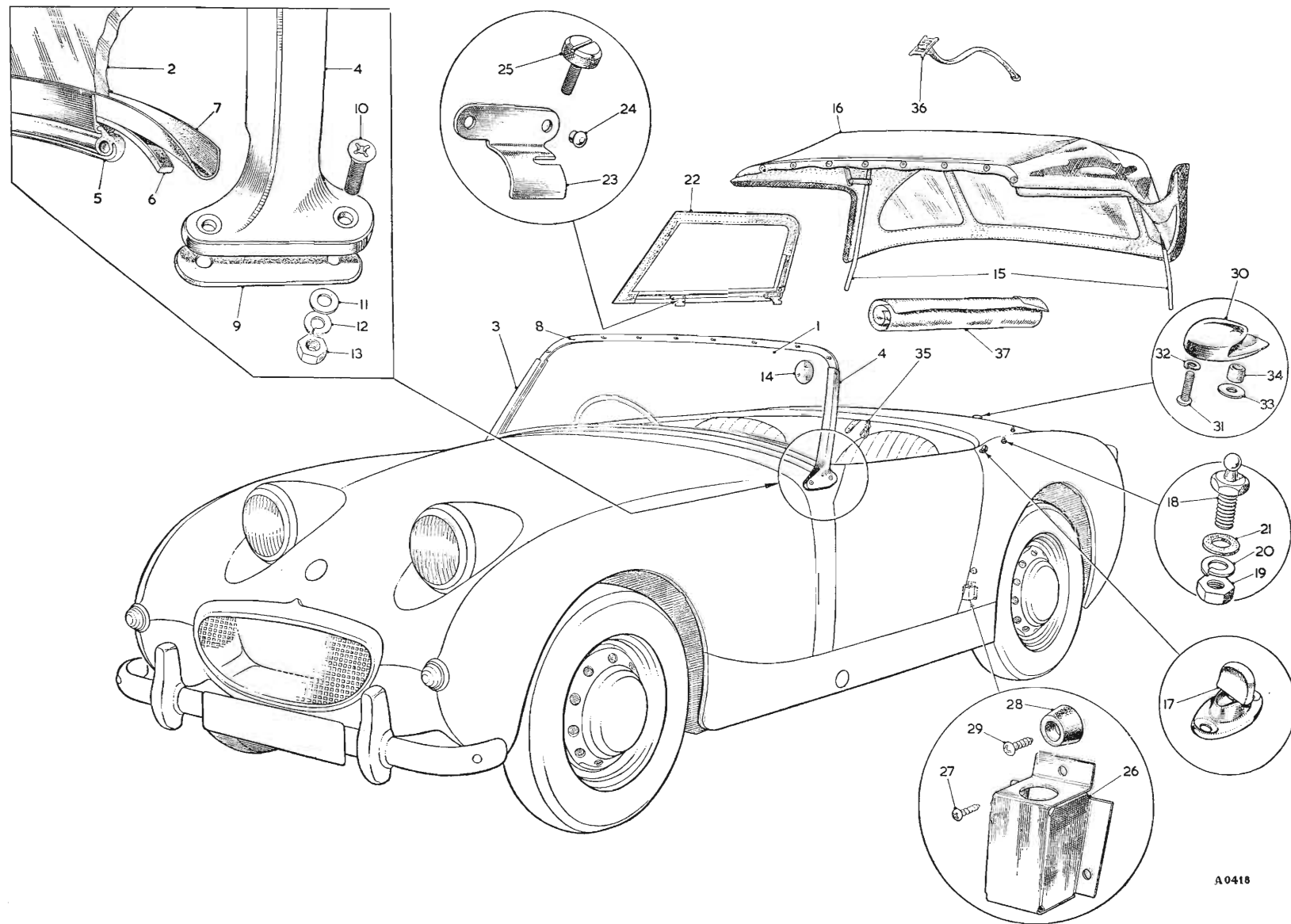
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Body Shell and Underframe—continued										
1	Underframe assembly	N.S.P.		1	1						
2	Front suspension and main beam assembly	28G102	31	1	1						
3	Bracket assembly—radiator mounting (R/H)	2A5612	32	1	1						
4	Bracket assembly—radiator mounting (L/H)	2A5465	33	1	1			AHA5390	Com. (C) 6490		For all replacements AHA5390 must be used
5	Bracket—hand brake abutment	2A5509	34	1	1						
6	Panel assembly—outer—footwell (R/H)	2A5527	35	1	1						
7	Panel assembly—outer—footwell (L/H)	2A5528	36	1	1						
8	Panel assembly—footwell front and inner side (R/H)	28G103	37	1	1						
9	Panel assembly—footwell front and inner side (L/H)	28G104	38	1	1						
10	Plate—side—sill (R/H)	AHA5299	39	1	1						
11	Plate—side—sill (L/H)	AHA5300	40	1	1						
12	Strut—front suspension (R/H)	2A5558		1	1						
13	Strut—front—suspension (L/H)	2A5557		1	1						
14	Plate—splash		41	2	2			AHA5401	Fin. (C) 5136 Except 5138 to 5286, 5289 to 5476 Com. (C) 5477 Also 5137, 5287, 5288		
15	Support—heater platform	2A5524	42	1	1						
16	Platform assembly—heater	2A5533	43	1	1						
17	Wheelarch assembly—front (R/H)	28G105	44	1	1						
18	Wheelarch assembly—front (L/H)	28G106	45	1	1						



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SERVICE PARTS LIST

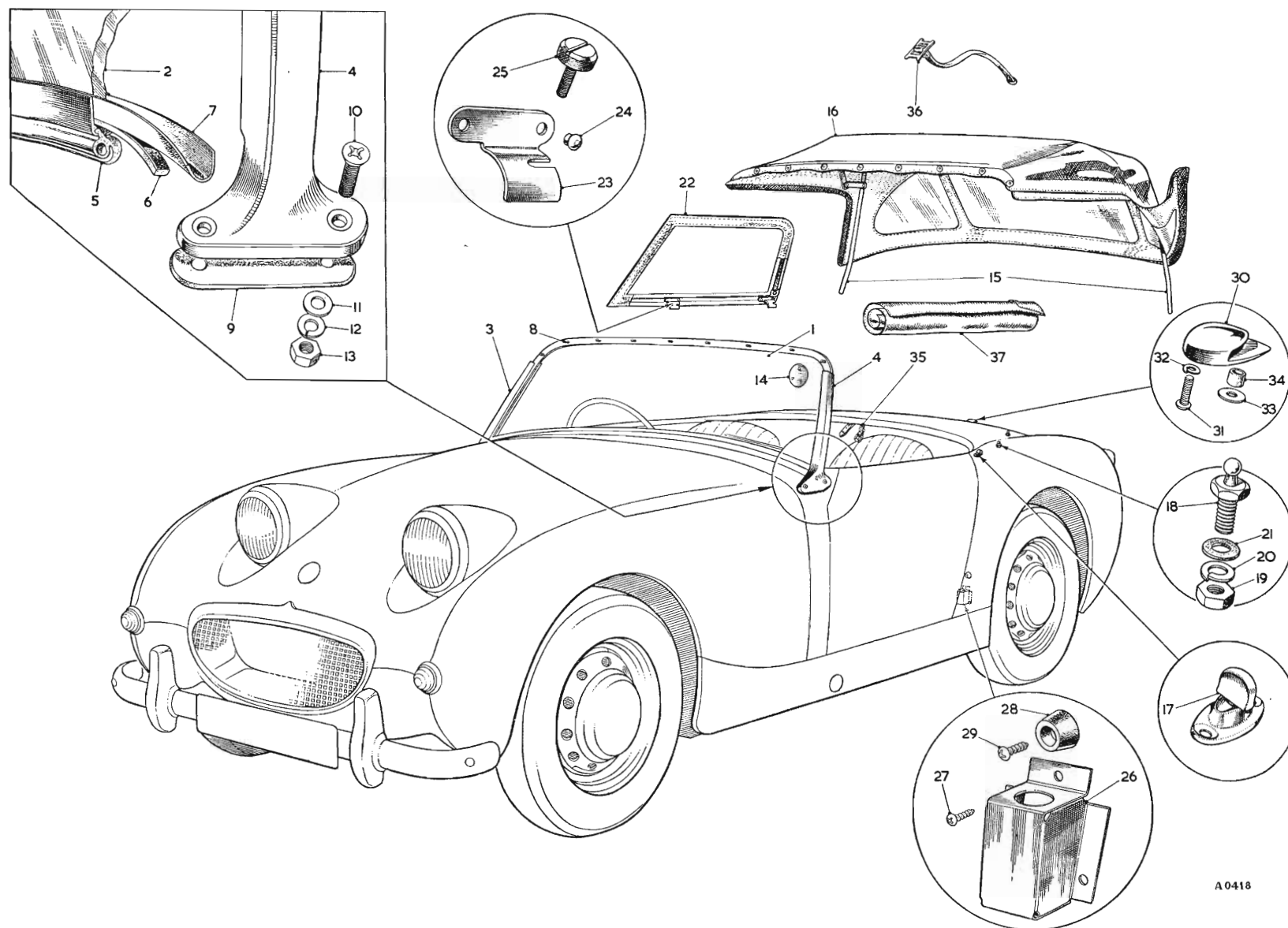
AUSTIN-HEALEY SPRITE

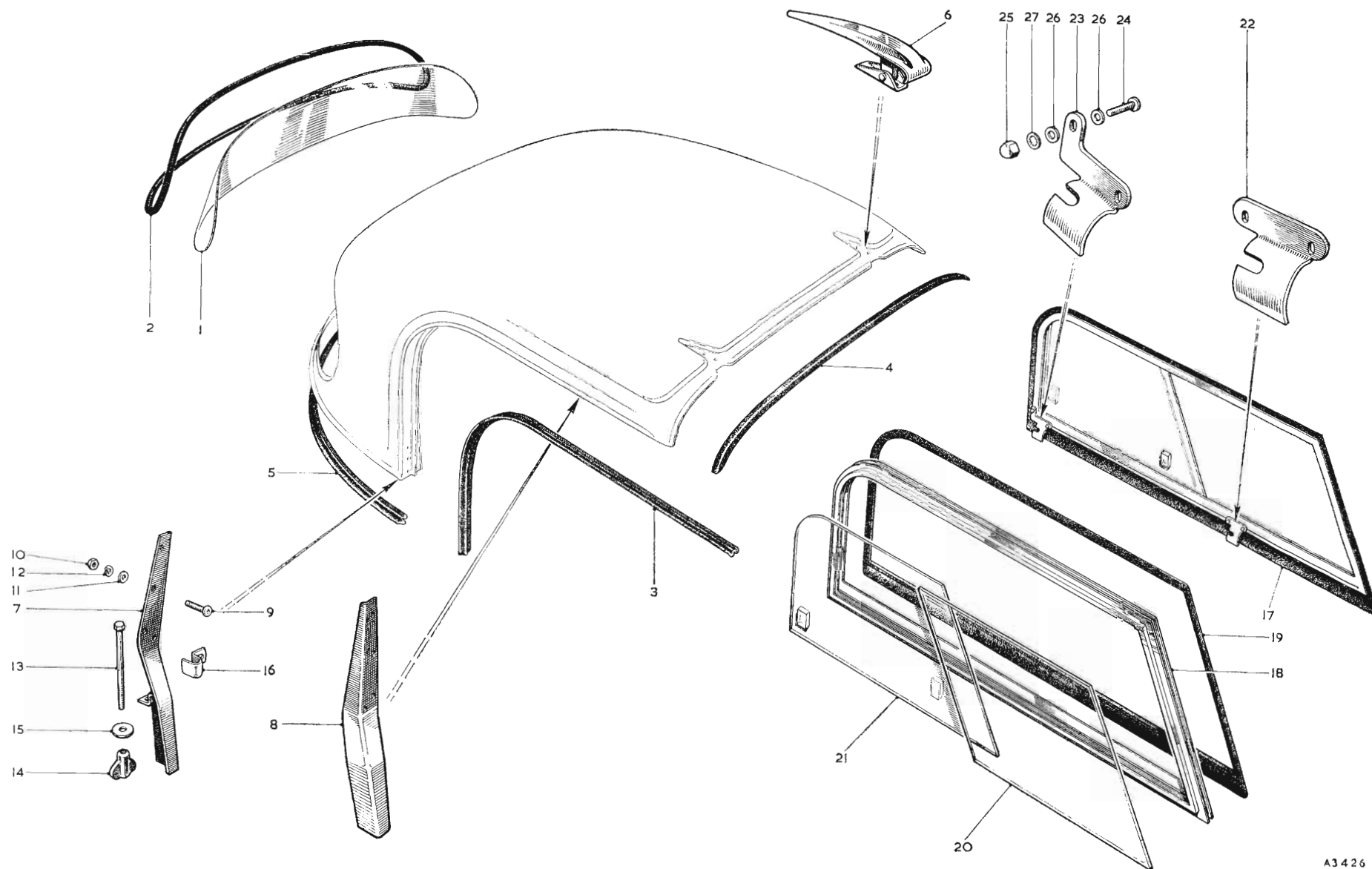
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	WINDSCREEN										
1	Windscreen assembly	14A4824	1	1	1			AHA5314			
2	Windscreen assembly (laminated glass)	14A4718		1	1			AHA5315	Com. (C) 5427		Optional extra
3	Windscreen glass	14A4805	2	1	1			AHA5316	Also 5137, 5287		
4	Windscreen glass (laminated)	14A4719		1	1			AHA5317	5288		Optional extra
5	Pillar (R/H)	14A4723	3	1	1			AHA5319			
6	Pillar (L/H)	14A4724	4	1	1			AHA5320			
7	Weather seal—bottom—windscreen	14A4729	5	1	1				Fin. (C) 5136		
8	Weatherstrip	14A4727	6	1	1				Except		
9	Rubber—glazing	14A4728	7	1	1				5138 to 5286		
10	Channel—top	14A4720		1	1				5289 to 5476		
11	Channel—bottom	14A4721		1	1						
12	Frame—windscreen			1	1			AHA5318	Com. (C) 5477		
									Also 5137, 5287, 5288		
13	Bracket—corner angle	14A4722		2	2						
14	Screw—corner angle to channel	CMZ0203		8	8						
15	Angle—side curtain (R/H)	14A4725		1	1				Fin. (C) 5136		
16	Angle—side curtain (L/H)	14A4726		1	1				Except		
17	Screw—side curtain angle to pillar ($\frac{7}{16}$ ")	RMZ0307		2	2				5138 to 5286		
18	Screw—side curtain angle to pillar ($\frac{1}{2}$ ")	RMZ0308		4	4				5289 to 5476		
19	Plate—tapped—pillar fixing	14A5472		2	2						
20	Screw—tapped plate to channel	CMZ0203		2	2						
21	Fastener—hood to windscreen	AHA5255	8	9	9						
22	Fastener—hood to windscreen			2	2						
23	Nut for fastener			2	2			37H9719			
24	Rubber—sealing			1	1			AJD8012Z	Com. (C) 5477		
25	Rubber—sealing—frame lower			1	1			AHA5321	Also 5137, 5287, 5288		
26	Screw—pillar to frame			6	6			AHA5322			
27	Pad—foot seating—R/H (rubber)	14A4730		1	1			RMP0410			
28	Pad—foot seating—L/H (rubber)	14A5706	9	1	1						
29	Screw—foot to scuttle	RMZ0520	10	4	4			AHA5486	Com. (C) 14258		For all replacements AHA5486 must be used
30	Washer for foot screw (plain)	PWZ205	11	2	2						
31	Washer for foot screw (spring)	LWZ205	12	2	2	24					
32	Nut for screw	FNZ105	13	2	2						
33	Holder—licence	14A3823	14	1	1						

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AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	HOOD AND SIDE CURTAINS										
1	Frame assembly—hood	14A4754	15	1	1			AHA5324	] Com. (C) 5477		
2	Peg for release catch			2	2			37H9797			
3	Cover assembly—hood (black)	14A4806	16	1	1			AHA5323			
4	Cover assembly—hood (white)			1	1			AHA5479	] Also 5137, 5287, 5288 Com. (C) 13543		
5	Eyelet	8F2408		2	2						
6	Washer for eyelet	8F2409		2	2						
7	Fastener (lift the dot)	4K9671		9/2	9/2						
8	Plate for fastener	4K9670		9/2	9/2						] Quantity reduced at (C) 5477 also 5137, 5287, 5288
9	Fastener—top portion	14B2465		4	4						
10	Button—turn—single	8F2480	17	2	2						
11	Fastener—bottom portion	14B2464	18	4	4						
12	Nut for fastener	FNZ103	19	4	4						
13	Washer for fastener (spring)	LWZ203	20	4	4						
14	Washer for fastener (joint)	2K4936	21	4	4						
15	Curtain assembly—side—R/H (black)	14A5507	22	1	1			AHA5264	] Com. (C) 1606		
16	Curtain assembly—side—L/H (black)	14A5513		1	1			AHA5265			
17	Curtain assembly—side— R/H (white)			1	1			AHA5480			
18	Curtain assembly—side—L/H (white).			1	1			AHA5481	] Com. (C) 13543		
19	Bracket—curtain to door (R/H).	AHA5266	23	2	2						
20	Bracket—curtain to door (L/H)	AHA5267		2	2						
21	Rivet—bracket to curtain	CRS0206	24	8	8						
22	Fastener—durable dot (male)	2H5133		2	2						
23	Fastener—durable dot (female)	2H5134		2	2						
24	Fastener—durable dot (outside portion)	4B6821		2	2						
25	Screw fixing male fastener	CMZ0204		2	2						
26	Screw—bracket to door (special)	14A5521	25	4	4			AHA5263	Com. (C) 1606		
27	Bracket—stowage—hood tubes	14A4879	26	2	2						
28	Screw—stowage bracket to member	PTZ804	27	6	6						
29	Buffer	2H5905	28	2	2						
30	Screw—buffer to member	PTZ805	29	2	2						
31	Retainer—hood cover	14B1730	30	2	2						
32	Screw—retainer to body	PMZ0304	31	4	4						
33	Washer for retainer screw (spring)	LWZ203	32	4	4						
34	Washer for retainer screw—large (plain)	PWZ203	33	2	2						
35	Distance collar—retainer to body	11K5564	34	2	2						
36	Strap assembly—hood frame stowage	14A5492	35	1	1			2K9262	Com. (C) 7454		
37	Strap assembly—fixing—hood stowage.	135198	36	2	2						
38	Case—side-curtain	AHA5216	37	1	1						
39	Stikastrip—(hood to windscreen);	AHA5359		1	1				] Fin. (C) 5136 Except 5138 to 5286 5289 to 5476		





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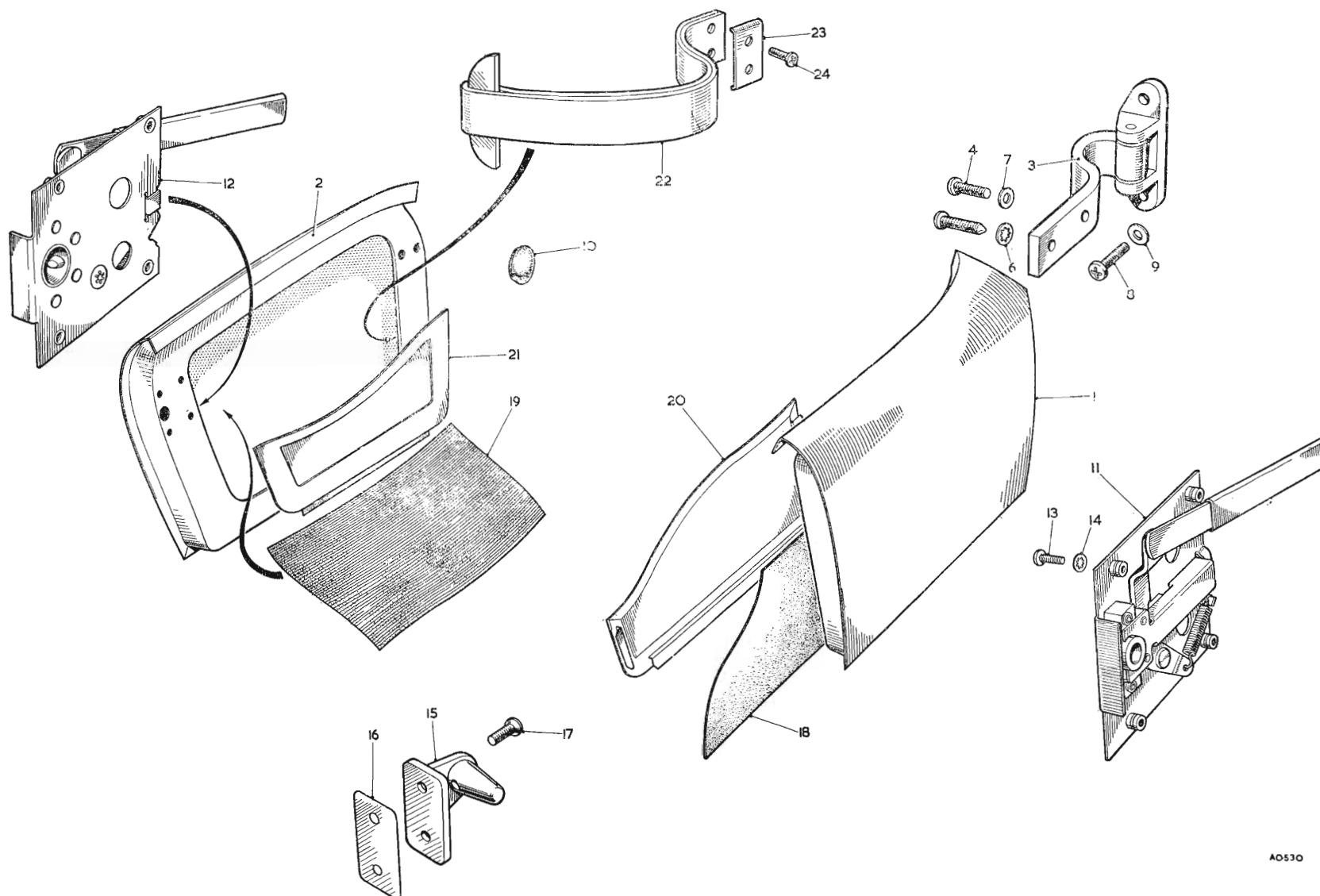
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	HARD TOP (Optional Extra)										
1	Hard top assembly (ivory white)			1	1			AHA5485			
2	Backlight		1	1	1			37H9803			
3	Rubber—backlight glazing		2	1	1			37H9800			
4	Rubber—cant rail sealing		3	2	2			27H9598			
5	Rubber—header rail sealing		4	1	1			37H9801			
6	Rubber—hard top to body sealing		5	1	1			27H9598			
7	Clamp assembly—toggle		6	2	2			37H9799			
8	Bracket assembly—securing (R/H)		7	1	1			AHA5494	Com. (C) 5477 Also 5137, 5287, 5288		
9	Bracket assembly—securing (L/H)		8	1	1			AHA5495			
10	Screw—bracket to hard top		9	2	2			PMZ0312			
11	Nut for screw		10	2	2			FNZ103			
12	Washer for nut (plain)		11	2	2			PWZ103			
13	Washer for nut (spring)		12	2	2			LWZ203			
14	Bolt—clamp—hard top to body		13	2	2			HBZ0532			
15	Nut for clamp bolt (wing)		14	2	2			24B540			
16	Washer for nut—large (plain)		15	2	2			PWZ206			
17	Clip—sealing rubber retaining		16	2	2			AHA5498			
	SLIDING SIDE-SCREWS (Optional Extra)										
18	Side-screen assembly—sliding (R/H)	AHA5414		1	1						
19	Side-screen assembly—sliding (L/H)	AHA5415	17	1	1						
20	Frame assembly (R/H)	AHA5416	18	1	1						
21	Frame assembly (L/H)	AHA5417		1	1						
22	Rubber—weathering (R/H)	AHA5418	19	1	1						
23	Rubber—weathering (L/H)	AHA5419		1	1						
24	Window—fixed	AHA5422	20	2	2						
25	Window assembly—sliding (R/H)	AHA5423	21	1	1						
26	Window assembly—sliding (L/H)	AHA5424		1	1						
27	Bracket—front securing (R/H)	AHA5426		1	1						
28	Bracket—front securing (L/H)	AFA5427	22	1	1						
29	Bracket—rear securing (R/H)	AHA5428		1	1						
30	Bracket—rear securing (L/H)	AHA5429	23	1	1						
31	Screw fixing bracket	PMZ0314	24	8	8						
32	Nut for screw (dome)	AHA5430	25	8	8						
33	Washer for nut (plain)	PWZ103	26	16	16						
34	Washer for nut (spring)	LWZ203	27	8	8						

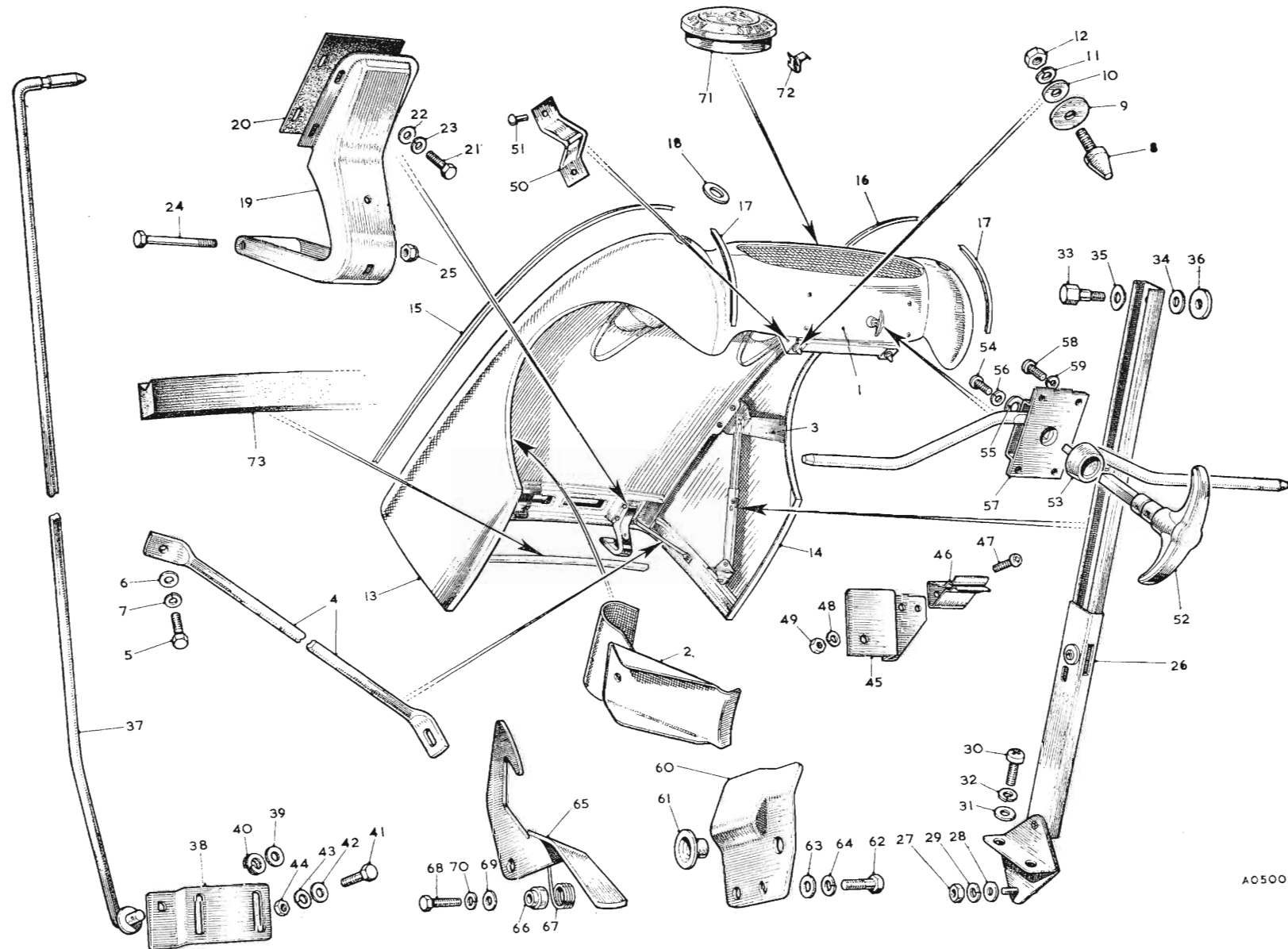
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	DOORS—HINGES—LOCKS—TRIM LININGS										
1	Door assembly—less lock (R/H)	14A81	1	1	1						] When supplying 14A81 and 14A82 for vehicles prior to (C) 1606 always supply in addition 2 off screw AHA5263
2	Door assembly—less lock (L/H)	14A82	2	1	1						
3	Hinge assembly—door	14A4677	3	4	4						
4	Screw—hinge to door	PPN0408	4	8	8						
5	Washer for screw (shakeproof)	LWZ504	6	8	8						
6	Washer for hinge screw (plain)	AHA5329	7	8	8						
7	Screw—hinge to body	PPN0408	8	12	12						
8	Washer for hinge screw (lock)	LWZ404	9	12	12						
9	Plug—hinge holes—inner door panel (rubber)	14A716	10	8	8						
10	Lock assembly—door (R/H)	14A4675	11	1	1			AHA5455	] Com. (C) 10344		
11	Lock assembly—door (L/H)	14A4676	12	1	1			AHA5456			
12	Screw—lock to door	PMZ0308	13	8	8						
13	Washer for lock screw (shakeproof)	LWN603	14	8	8						Correction, was 2K8609 Correction, was 14A4672
14	Striker assembly—lock	AFH1684	15	2	2						
15	Plate—cover—striker	14A4673	16	2	2						
16	Screw—striker assembly to post	CPZ0410	17	4	4						
17	Insert—door panel—R/H (Cherry Red)	AHA5122	18	1	1						
18	Insert—door panel—R/H (Blue)	AHA5123		1	1						
19	Insert—door panel—R/H (Black)	AHA5124		1	1						
20	Insert—door panel—R/H (Green)	AHA5125		1	1						
21	Insert—door panel—L/H (Cherry Red)	AHA5126	19	1	1						
22	Insert—door panel—L/H (Blue)	AHA5127		1	1						
23	Insert—door panel—L/H (Black)	AHA5128		1	1						
24	Insert—door panel—L/H (Green)	AHA5129		1	1						
25	Liner assembly—door pocket—R/H (Cherry Red)	AHA5050	20	1	1						
26	Liner assembly—door pocket—R/H (Blue)	AHA5052		1	1						
27	Liner assembly—door pocket—R/H (Black)	AHA5053		1	1						
28	Liner assembly—door pocket—R/H (Green)	AHA5054		1	1						
29	Liner assembly—door pocket—L/H (Cherry Red)	AHA5055	21	1	1						
30	Liner assembly—door pocket—L/H (Blue)	AHA5057		1	1						
31	Liner assembly—door pocket—L/H (Black)	AHA5058		1	1						
32	Liner assembly—door pocket—L/H (Green)	AHA5059		1	1						
33	Screw—pocket to door			4	4			AHA5412	] Com. (C) 6652		
34	Nut for screw			4	4			AHA5413			
35	Washer for nut (clip)			4	4			7699			
36	Rivet—pocket to door	6K9789		4	4						
37	Strap assembly—door check (Cherry Red)	AHA5095	22	2	2						
38	Strap assembly—door check (Blue)	AHA5097		2	2						
39	Strap assembly—door check (Black)	AHA5098		2	2						
40	Strap assembly—door check (Green)	AHA5099		2	2						
41	Retainer—check strap	14A764	23	2	2						
42	Screw for check strap	RMZ0310	24	4	4						



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SERVICE PARTS LIST

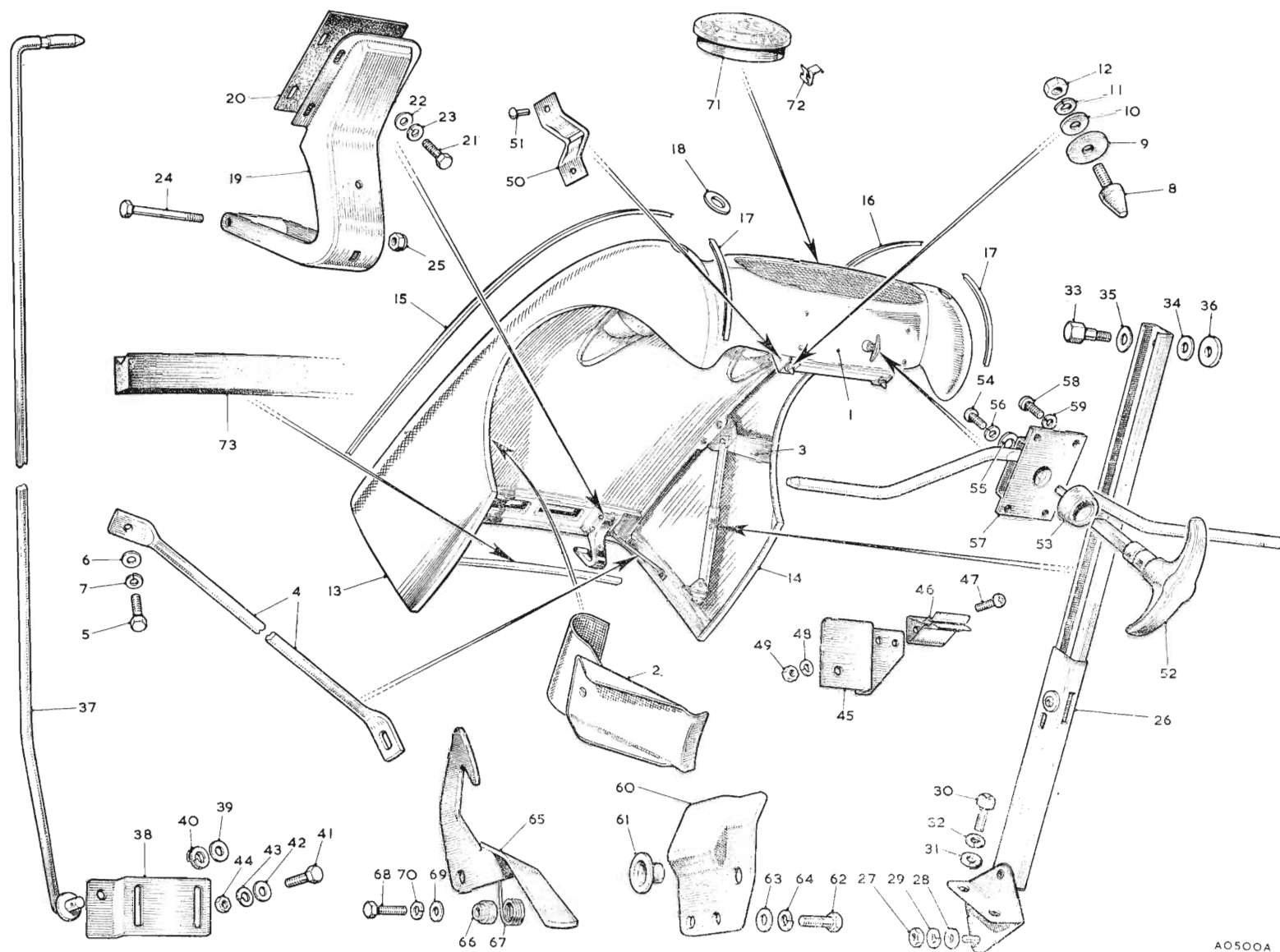
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	BONNET, WINGS AND FITTINGS										
1	Bonnet assembly	14A84	1	1	1						
2	Panel assembly—bonnet front—bottom	8G9044		1	1			AHA5155			
3	Panel—lower—air intake			1	1			AHA5393			
4	Panel—side—air intake (R/H)			1	1			AHA5394			
5	Panel—side—air intake (L/H)			1	1			AHA5395	Com. (C) 4695		
6	Panel—front—air intake (R/H)			1	1			AHA5396			
7	Panel—front—air intake (L/H)			1	1			AHA5397			
8	Channel—support—bonnet			1	1			AHA5398			
9	Bracket assembly—bonnet stay (R/H)	AHA5164	2	1	1						
10	Bracket assembly—bonnet stay (L/H)	AHA5165	3	1	1						
11	Strut—bonnet	14A4776	4	2	2						
12	Screw—strut to bonnet	HZS0405	5	4	4						
13	Washer for screw (plain)	PWZ104	6	4	4						
14	Washer for screw (spring)	LWZ204	7	4	4						
15	Peg—bonnet locating	14A4733	8	2	2						
16	Washer for locating peg (plain)	53K3423	9	2	2						
17	Washer for locating peg (rubber)			2	2			AHA5442	Fin. (C) 9190 Com. (C) 9191		
18	Washer for locating peg (plain)	53K3427	10	2	2						
19	Washer for locating peg (spring)	LWZ305	11	2	2						
20	Nut for locating peg	FNZ105	12	2	2						
21	Wing assembly—front (R/H)	AHA5162	13	1	1						
22	Wing assembly—front (L/H)	AHA5163	14	1	1						
23	Moulding—bonnet top (R/H)	14A4773	15	1	1						
24	Moulding—bonnet top (L/H)	14A4774	16	1	1						
25	Moulding—bonnet lower	14A4775	17	2	2						
26	Filler—lamp	14A4606	18	2	2						

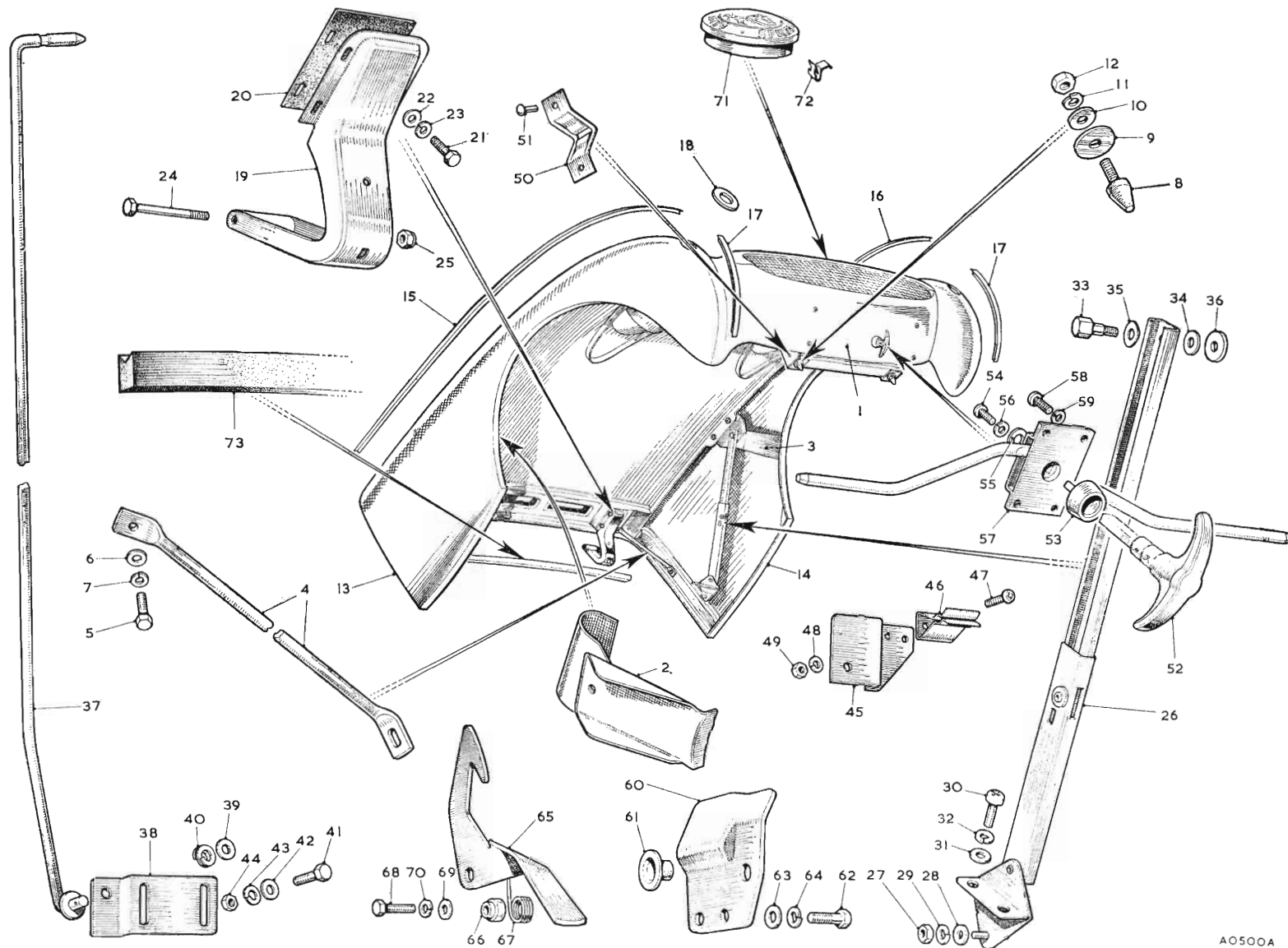
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Bonnet, Wings and Fittings—continued										
1	Hinge assembly—bonnet	14A4684	19	2	2						
2	Packing—bonnet hinge	14A4687	20	2	2						
3	Screw—hinge to bonnet	HZS0405	21	8	8						
4	Washer for hinge screw (plain)	PWZ104	22	8	8	12					
5	Washer for hinge screw (spring)	LWZ204	23	8	8						
6	Bolt—hinge to bulkhead	HBZ0524	24	2	2						
7	Nut for bolt	LNZ205	25	2	2						Use LNZ105
8	Nut for bolt	LNZ105		2	2						
9	Stay assembly—telescopic—bonnet	14A4691	26	2	2						
10	Nut—pivot bracket to pedal box side	FNZ103	27	2	2						
11	Washer for nut (plain)	PWZ103	28	2	2						
12	Washer for nut (spring)	LWZ203	29	2	2						
13	Screw—stay bracket to pedal box	PMZ0408	30	4	4						
14	Washer for stay bracket screw (plain)	PWZ104	31	4	4	12					
15	Washer for stay bracket screw (spring)	LWZ204	32	4	4						
16	Bolt for bonnet stay (special)	14A4705	33	2	2						
17	Washer for stay bolt (plain)	PWZ105	34	2	2						
18	Washer for stay bolt (curved)	AWZ105	35	2	2						
19	Washer for stay bolt—brass (plain)	2K9030	36	2	2						
20	Stay—bonnet—auxiliary	AHA5232	37	1	1						
21	Bracket—pivot—bonnet stay	AHA5234	38	1	1						
22	Washer—stay to bracket (plain)	PWZ105	39	1	1						
23	Washer—stay to bracket (spring)	ΔJD7731	40	1	1						
24	Screw—bracket to radiator support (R/H)	HZS0405	41	1	1						
25	Washer for screw (plain)	PWZ104	42	1	1	12					
26	Washer for screw (spring)	LWZ204	43	1	1						
27	Nut for screw	FNZ104	44	1	1						
28	Bracket—clip—bonnet stay	AHA5233	45	1	1						
29	Clip—bonnet stay	AHH5460	46	1	1						
30	Screw—clip to bracket	PMZ0306	47	2	2						
31	Washer for screw (spring)	LWZ203	48	2	2						
32	Nut for screw	FNZ103	49	2	2						
33	Clip—spring	BNK1500	50	1	1						
34	Rivet—clip to bonnet reinforcement	CRS0206	51	2	2						



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SERVICE PARTS LIST

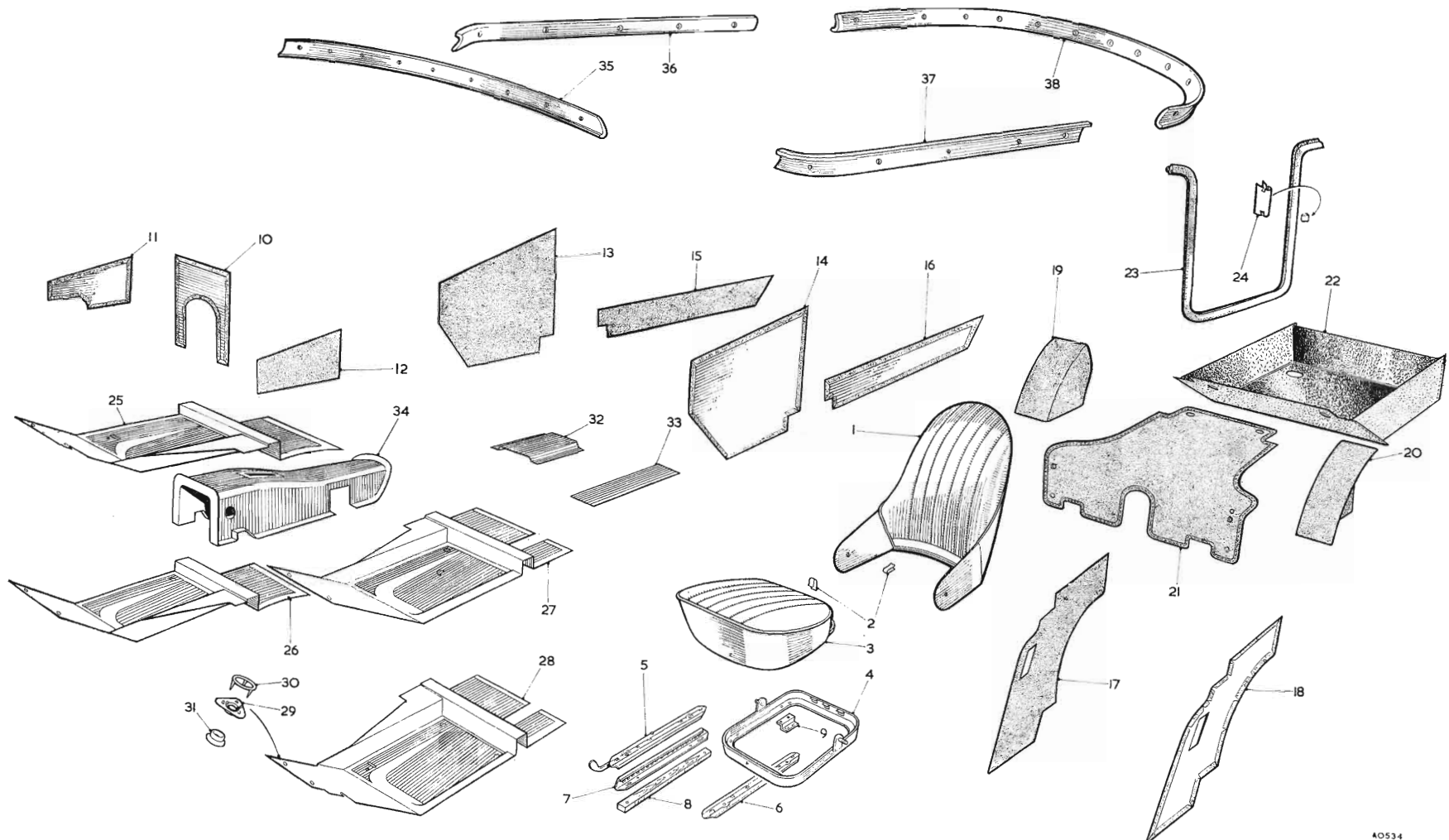
AUSTIN-HEALEY SPRITE

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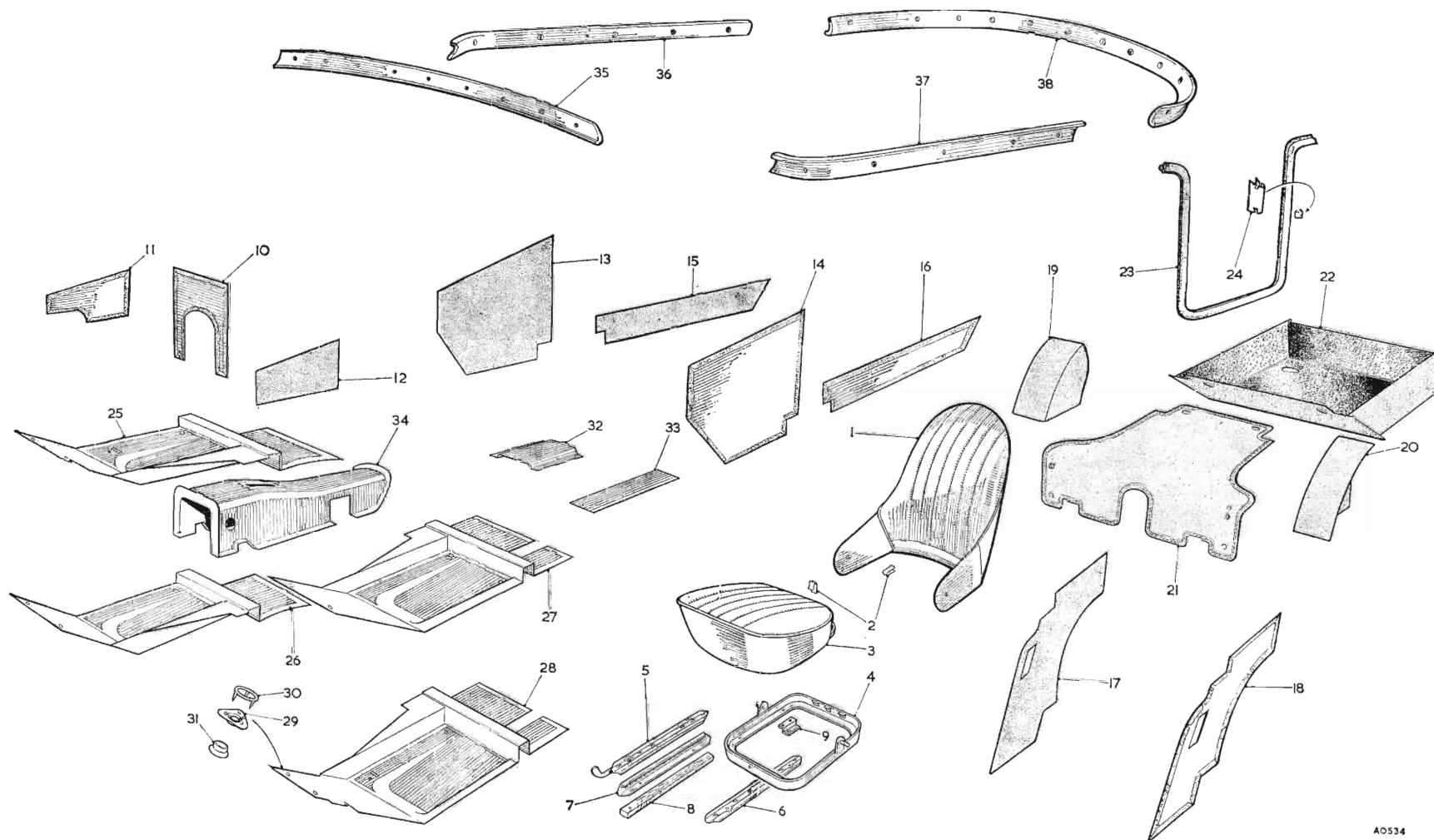
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	SEAT AND SEAT FITTINGS										
1	Squab assembly (Cherry Red) with white piping	AHA5040	1	2	2						
2	Squab assembly (Blue) with light blue piping	AHA5042		2	2						
3	Squab assembly (Black) with yellow piping	AHA5043		2	2						
4	Squab assembly—(Black)—with white piping			2	2			AHA5461	Fin. (C) 9604 Com. (C) 9605		
5	Squab assembly (Green) with green piping	AHA5044		2	2						
6	Cover assembly—squab (Cherry Red) with white piping	AHA5045		2	2						
7	Cover assembly—squab (Blue) with light blue piping	AHA5047		2	2						
8	Cover assembly—squab (Black)—with yellow piping	AHA5048		2	2				Fin. (C) 9604		
9	Cover assembly—squab—(Black)—with white piping			2	2			AHA5462	Com. (C) 9605		
10	Cover assembly—squab (Green) with green piping	AHA5049		2	2						
11	Clip—trim	14A4497	2	36	36						
12	Nut—squab to pivot bracket	AHA5219		4	4						
13	Washer for nut (plain)	PWZ205		8	8						
14	Cushion assembly (Cherry Red) with white piping	AHA5030	3	2	2						
15	Cushion assembly (Blue) with light blue piping	AHA5032		2	2						
16	Cushion assembly (Black) with yellow piping	AHA5033		2	2				Fin. (C) 9604		
17	Cushion assembly—(Black)—with white piping			2	2			AHA5459	Com. (C) 9605		
18	Cushion assembly (Green) with green piping	AHA5034		2	2						
19	Cover assembly—cushion (Cherry Red)—with white piping	AHA5035		2	2						
20	Cover assembly—cushion (Blue)—with light blue piping	AHA5037		2	2						
21	Cover assembly—cushion (Black)—with yellow piping	AHA5038		2	2				Fin. (C) 9604		
22	Cover assembly—cushion—(Black)—with white piping			2	2			AHA5460	Com. (C) 9605		
23	Cover assembly—cushion (Green)—with green piping	AHA5039		2	2						
24	Cushion (foam rubber)	14A4787		2	2						
25	Clip—trim	14A4497		36	36						



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SERVICE PARTS LIST

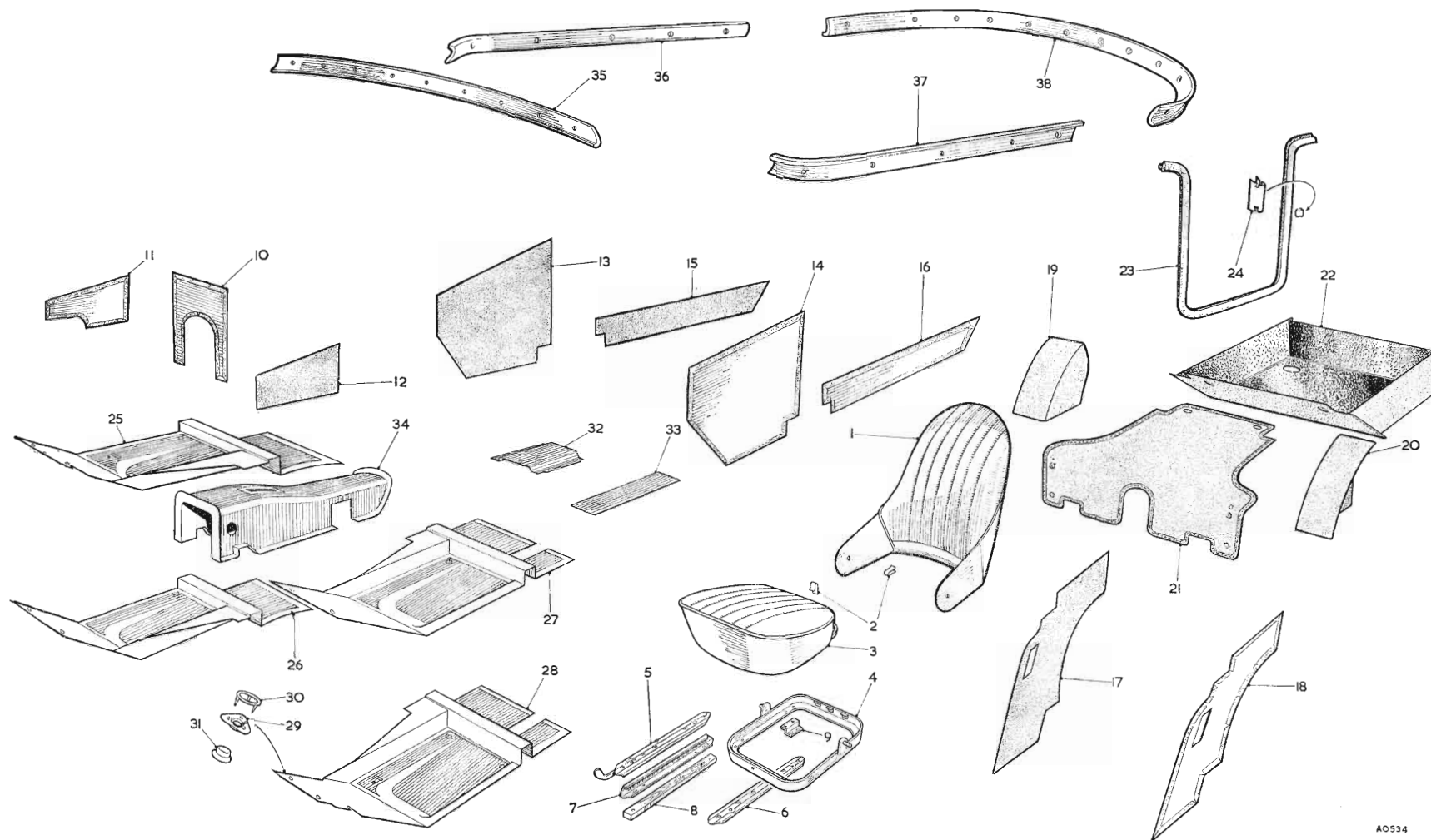
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Seat and Seat Fittings— <i>continued.</i>										
1	Frame assembly—seat base	14A4778	4	2	2						
2	Runner and handle—seat (top)	14A5519	5	1							
3	Runner and handle—seat (top)	14A5520			1						
4	Runner less handle—seat (top)	4G877	6	1	1						
5	Runner—seat (bottom)	4G878	7	2	2						
6	Runner—seat—R/H (bottom)			1	1			AHA5499	Fin. (C) 26138		
7	Runner—seat—L/H (bottom)			1	1			AHA5500	Com. (C) 26139		
8	Packing—driver's seat runner	AHA5223	8	2	2						
9	Screw—bottom runner to floor	HZS0409		4	4						
10	Washer for screw (plain)	PWZ104		4	4	12					
11	Washer for screw (spring)	LWZ204		4	4						
12	Screw—top runner to seat	CMZ0410		4	4						
13	Washer for screw (spring)	LWZ204		4	4				Fin. (C) 31902		
14	Nut for screw	FNZ104		4	4						
15	Rivet—top runner to seat			4	4			CRS0410	Com. (C) 31903		
16	Bracket support (passenger's seat)	14A4860	9	4	4						
17	Screw—bracket to floor	HZS0406		4	4						
18	Washer for screw (plain)	PWZ104		4	4	12					
19	Washer for screw (spring)	LWZ204		4	4						
20	Screw—bracket to seat	HZS0405		8	8						
21	Washer for screw (spring)	LWZ204		8	8				Fin. (C) 31902		Correction, was LWZ205
22	Nut for screw	FNZ104		8	8						
23	Rivet—bracket to seat			8	8			FRS0408	Com. (C) 31903		

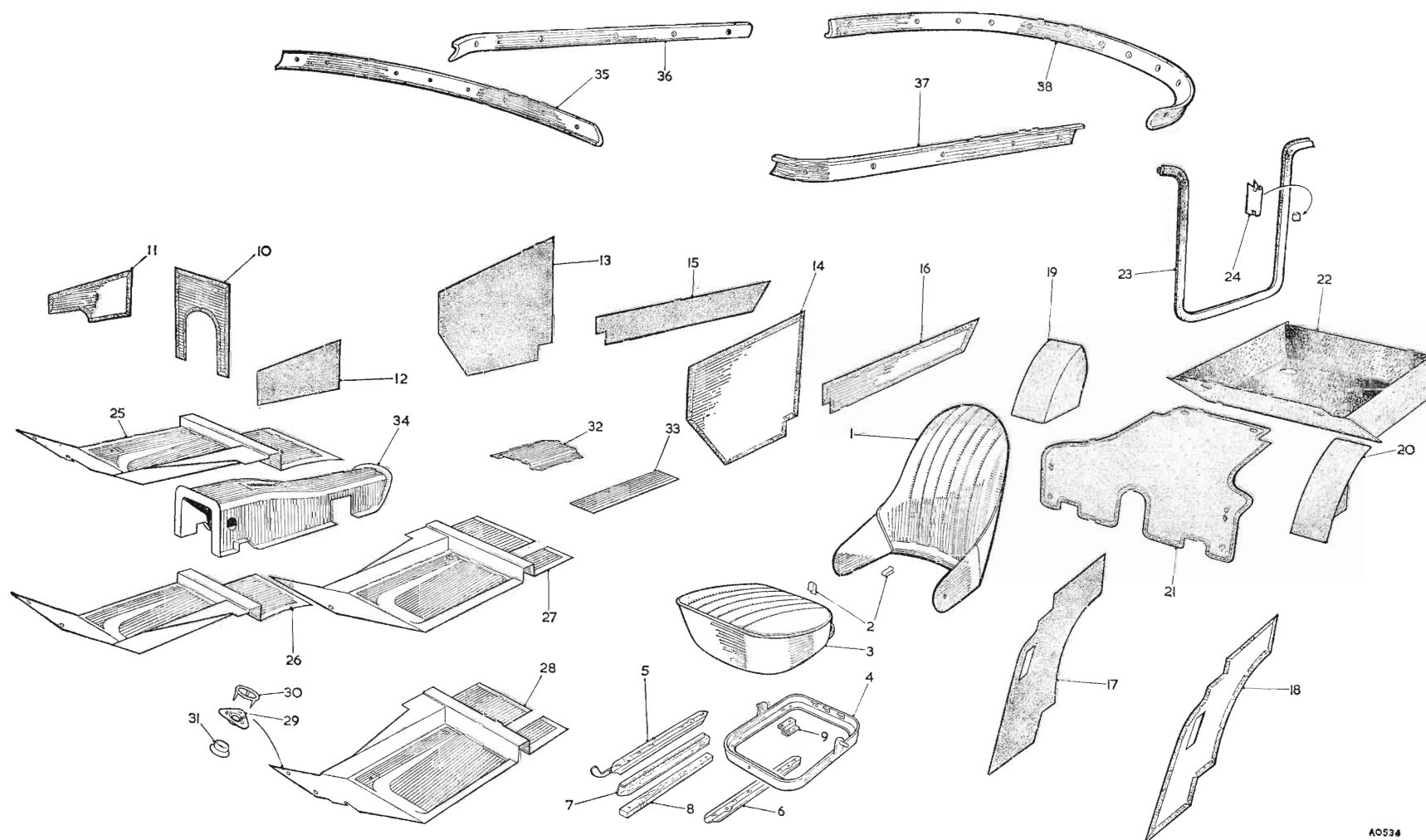
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	TRIMMING										
1	Liner assembly—engine front (Cherry Red)	AHA5090	10	1	1						
2	Liner assembly—engine front (Blue)	AHA5092		1	1						
3	Liner assembly—engine front (Black)	AHA5093		1	1						
4	Liner assembly—engine front (Green)	AHA5094		1	1						
5	Liner assembly—engine side—R/H (Cherry Red)	AHA5201	11	1	1						
6	Liner assembly—engine side—R/H (Blue)	AHA5202		1	1						
7	Liner assembly—engine side—R/H (Black)	AHA5203		1	1						
8	Liner assembly—engine side—R/H (Green)	AHA5204		1	1						
9	Liner assembly—engine side—L/H (Cherry Red)	AHA5205	12	1	1						
10	Liner assembly—engine side—L/H (Blue)	AHA5206		1	1						
11	Liner assembly—engine side—L/H (Black)	AHA5207		1	1						
12	Liner assembly—engine side—L/H (Green)	AHA5208		1	1						
13	Screw for liner	RTZ606		6	6						
14	Washer for liner screw	7700		6	6						
15	Liner assembly—scuttle—R/H (Cherry Red)	AHA5060	13	1	1						
16	Liner assembly—scuttle—R/H (Blue)	AHA5062		1	1						
17	Liner assembly—scuttle—R/H (Black)	AHA5063		1	1						
18	Liner assembly—scuttle—R/H (Green)	AHA5064		1	1						
19	Liner assembly—scuttle—L/H (Cherry Red)	AHA5065	14	1	1						
20	Liner assembly—scuttle—L/H (Blue)	AHA5067		1	1						
21	Liner assembly—scuttle—L/H (Black)	AHA5068		1	1						
22	Liner assembly—scuttle—L/H (Green)	AHA5069		1	1						
23	Screw for liner	RTZ606		4	4						
24	Washer for liner screw	7700		4	4						
25	Screw for liner to 'A' post	CMZ0308		2	2						
26	Washer for liner screw	7698		2	2						
27	Washer for liner screw (spring)	LWZ203		2	2						
28	Nut for screw	FNZ103		2	2						
29	Liner assembly—sill—R/H (Cherry Red)	AHA5100	15	1	1						
30	Liner assembly—sill—R/H (Blue)	AHA5102		1	1						
31	Liner assembly—sill—R/H (Black)	AHA5103		1	1						
32	Liner assembly—sill—R/H (Green)	AHA5104		1	1						
33	Screw for liner	RTZ606		2	2						
34	Screw for liner	RTZ604		3	3						
35	Washer for liner screw	7700		5	5						
36	Liner assembly—sill—L/H (Cherry Red)	AHA5105	16	1	1						
37	Liner assembly—sill—L/H (Blue)	AHA5107		1	1						
38	Liner assembly—sill—L/H (Black)	AHA5108		1	1						
39	Liner assembly—sill—L/H (Green)	AHA5109		1	1						
40	Screw for liner	RTZ604		5	5						
41	Washer for liner screw	7700		5	5						



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SERVICE PARTS LIST

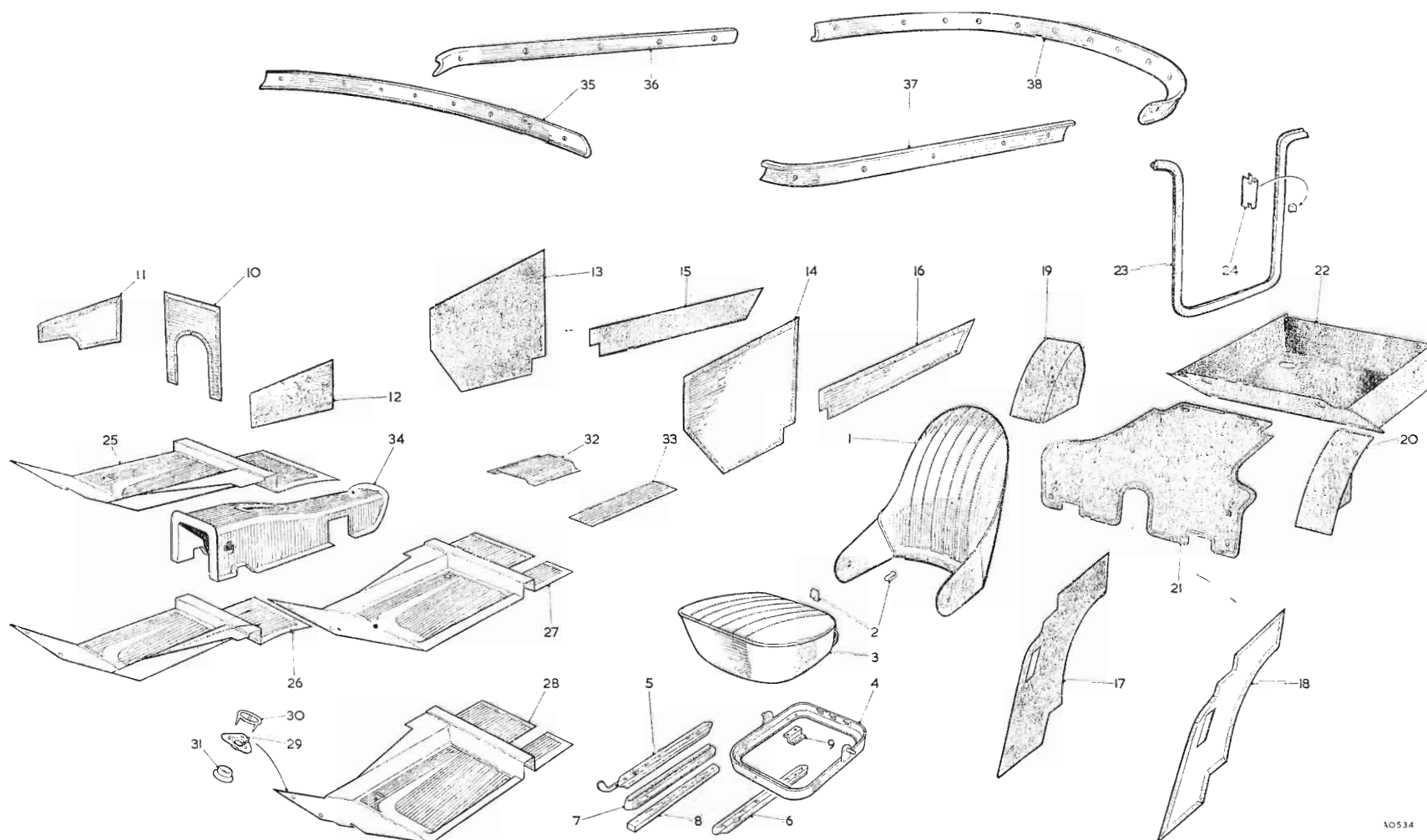
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Trimming—continued										
1	Liner assembly—rear quarter—R/H (Cherry Red)	AHA5070	17	1	1						
2	Liner assembly—rear quarter—R/H (Blue)	AHA5072		1	1						
3	Liner assembly—rear quarter—R/H (Black)	AHA5073		1	1						
4	Liner assembly—rear quarter—R/H (Green)	AHA5074		1	1						
5	Screw for liner	RTZ606		3	3						
6	Screw for liner	RTZ604		3	3						
7	Washer for liner screw	7700		6	6						
8	Liner assembly—rear quarter—L/H (Cherry Red)	AHA5075	18	1	1						
9	Liner assembly—rear quarter—L/H (Blue)	AHA5077		1	1						
10	Liner assembly—rear quarter—L/H (Black)	AHA5078		1	1						
11	Liner assembly—rear quarter—L/H (Green)	AHA5079		1	1						
12	Screw for liner	RTZ604		5	5						
13	Screw for liner	RTZ606		1	1						
14	Washer for liner screw	7700		6	6						
15	Liner assembly—wheel arch—R/H (Cherry Red)	AHA5080	19	1	1			AHA5371			
16	Liner assembly—wheel arch—R/H (Blue)	AHA5082		1	1			AHA5372			
17	Liner assembly—wheel arch—R/H (Black)	AHA5083		1	1			AHA5373			
18	Liner assembly—wheel arch—R/H (Green)	AHA5084		1	1			AHA5374			
19	Liner assembly—wheel arch—L/H (Cherry Red)	AHA5085	20	1	1			AHA5375			
20	Liner assembly—wheel arch—L/H (Blue)	AHA5087		1	1			AHA5376	Com. (C) 4333 except		
21	Liner assembly—wheel arch—L/H (Black)	AHA5088		1	1			AHA5377	4471, 4622, 4680, 4684		
22	Liner assembly—wheel arch—L/H (Green)	AHA5089		1	1			AHA5378			
23	Liner assembly—heelboard (Cherry Red)	AHA5110	21	1	1			AHA5379			
24	Liner assembly—heelboard (Blue)	AHA5111		1	1			AHA5380			
25	Liner assembly—heelboard (Black)	AHA5112		1	1			AHA5381			
26	Liner assembly—heelboard (Green)	AHA5113		1	1			AHA5382			
27	Carpet fastener assembly	ADA2889		4	4						
28	Dot fastener—heelboard liner	ADB4811		4/3	4/3						
29	Screw for fastener	CTZ604		4/3	4/3						
30	Washer for fastener screw	ADA2765		4/3	4/3						
31	Liner assembly—boot floor (Cherry Red)	AHA5114	22	1	1			AHA5383	Com. (C) 4333		
32	Liner assembly—boot floor (Blue)	AHA5115		1	1			AHA5384	except 4471, 4622, 4680,		
33	Liner assembly—boot floor (Black)	AHA5116		1	1			AHA5385	4684		
34	Liner assembly—boot floor (Green)	AHA5117		1	1			AHA5386			
35	Carpet fastener assembly	ADA2889		4	4						
36	Dot fastener—boot floor liner	ADB4811		4/3	4/3						
37	Screw for fastener	CTZ604		4/3	4/3						
38	Washer for fastener screw	ADA2765		4/3	4/3						
39	Liner—rear boot side—R/H (Grey)			1	1			AHA5355	Com. (C) 4333		
40	Liner—rear boot side—L/H (Grey)			1	1			AHA5356	Except 4471, 4622,		
41	Screw for liner			2	2			RTZ604	4680, 4684		
42	Washer for liner screw (cup)			2	2			7700			
43	Leathercloth—50 wide (Cherry Red)	AHA5005		A/R	A/R						
44	Leathercloth—50 wide (Blue)	AHA5006		A/R	A/R						
45	Leathercloth—50 wide (Black)	AHA5007		A/R	A/R						
46	Leathercloth—50 wide (Green)	AHA5008		A/R	A/R						

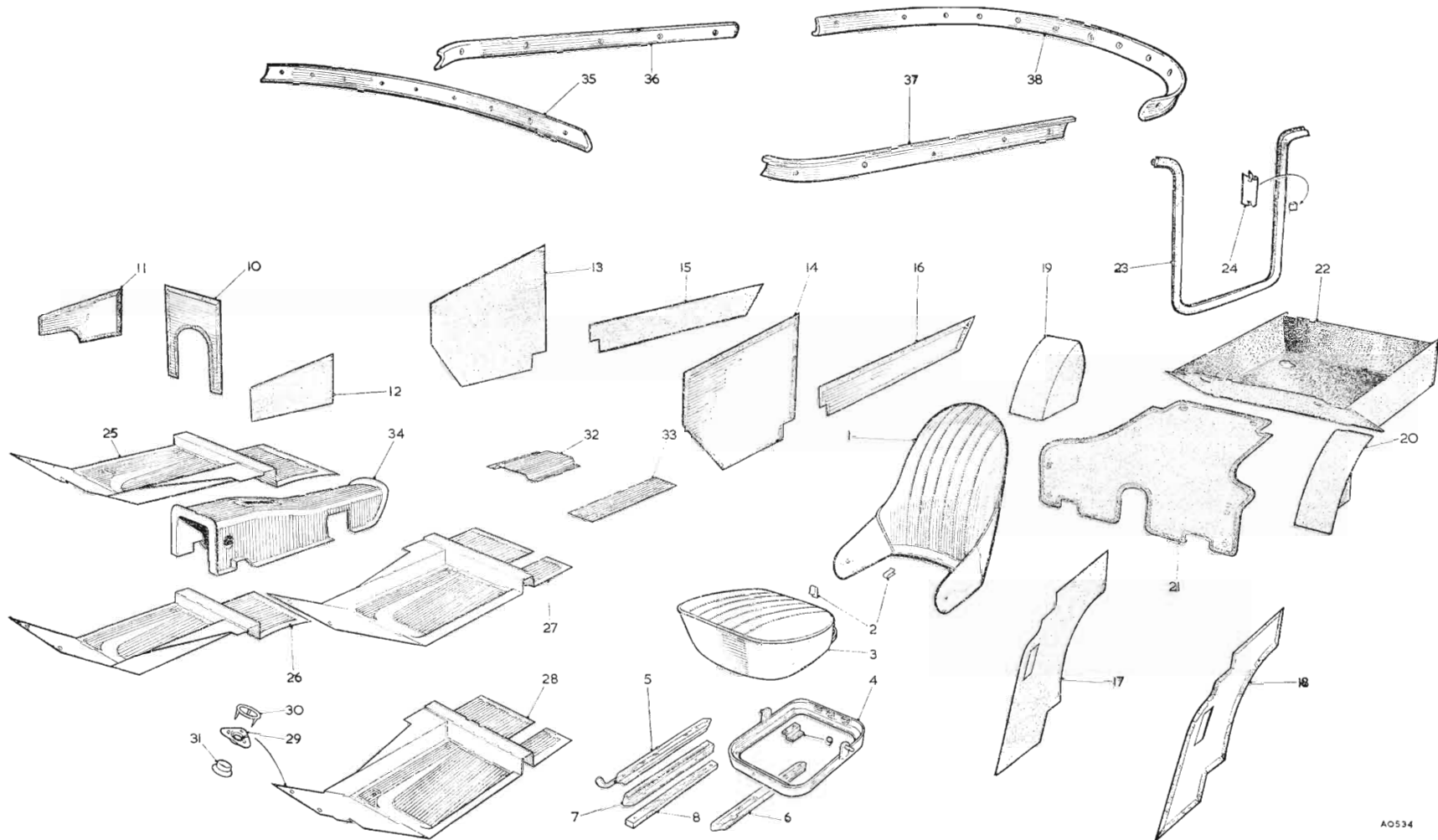
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	DRAUGHT EXCLUDERS										
1	Draught excluder—door (Cherry Red)	AHA5118	23	2	2			3.74.9951			
2	Draught excluder—door (Blue)	AHA5119		2	2						
3	Draught excluder—door (Black)	AHA5120		2	2						
4	Draught excluder—door (Green)	AHA5121		2	2						
5	Clip—draught excluder	14G5716	24	64	64						
6	Clip—draught excluder	PCR0709		2	2						
7	Washer for clip (plain)	PWZ203		2	2						
8	Screw—draught excluder to top rear of door	RTZ606		2	2						
9	Washer for screw	7700		2	2						
	FLOOR MATS										
10	Mat assembly—front—R/H (Cherry Red)	AHA5130	25	1							
11	Mat assembly—front—R/H (Blue)	AHA5131		1							
12	Mat assembly—front—R/H (Black)	AHA5132		1							
13	Mat assembly—front—R/H (Green)	AHA5133		1							
14	Mat assembly—front—R/H (Cherry Red)	AHA5240	26		1						
15	Mat assembly—front—R/H (Blue)	AHA5241			1						
16	Mat assembly—front—R/H (Black)	AHA5242			1						
17	Mat assembly—front—R/H (Green)	AHA5243			1						
18	Mat assembly—front—L/H (Cherry Red)	AHA5134	27	1							
19	Mat assembly—front—L/H (Blue)	AHA5135		1							
20	Mat assembly—front—L/H (Black)	AHA5136		1							
21	Mat assembly—front—L/H (Green)	AHA5137		1							
22	Mat assembly—front—L/H (Cherry Red)	AHA5244	28		1						
23	Mat assembly—front—L/H (Blue)	AHA5245			1						
24	Mat assembly—front—L/H (Black)	AHA5246			1						
25	Mat assembly—front—L/H (Green)	AHA5247			1						
26	Fastener—mat	2HS445	29	14	14						
27	Ring for mat fastener	14G8736	30	14	14						
28	Dot fastener—mat	ADB4811	31	14	14						
29	Screw for fastener	CTZ604		14	14						
30	Washer for fastener screw	ADA2765		14	14						
31	Mat assembly—longitudinal member (Cherry Red)	AHA5248	32	2	2				Fin. (C) 21546		
32	Mat assembly—longitudinal member (Blue)	AHA5249		2	2				Fin. (C) 26185		
33	Mat assembly—longitudinal member (Black)	AHA5250		2	2				Fin. (C) 26464		
34	Mat assembly—longitudinal member (Green)	AHA5251		2	2						
35	Cover—floor—side (Cherry Red)	AHA5259	33	2	2						
36	Cover—floor—side (Blue)	AHA5260		2	2						
37	Cover—floor—side (Black)	AHA5261		2	2						
38	Cover—floor—side (Green)	AHA5262		2	2						
39	Mat assembly—gearbox and tunnel (Cherry Red)	AHA5138	34	1	1						
40	Mat assembly—gearbox and tunnel (Blue)	AHA5139		1	1						
41	Mat assembly—gearbox and tunnel (Black)	AHA5140		1	1						
42	Mat assembly—gearbox and tunnel (Green)	AHA5141		1	1						



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SERVICE PARTS LIST

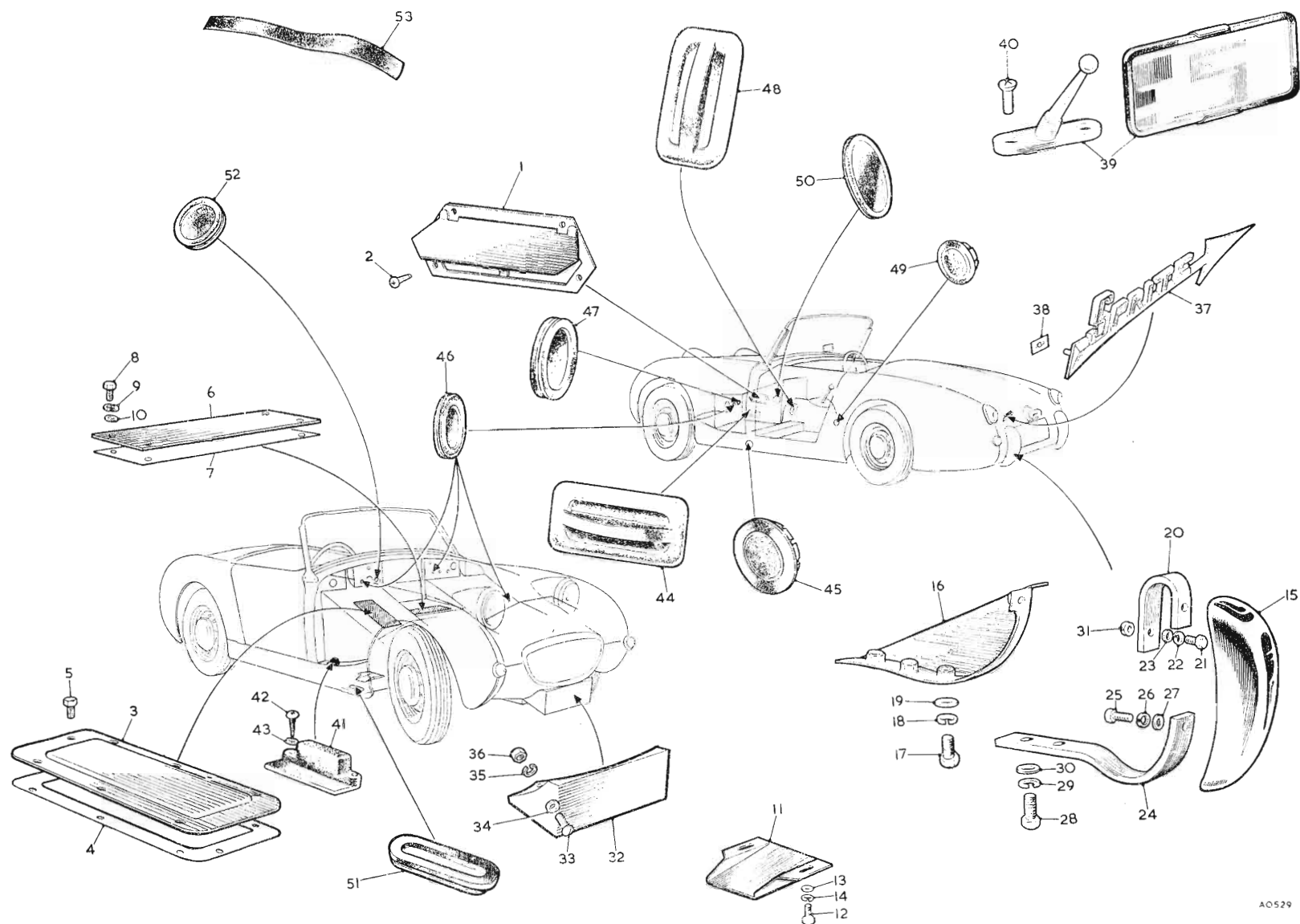
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	MOULDINGS										
1	Finisher—scuttle top	14A4820	35	1	1						
2	Screw—finisher to scuttle	RMZ0310		7	7						
3	Screw—finisher to scuttle	RMZ0312		2	2			RMZ0316	] Com. (C) 7256		
4	Washer for screw (plain)			2	2			PWZ203			
5	Lock washer for finisher screw (shakeproof)	LWZ703		9	9						
6	Nut for screw	FNZ103		9	9						Correction, was 53K3464
7	Finisher—door top (R/H)	14A4821	36	1	1			AHA5268	] Com. (C) 1606		
8	Finisher—door top (L/H)	14A4822	37	1	1			AHA5269			
9	Screw—finisher to door top	RMZ0310		6	6						
10	Lock washer for finisher screw (shakeproof)	LWZ703		6	6						Correction, was 53K3464
11	Nut for screw	FNZ103		6	6						
12	Finisher—cockpit rear	14A4823	38	1	1						
13	Screw—finisher to cockpit rear	RMZ0310		9	9						
14	Screw—finisher to cockpit rear	RMZ0312		2	2						
15	Lock washer for finisher screw (shakeproof)	LWZ703		11	11						Correction, was 53K3464
16	Nut for screw	FNZ103		11	11						

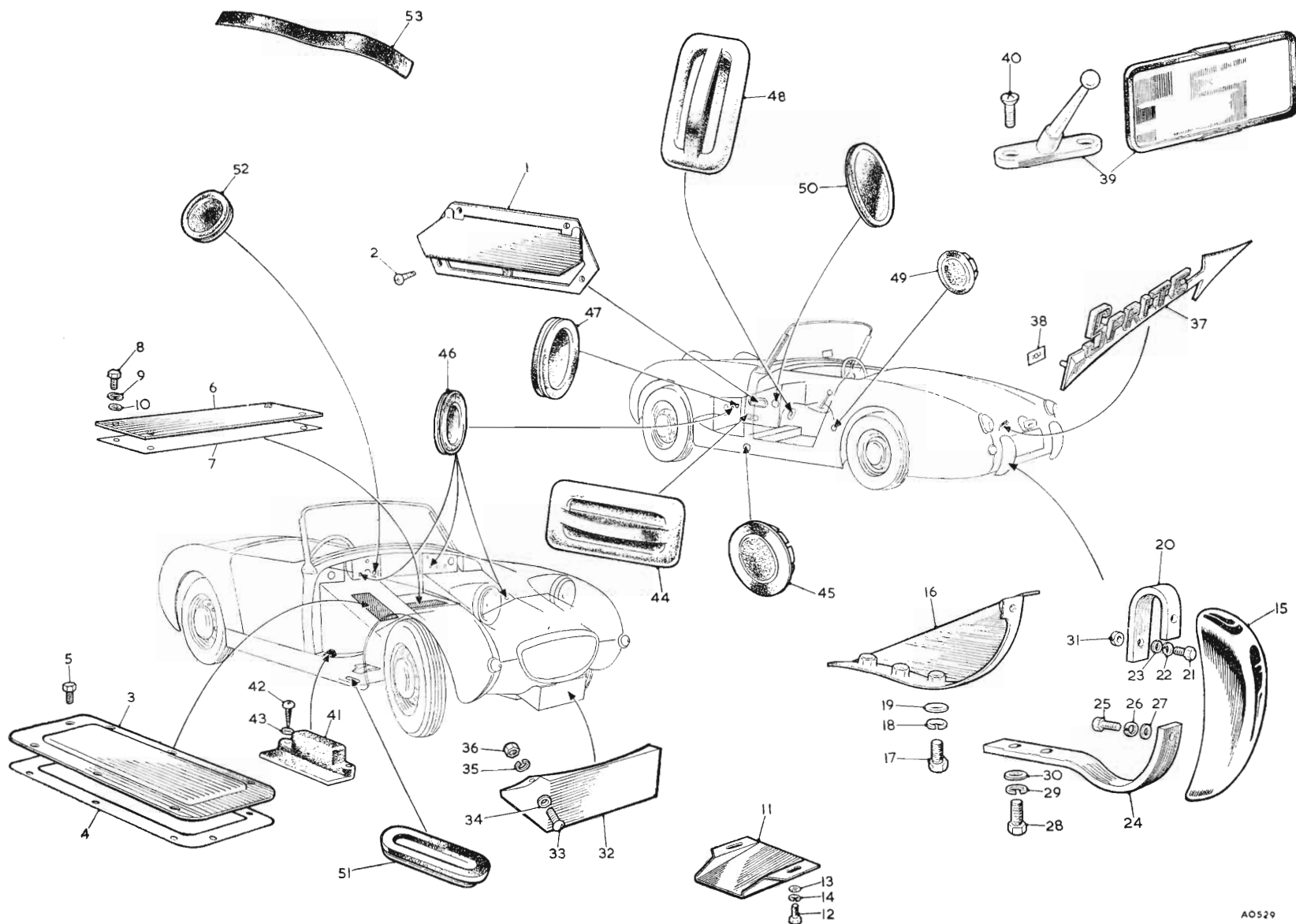
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AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	SUNDRIES										
1	Door assembly—heater outlet	13H59	1	2	2						
2	Screw—outlet door to foot-well side	PTZ603	2	8	8						
3	Plate—cover—foot-well	2A5589	3	1	1						
4	Washer for cover-plate (joint)	2A5549	4	1	1						
5	Screw—plate to foot-well	HZS0405	5	8	8						
6	Plate—blanking—heater platform	14A4790	6	1	1						
7	Sealer—blanking plate	14A4791	7	1	1						] Not required when heater or fresh-air unit is fitted
8	Screw—blanking plate fixing	PMZ0408	8	4	4						
9	Washer for blanking plate screw (spring)	LWZ204	9	4	4						
10	Washer for blanking plate screw (plain)	PWZ204	10	4	4						
11	Plate—cover—engine undershield (R/H)	AHA5210	11	1	1						
12	Screw—plate fixing	PMZ0408	12	2	2				] Fin. (C) 5476 except 5137, 5287, 5288		
13	Washer for screw (plain)	PWZ104	13	2	2	12					
14	Washer for screw (spring)	LWZ204	14	2	2						
15	Over-rider assembly	14A4734	15	2	2						
16	Bracket—over-rider (internal)	14A8411	16	2	2						
17	Screw—bracket to luggage floor	HZS0504	17	2	2						
18	Washer for screw (spring)	LWZ205	18	2	2	24					
19	Washer for screw (plain)	PWZ105	19	2	2						
20	Bracket—fixing—over-rider (upper)	14A4738	20	2	2						
21	Screw—bracket to internal bracket	HZS0507	21	2	2						
22	Washer for screw (spring)	LWZ205	22	2	2	24					
23	Washer for screw (plain)	PWZ105	23	2	2						
24	Bracket—fixing—over-rider (lower)	14A4739	24	2	2						
25	Screw—bracket to internal bracket	HZS0506	25	4	4						
26	Washer for screw (spring)	LWZ205	26	4	4	24					
27	Washer for screw (plain)	PWZ105	27	4	4						
28	Screw—over-rider to brackets	HZS0506	28	4	4						
29	Washer for screw (spring)	LWZ205	29	4	4	24					
30	Washer for screw (plain)	PWZ105	30	4	4						
31	Washer—upper bracket to body (rubber)	2K9679	31	2	2						
32	Plate—number (front)	14A4659	32	1	1						] Not required when bumper is fitted
33	Screw—plate fixing	PMZ0306	33	4	4						
34	Washer for screw (plain)	PWZ203	34	4	4						
35	Washer for screw (spring)	LWZ203	35	4	4						
36	Nut for screw	FNZ103	36	4	4						
37	Flash (Sprite)	14A4859	37	1	1						
38	Push-on fix—flash to back panel	PFS104	38	2	2						
39	Mirror—interior—rear view	14A5473	39	1	1						
40	Glass	27H9782		1	1						
41	Bracket—fixing	27H9781		1	1						
42	Screw—mirror to scuttle top	RMP0308	40	2	2						



AO529



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SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Sundries—continued										
1	Buffer (rubber)	14A4874	41	4	4						
2	Screw—buffer to sill panel	PTZ605	42	8	8						
3	Washer for buffer screw (plain)	PWZ102	43	8	8						
4	Plug—toe-box side—R/H (rubber)	4G4920	44	1	1						
5	Plug—sill outer panel (rubber)	2H8198	45	2	2						
6	Plug—dash blanking (rubber)	RFN210	46	2	2						
7	Plug—foot-well blanking (rubber)	RFN210	46	2	2						] Not required when tachometer is fitted
8	Plug—steering column hole blanking (rubber)	RFN218	47	1	1			AHA5437	Com. (C) 7433		
9	Plug—gearbox filler hole blanking (rubber)	4G4920	48	1	1						
10	Plug—propeller shaft oiling hole blanking (rubber)	4G1851	49	1	1						
11	Grommet—demister outlet hole blanking	4G9763	50	2	2						
12	Grommet—slinging hole in main floor blanking	4G6957	51	2	2						
13	Grommet—heater control blanking	4G2541	52	1	1						To be pierced when heater is fitted
14	Ferrule—tool hole in rear crossmember										
	Panel blanking ($\frac{3}{8}$ ")			2	2			RFN206	Com. (C) 5321		
15	Prestik sealer ($\frac{1}{2}$ " $\times$ $\frac{1}{16}$ ")	ADE1596	53	A/R	A/R						
16	Prestik sealer ($\frac{3}{8}$ " dia.)	ADE1600		A/R	A/R						
17	Seal-a-strip ($\frac{1}{8}$ " dia.)	ADE1584		A/R	A/R						
18	Buffer—bonnet			2	2			ALA1716	] Com. (C) 6063		
19	Block—buffer packing			2	2			AHA5400			
20	Distance tube—buffer			2	2			AHA5399			
21	Screw—buffer and block to wheel arch			2	2			PMZ0328			
22	Nut for screw			2	2			FNZ103			
23	Washer for nut (plain)			2	2			PWZ203			
24	Washer for nut (spring)			2	2			LWZ203			
25	Lighter—cigar	AHH5759		1	1						
26	Luggage grid kit			1	1			AHA5467	Com. (C) 4333 Except 4471, 4622, 4680, 4684		] Optional extra
27	Mirror—wing	BHA4066		2	2						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	TOOL KIT										
1	Jack—lifting	2A5472		1	1						
2	Spanner—ratchet—jack	2A5627		1	1						
3	Pump—tyre	3H2274		1	1						
4	Gun—grease	13H50		1	1						
5	Brace—wheel	2A5626		1	1						
6	Screwdriver and gauge—ignition	3H2648		1	1						
7	Spanner—tyre valve	2H1683		1	1						
8	Spanner—box—sparking plug	2A5379		1	1						
9	Gauge—feeler—tappet and sparking plug	2A5419		1	1						
10	Screwdriver	2H4614		1	1						
11	Bag—tool	2A5412		1	1						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	SERVICE TOOLS										
	ENGINE										
1	Reamer—camshaft liner (Basic tool)	18G123A		1	1						
2	Pilot—camshaft liner reamer (small)	18G123AJ		1	1						
3	Pilot—camshaft liner reamer (large)	18G123AH		1	1						
4	Cutter—camshaft liner reamer	18G123AN		1	1						
5	Remover and replacer—camshaft liner (Basic tool)	18G124A		1	1						
6	Adaptor—camshaft liner remover	18G124K		1	1						
7	Remover—crankshaft gear and pulley	18G2		1	1						
8	Replacer—crankshaft gear and pulley	18G138		1	1						
9	Grinding-in tool—oil pump release valve	18G69		1	1						
10	Compressor—piston ring	18G55A		1	1						
11	Spanner—starting nut	18G98		1	1						
12	Remover and replacer—valve rocker bush	18G226		1	1						
13	Drift—valve rocker bush remover and replacer	18G226A		1	1						
14	Cutter—valve seat finishing	18G167		1	1						
15	Breaker—valve seat glaze	18G167A		1	1						
16	Cutter—top—valve seat narrowing	18G167B		1	1						
17	Cutter—bottom—valve seat narrowing	18G167C		1	1						
18	Pilot—valve seat cutter	18G167D		1	1						
19	Handle—valve seat cutter and pilot	18G27		1	1						
20	Compressor—valve spring	18G45		1	1						
21	Pad—suction—valve grinding-in tool	18G29B		1	1						
22	Adaptor—radiator reverse-flush	18G187		1	1						
	CLUTCH										
23	Clutch assembly gauging fixture	18G99A		1	1						
24	Plate centralizer	18G139		1	1						
	GEARBOX										
25	Synchromesh unit assembly ring	18G144		1	1						
26	Dummy layshaft	18G471		1	1						
27	Remover—oil seal (Basic tool)	18G389		1	1						
28	Adaptor—oil seal remover	18G389A		1	1						
29	Adaptor—oil seal replacer	18G134L		1	1						
30	Replacer—first motion shaft assembly	18G140		1	1						
31	Replacer—needle-roller bearing	18G194		1	1						
32	Clinching tool—oil seal—gearbox extension	18G488		1	1						
33	Replacer—bearing and oil seal	18G134		1	1						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Service Tools—continued										
	REAR AXLE AND REAR SUSPENSION										
1	Gauge—bevel pinion setting	18G191		1	1						
2	Remover—bevel pinion bearing outer race										
	(Basic tool)	18G264		1	1						
3	Adaptor—bevel pinion bearing outer race remover										
	(front)	18G264E		1	1						
4	Adaptor—bevel pinion bearing outer race remover										
	(rear)	18G264D		1	1						
5	Gauge—preload—bevel pinion bearing	18G207		1	1						
6	Remover and replacer—bevel pinion inner race	18G285		1	1						
7	Wrench—bevel pinion flange	18G34A		1	1						
8	Gauge—differential bearing	18G191A		1	1						
9	Remover—differential bearing	18G47C		1	1						
10	Adaptor—differential bearing remover	18G47M		1	1						
11	Adaptor—rear hub replacer	18G134Q		1	1						
12	Remover—rear hub	18G146		1	1						
13	Replacer—rear hub bearing	18G4		1	1						
14	Replacer—bevel pinion and rear hub oil seal	18G14		1	1						
15	Spanner—rear hub nut	18G152		1	1						
16	Replacer—bearing and oil seal	18G134		1	1						
	FRONT SUSPENSION										
17	Front suspension assembly fixture	18G253		1	1						
18	Remover—front hub	18G146		1	1						
19	Remover—front hub outer bearing	18G7		1	1						
20	Adaptor—front hub bearing inner race remover	18G8P		1	1						
21	Remover—front hub bearing outer race (Basic tool)	18G260		1	1						
22	Adaptor—front hub bearing outer race remover	18G260A		1	1						
23	Adaptor—front hub bearing outer race remover	18G260B		1	1						
24	Adaptor—front hub outer bearing replacer	18G134B		1	1						
25	Adaptor—front hub inner bearing replacer	18G134C		1	1						
26	Remover and replacer—swivel axle bush	18G154		1	1						
27	Swivel axle broaching equipment	18G155		1	1						
28	Guide—swivel axle bush broach	18G155A		1	1						
29	Compressor—front suspension spring	18G153		1	1						
30	Replacer—bearing and oil seal	18G134		1	1						
	STEERING										
31	Pin spanner—tie-rod	18G312		1	1						
32	'C' spanner—tie-rod	18G313		1	1						
33	Spanner—steering wheel nut	18G562		1	1						
	MISCELLANEOUS										
34	Wrench—torque	18G372		1	1						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

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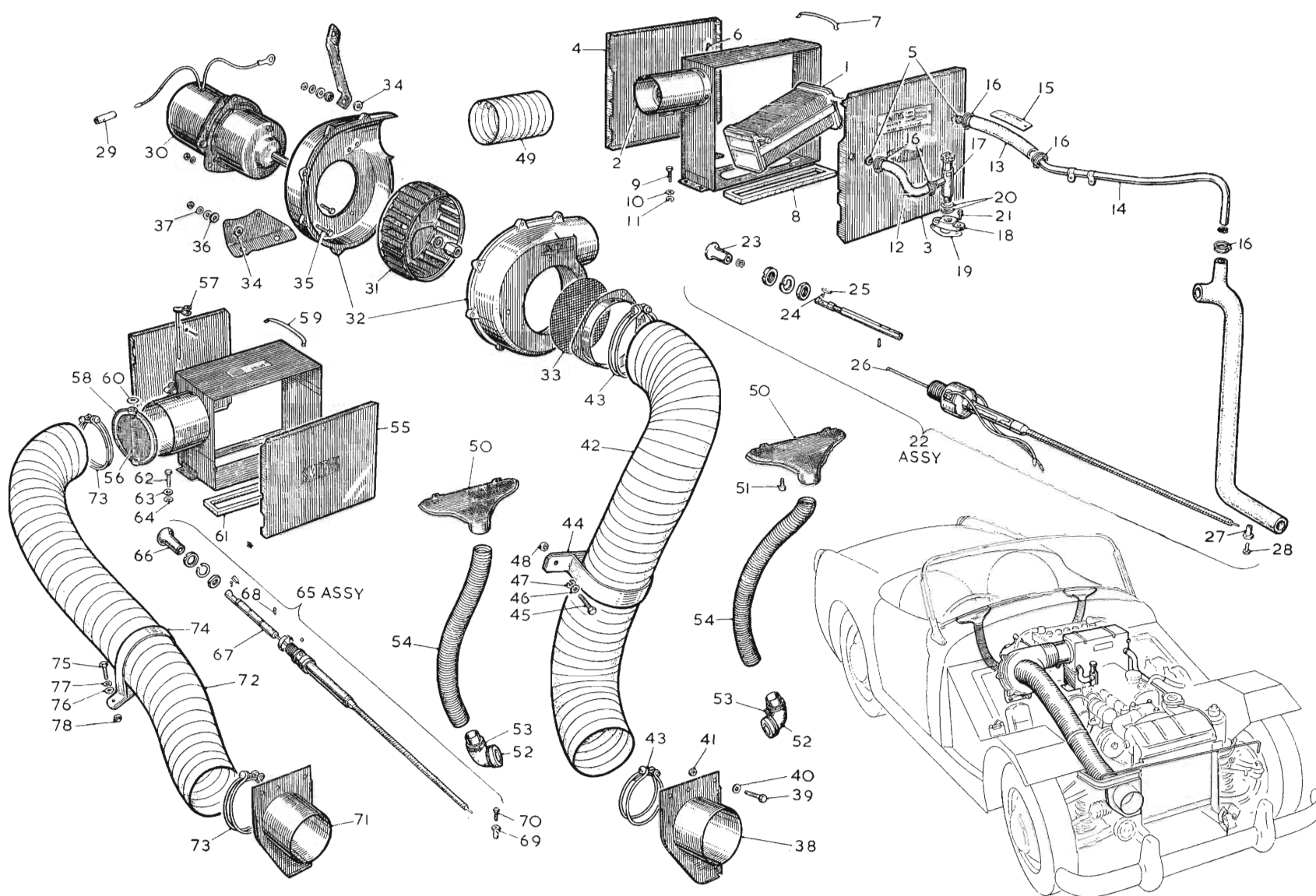
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

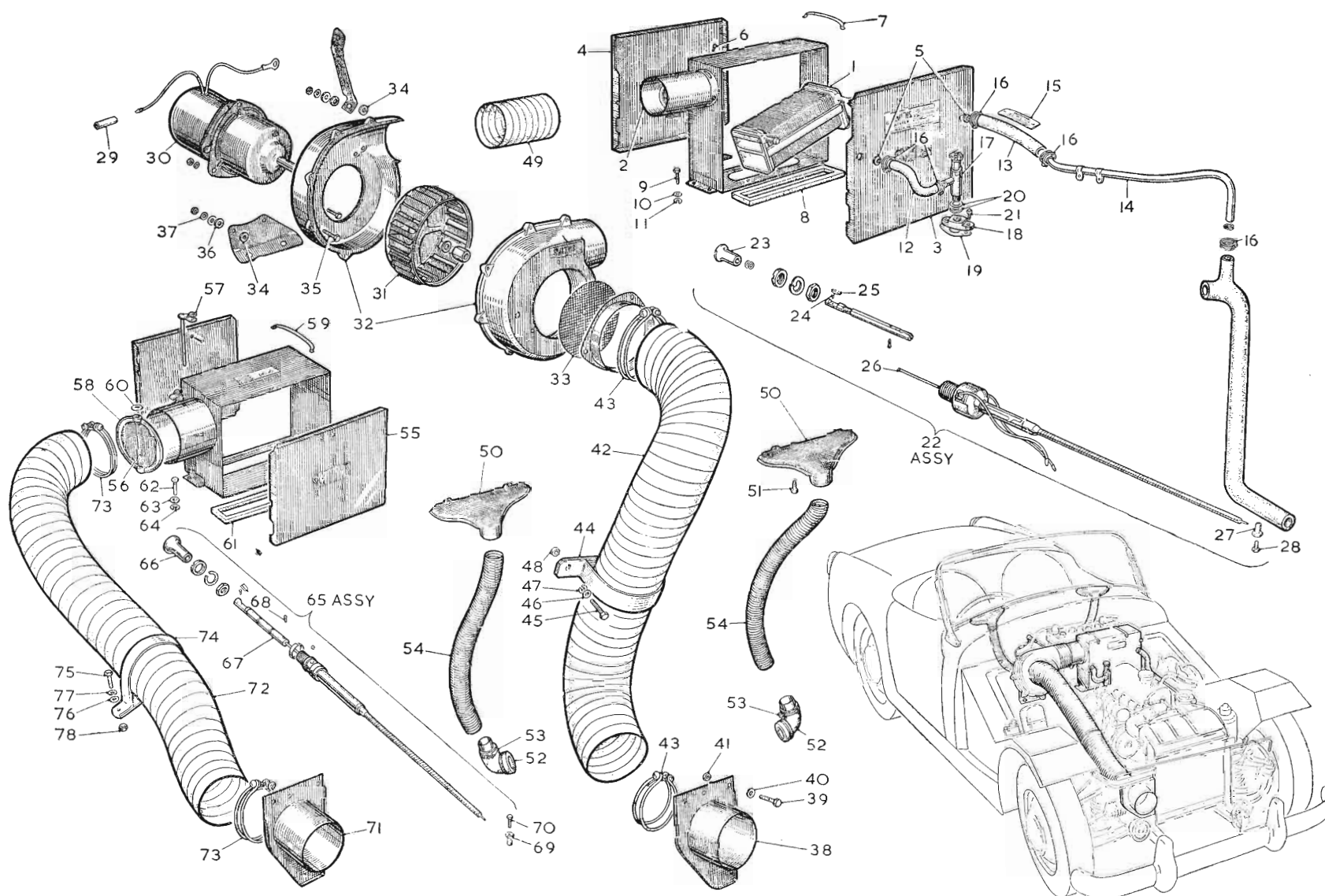
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	H E A T E R (Optional Extra)										
1	Heater kit	8G9023		1 set	1 set	1					
2	Heater unit assembly (R)	13H54		1	1						
3	Radiator and seals (R)	17H1590	1	1	1						
4	Tube—inlet	17H1592	2	1	1						
5	Plate (front)	17H1594	3	1	1						
6	Plate (rear)	17H1596	4	1	1						
7	Grommet	17H1591	5	2	2						
8	Screw	17H1593	6	3	3						
9	Clip	17H1595	7	10	10						
10	Seal—heater base	4B9713	8	1	1						
11	Screw—heater to platform	PMZ0408	9	4	4						
12	Washer for screw (plain)	PWZ104	10	4	4	12					
13	Washer for screw (spring)	LWZ204	11	4	4						
14	Hose—heater to control valve	AHA5213	12	1	1						
15	Hose—water outlet	AHA5212	13	1	1						
16	Cutter—hose	N.S.P.		1	1						
17	Connector—adaptor—control tap	N.S.P.		1	1						
18	Hose—radiator hose to heater outlet pipe	N.S.P.		1	1						
19	Pipe—heater outlet to radiator	AHA5214	14	1	1						
20	Setscrew—heater outlet pipe clip to inlet manifold	ZCS0404		2	2						
21	Washer for setscrew (plain)	PWZ104		2	2						
22	Washer for setscrew (spring)	LWZ204		2	2						
23	Plate—heater instruction	4G6826	15	1	1						
24	Clip—hose	8G531	16	6	6						
25	Tap—water control	ACA5455	17	1	1						
26	Plate—adaptor—control tap	ACA5456	18	1	1						
27	Joint—control tap to cylinder head	1G2342	19	1	1	12					
28	Washer for tap	2K5629	20	2	2						
29	Screw—tap to cylinder head	HZS0406	21	2	2						
30	Switch assembly—heater	13H55	22	1	1						
31	Knob	17H1602	23	1	1						
32	Pin for knob	17H1603	24	1	1						
33	Clip for knob	17H1601	25	1	1						
34	Cable (inner)	17H1599	26	1	1						
35	Trunnion	14G6451	27	1	1						
36	Screw—trunnion	AHH5593	28	1	1						
37	Trunnion—control cable	AHH5439		1	1						
38	Screw for trunnion	AHH5593		1	1						
39	Connector—snap (switch to blower)	17H1634	29	1	1						

For service purposes use
1 off 2A2084 hose—
radiator to pump

Correction, was 17H1631



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SERVICE PARTS LIST

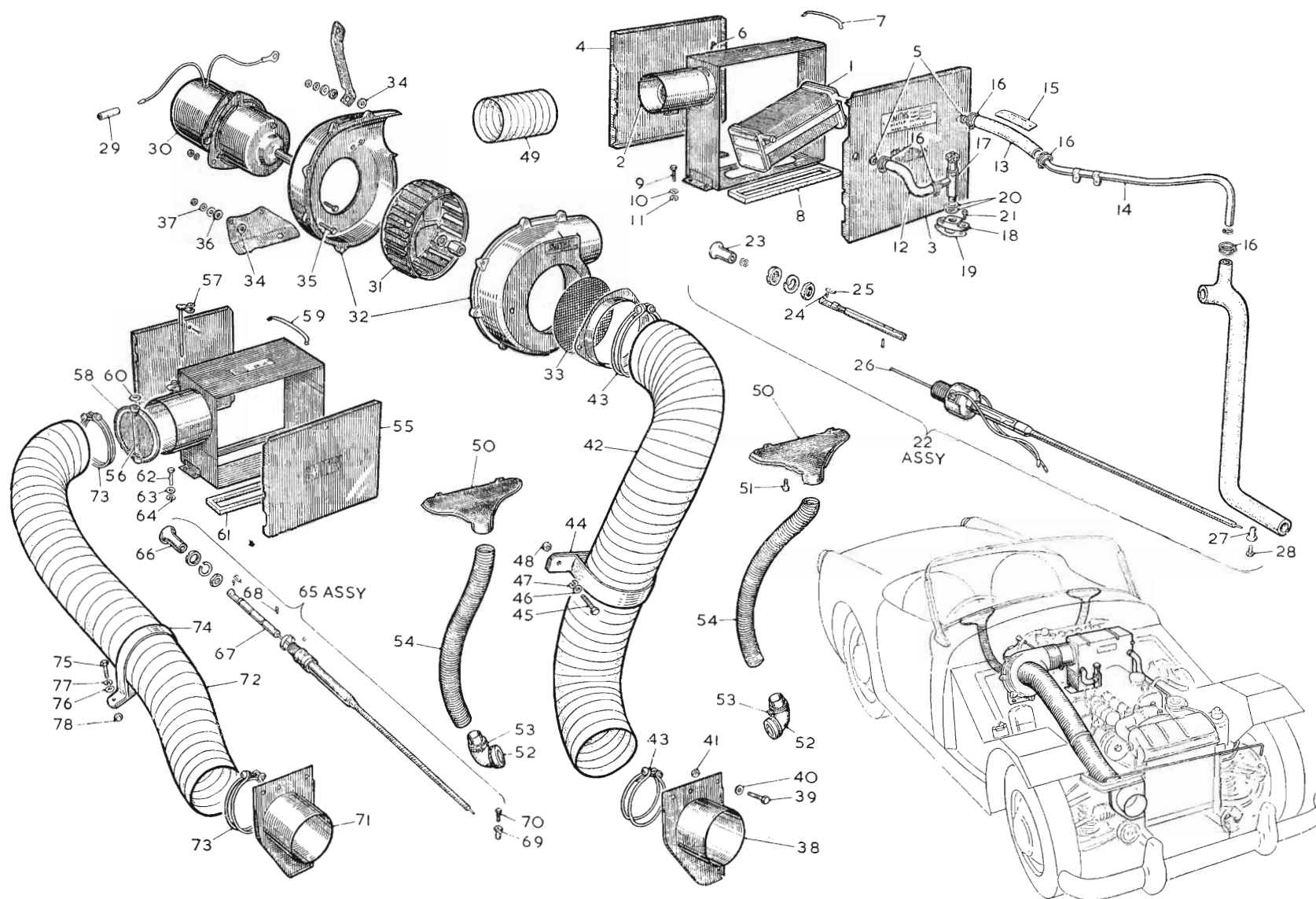
AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	Heater—continued										
1	Blower assembly (R)	13H51		1	1						
2	Motor (R)	17H1455	30	1	1						
3	Rotor	17H1574	31	1	1						
4	Casing	17H819	32	1	1						Correction, was 17H1598
5	Mesh—intake	17H1597	33	1	1						
6	Grommet	24K2085	34	3	3						
7	Screw—blower assembly to foot-well top	PMZ0408	35	3	3						Correction, was 17H1292
8	Washer for screw (plain)	PWZ104	36	3	3	12					
9	Washer for screw (spring)	LWZ204	37	3	3						
10	Plate—inlet flange	14A4763	38	1	1						
11	Screw—plate to radiator and wheel arch bracket	PMZ0408	39	1	1						
12	Washer for screw (plain)	PWZ104	40	1	1	12					
13	Nut for screw	FNZ104	41	1	1						
14	Hose—blower to inlet flange	13H53	42	1	1						
15	Clip—hose to blower and inlet flange	14G800	43	2	2						
16	Clip—hose to wheel arch inner	14B1917	44	1	1			AHH5714	Com. (C) 6136		
17	Screw—clip to wheel arch inner	PMZ0310	45	1	1						
18	Washer for screw (plain)	PWZ103	46	1	1						
19	Washer for screw (spring)	LWZ203	47	1	1						
20	Nut for screw	FNZ103	48	1	1						
21	Hose—heater to blower	14A4762	49	1	1						
22	Nozzle assembly—demister	14A1162	50	2	2						
23	Screw—nozzle to scuttle	PTP603	51	4	4						
24	Elbow—demister	14G3499	52	2	2						
25	Clip—demister hose	27H168	53	2	2						
26	Hose—demister	14A4766	54	2	2						

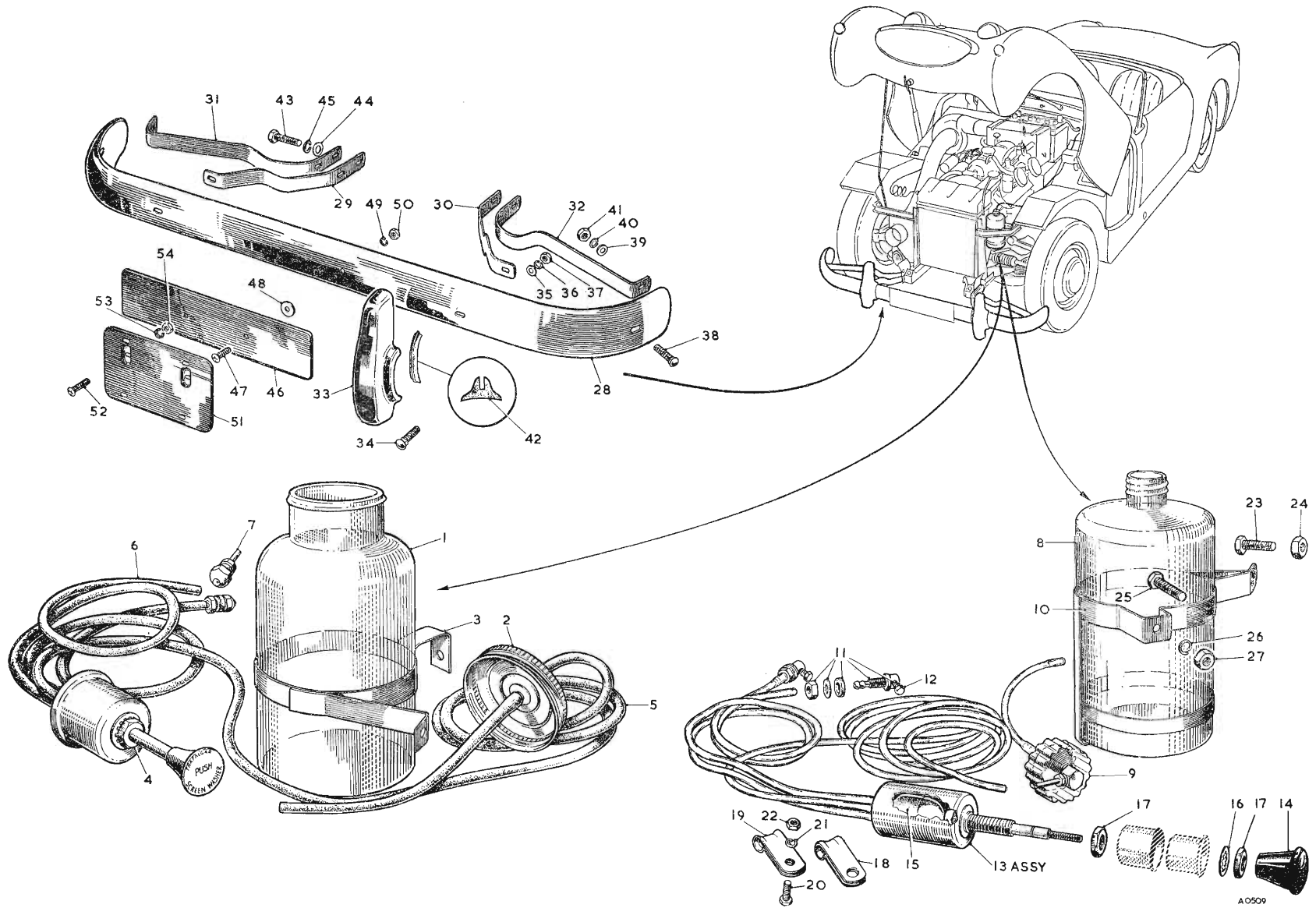
SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	FRESH AIR UNIT										
	(Optional Extra)										
1	Fresh-air unit kit	8G9024		1 set	1 set	1					
2	Fresh-air unit assembly	13H56		1	1						
3	Cover—side	17H1604	55	1	1						
4	Plate—valve flap	17H1606	56	1	1						
5	Lever arm and spindle	17H1609	57	1	1						
6	Grommet for seal	17H1607	58	1	1						
7	Clip	17H1605	59	4	4						
8	Washer	17H1608	60	2	2						
9	Seal—base	4B9713	61	1	1						
10	Screw—fresh-air unit to platform	PMZ0408	62	4	4	12					
11	Washer for screw (plain)	PWZ104	63	4	4						
12	Washer for screw (spring)	LWZ204	64	4	4						
13	Control assembly—push-pull	13H57	65	1	1						
14	Knob	17H1612	66	1	1						
15	Spindle	17H1610	67	1	1						
16	Screw	17H1611	68	1	1						
17	Trunnion	AHH5439	69	1	1						
18	Screw for trunnion	AHH5593	70	1	1						
19	Trunnion—control cable	14G6451		1	1						
20	Screw for trunnion	AHH5593		1	1						
21	Plate—inlet flange	14A4763	71	1	1						
22	Screw—plate to radiator and wheel arch bracket	PMZ0408		1	1						
23	Washer for screw (plain)	PWZ104		1	1	12					
24	Nut for screw	FNZ104		1	1						
25	Hose—fresh-air unit to inlet flange	13H58	72	1	1						
26	Clip—hose to fresh-air unit and inlet flange	14G800	73	2	2						
27	Clip—hose to wheel arch inner	14B1917	74	1	1			AHH5714	Com. (C) 6136		
28	Screw—clip to wheel arch inner	PMZ0310	75	1	1						
29	Washer for screw (plain)	PWZ103	76	1	1						
30	Washer for screw (spring)	LWZ203	77	1	1						
31	Nut for screw	FNZ103	78	1	1						



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SERVICE PARTS LIST

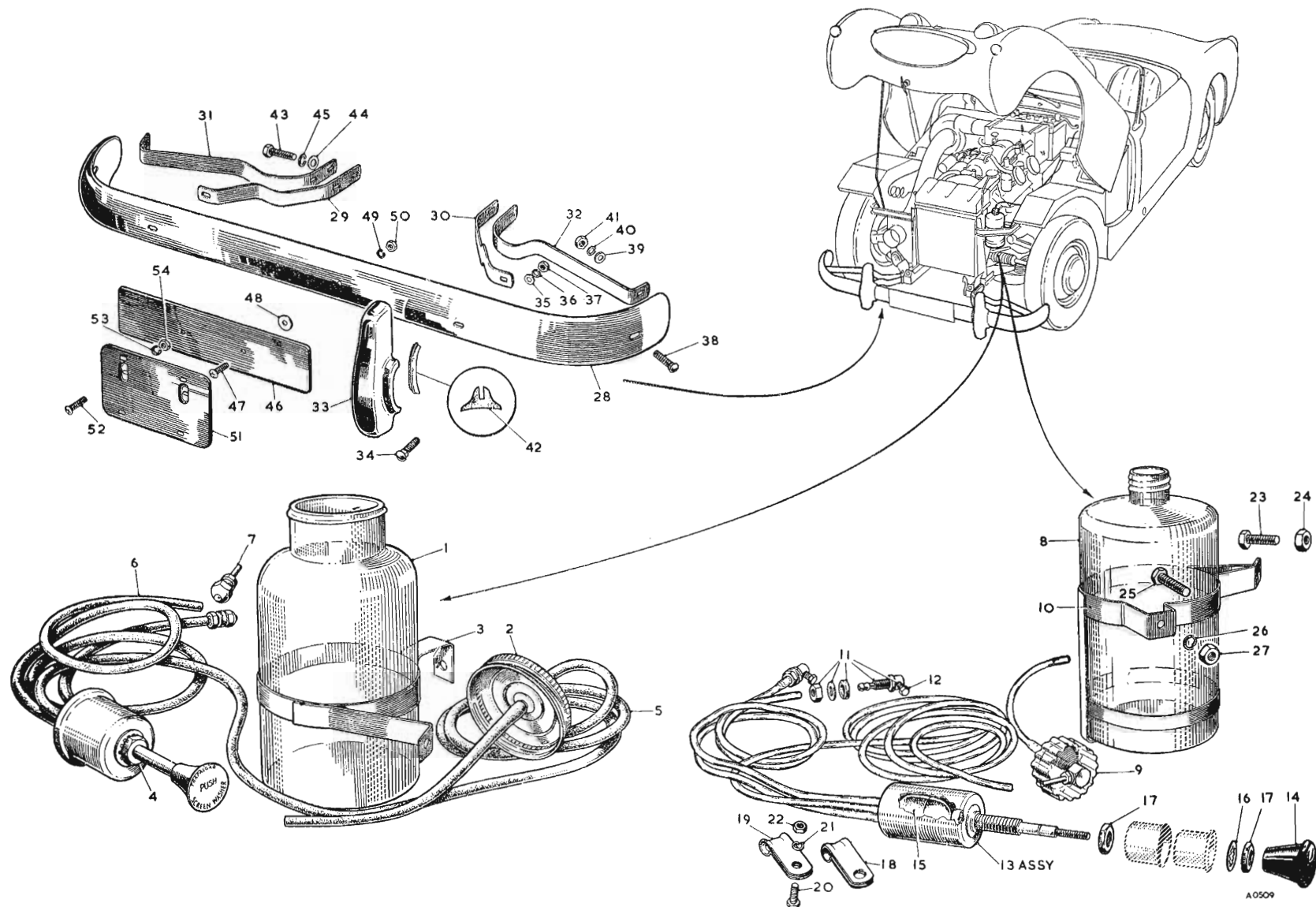
AUSTIN-HEALEY SPRITE

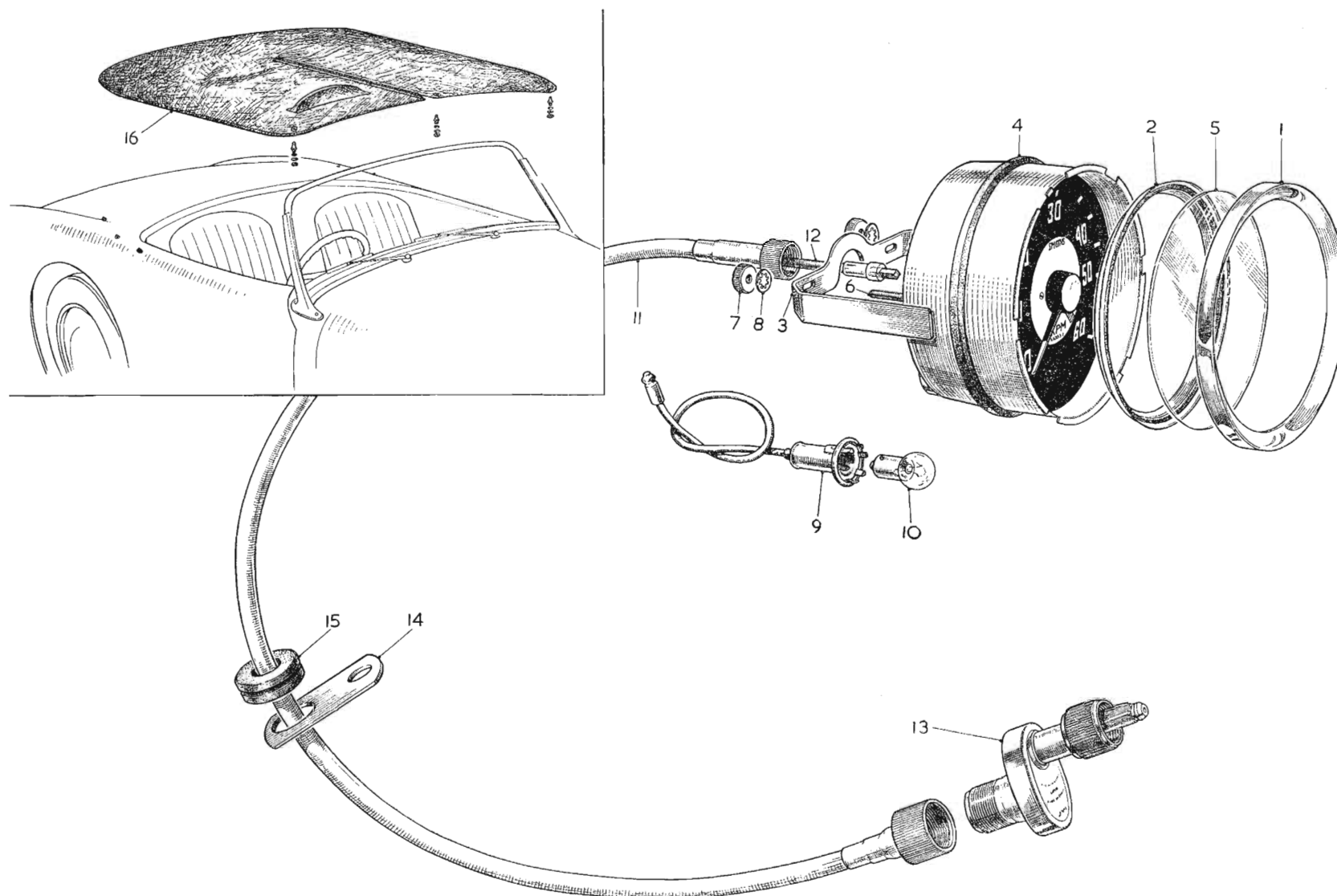
Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	WINDSCREEN WASHER										
	(Optional Extra)										
1	Screen washer kit (Trafalgar type)	N.S.P.		1 set	1 set	1					Single-jet mounting
2	Container	17H579	1	1	1						
3	Cap and tube assembly	27H9662	2	1	1						
4	Bracket—container	14A5530	3	1	1						
5	Pump assembly	17H577	4	1	1						
6	Tube—suction	14A5531	5	1	1						
7	Tube—delivery	14A5532	6	1	1						
8	Jet assembly—delivery	17H578	7	1	1						
9	Screen washer kit (Tudor type)	AHA5220		1 set	1 set	1					
10	Container (small neck)	37H9763	8	1	1						
11	Cap assembly (small)	7H9785	9	1	1			AHA5501	Fin. (C) 26723 Com. (C) 26724 Fin. (C) 26723		Not available use AHA5501 Twin-jet mountings
12	Container (large neck)	37H9729		1	1						
13	Cap assembly (large)	37H9715		1	1						
14	Bracket—container	27H9657	10	1	1						
15	Mounting assembly—jet	27H9622	11	2	2						
16	Jet	27H9623	12	2	2						
17	Control assembly	27H9654	13	1	1			37H9730	Com. (C) 26724		
18	Knob	27H9625	14	1	1						
19	Bulb (rubber)	27H9626	15	1	1			27H9824	Com. (C) 26724		
20	Washer (shakeproof)	7H9782	16	1	1						
21	Nut	27H9655	17	2	2						
22	Tubing (for use with Tudor type screen washer)	37H9708		A/R	A/R	50' Roll					
23	Clip—water supply pipe	PCR0309	18	1	1						
24	Clip—water supply pipe	PCR0307	19	2	2						
25	Screw—clip to front wheel arch	PMZ0306	20	2	2						
26	Washer for screw (spring)	LWZ203	21	2	2						
27	Nut for screw	FNZ103	22	2	2						
28	Screw—container bracket to wheel arch	HZS0408	23	1	1						
29	Nut for screw	FNZ104	24	1	1						
30	Screw—container bracket to wheel arch and radiator support	HZS0404	25	1	1						
31	Washer for screw (spring)	LWZ204	26	1	1						
32	Nut for screw	FNZ104	27	1	1						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

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AO618

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	TACHOMETER AND FITTINGS										
	(Optional Extra)										
1	Tachometer	2A9068		1	1						
2	Bezel	27H397	1	1	1						
3	Slip-ring	27H406	2	1	1						
4	Strap—fixing	27H429	3	1	1						
5	Ring (rubber)	AJH5178	4	1	1						
6	Glass	AJH5177	5	1	1						
7	Screw	17H1544	6	2	2						
8	Nut	17H1304	7	2	2						
9	Washer for screw	17H1341	8	2	2						
10	Bulb holder	3H914	9	2	2						
11	Bulb	2H4732	10	2	2						
12	Cable—tachometer	2A9104		1				BHA4086			
13	Cable (outer)	17H1497	11	1				17H1679	] Com. (C) 3444		
14	Cable (inner)	17H1499	12	1				17H1678			
15	Cable—tachometer	2A9108			1						
16	Cable (outer)	17H1498			1						
17	Cable (inner)	17H1344			1						
18	Ratio box—cable to dynamo	2A9105	13	1	1						
19	Grommet—cable through dash	RFN305		1	1						
20	Bracket for cable	1K1977	14	1							
21	Grommet—cable through bracket	3H822	15	1							
22	Cable—tachometer illumination	2A9097		1	1						
	TONNEAU COVER										
	(Optional Extra)										
23	Tonneau cover assembly (black)	AHA5256	16	1							
24	Tonneau cover assembly (black)	AHA5257			1						
25	Tonneau cover assembly (white)			1	1			AHA5482	] Com. (C) 13543		
26	Tonneau cover assembly (white)				1			AHA5483			
27	Fastener—top portion	14B2465		4	4						
28	Eyelet	97H498		2	2						
29	Washer for eyelet	97H497		2	2						
30	Fastener	7H9961		3	3						
31	Stud	97H717		3	3						
32	Nut	AJD8012Z		3	3						
33	Washer (leather)	2K4936		3	3						

SERVICE PARTS LIST

AUSTIN-HEALEY SPRITE

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	PAU No.	
	PAINTS—TOUCHING-UP—AIR DRYING										
1	Cherry red	AKJ1016		1 pt.	1 pt.						
2	Cherry red	AKJ1017		1 qt.	1 qt.						
3	Cherry red	AKJ1018		½ gall.	½ gall.						
4	Cherry red	AKJ1019		1 gall.	1 gall.						
5	Cherry red	AKJ1020		5 gall.	5 gall.						
6	Old English white	AKJ1261		1 pt.	1 pt.						
7	Old English white	AKJ1262		1 qt.	1 qt.						
8	Old English white	AKJ1263		½ gall.	½ gall.						
9	Old English white	AKJ1264		1 gall.	1 gall.						
10	Old English white	AKJ1265		5 gall.	5 gall.						
11	Speedwell blue	AKJ1		1 pt.	1 pt.						
12	Speedwell blue	AKJ2		1 qt.	1 qt.						
13	Speedwell blue	AKJ3		½ gall.	½ gall.			Fin. (C) 9419			
14	Speedwell blue	AKJ4		1 gall.	1 gall.						
15	Speedwell blue	AKJ5		5 gall.	5 gall.						
16	Primrose	AKJ1511		1 pt.	1 pt.						
17	Primrose	AKJ1512		1 qt.	1 qt.						
18	Primrose	AKJ1513		½ gall.	½ gall.			Fin. (C) 9604			
19	Primrose	AKJ1514		1 gall.	1 gall.						
20	Primrose	AKJ1515		5 gall.	5 gall.						
21	Dark Green	AKJ806		1 pt.	1 pt.						
22	Dark green	AKJ807		1 qt.	1 qt.						
23	Dark green	AKJ808		½ gall.	½ gall.			Fin. (C) 9926			
24	Dark green	AKJ809		1 gall.	1 gall.						
25	Dark green	AKJ810		5 gall.	5 gall.						
26	Leaf green			1 pt.	1 pt.			AKJ821			
27	Leaf green			1 qt.	1 qt.			AKJ822			
28	Leaf green			½ gall.	½ gall.			AKJ823			
29	Leaf green			1 gall.	1 gall.			AKJ824			
30	Leaf green			5 gall.	5 gall.			AKJ825			
31	Whitehall Nevada beige			1 pt.	1 pt.			AKJ516			
32	Whitehall Nevada beige			1 qt.	1 qt.			AKJ517			
33	Whitehall Nevada beige			½ gall.	½ gall.			AKJ518			
34	Whitehall Nevada beige			1 gall.	1 gall.			AKJ519			
35	Whitehall Nevada beige			5 gall.	5 gall.			AKJ520			
36	Iris blue			1 pt.	1 pt.			AKJ56			
37	Iris blue			1 qt.	1 qt.			AKJ57			
38	Iris blue			½ gall.	½ gall.			AKJ58			
39	Iris blue			1 gall.	1 gall.			AKJ59			
40	Iris blue			5 gall.	5 gall.			AKJ60			
41	Thinners	AKJ2333		1 pt.	1 pt.						
42	Thinners	AKJ2334		1 qt.	1 qt.						
43	Thinners	AKJ2335		½ gall.	½ gall.						
44	Thinners	AKJ2336		1 gall.	1 gall.						
45	Thinners	AKJ2337		5 gall.	5 gall.						
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